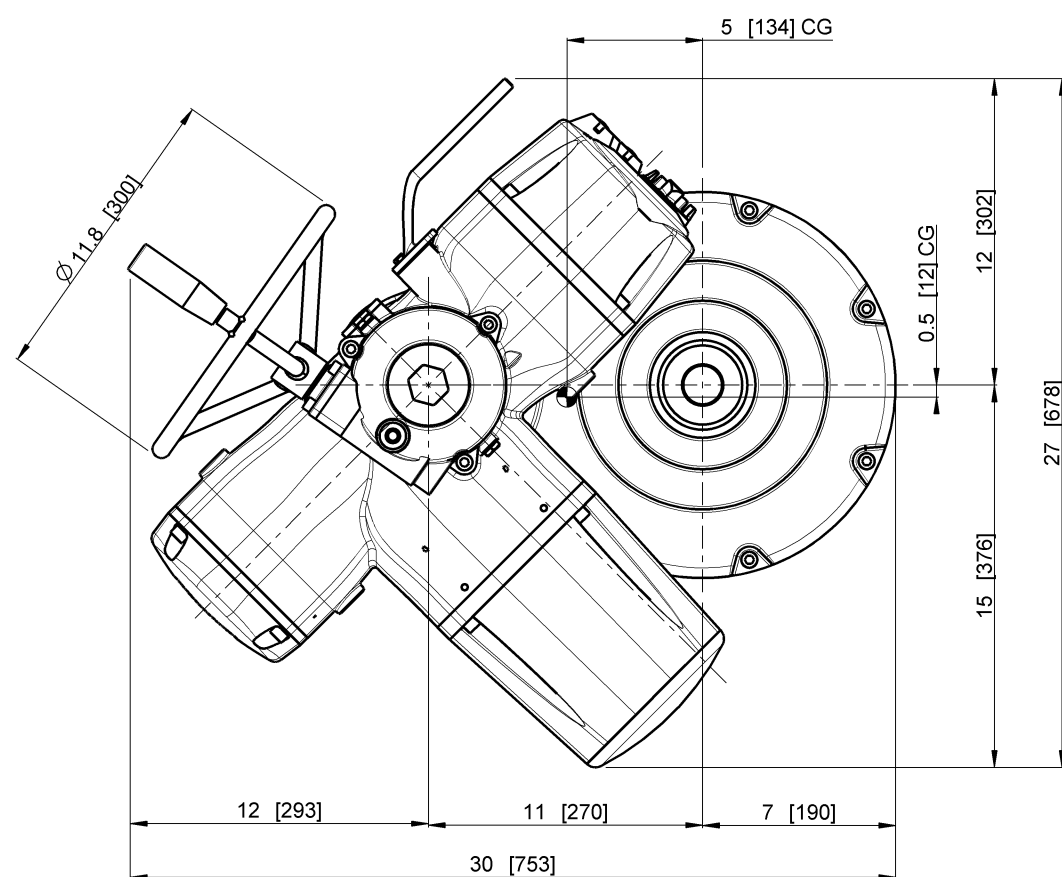
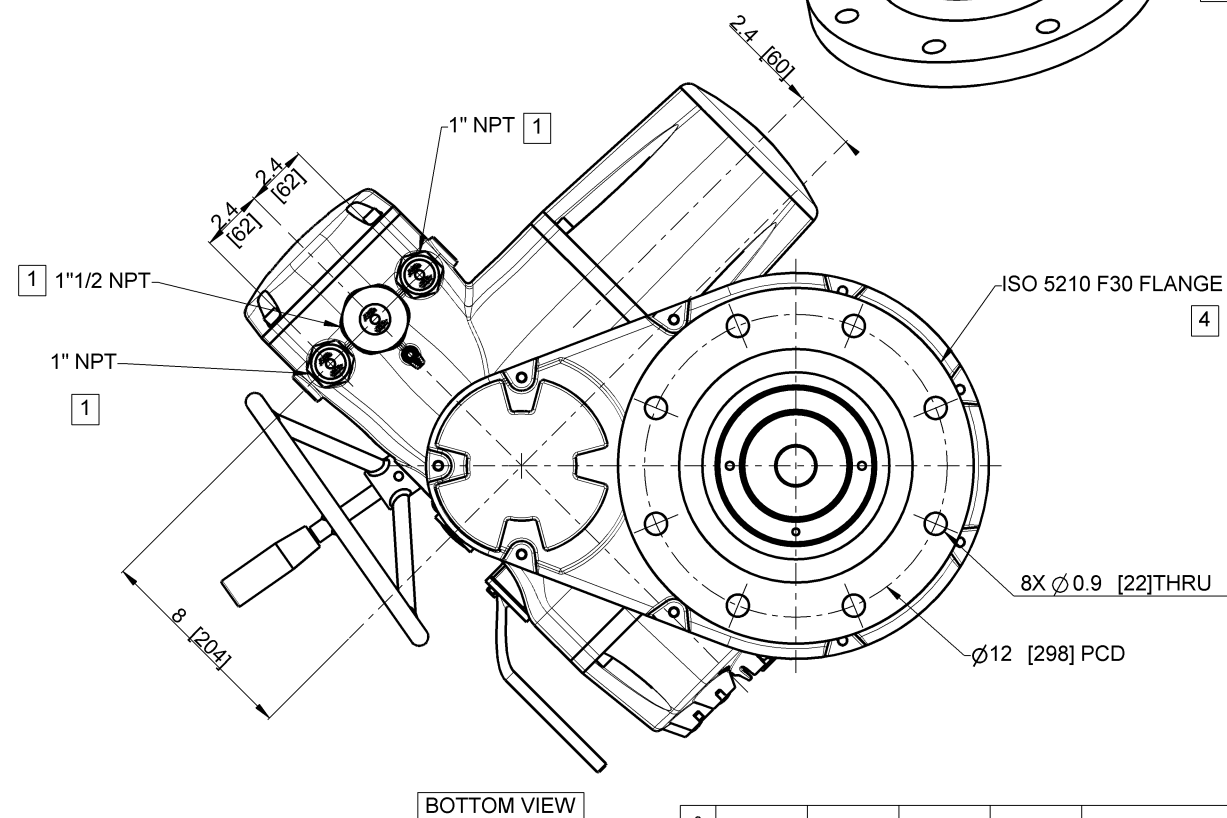
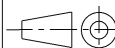




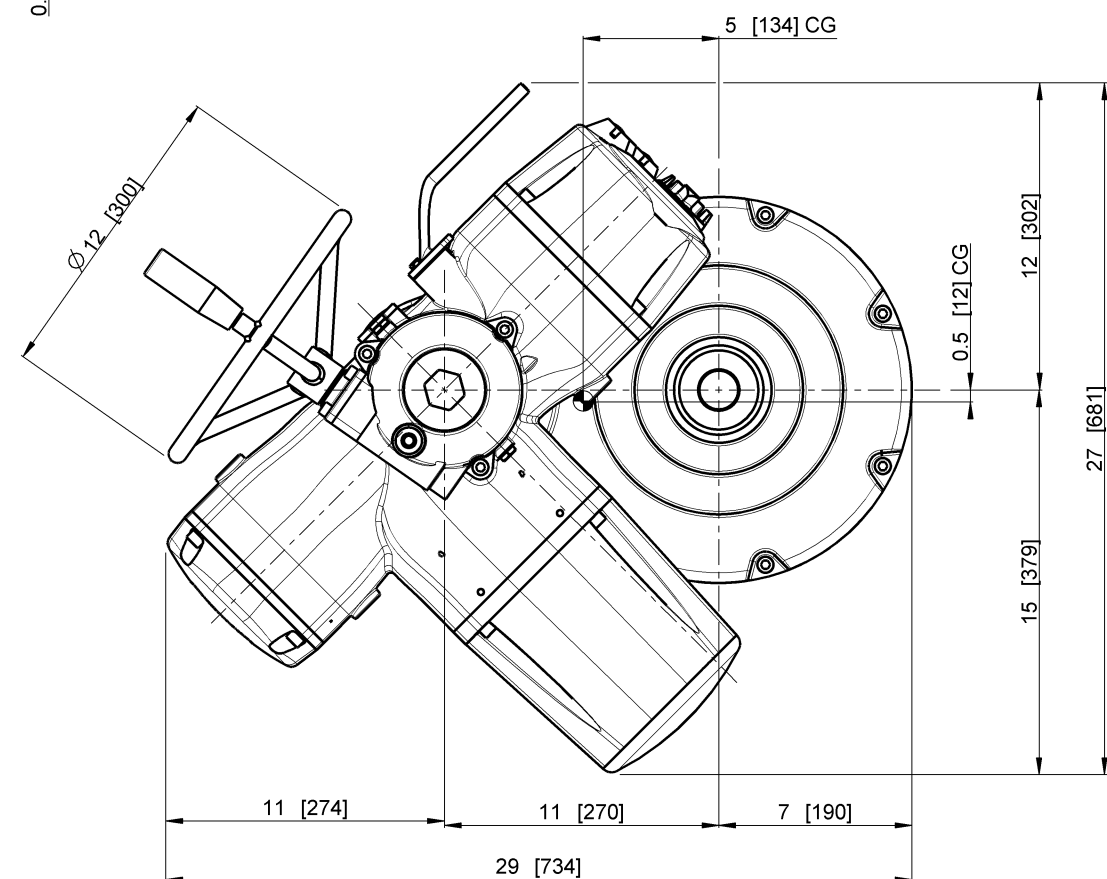
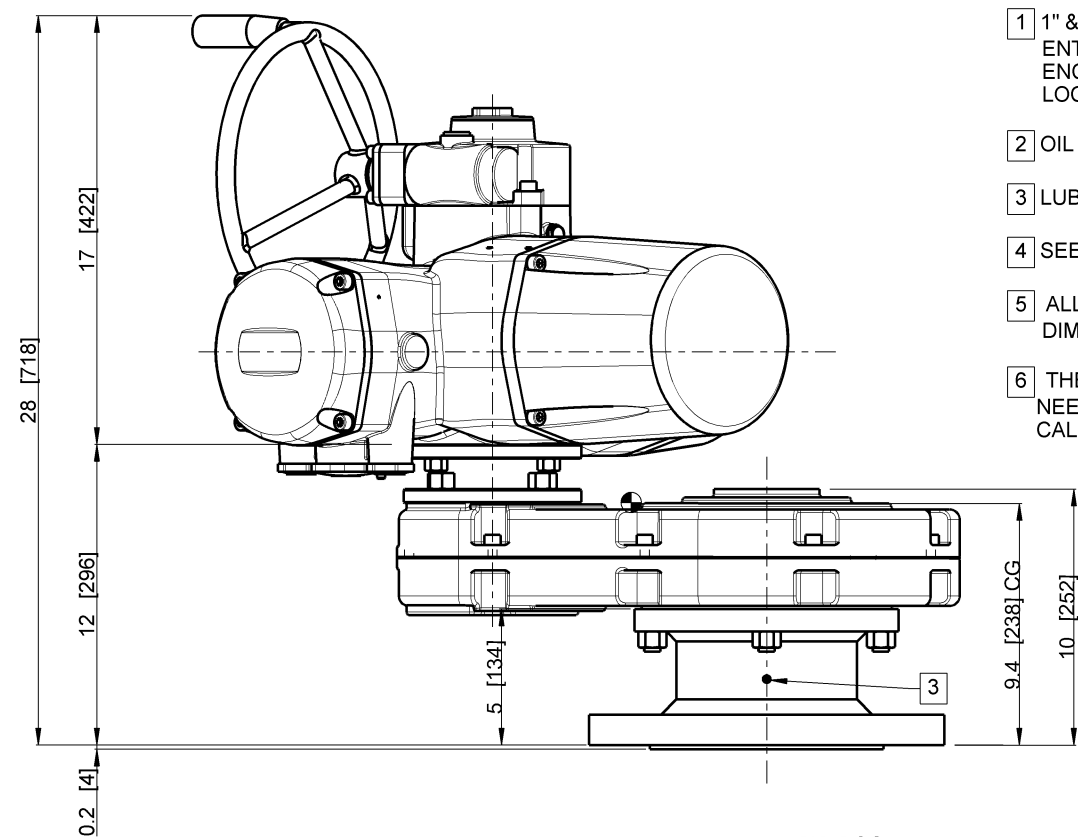
INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD

- 1 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRY. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
- 2 OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
- 3 LUBRICATION FOR BEARINGS: M6 GREASE NIPPLE
- 4 SEE DRAWING XTN1336 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
- 5 ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
- 6 THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS. CONSULT FACTORY



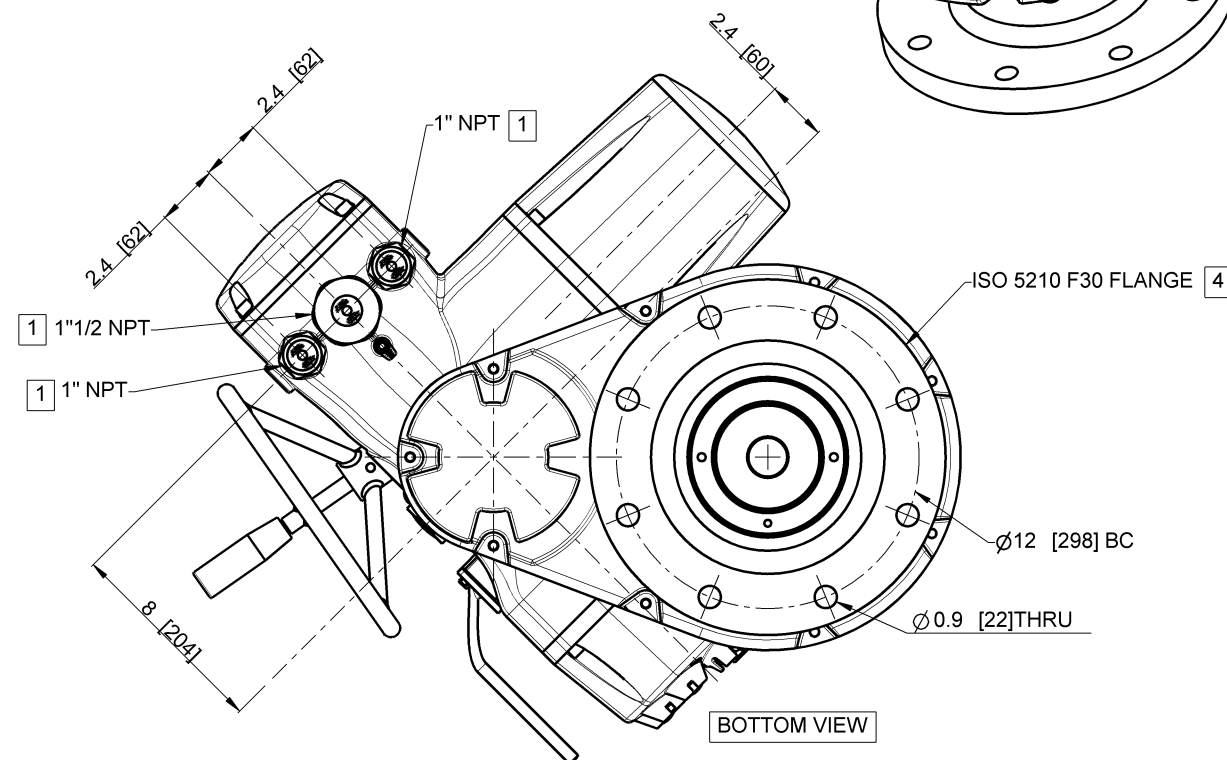
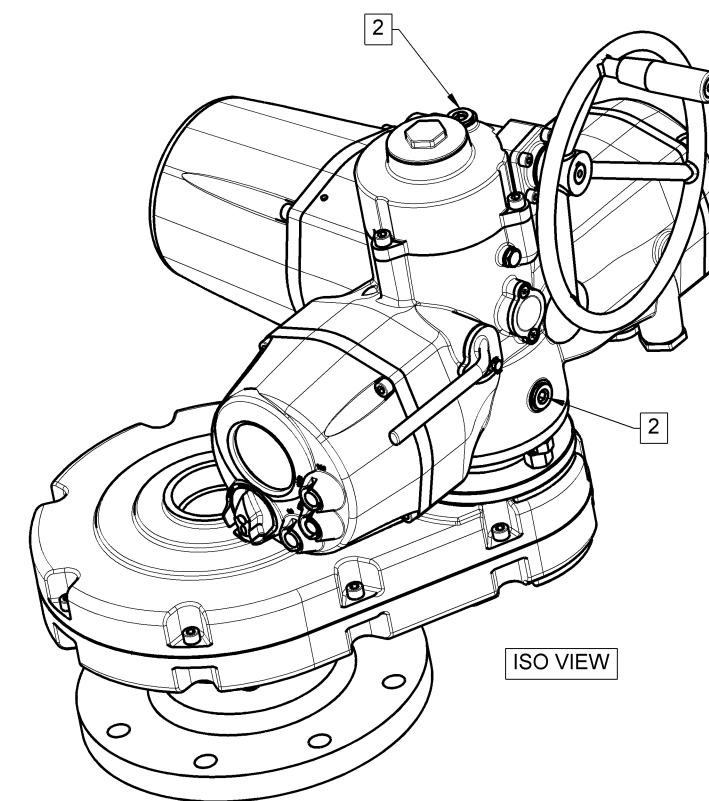
3							
2							
1	03-02-2020	SURAJ P	ESPOSITO F	VIGLIANO L	UPDATED WEIGHT		
Rev.	Data/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description		
MATERIAL		TREATMENT			TOLERANCES		
				FORMAT A2	INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5		
ALL RIGHTS OF THIS DRAWING ARE RESERVED		ACTUATOR MODEL SGR 160-30		WEIGHT	PART NUMBER		
				387 Lbs	X ESCS01A003AB3A0		
		DESCRIPTION XTE3000 SIZE 30			SCALE	DATE	
					1:5		06/21/2019
					DRAWN BY	CHECKED BY	APPROVED BY
					N. PATHE	F. ESPOSITO	L. VIGLIANO
					RAW PIECE		

THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HEREWITH IS NOT TO BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON



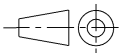
NOTES:

- 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
- OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
- LUBRICATION FOR BEARINGS: M6 GREASE NIPPLE
- SEE DRAWING XTN1336 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
- ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
- THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY

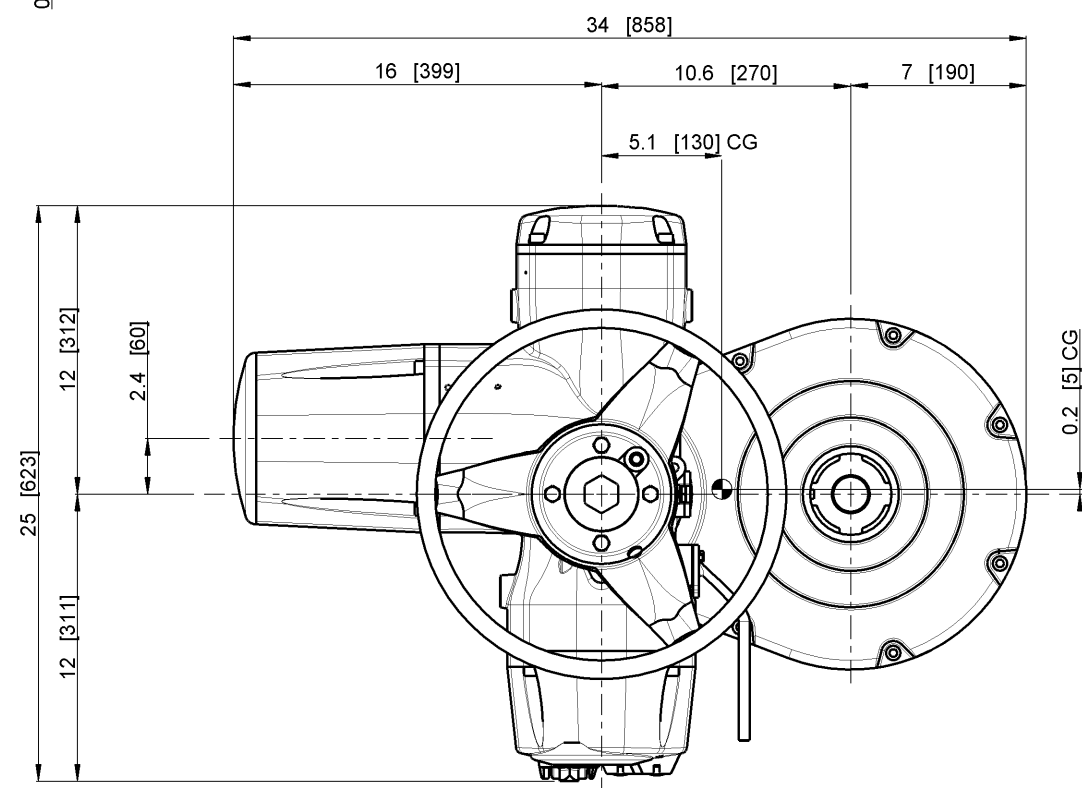
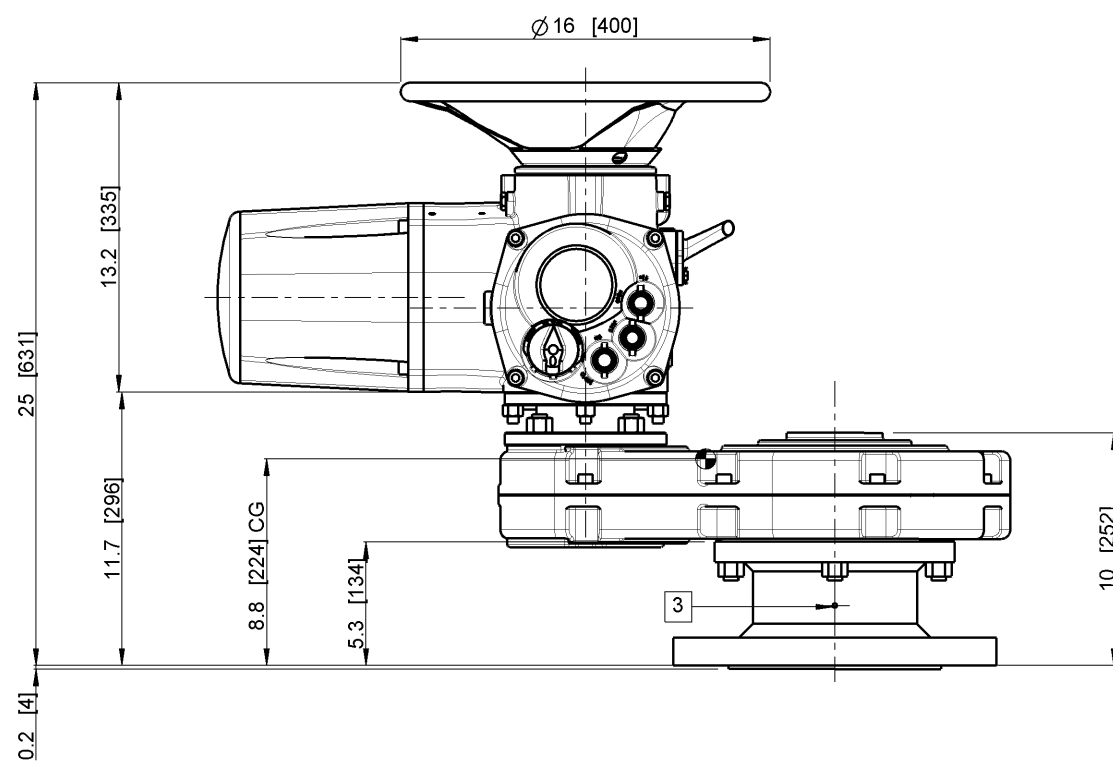


WARNING- THE INSTALLATION & SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY.
TO AVOID INJURY & ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICE ON EMERSON EQUIPMENT UNLESS QUALIFIED.

