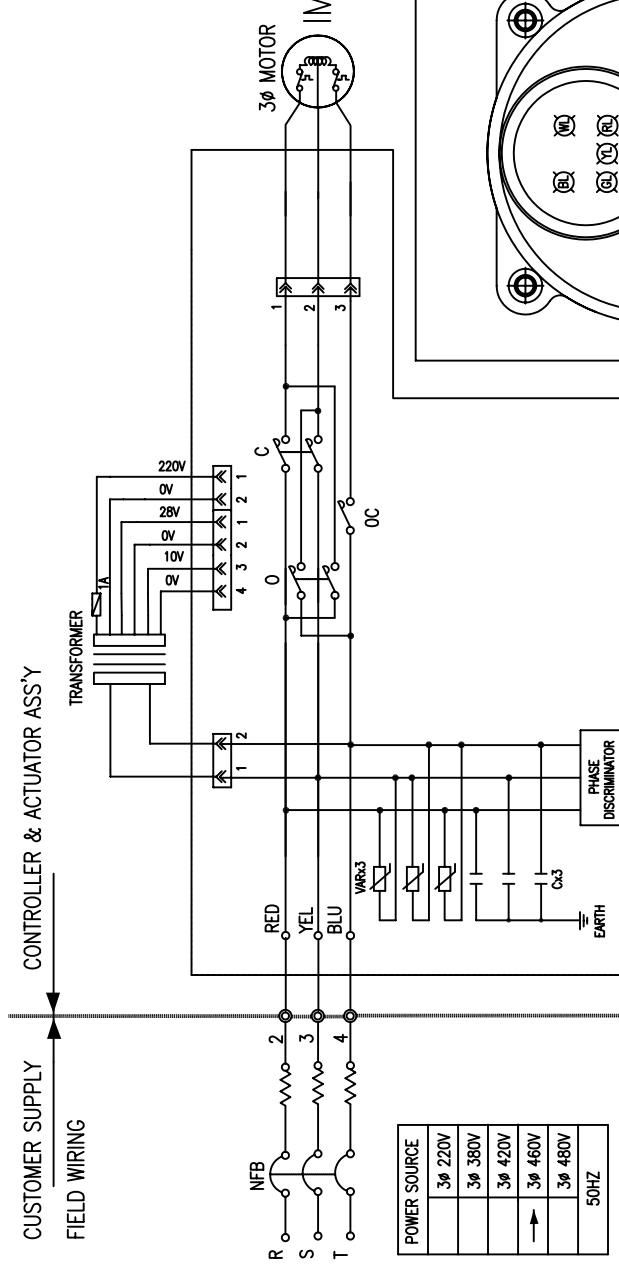


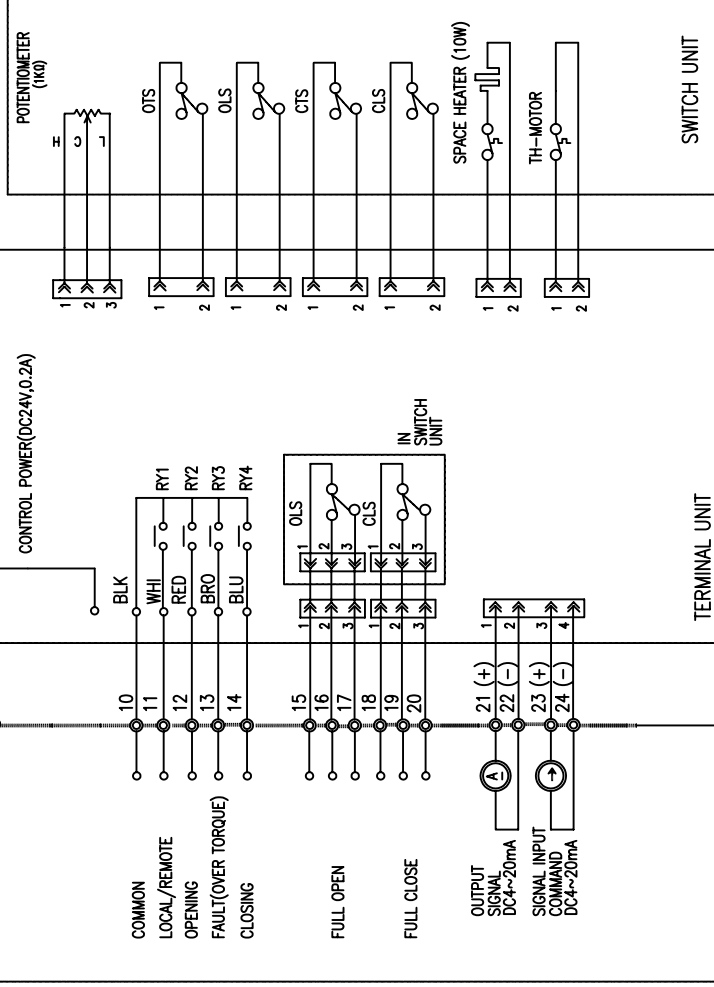
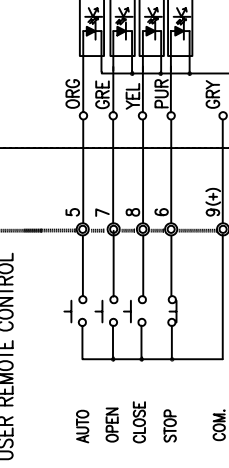
CUSTOMER SUPPLY
FIELD WIRING

DWG. NO HQ - 93500A



** TERMINAL BLOCK **

1	13
2	14
3	15
4	16
5	17
6	18
7	19
8	20
9	21
10	22
11	23
12	24



** NOTE **

AUTO : REMOTE mA CONTROL
OLS : OPEN LIMIT SWITCH
CLS : CLOSE LIMIT SWITCH
OTS : OPEN TORQUE LIMIT SWITCH
O/C : OPEN/CLOSE POWER RELAY (DC 24V)
RL : RED LAMP FOR OPEN
GL : GREEN LAMP FOR CLOSE
YL : YELLOW LAMP FOR FAULT
RY1 : REMOTE MONITOR RELAY
RY2/R4 : RUNNING RELAY
© : MARKS FOR TERMINAL

** LIMIT SWITCH CONTACT POSITIONS **		
CON-TACT	VALVE OPENING (%)	
ROTOR	0	100
OPEN (OLS)	1-3	
CLOSE (CLS)	2-3	
	1-3	

--- : CONTACT ON
--- : CONTACT OFF

PROJ.											
		SYM	ECN NO	CHANGES			DATE		SIGN	APPR.	
DRAW	P.S. KIM	SCALE 1/1		ISSU. DEPT. HADR		PART NAME SCHEMATIC WIRING DIAGRAM SEMI – PCU					
DESIGN	S.I. CHOI	DIM. mm		DATE 2004.06.10							
CHECK		 EIM CONTROLS				DWG. NO HQ – 93500A					
APPR.						1 OF 1 SHEET				DWG. SIZE A4	