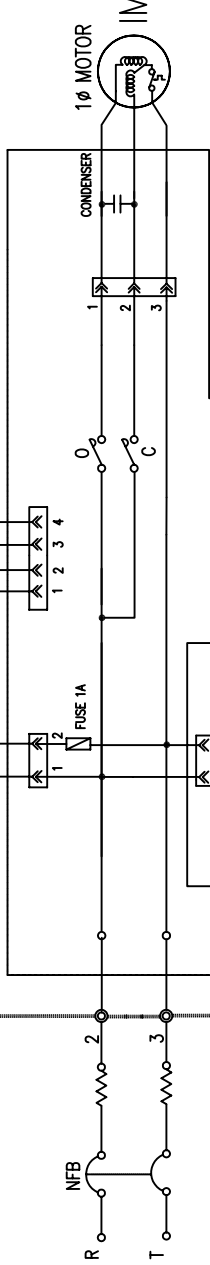
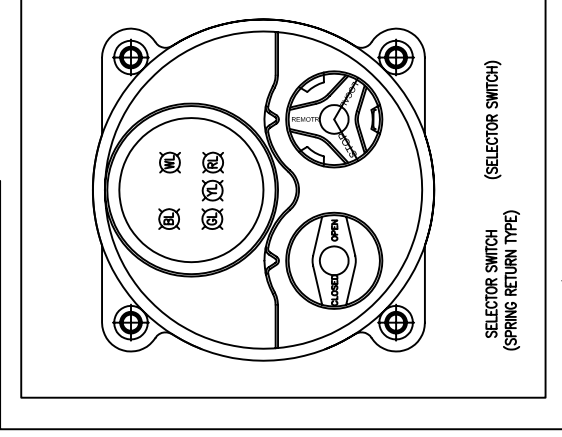


CUSTOMER SUPPLY
FIELD WIRING
CONTROLLER & ACTUATOR ASS'Y

DWG. NO HQ - 91500 A



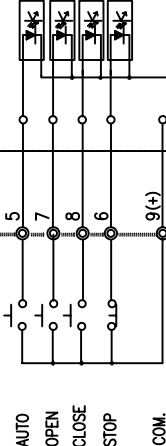
POWER SOURCE	
1φ 110V	50HZ
1φ 220V	



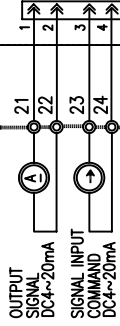
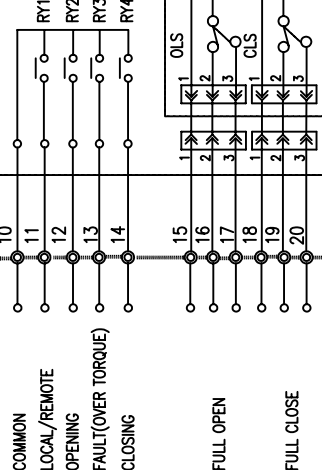
** TERMINAL BLOCK **

1	13
2	14
3	15
4	16
5	17
6	18
7	19
8	20
9	21
10	22
11	23
12	24

USER REMOTE CONTROL



CONTROL POWER(DC24V,0.2A)



** NOTE **

AUTO : REMOTE mA CONTROL
CLS : OPEN LIMIT SWITCH
CLS : CLOSE LIMIT SWITCH
OTS : OPEN TORQUE LIMIT SWITCH
OTS : CLOSE TORQUE LIMIT SWITCH
O/C : OPEN/CLOSE POWER RELAY(DC 24V)
RL : RED LAMP FOR OPEN
GL : GREEN LAMP FOR CLOSE
YL : YELLOW LAMP FOR FAULT
RY1 : REMOTE MONITOR RELAY
RY2/RY4 : RUNNING RELAY
● : MARKS FOR TERMINAL

** LIMIT SWITCH CONTACT POSITIONS **

CON- TACT	VALVE OPENING (%)
0	100
1-3	
2-3	
1-3	
2-3	
1-3	

--- : CONTACT ON --- : CONTACT OFF

PROJ.		SYM	ECN NO	CHANGES	DATE	SIGN	APPR.
DRAW	P.S. KIM	SCALE	1/1	ISSU. DEPT. HADR	PART NAME SCHEMATIC WIRING DIAGRAM		
DESIGN	C S I	DIM. mm	DATE	2004.	SEMI - PCU		
CHECK		EIM CONTROLS			DWG. NO HQ - 91500 A		
APPR.					1 OF 1 SHEET	DWG. SIZE A4	