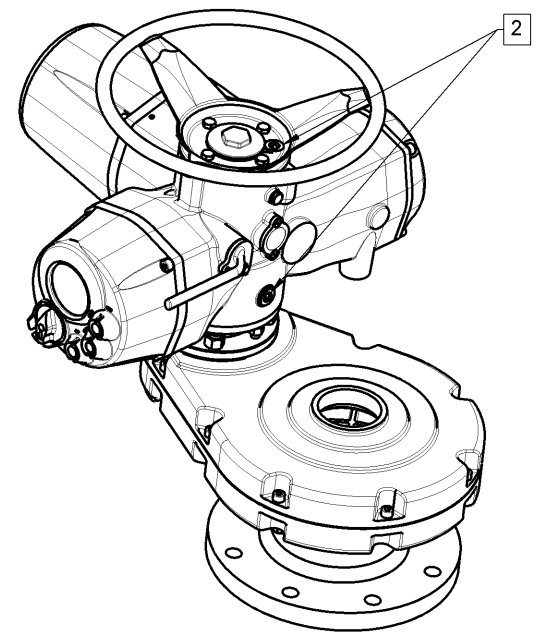
INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD

3							
2							
1	05-02-2020	SURAJ P	ESPOSITO F	VIGLIANO L	UPDATED WEIGHT		
Rev.	Data/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description		
MATERIAL			TREATMENT		 FORMAT A2	TOLERANCES	
						INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5	
ALL RIGHTS OF THIS DRAWING ARE RESERVED		ACTUATOR MODEL SGR 160-30		WEIGHT 387 Lbs	PART NUMBER X ESCS01A003AB3A1		
		DESCRIPTION XTE3000 SIZE 30			SCALE		DATE
					1:5		06/24/20
					DRAWN BY	CHECKED BY	APPROVED
					N. PATHE	F. ESPOSITO	L. VIGLIANO
					RAW PIECE		

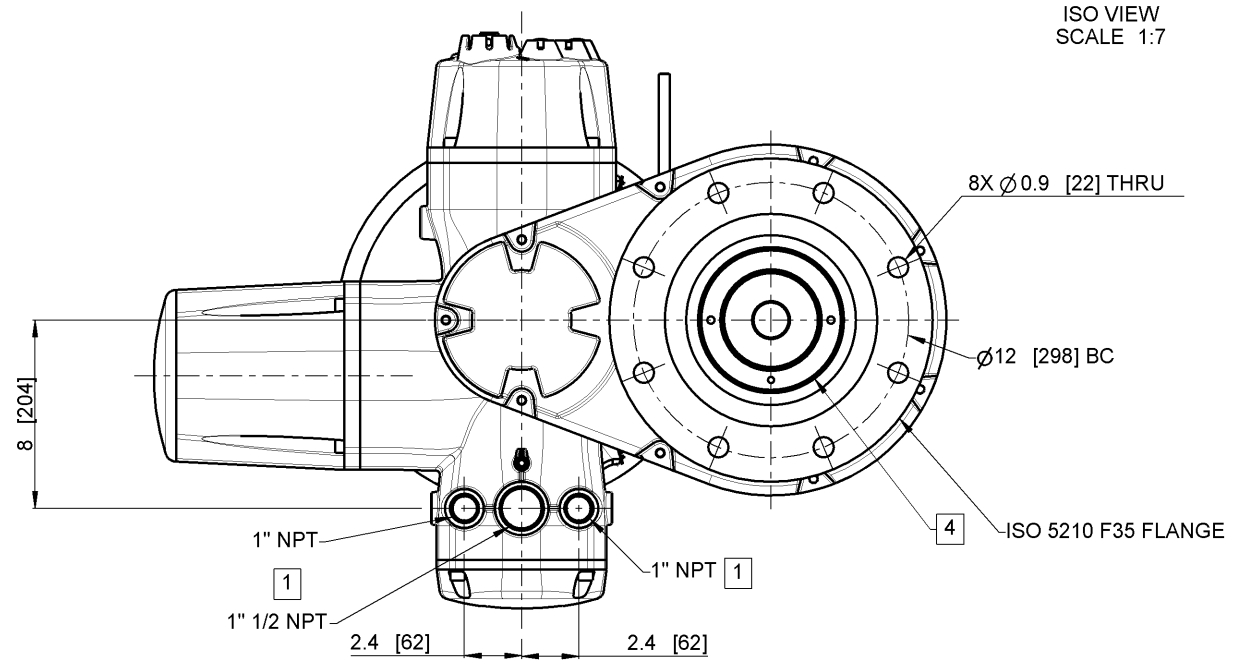
THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HERewith IS NOT TO BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON



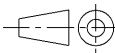
- NOTES:
- 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
 - OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
 - LUBRICATION FOR BEARINGS: M6 GREASE PLUG
 - SEE DRAWING XTN1336 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
 - ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
 - THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY



ISO VIEW
SCALE 1:7

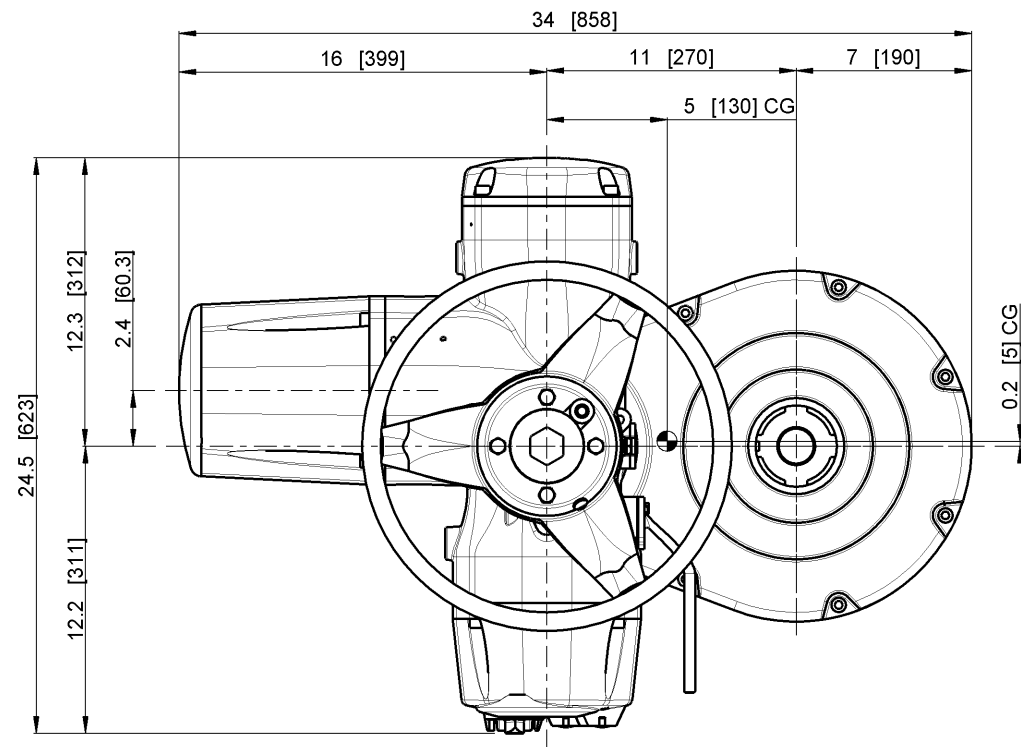
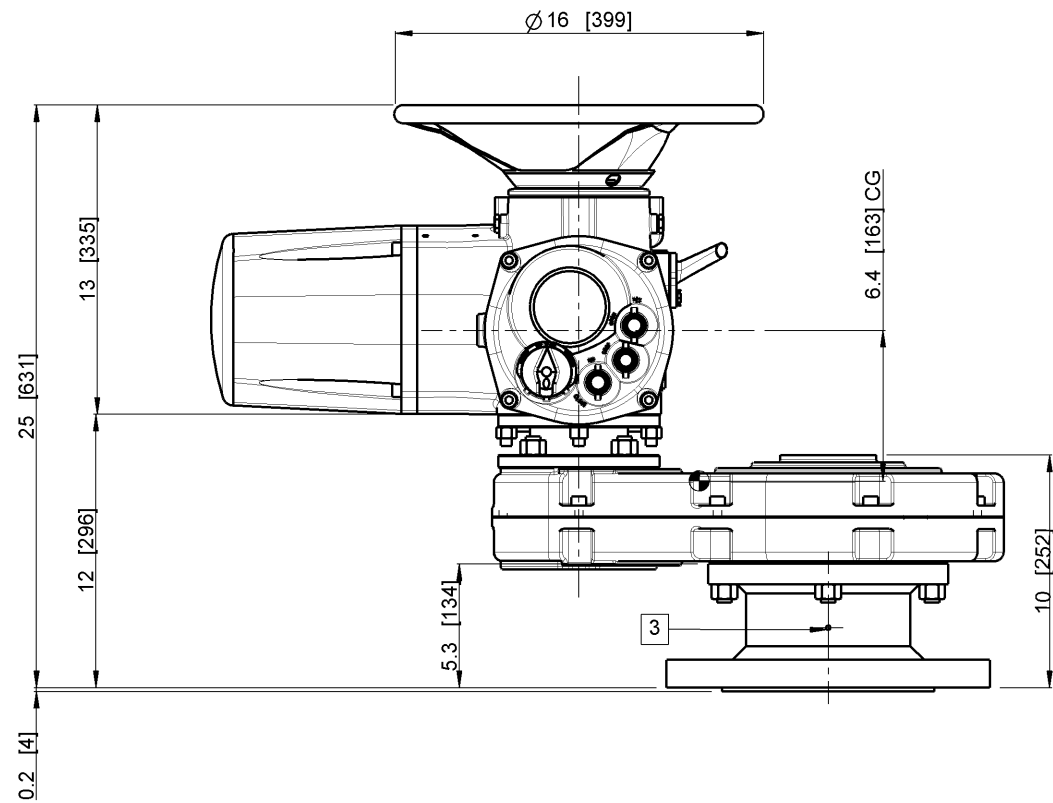


BOTTOM VIEW

3								
2								
1	30/01/2020	PATHE	ESPOSITO	VIGLIANO	UPDATED WEIGHT			
Rev.	Data/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description			
MATERIAL			TREATMENT		 FORMAT A2	TOLERANCES INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5		
ALL RIGHTS OF THIS DRAWING ARE RESERVED			ACTUATOR MODEL SGR 160-30			WEIGHT 362 Lbs	PART NUMBER X ESCS01A003AE3A0	
			DESCRIPTION XTE3000 SIZE 30			SCALE	DATE	
						1:5.5		06/04/2019
						DRAWN BY	CHECKED BY	APPROVED BY
						N. PATHE	F. ESPOSITO	L. VIGLIANO
						RAW PIECE		

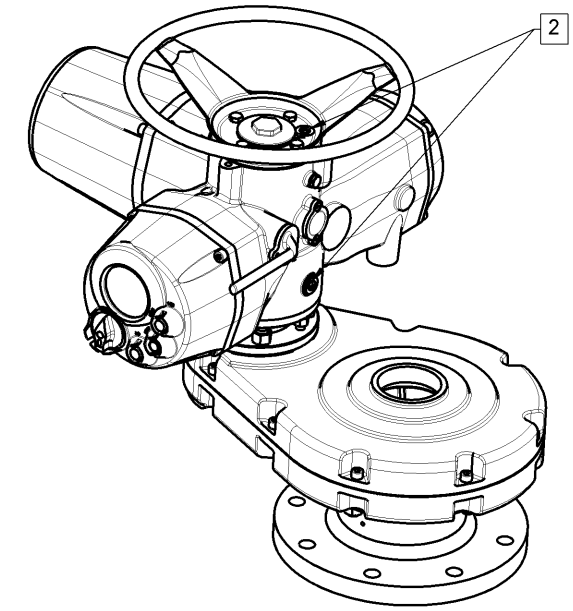
WARNING- THE INSTALLATION & SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY. TO AVOID INJURY & ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICE ON EMERSON EQUIPMENT UNLESS QUALIFIED.

INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD

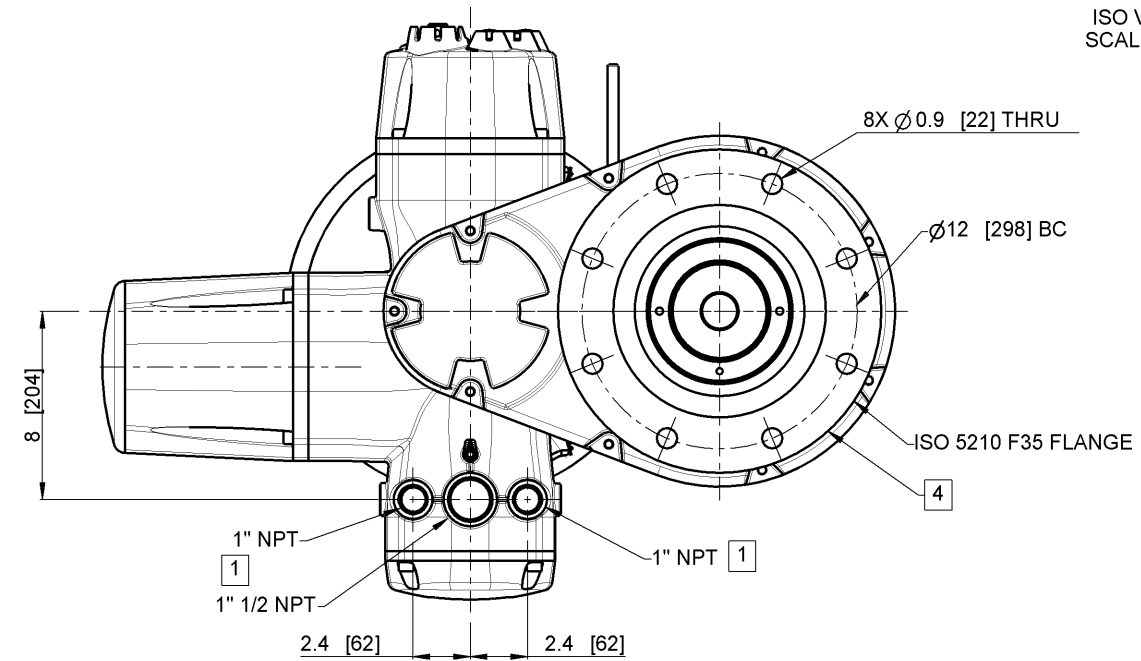


NOTES:

- 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
- OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
- LUBRICATION FOR BEARINGS: M6 GREASE PLUG
- SEE DRAWING XTN1336 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
- ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
- THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY



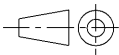
ISO VIEW
SCALE 1:7



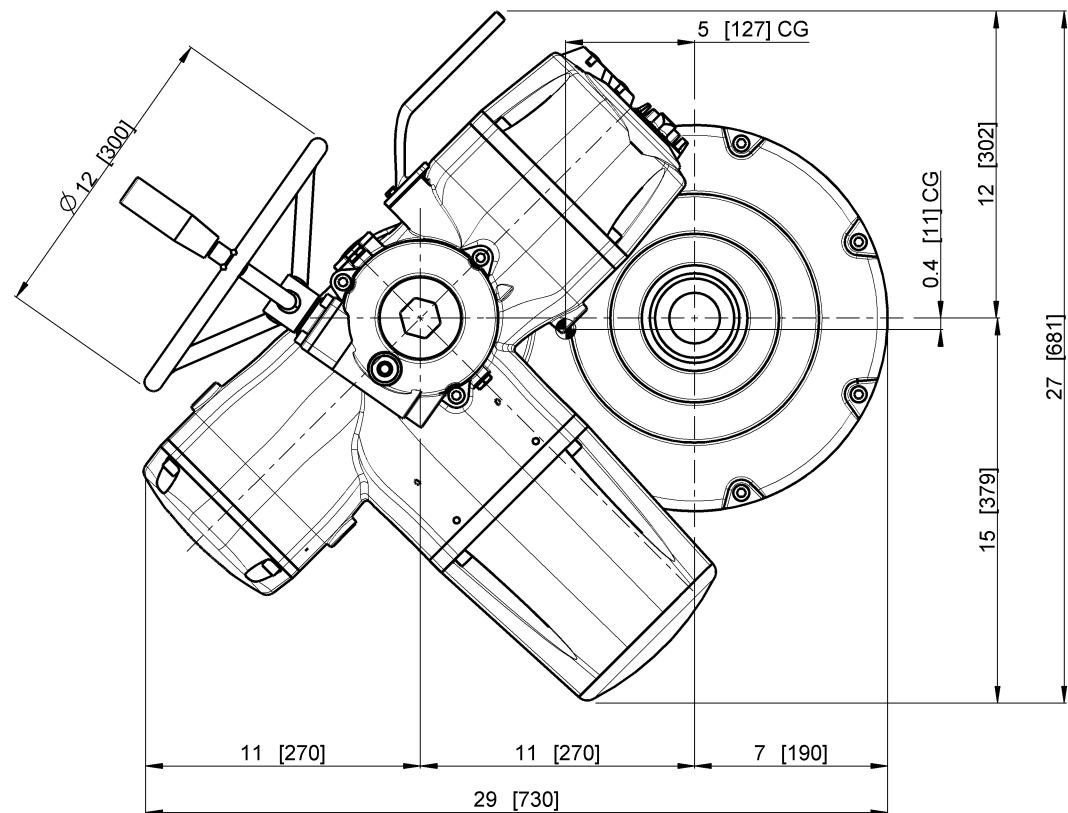
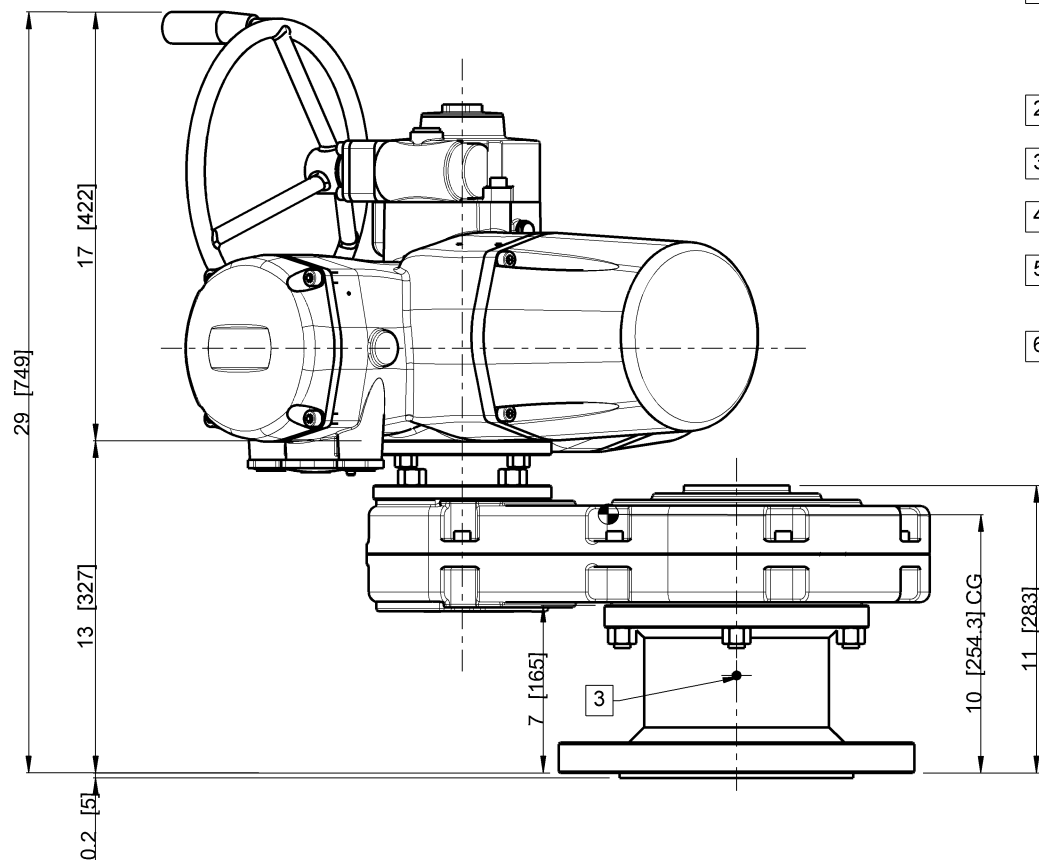
BOTTOM VIEW

WARNING- THE INSTALLATION & SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY. TO AVOID INJURY & ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICE ON EMERSON EQUIPMENT UNLESS QUALIFIED.

INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD

3							
2							
1	04/02/2020	PATHE	ESPOSITO	VIGLIANO	UPDATED WEIGHT		
Rev.	Date/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description		
MATERIAL		TREATMENT				TOLERANCES	
						INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5	
ALL RIGHTS OF THIS DRAWING ARE RESERVED		ACTUATOR MODEL SGR 160-30			WEIGHT 362 Lbs	PART NUMBER X ESCS01A003AE3A1	
		DESCRIPTION XTE3000 SIZE 30			SCALE		DATE
					1:5.5		06/04/2019
					DRAWN BY	CHECKED BY	APPROVED BY
					N. PATHE	F. ESPOSITO	L. VIGLIANO
					RAW PIECE		

THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HEREWITH IS NOT TO BE REP RODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON

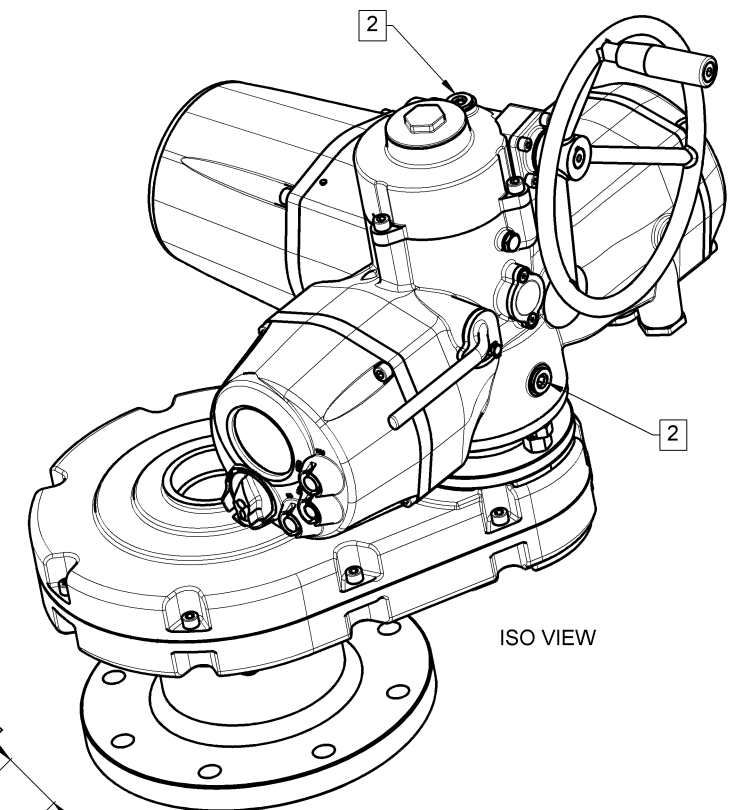


WARNING- THE INSTALLATION & SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY.
TO AVOID INJURY & ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICE ON EMERSON EQUIPMENT UNLESS QUALIFIED.

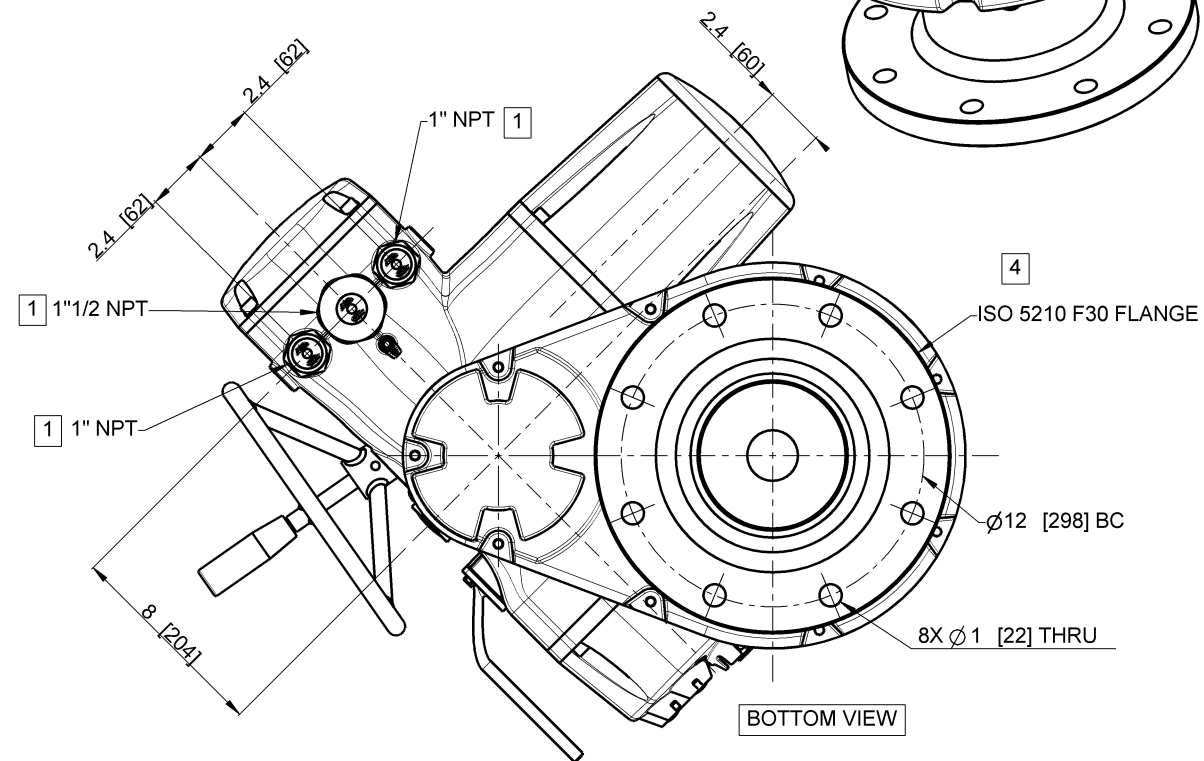
INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE
REGIONAL STANDARD

NOTES:

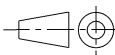
- 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
- OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
- LUBRICATION FOR BEARINGS: M6 GREASE NIPPLE
- SEE DRAWING XTN1336 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
- ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
- THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY



ISO VIEW



BOTTOM VIEW

3									
2									
1	04-02-2020	SURAJ P	ESPOSITO F	VIGLIANO L	UPDATED WEIGHT				
Rev.	Date/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description				
MATERIAL			TREATMENT			TOLERANCES			
						INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5			
			FORMAT A2						
ALL RIGHTS OF THIS DRAWING ARE RESERVED			ACTUATOR MODEL		WEIGHT	PART NUMBER			
			SGR 160-30		407 Lbs	X ESCS01B003AB3A0			
			DESCRIPTION			SCALE		DATE	
						1:5		06/24/2019	
						DRAWN BY		CHECKED BY	APPROVED BY
						N. PATHE		F. ESPOSITO	L. VIGLIANO
						RAW PIECE			
			XTE3000 SIZE 30						

THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HEREWITH IS NOT TO BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON

1 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES

3 LUBRICATION FOR BEARINGS: M6 GREASE NIPPLE

5 ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.

Technical drawing of the 3000 series motor, showing dimensions in mm and inches:

- Overall height: 30 [749]
- Motor body height: 17 [422]
- Base height: 10 [253.3] CG
- Base width: 11 [283]
- Base mounting hole diameter: 3
- Base mounting hole offset: 7 [165]
- Base mounting hole offset (inches): 0.2 [5]
- Base mounting hole offset (mm): 13 [327]

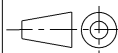
Technical drawing of the front view of the 1000W motor assembly. The drawing shows a cylindrical motor body with a fan on the left and a circular terminal box on the right. Dimensions are provided in millimeters and inches. Key dimensions include: total width 29 [734], distance from fan center to terminal box center 11 [270], terminal box diameter 15 [379], and terminal box mounting hole diameter 12 [302].

INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD

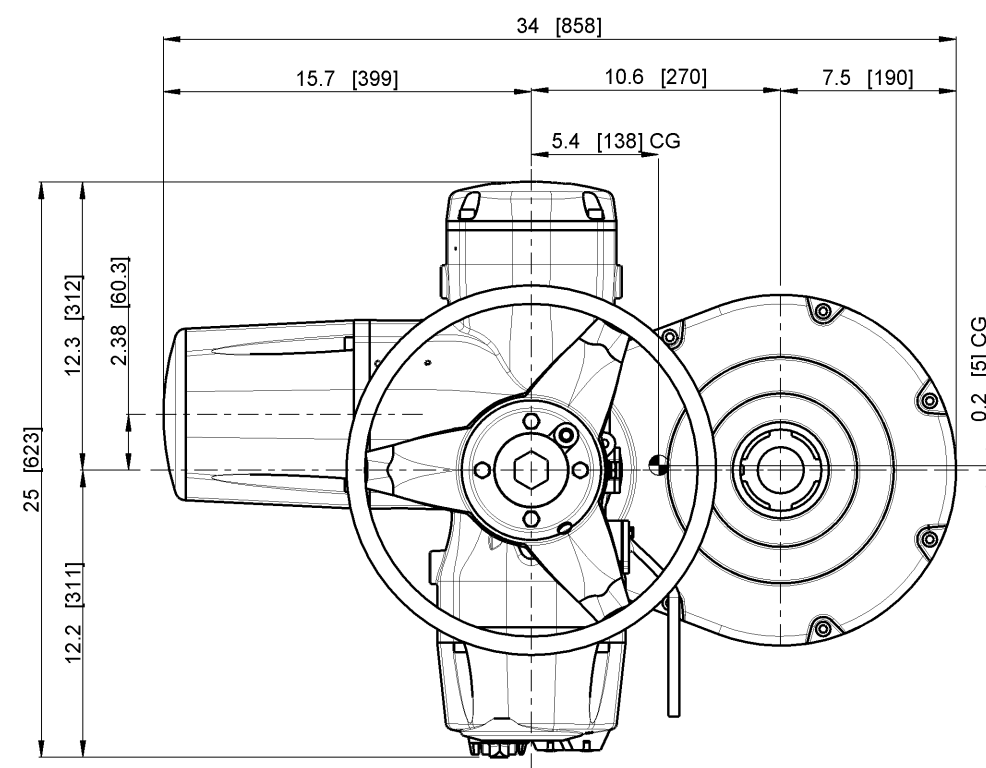
Technical drawing of the bottom view of a motor. The drawing shows a cylindrical motor body with a circular base flange. Key features include two 1-inch NPT ports on the side, a 1.5-inch NPT port on the top, and a 2.4-inch diameter flange. The base flange has 12 mounting holes with a diameter of 0.9 inches and a center-to-center distance of 12 inches. The motor is shown in a perspective view with dimension lines indicating various measurements.

Dimensions and features labeled:

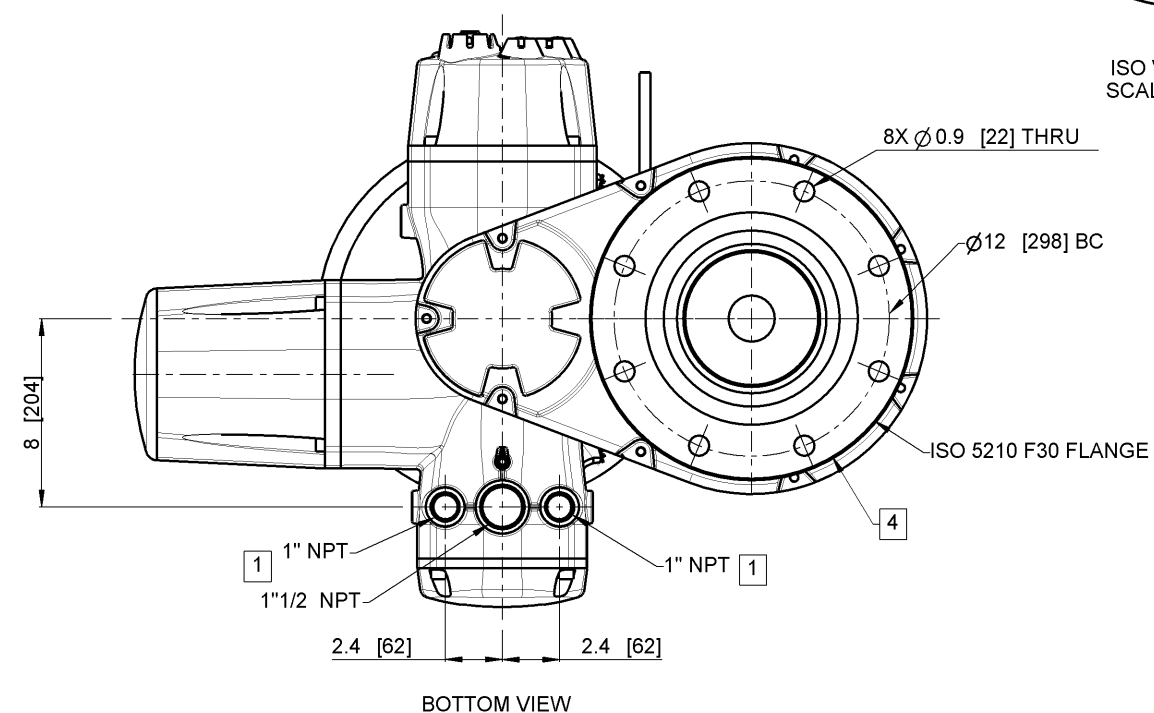
- 2.4 [60]
- 2.4 [62]
- 1" NPT 1
- 1 1 1/2 NPT
- 1" NPT 1
- 8 [204]
- ISO 5210 F30 FLANGE 4
- Ø12 [298] BC
- Ø0.9 [22] THRU
- BOTTOM VIEW

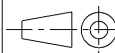
3							
2							
1	10-02-2020	SURAJ P	ESPOSITO F	VIGLIANO L	UPDATED WEIGHT		
Rev.	Date/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description		
MATERIAL		TREATMENT			TOLERANCES		
				FORMAT A2	INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5		
ALL RIGHTS OF THIS DRAWING ARE RESERVED		ACTUATOR MODEL SGR 160-30		WEIGHT 410 Lbs	PART NUMBER X ESCS01B003AB3A1		
 EMERSON™		DESCRIPTION XTE3000 SIZE 30			SCALE	DATE	
					1:5		06/24/2019
					DRAWN BY	CHECKED BY	APPROVED BY
					N. PATHE	F. ESPOSITO	L. VIGLIANO
					RAW PIECE		

THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HERewith IS NOT TO BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON



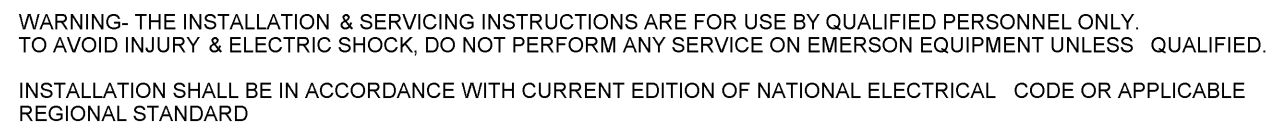
- 1 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
- 2 OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
- 3 LUBRICATION FOR BEARINGS: M6 GREASE PLUG
- 4 SEE DRAWING XTN1336 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
- 5 ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
- 6 THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY



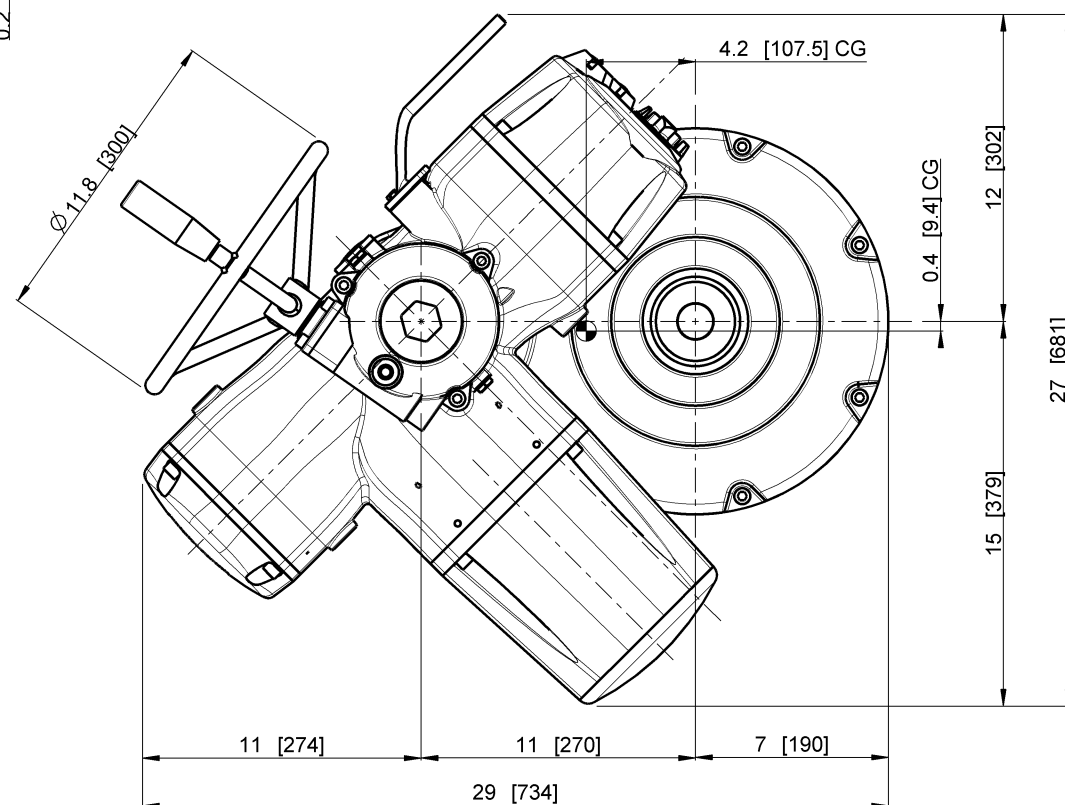
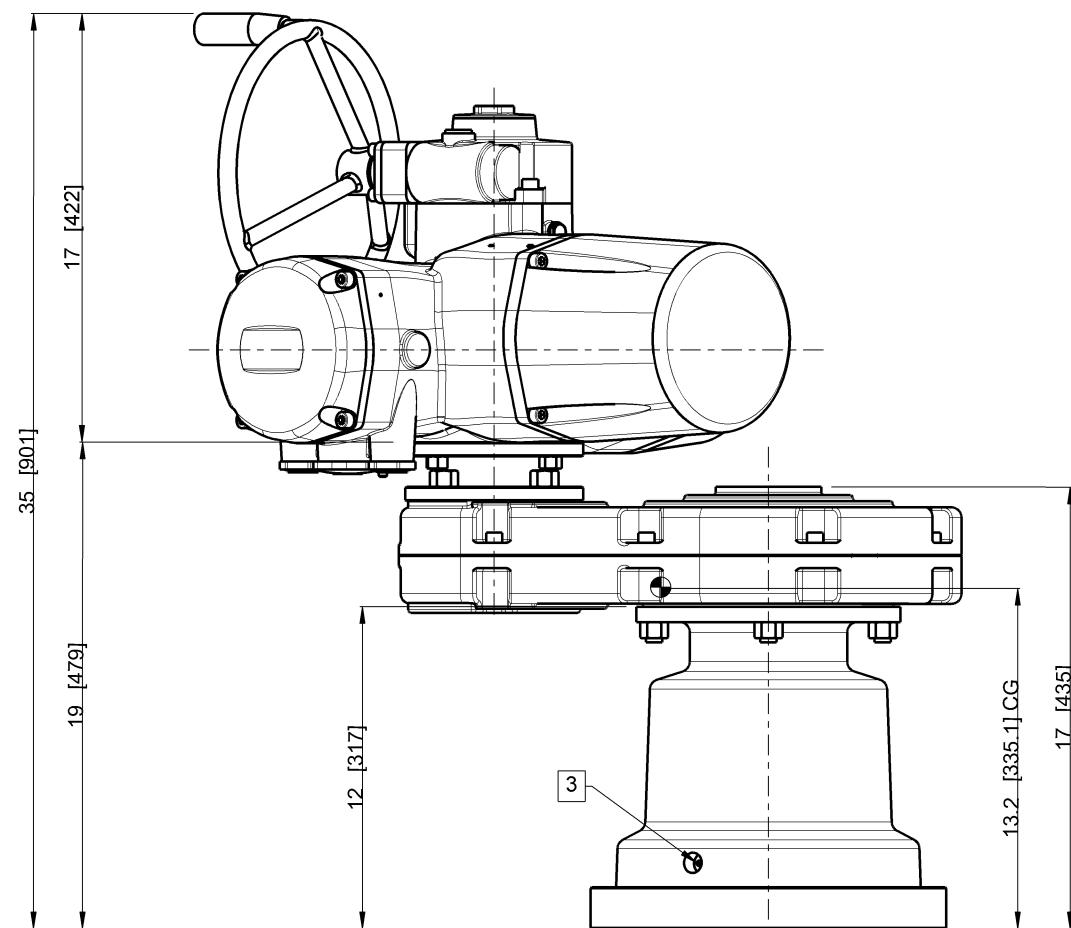
3							
2							
1	04/02/2020	PATHE	ESPOSITO	VIGLIANO	UPDATED WEIGHT		
Rev.	Date/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description		
MATERIAL		TREATMENT			TOLERANCES		
					INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5		
ALL RIGHTS OF THIS DRAWING ARE RESERVED		ACTUATOR MODEL SGR 160-30		WEIGHT 382 Lbs	PART NUMBER		
					X ESCS01B003AE3A0		
		DESCRIPTION XTE3000 SIZE 30			SCALE	DATE	
					1:5.5		06/04/2019
					DRAWN BY	CHECKED BY	APPROVED BY
					N. PATHE	F. ESPOSITO	L. VIGLIANO
					RAW PIECE		

INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD

THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HEREWITH IS NOT TO BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON



THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HEREWITH IS NOT TO BE REP RODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON

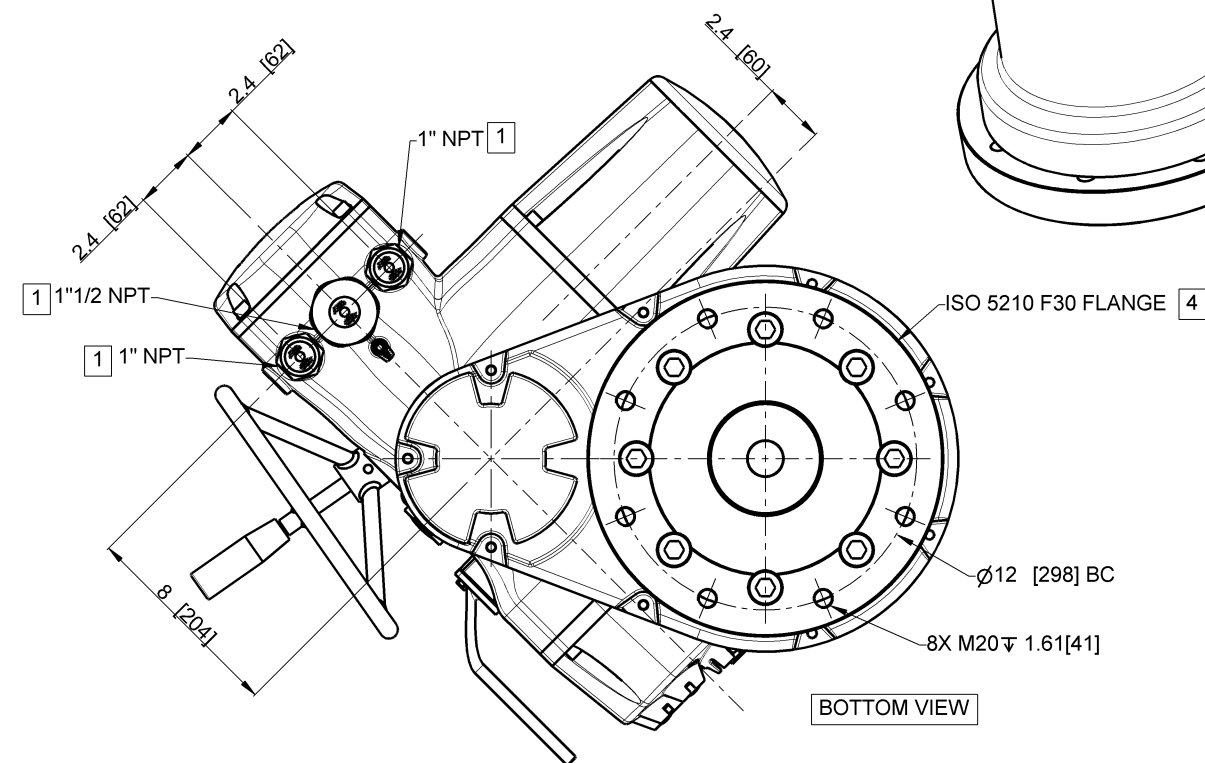
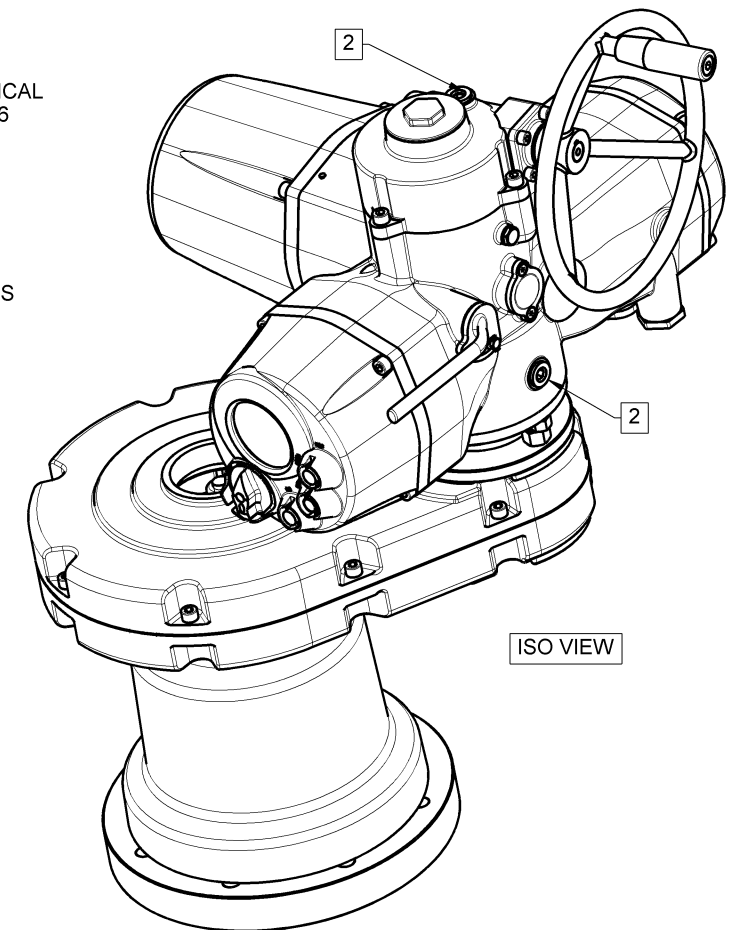


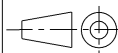
WARNING- THE INSTALLATION & SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY.
TO AVOID INJURY & ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICE ON EMERSON EQUIPMENT UNLESS QUALIFIED.

INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD

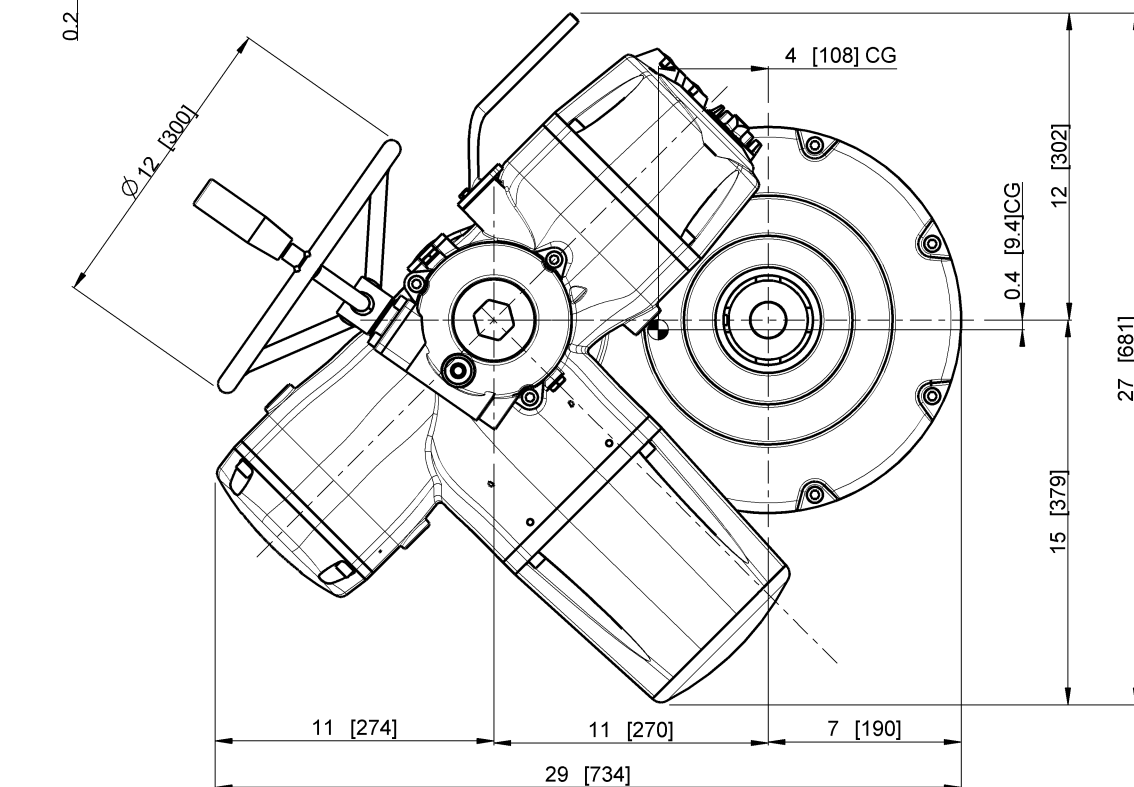
NOTES:

- 1 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
- 2 OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
- 3 LUBRICATION FOR BEARINGS: M6 GREASE NIPPLE
- 4 SEE DRAWING XTN1336_1 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
- 5 ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
- 6 THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY

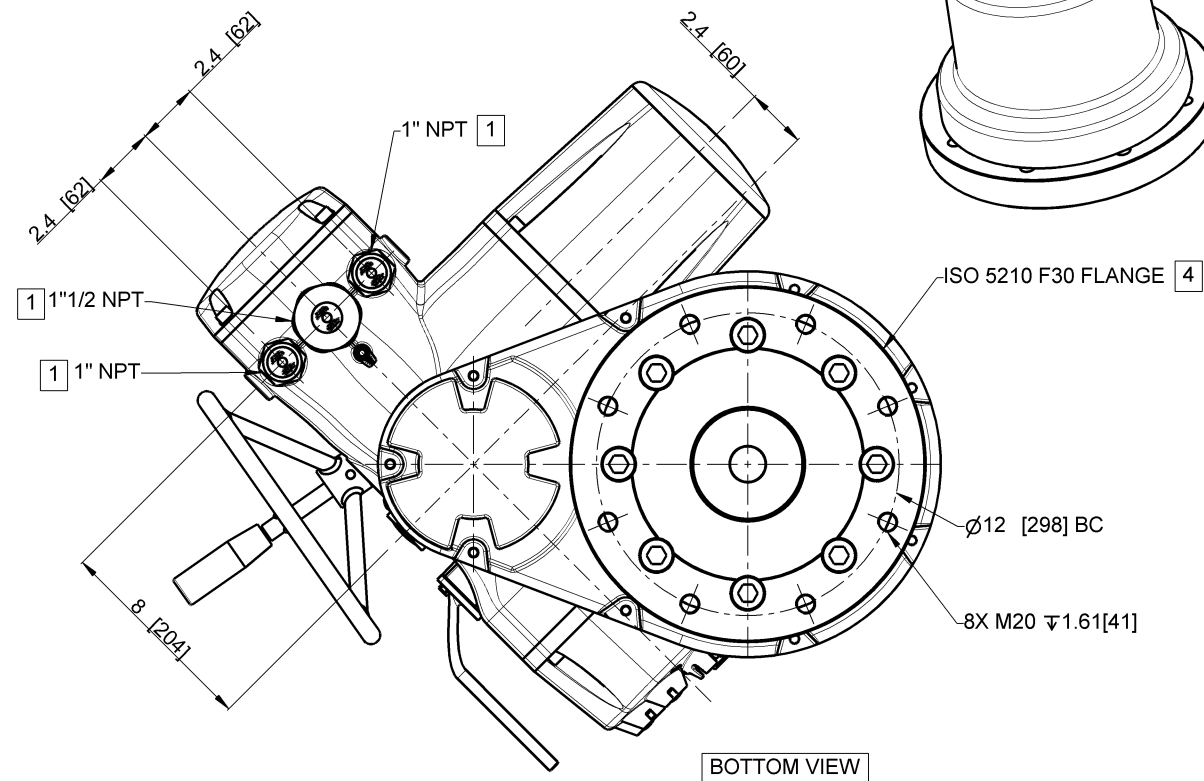


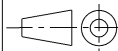
3							
2							
1	03-02-2020	SURAJ P	ESPOSITO F	VIGLIANO L	UPDATED WEIGHT		
Rev.	Date/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description		
MATERIAL		TREATMENT			TOLERANCES INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5		
				FORMAT A2			
ALL RIGHTS OF THIS DRAWING ARE RESERVED		ACTUATOR MODEL SGR 160-30		WEIGHT 482 Lbs	PART NUMBER X ESCS01D003AB3A0		
		DESCRIPTION XTE3000 SIZE 30			SCALE	DATE	
					1:5		06/24/2019
					DRAWN BY	CHECKED BY	APPROVED BY
					N. PATHE	F. ESPOSITO	L. VIGLIANO
					RAW PIECE		

THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HEREWITH IS NOT TO BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON

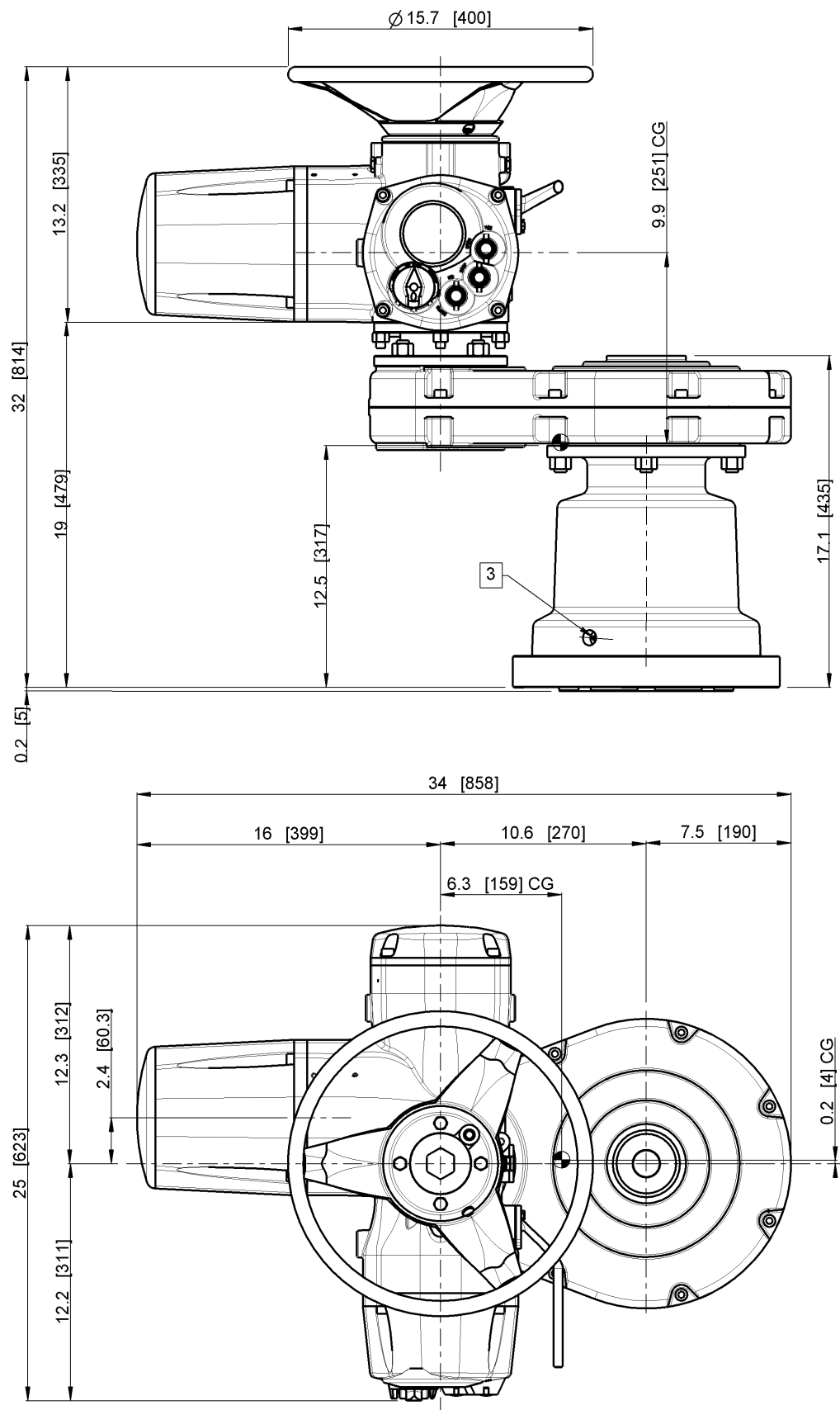


INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD



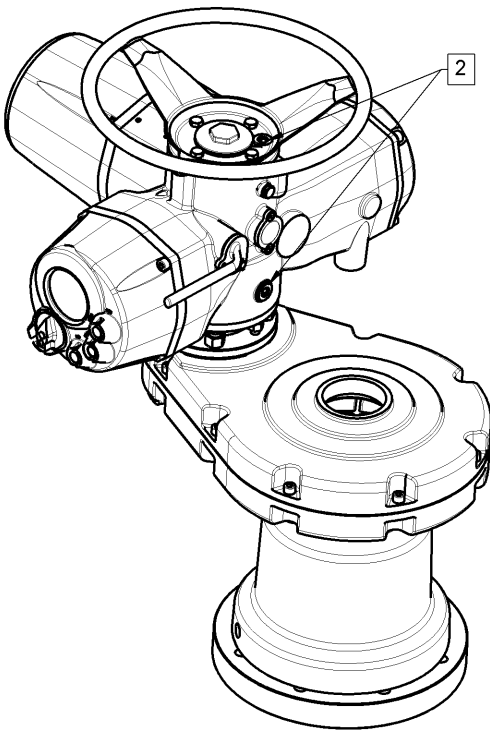
3								
2								
1	11-02-2020	SURAJ P	ESPOSITO F	VIGLIANO L	UPDATED WEIGHT			
Rev.	Date/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description			
MATERIAL			TREATMENT		TOLERANCES			
				FORMAT A2	INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5			
ALL RIGHTS OF THIS DRAWING ARE RESERVED		ACTUATOR MODEL SGR 160-30		WEIGHT	PART NUMBER			
				482 Lbs	X ESCS01D003AB3A1			
		DESCRIPTION XTE3000 SIZE 30			SCALE	DATE		
					1:5			06/24/2019
					DRAWN BY	CHECKED BY	APPROVED BY	
					N. PATHE	F. ESPOSITO	L. VIGLIANO	
					RAW PIECE			

THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HEREWITH IS NOT TO BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON

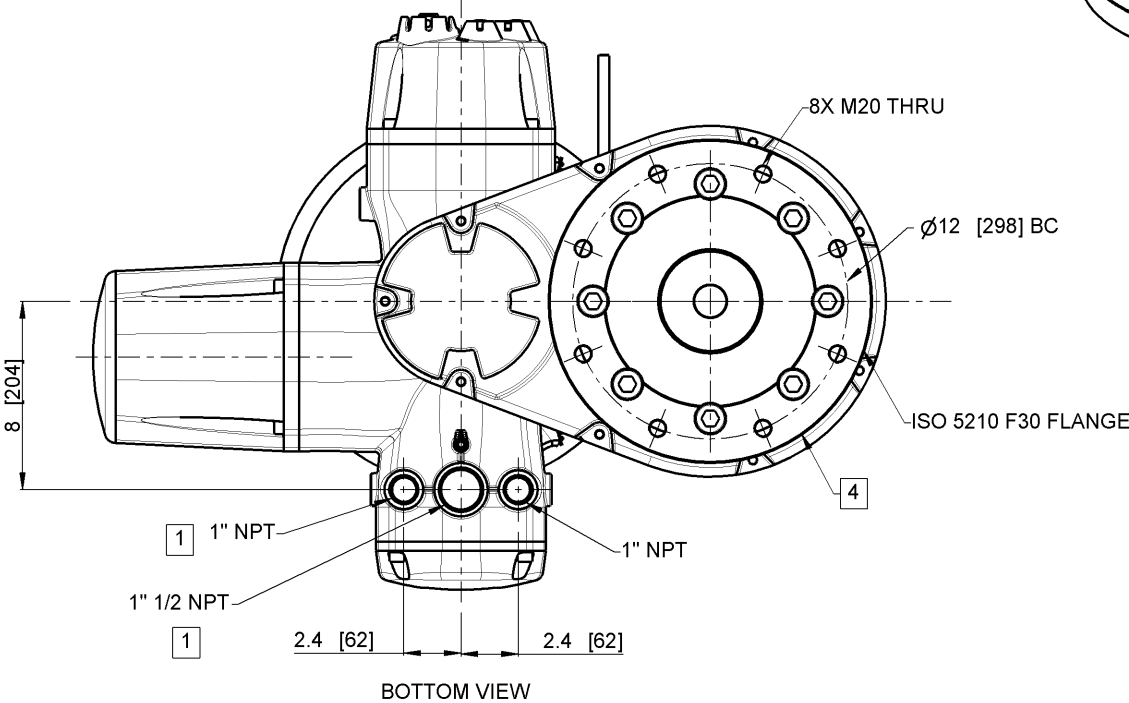


NOTES:

- 1 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
- 2 OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
- 3 LUBRICATION FOR BEARINGS: M6 GREASE PLUG
- 4 SEE DRAWING XTN1336_1 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
- 5 ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
- 6 THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY



