



As a result of fast growing demand for workshop services over the last 18 months, Rotork has invested in a brand new and enlarged service workshop facility at the company's main electric valve actuator manufacturing plant in Bath.

Designed in anticipation of further business increases, the new workshop is custom designed to efficiently facilitate the actuation overhaul, repair and upgrade activities performed, as well as the factory fitting of actuators to larger quantities of valves than was previously possible. Improved access to the light and airy workshop is directly linked to new crange covering the majority of the floor area. New enclosed storage has been installed, embodying computerised tracking of every actuator's status and progress through the workshop.

Work is performed on four fixed and two mobile bench stations, providing increased flexibility by permitting outside technicians to support the permanent workshop technicians during workload peaks. Each work bench is equipped with a PC terminal to enable reports to be generated without delay or interruption. A new production test rig has also been installed for performance testing of all actuators on completion of work. The increased workshop space also enables a new inside/outside technician to be employed



*Left and Below:
Rotork A range
actuator before
and after a service
workshop overhaul
involving strip down
and replacement of
parts, full testing
and certification.*



for local service on a same day or next day basis, supported by a fully equipped service vehicle.

The overhaul, repair and upgrade activities performed by the workshop are an integral part of the life-of-plant asset management support offered by Rotork Site Services.



In general, all Rotork electric actuator models up to thirty years old can be supported and on completion of work every repaired or overhauled actuator is given a new one year warranty and test certificate confirming that its performance is once again identical to the day that it was first built.

The new workshop offers the following services:

- Minor repairs / replacements.
- Full actuator overhauls - strip and replace.
This service includes a 12 month warranty.
- Actuator upgrades and modifications.
- Factory fitting of actuators to new valves.
- All actuators fully tested and certified.
- Bus system testing, modification and replacement.
- Full Pakscan test facility.

Actuators needing repair should be returned to:
Rotork Controls Ltd, Brassmill Lane, Bath, BA1 3JQ
complete with the customer's contact details.

For further information on Rotork, Bath Workshop Services contact:

John White - Workshop Supervisor.
Tel - 01225 733267 Email - john.white@rotork.co.uk

In addition to workshop services available in Bath, Rotork Site Services offers the following nationwide services:

- Emergency service.
- Planned service.
- Site health checks.
- Preventative maintenance.
- Retrofitting actuators to existing valves.
- Replacing obsolete valve actuation systems.
- Shutdown / Turnaround outages.
- Extended scope projects.

Rotork Site Services aims to further develop Rotork's services in the areas of maintenance, management and upgrading of installed actuation assets to ensure that Rotork can fully support and satisfy the increasing demands from its' customers on a global basis.