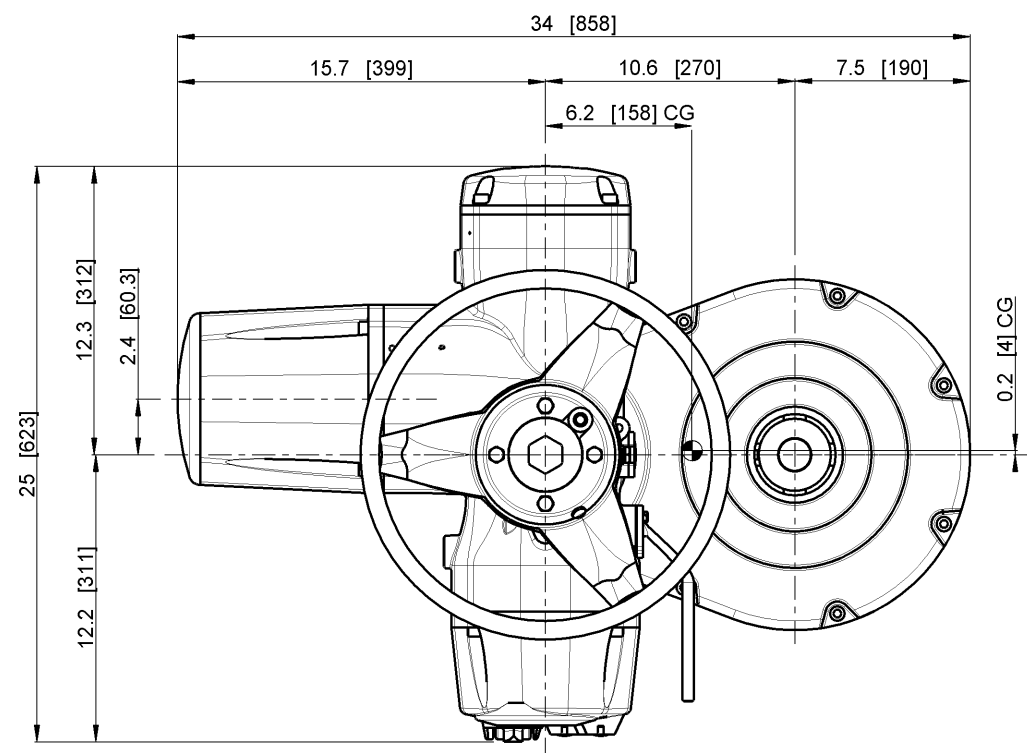
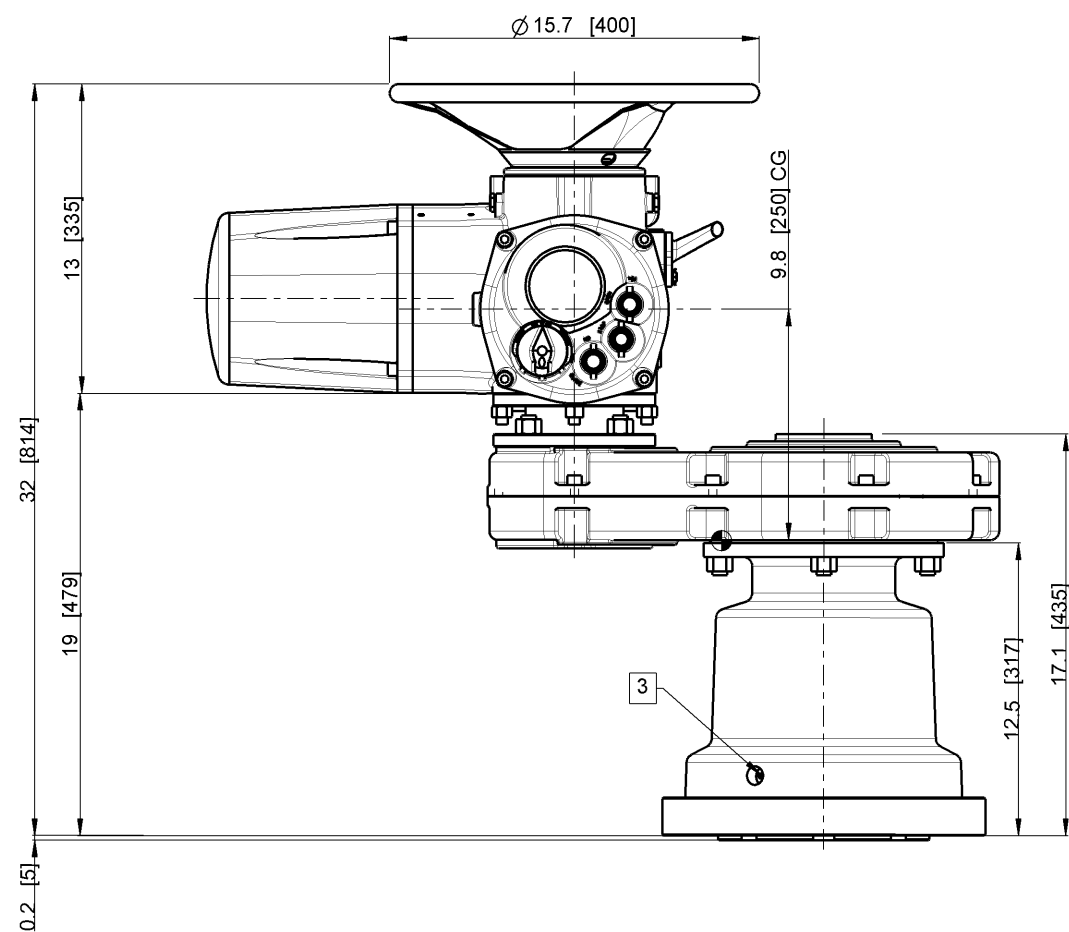
ISO VIEW
SCALE 1:7



WARNING- THE INSTALLATION & SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY.
TO AVOID INJURY & ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICE ON EMERSON EQUIPMENT UNLESS QUALIFIED.

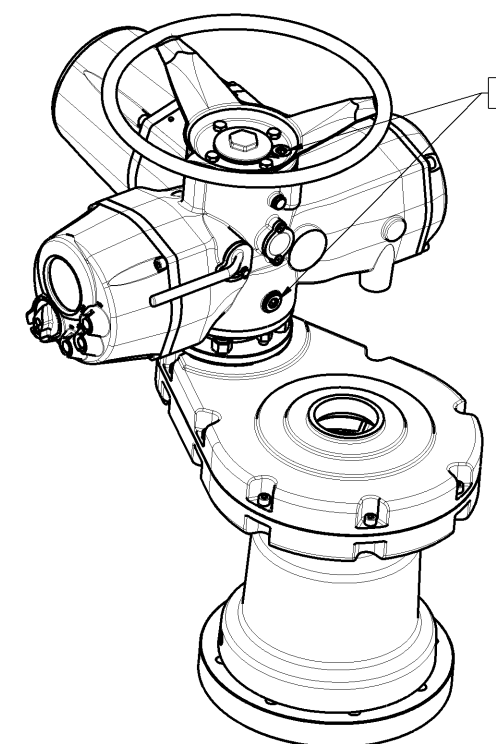
INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD

3					
2					
1	06/02/2020	PATHE	ESPOSITO	VIGLIANO	UPDATED WEIGHT
Rev.	Date/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description
MATERIAL		TREATMENT			TOLERANCES
				FORMAT A2	INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5
ALL RIGHTS OF THIS DRAWING ARE RESERVED		ACTUATOR MODEL SGR 160-30		WEIGHT 455 Lbs	PART NUMBER X ESCS01D003AE3A0
		DESCRIPTION XTE3000 SIZE 30			SCALE 1:5.5
					DATE 06/04/2019
					DRAWN BY N. PATHE
					CHECKED BY F. ESPOSITO
					APPROVED BY L. VIGLIANO
					RAW PIECE

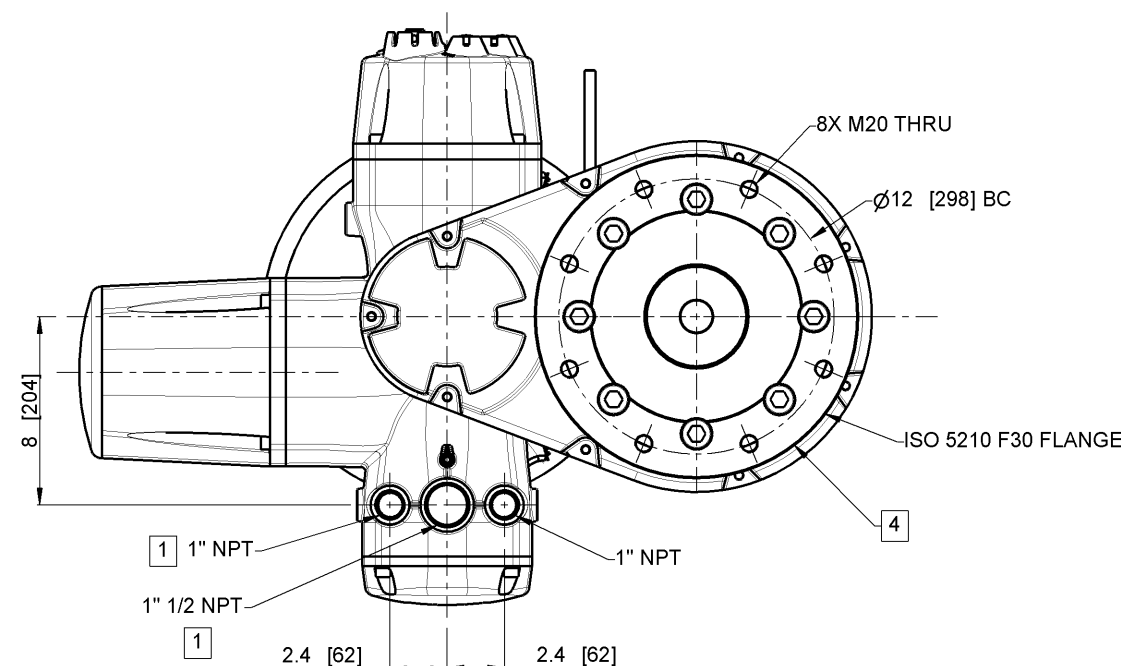


NOTES:

- 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
- OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
- LUBRICATION FOR BEARINGS: M6 GREASE PLUG
- SEE DRAWING XTN1336_1 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
- ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
- THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY



ISO VIEW
SCALE 1:7



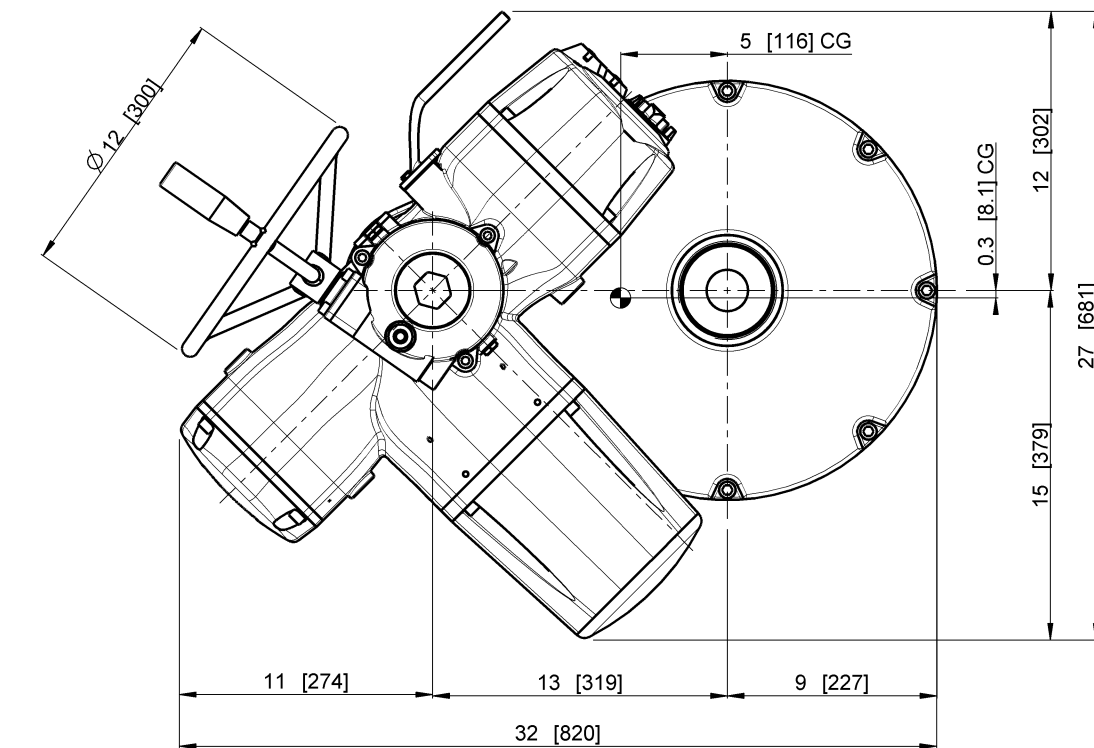
BOTTOM VIEW

WARNING- THE INSTALLATION & SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY. TO AVOID INJURY & ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICE ON EMERSON EQUIPMENT UNLESS QUALIFIED.

INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD

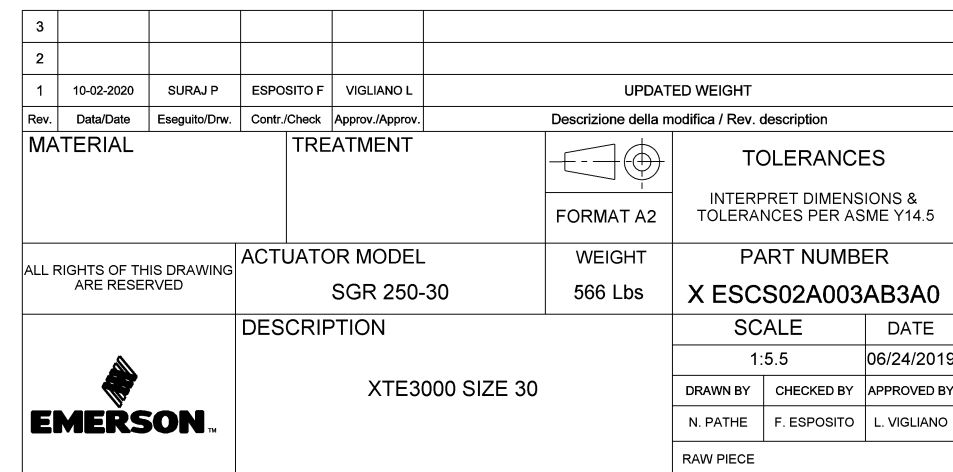
3					
2					
1	06/02/2020	PATHE	ESPOSITO	VIGLIANO	UPDATED WEIGHT
Rev.	Date/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description
MATERIAL		TREATMENT			TOLERANCES
				FORMAT A2	INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5
ALL RIGHTS OF THIS DRAWING ARE RESERVED		ACTUATOR MODEL SGR 160-30		WEIGHT 452 Lbs	PART NUMBER X ESCS01D003AE3A1
		DESCRIPTION XTE3000 SIZE 30			SCALE 1:5.5
					DATE 06/04/2019
					DRAWN BY N. PATHE
					CHECKED BY F. ESPOSITO
					APPROVED BY L. VIGLIANO
					RAW PIECE

THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HEREWITH IS NOT TO BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON

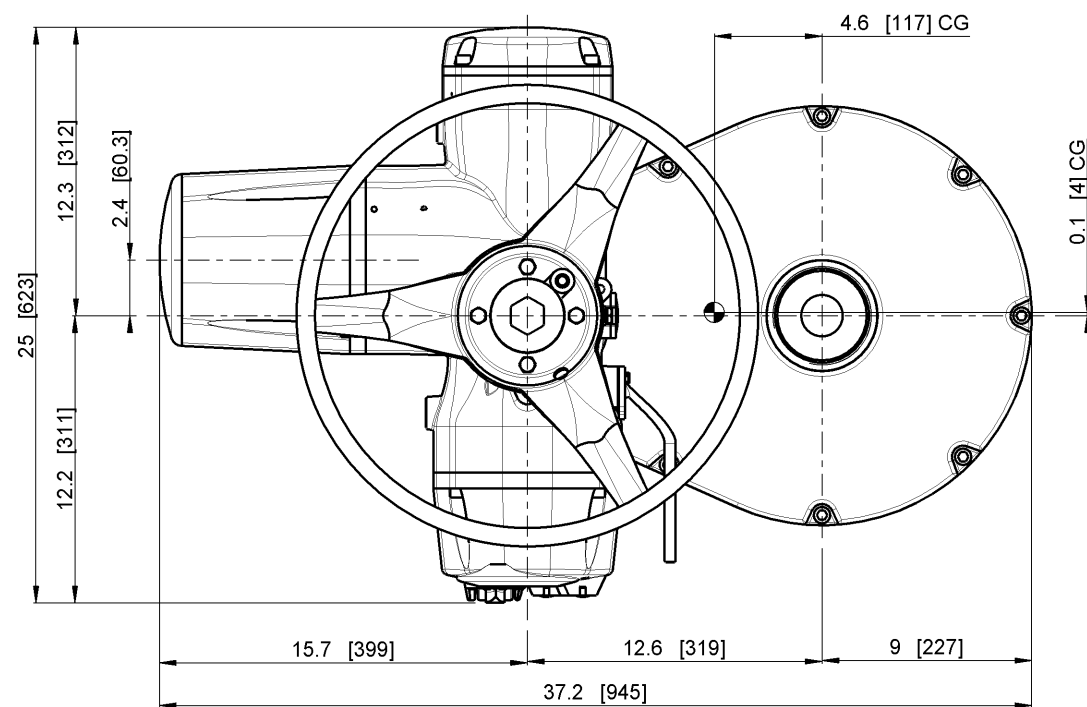
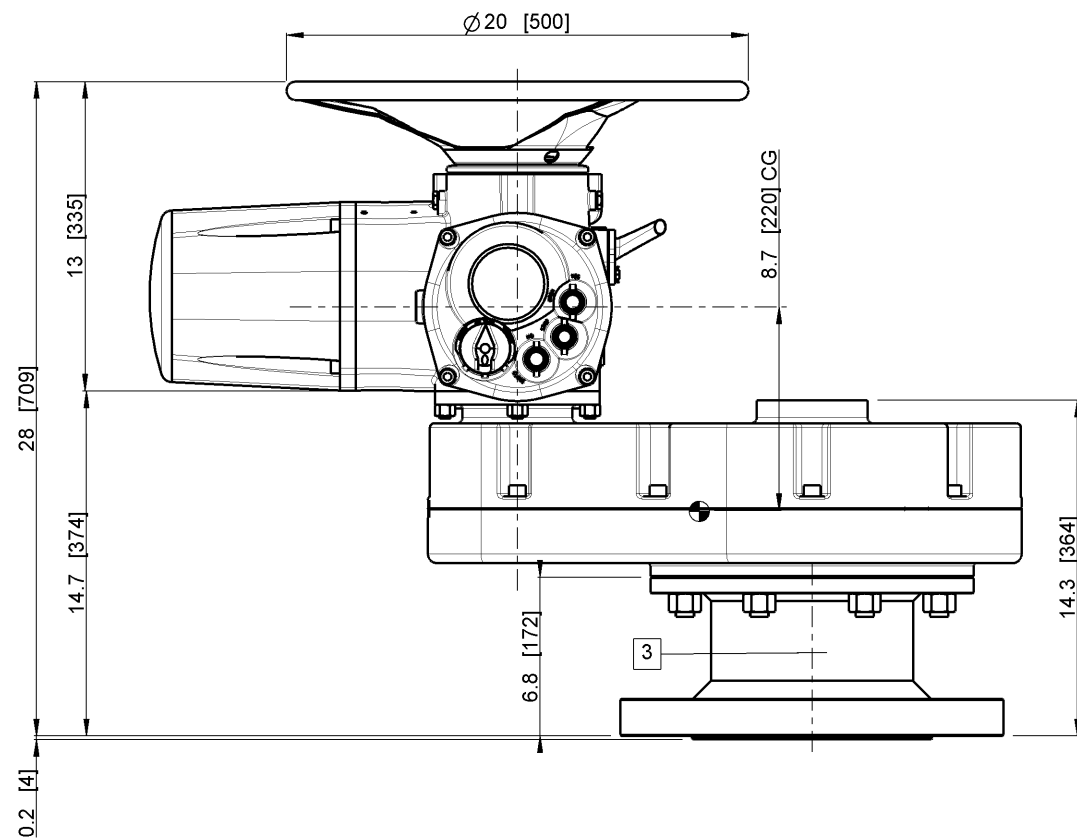


INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD

- 1 1" & 1-1/2" NPT ARE REFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
- 2 OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
- 3 LUBRICATION FOR BEARINGS: M6 GREASE PLUG
- 4 SEE DRAWING XTN1336 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
- 5 ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
- 6 THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY

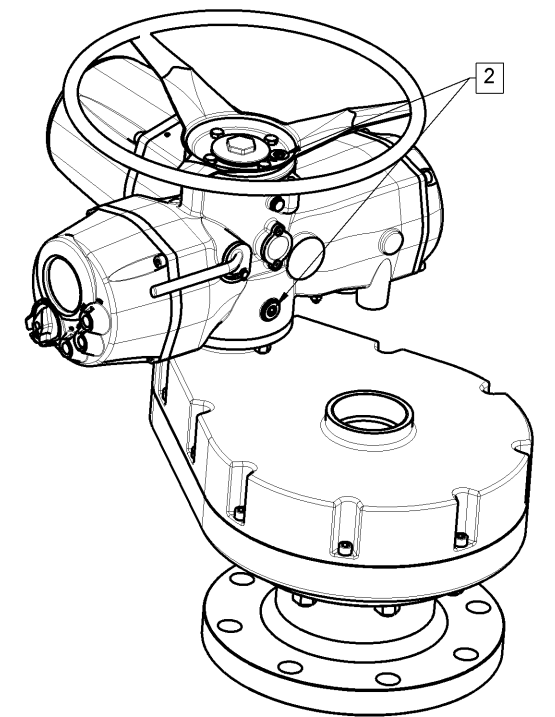


THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HEREWITH IS NOT TO BE REP RODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON

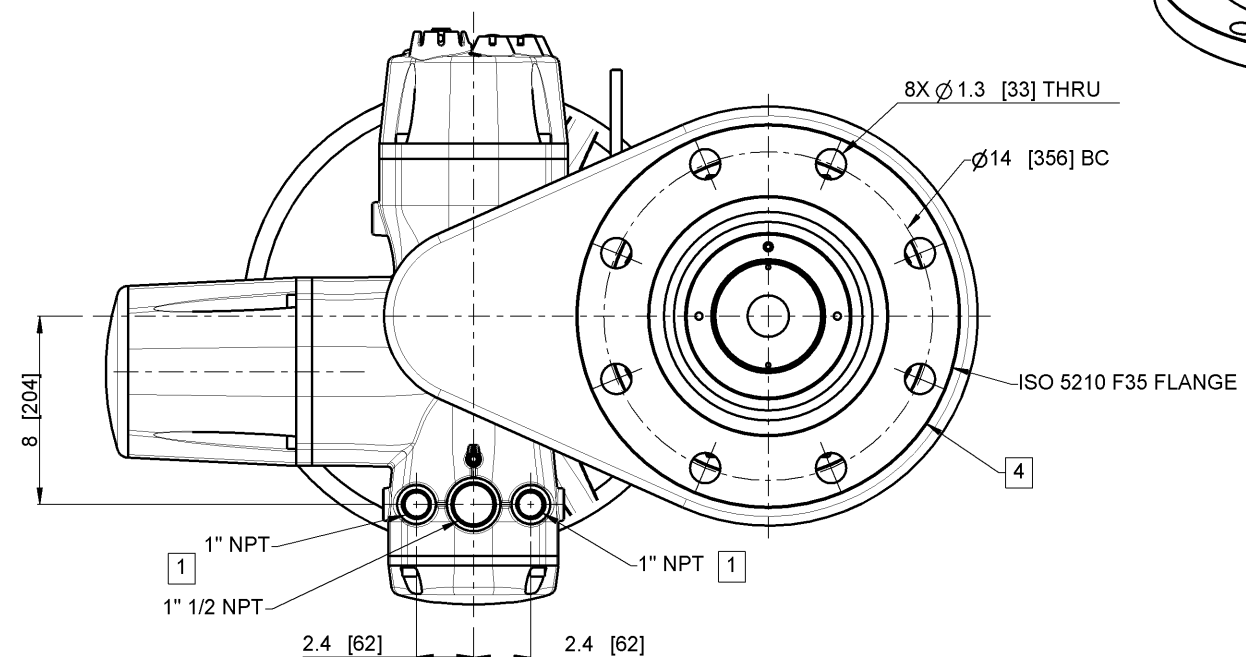


NOTES:

- 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
- OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
- LUBRICATION FOR BEARINGS: M6 GREASE PLUG
- SEE DRAWING XTN1336 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
- ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
- THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY



ISO VIEW
SCALE 1:7



BOTTOM VIEW

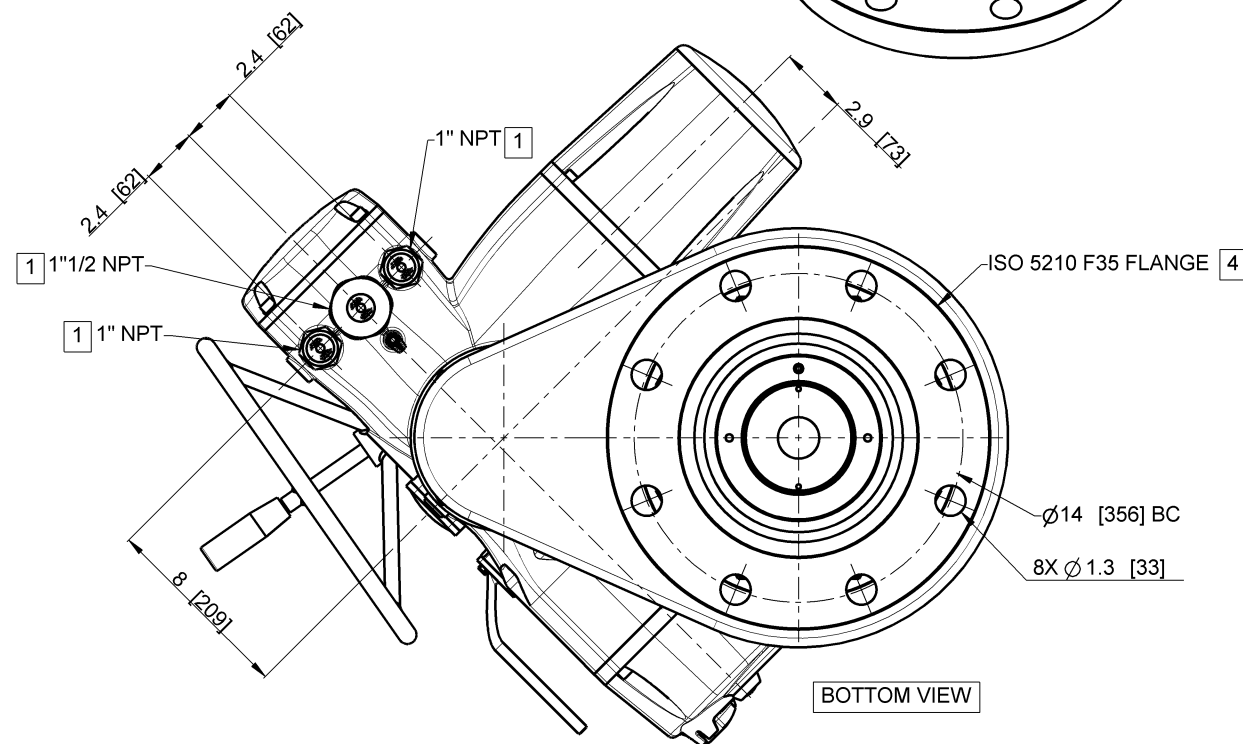
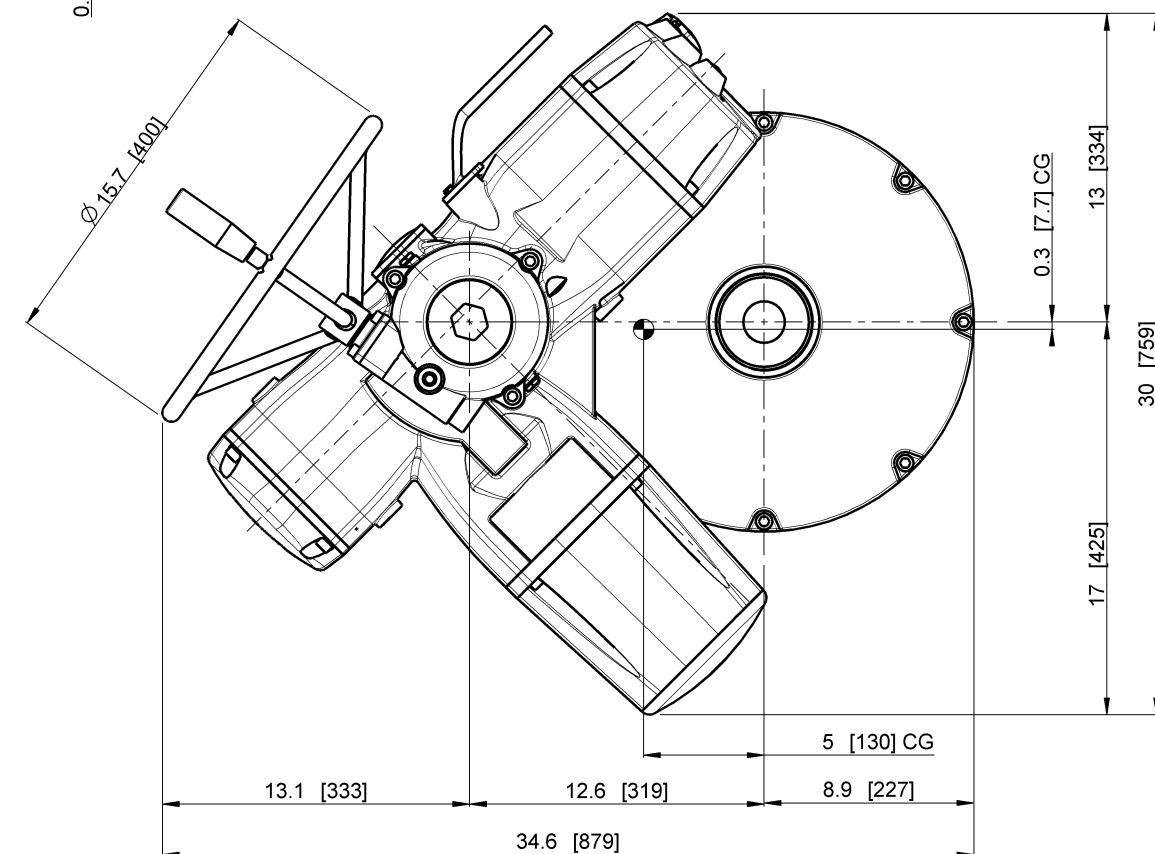
WARNING- THE INSTALLATION & SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY. TO AVOID INJURY & ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICE ON EMERSON EQUIPMENT UNLESS QUALIFIED.

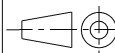
INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD

3					
2					
1	10/02/2020	PATHE	ESPOSITO	VIGLIANO	UPDATED WEIGHT
Rev.	Data/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description
MATERIAL		TREATMENT		TOLERANCES	
				INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5	
ALL RIGHTS OF THIS DRAWING ARE RESERVED		ACTUATOR MODEL		WEIGHT	PART NUMBER
		SGR 250-30		540 Lbs	X ESCS02A003AE3A0
		DESCRIPTION		SCALE	DATE
				1:5.5	06/04/2019
				DRAWN BY	CHECKED BY
				N. PATHE	F. ESPOSITO
				APPROVED BY	L. VIGLIANO
				RAW PIECE	

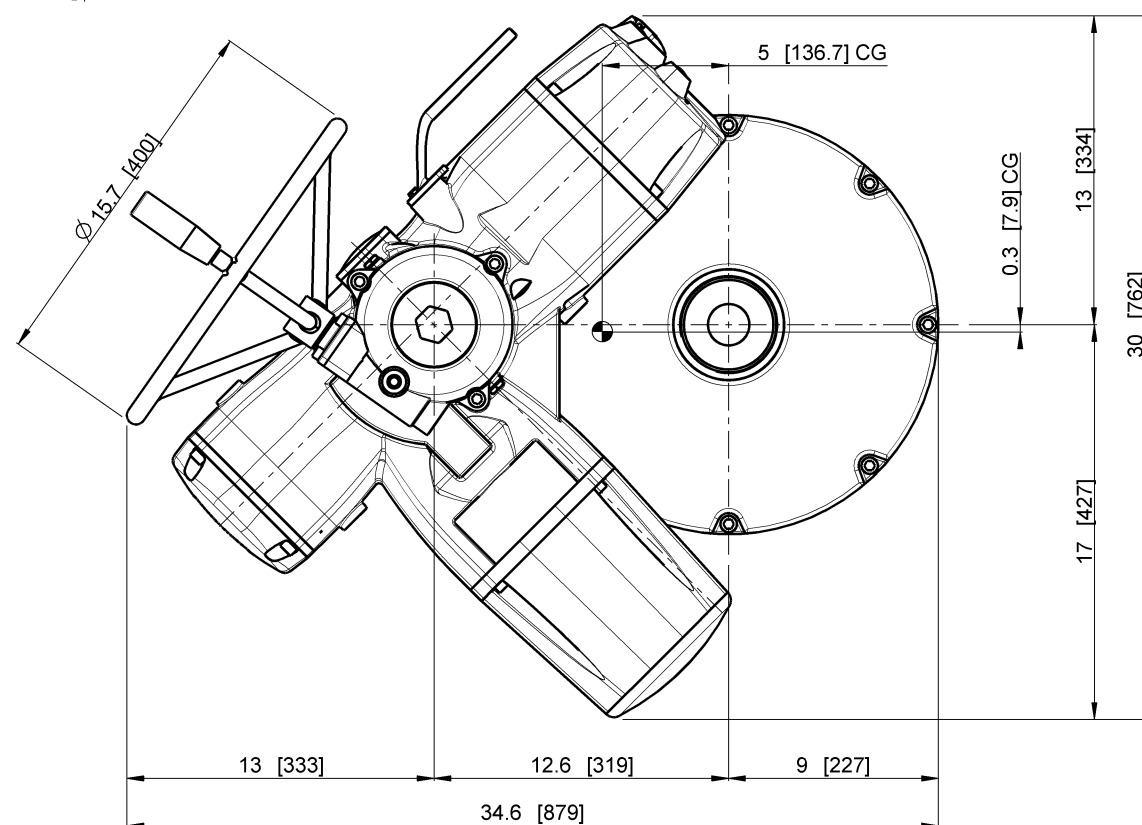
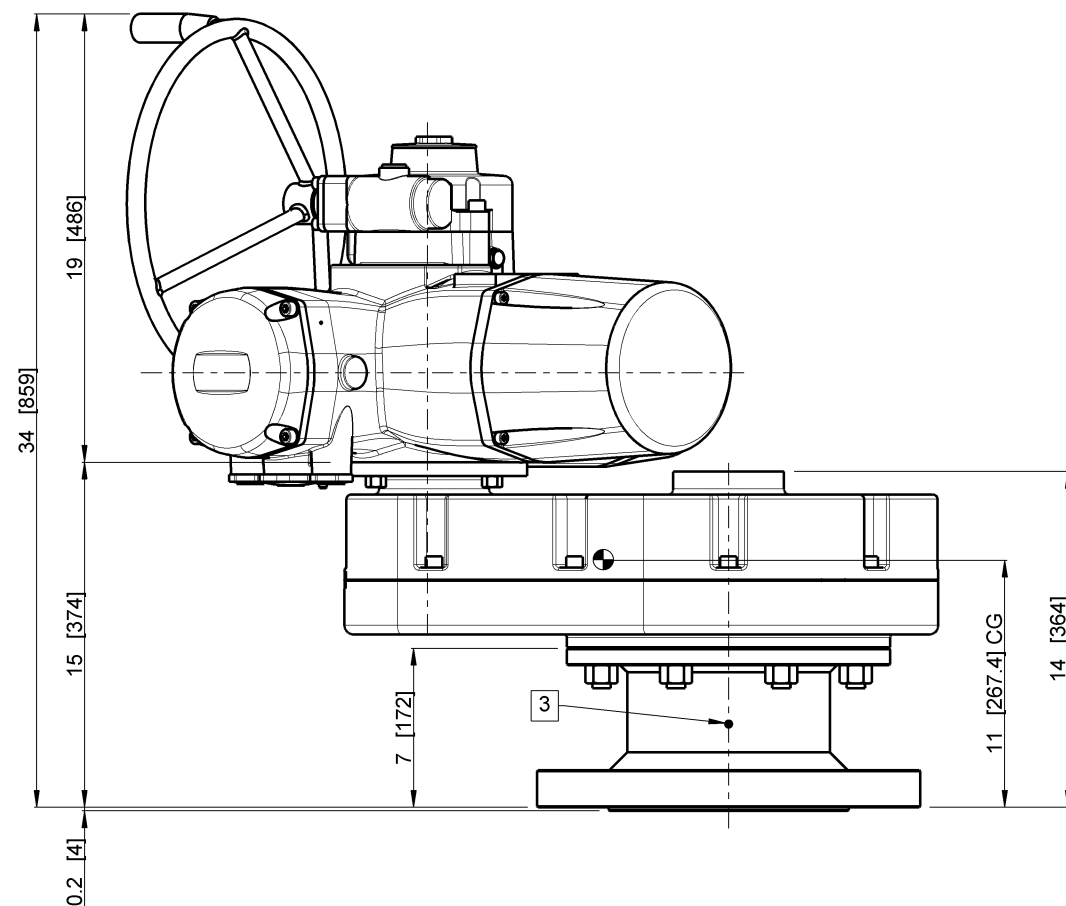
THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HEREWITH IS NOT TO BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON

- 1 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
- 2 OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
- 3 LUBRICATION FOR BEARINGS: M6 GREASE PLUG
- 4 SEE DRAWING XTN1336 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
- 5 ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
- 6 THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS. CONSULT FACTORY



3							
2							
1	10-02-2020	SURAJ P	ESPOSITO F	VIGLIANO L	UPDATED WEIGHT		
Rev.	Data/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description		
MATERIAL		TREATMENT			TOLERANCES		
				FORMAT A2	INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5		
ALL RIGHTS OF THIS DRAWING ARE RESERVED		ACTUATOR MODEL SGR 250-40		WEIGHT 999 Lbs	PART NUMBER X ESCS02A004AB3A0		
		DESCRIPTION XTE3000 SIZE 40			SCALE	DATE	
					1:5.5		06/24/2019
					DRAWN BY	CHECKED BY	APPROVED BY
					N. PATHE	F. ESPOSITO	L. VIGLIANO
					RAW PIECE		

THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HEREWITH IS NOT TO BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON

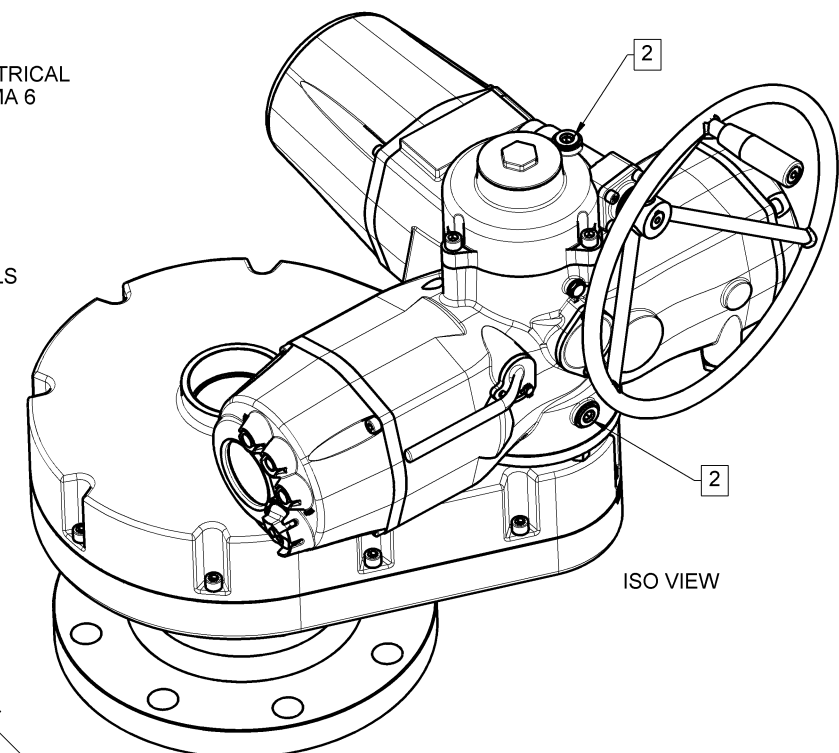


WARNING- THE INSTALLATION & SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY.
TO AVOID INJURY & ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICE ON EMERSON EQUIPMENT UNLESS QUALIFIED.

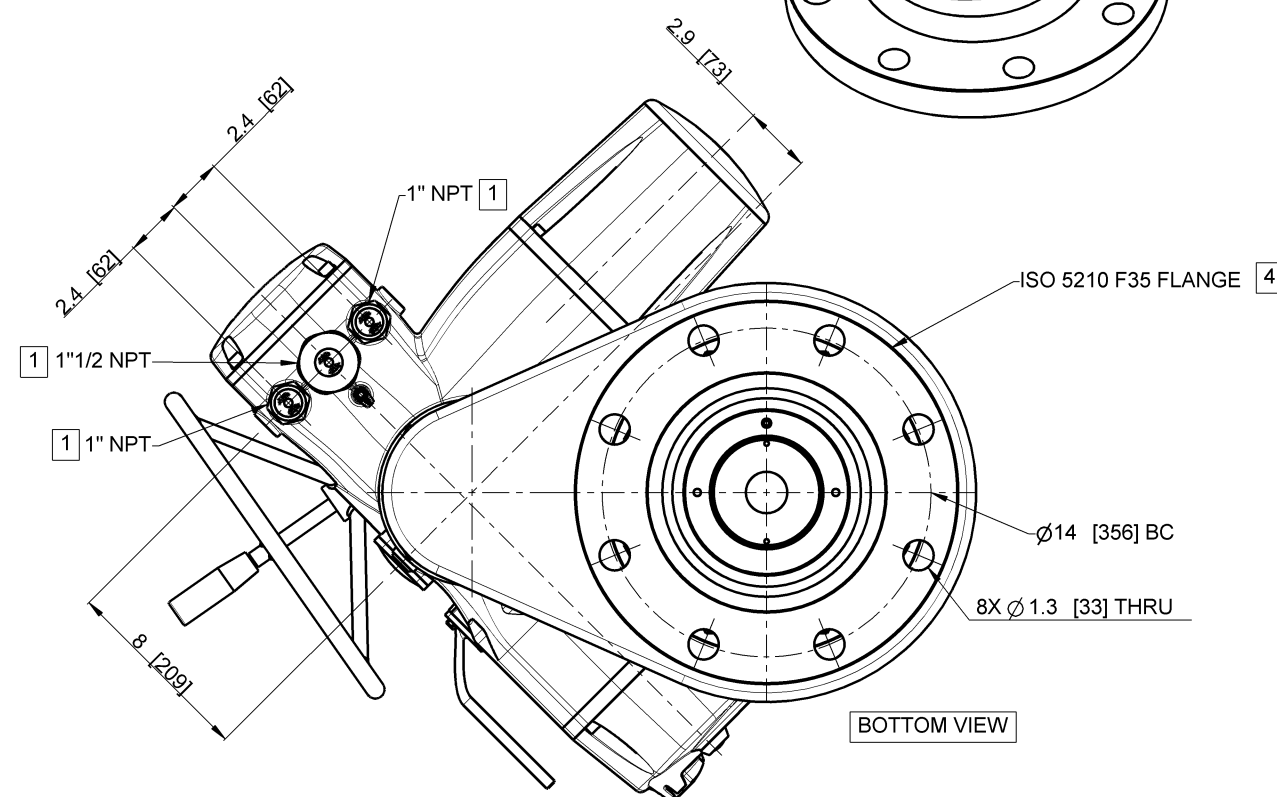
INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD

NOTES:

- 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
- OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
- LUBRICATION FOR BEARINGS: M6 GREASE PLUG
- SEE DRAWING XTN1336 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
- ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
- THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY



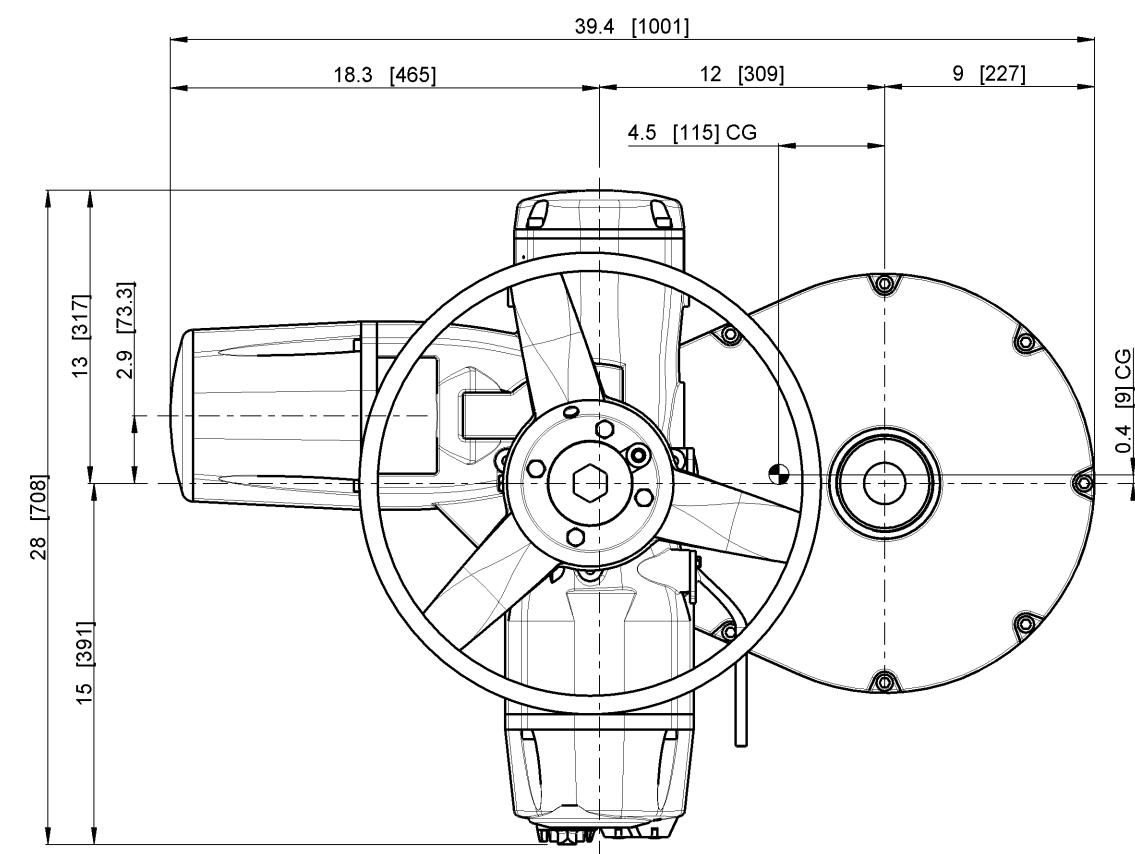
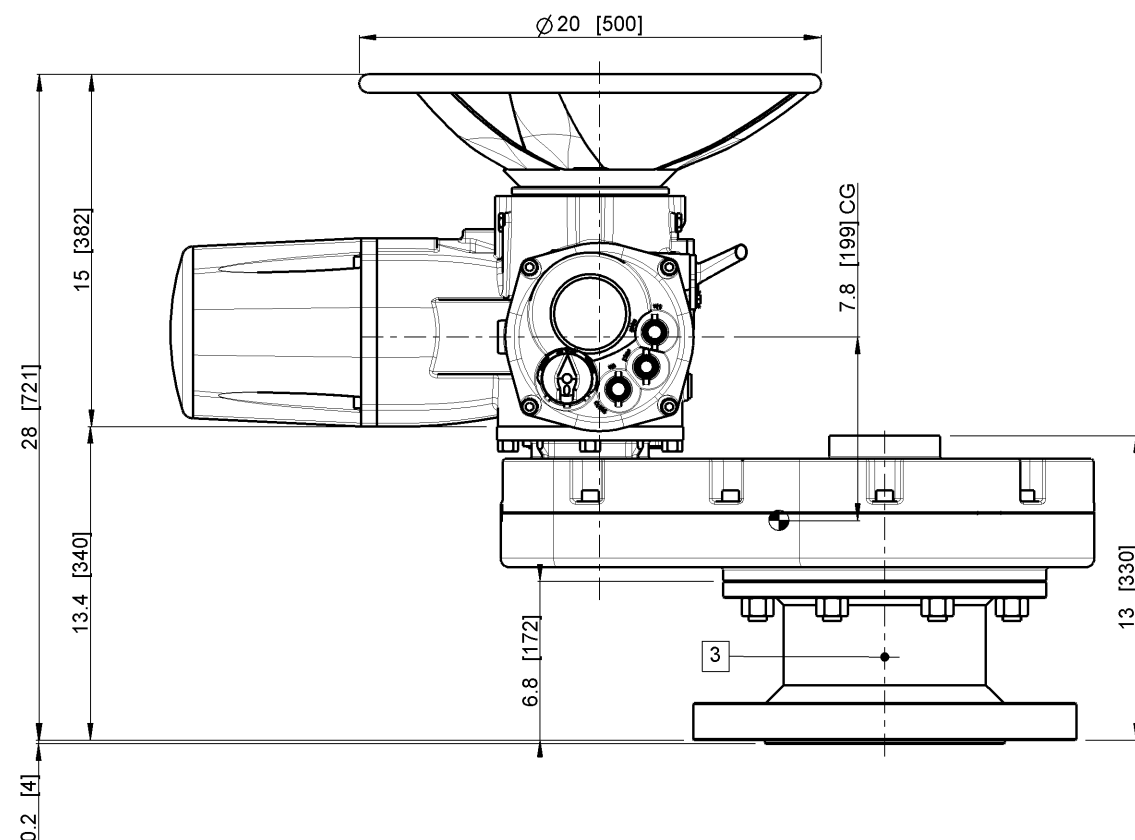
ISO VIEW



BOTTOM VIEW

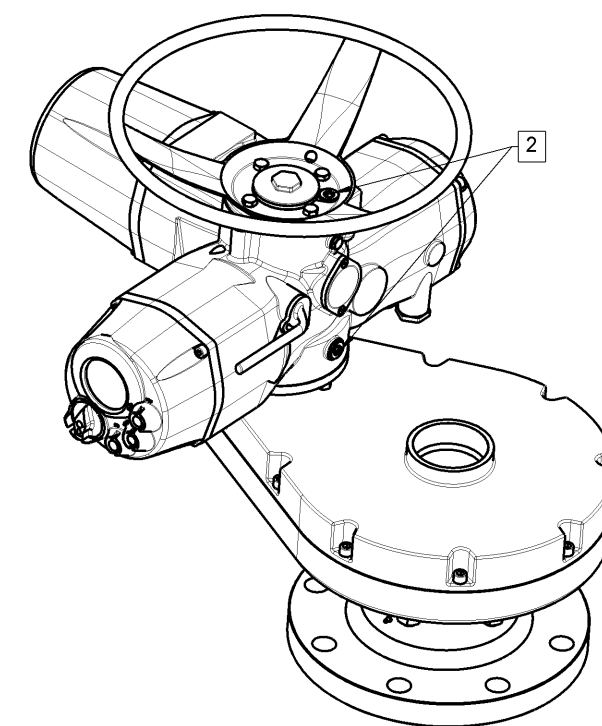
3							
2							
1	12-02-2020	SURAJ P	ESPOSITO F	VIGLIANO L	UPDATED WEIGHT		
Rev.	Date/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description		
MATERIAL		TREATMENT		TOLERANCES		INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5	
ALL RIGHTS OF THIS DRAWING ARE RESERVED		ACTUATOR MODEL		WEIGHT		PART NUMBER	
		SGR 250-40		985 Lbs		X ESCS02A004AB3A1	
		DESCRIPTION		SCALE		DATE	
				1:5.5		06/27/2019	
				DRAWN BY		CHECKED BY	
				N. PATHE		F. ESPOSITO	
						APPROVED BY	
						L. VIGLIANO	
						RAW PIECE	

THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HEREWITH IS NOT TO BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON

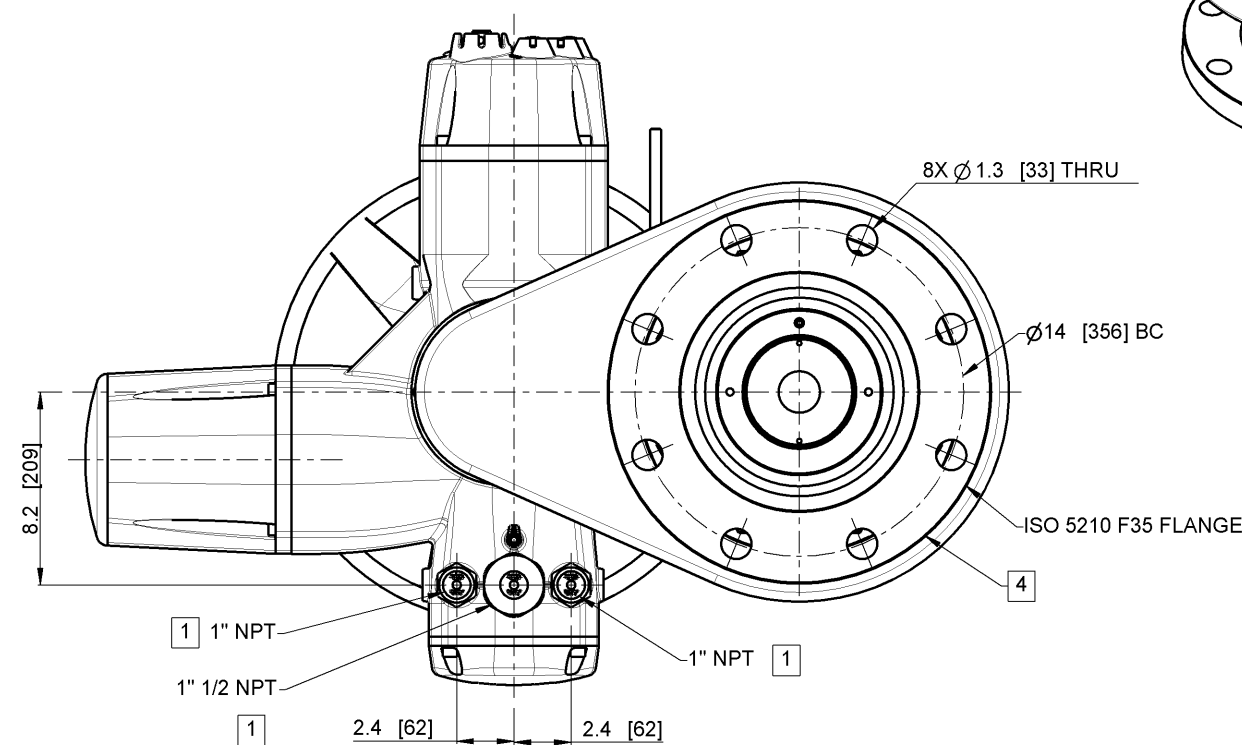


NOTES:

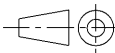
- 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
- OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
- LUBRICATION FOR BEARINGS: M6 GREASE PLUG
- SEE DRAWING XTN1336 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
- ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
- THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY



ISO VIEW
SCALE 1:7



BOTTOM VIEW

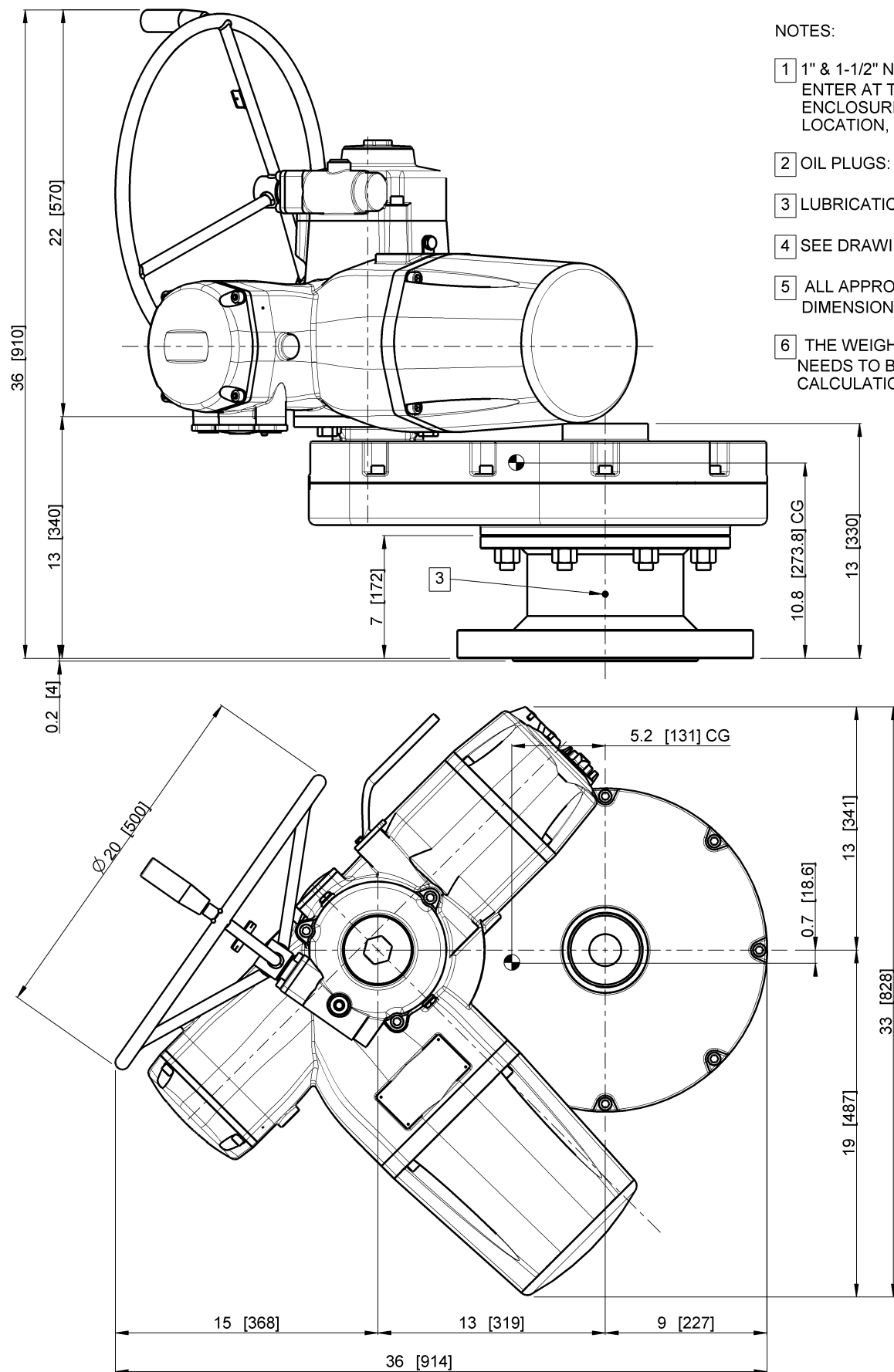
3							
2							
1	10/02/2020	PATHE	ESPOSITO	VIGLIANO	UPDATED WEIGHT		
Rev.	Date/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description		
MATERIAL			TREATMENT		TOLERANCES		
				FORMAT A2	INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5		
ALL RIGHTS OF THIS DRAWING ARE RESERVED		ACTUATOR MODEL		WEIGHT	PART NUMBER		
		SGR 250-40		585 Lbs	X ESCS02A004AE3A0		
		DESCRIPTION XTE3000 SIZE 40			SCALE	DATE	
					1:5.5		06/06/2019
					DRAWN BY	CHECKED BY	APPROVED BY
					N. PATHE	F. ESPOSITO	L. VIGLIANO
					RAW PIECE		

WARNING- THE INSTALLATION & SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY.
TO AVOID INJURY & ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICE ON EMERSON EQUIPMENT UNLESS QUALIFIED.

INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD

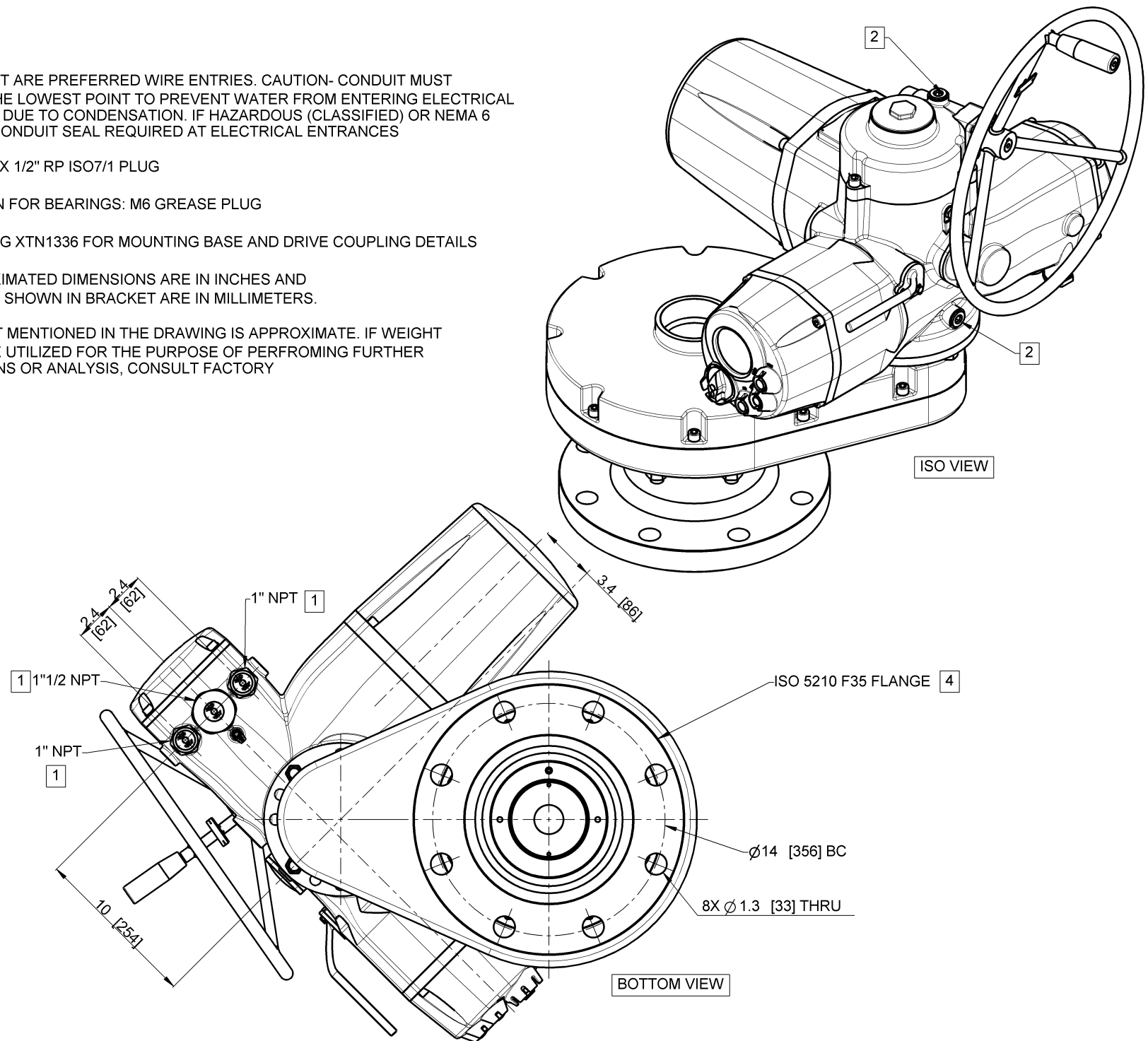
THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HEREWITH IS NOT TO BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON





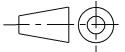
NOTES:

- 1 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
- 2 OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
- 3 LUBRICATION FOR BEARINGS: M6 GREASE PLUG
- 4 SEE DRAWING XTN1336 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
- 5 ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
- 6 THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY

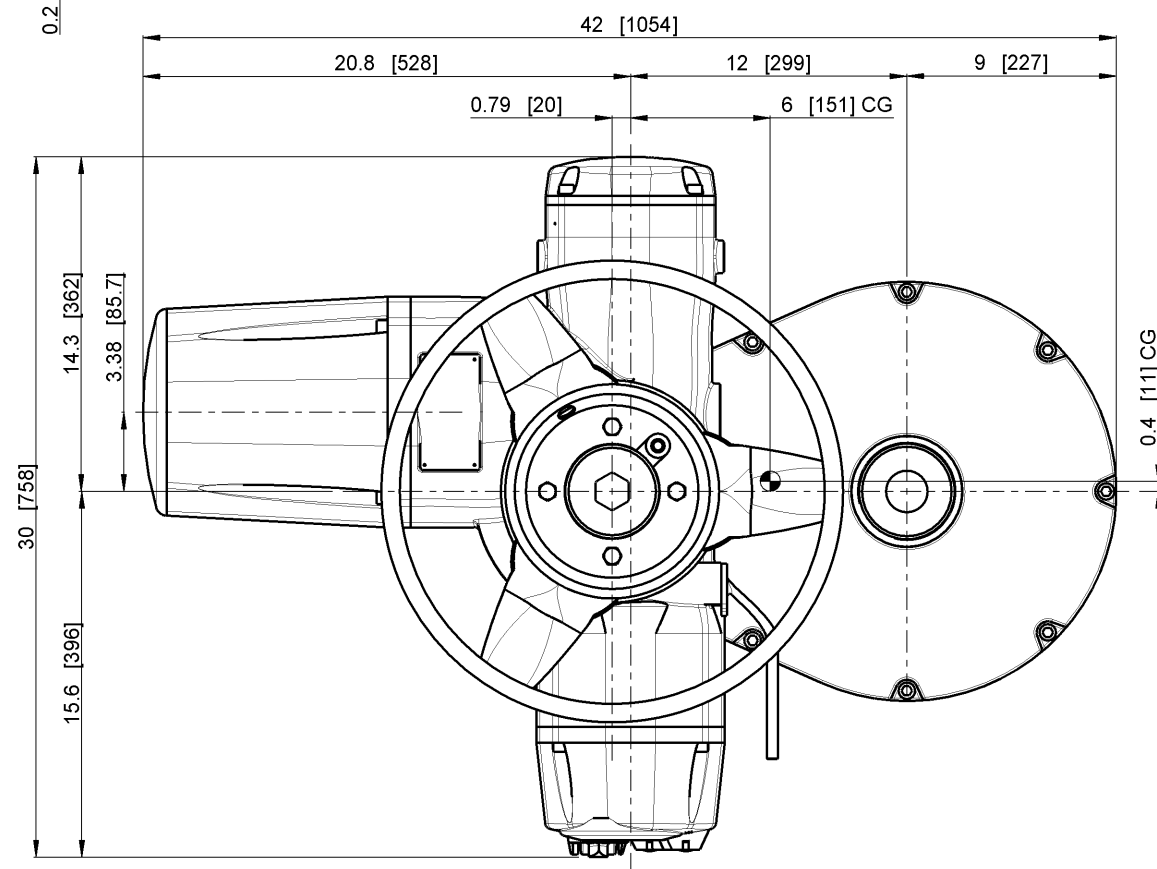
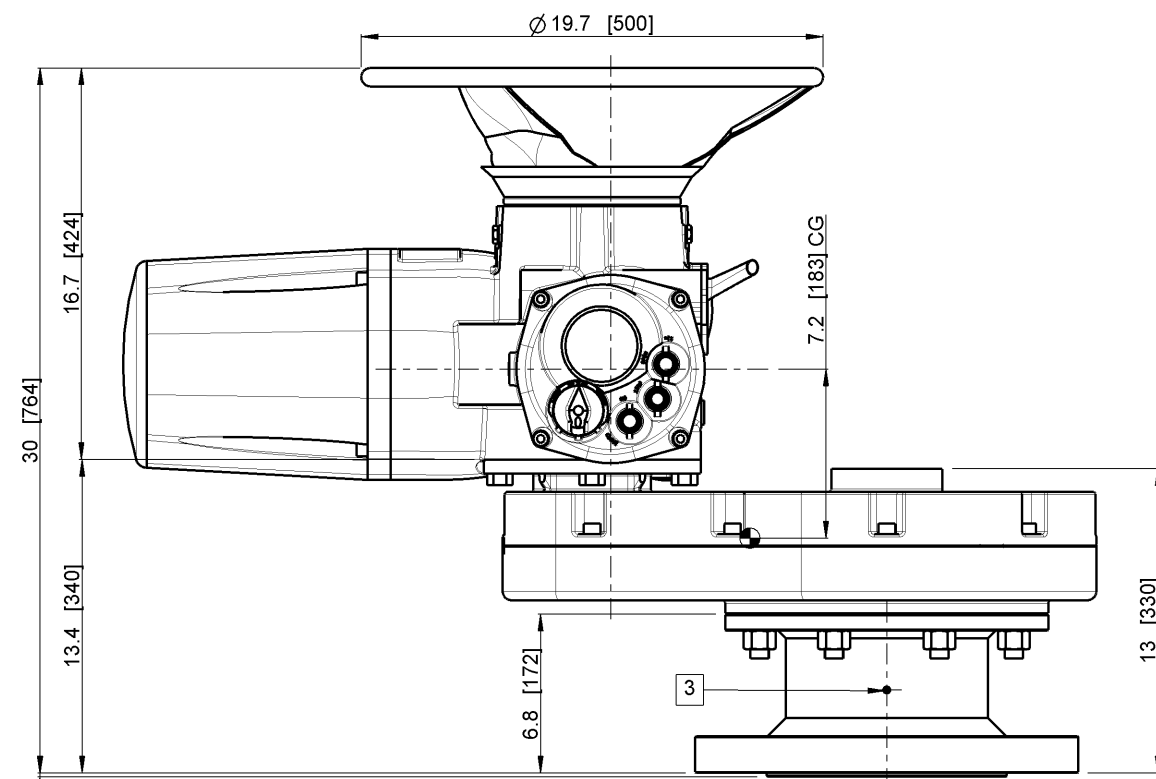


WARNING- THE INSTALLATION & SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY. TO AVOID INJURY & ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICE ON EMERSON EQUIPMENT UNLESS QUALIFIED.

INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD

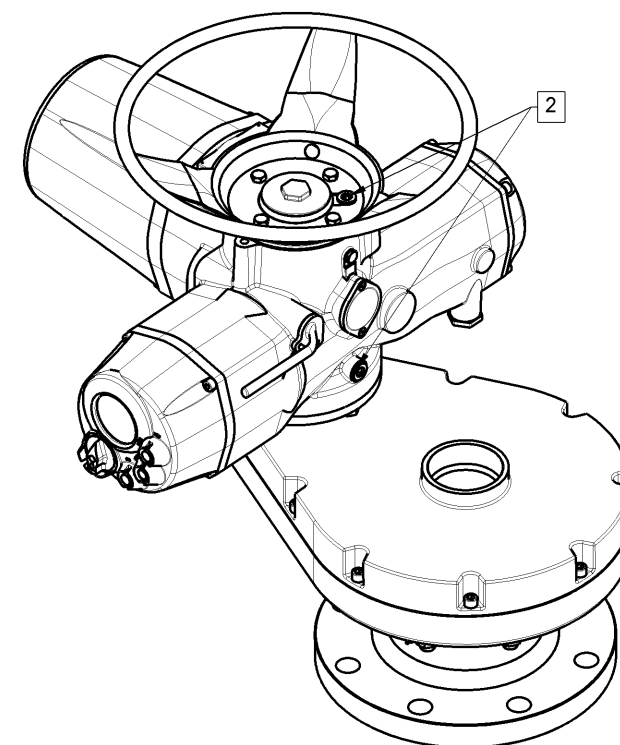
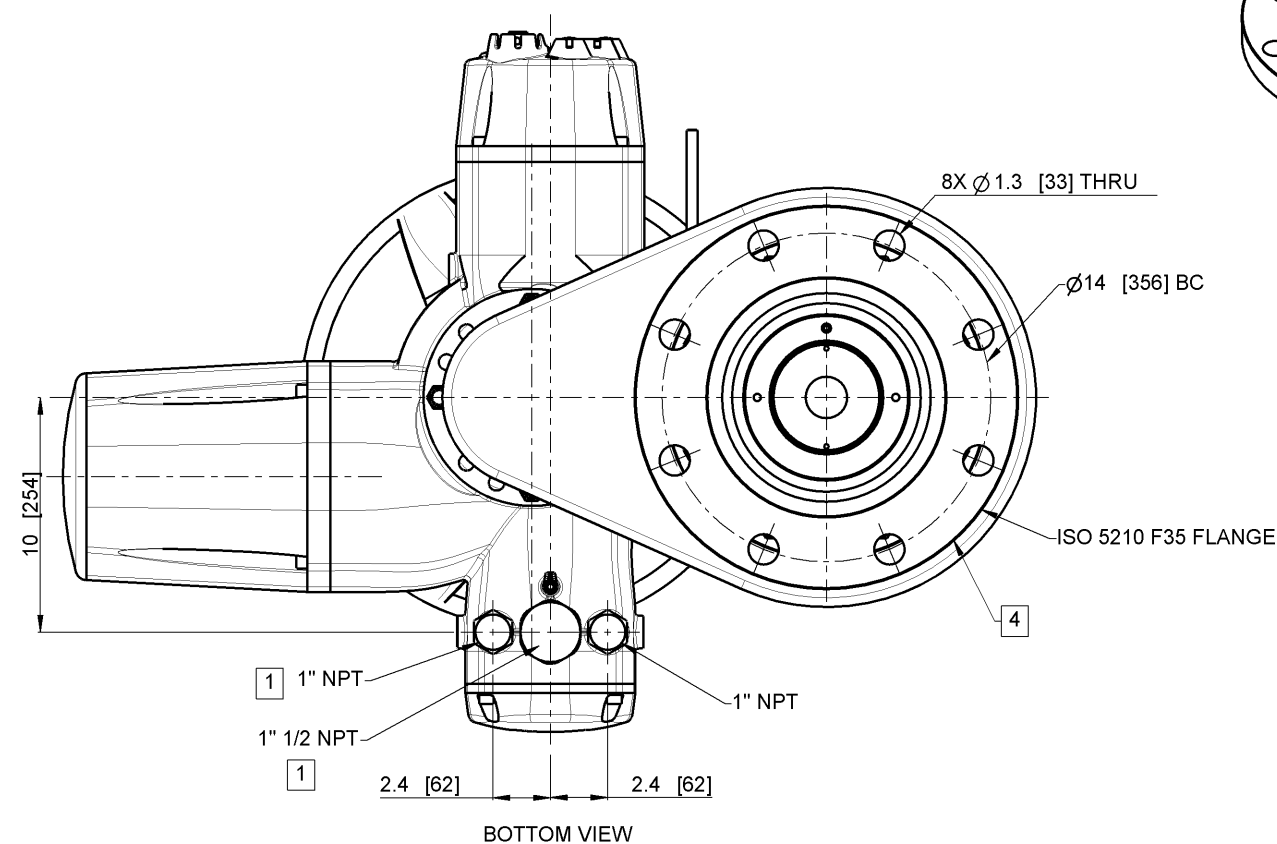
3								
2								
1	12-02-2020	SURAJ P	ESPOSITO F	VIGLIANO L	UPDATED WEIGHT			
Rev.	Data/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description			
MATERIAL			TREATMENT		 FORMAT A2	TOLERANCES INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5		
ALL RIGHTS OF THIS DRAWING ARE RESERVED			ACTUATOR MODEL SGR 250-50			WEIGHT 686 Lbs	PART NUMBER X ESCS02A005AB3A0	
			DESCRIPTION XTE3000 SIZE 50			SCALE 1:5.5	DATE 06/27/2019	
						DRAWN BY N. PATHE	CHECKED BY F. ESPOSITO	APPROVED BY L. VIGLIANO
						RAW PIECE		

THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HEREWITH IS NOT TO BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON



NOTES:

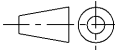
- 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
- OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
- LUBRICATION FOR BEARINGS: M6 GREASE PLUG
- SEE DRAWING XTN1336 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
- ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
- THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY



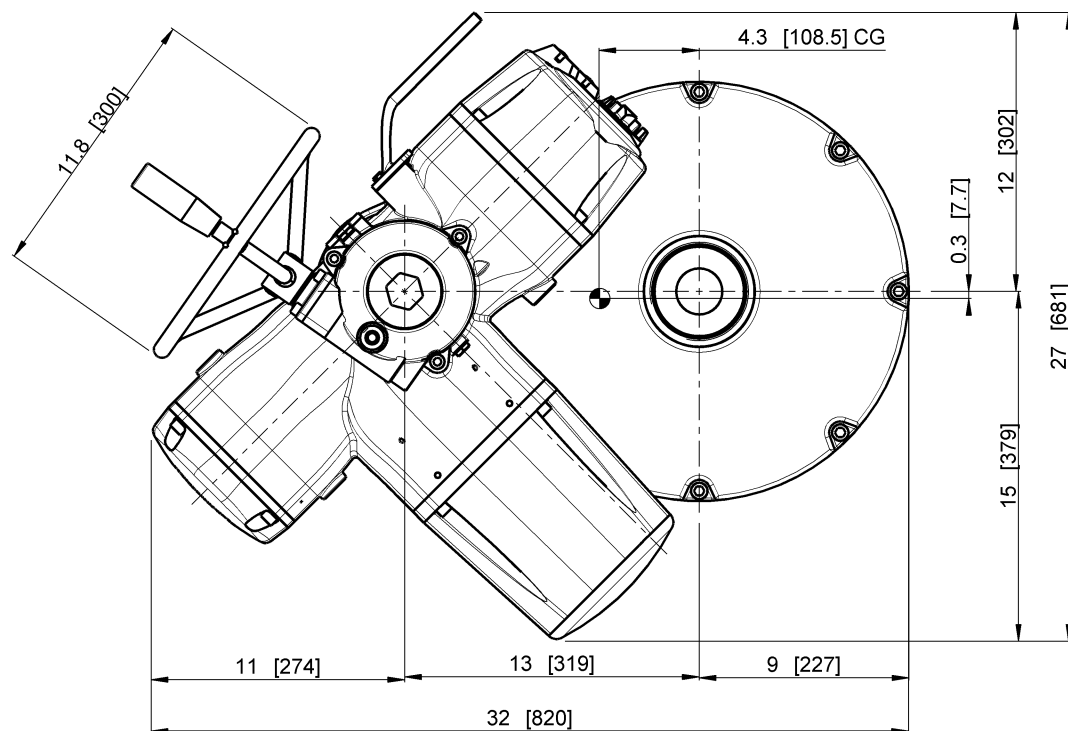
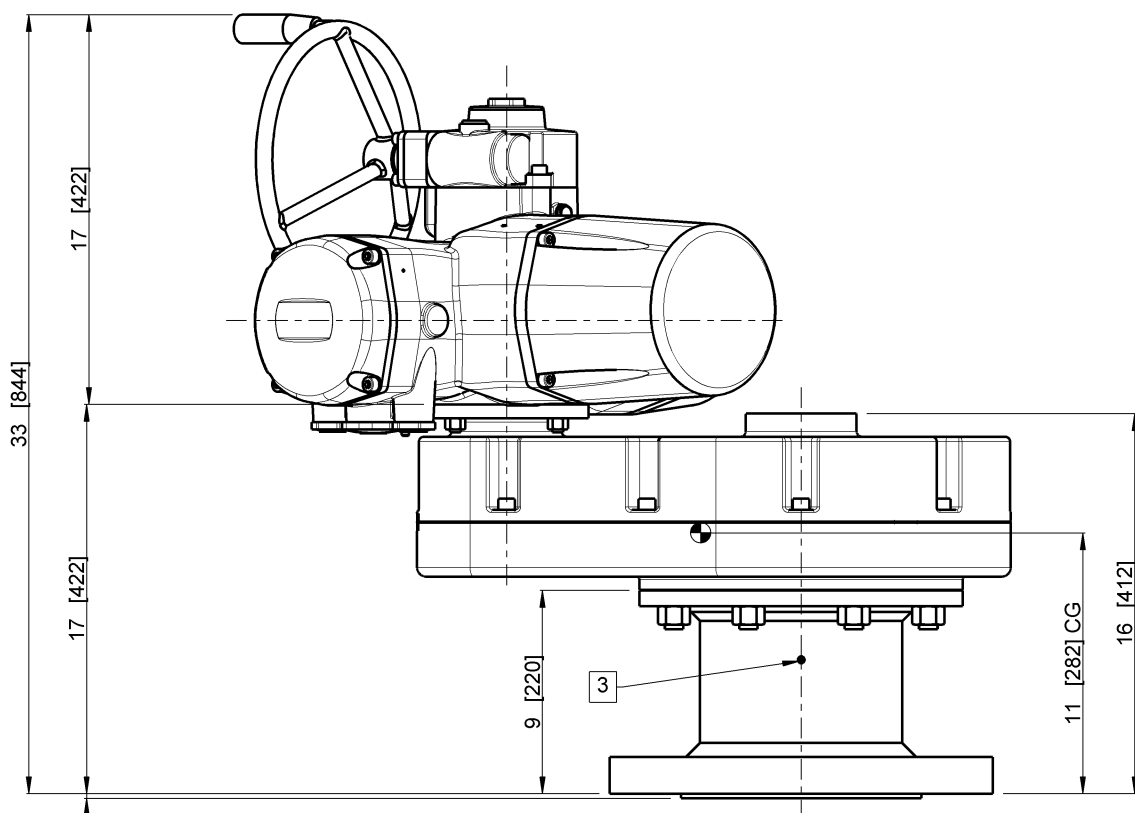
ISO VIEW
SCALE 1:7

WARNING- THE INSTALLATION & SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY.
TO AVOID INJURY & ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICE ON EMERSON EQUIPMENT UNLESS QUALIFIED.

INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD

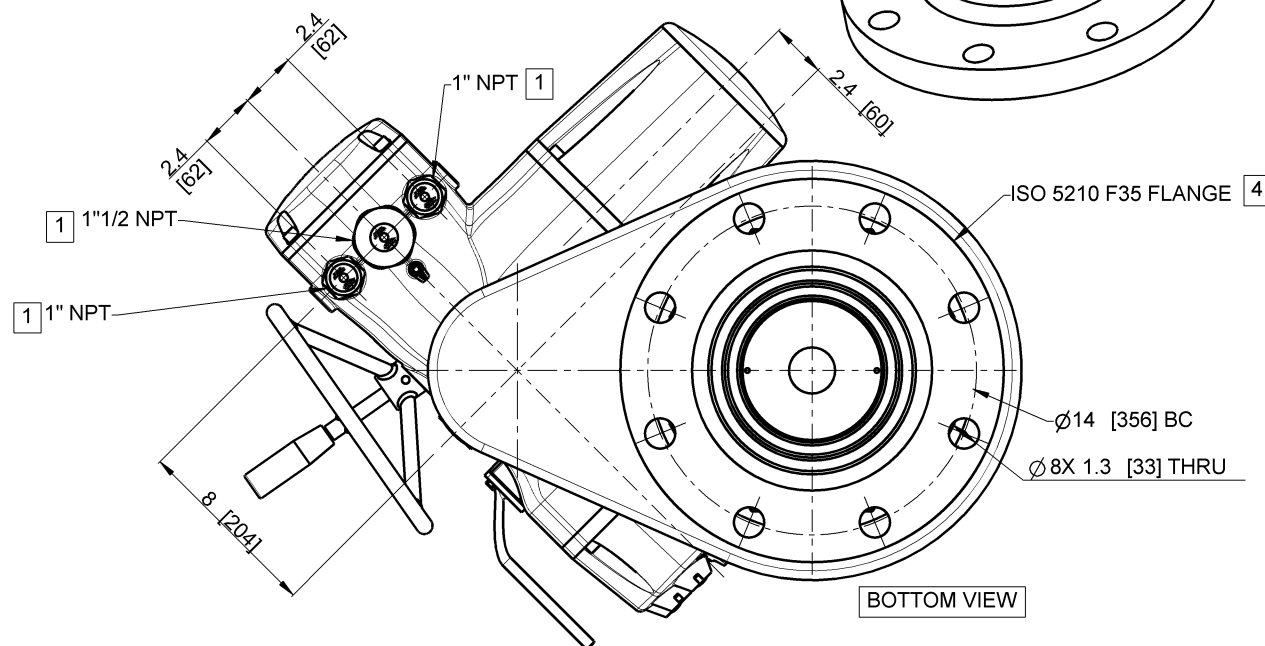
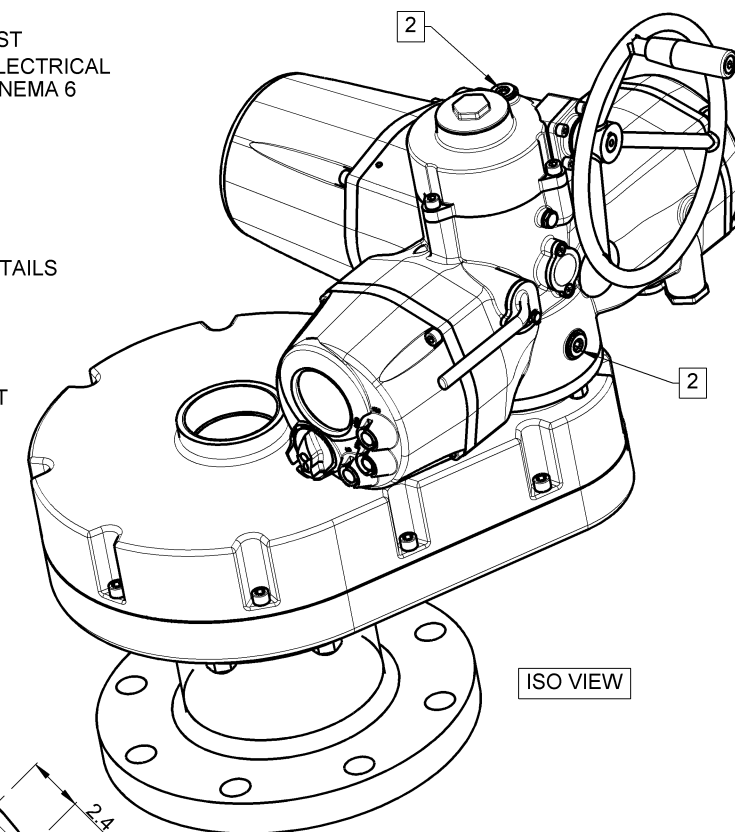
3							
2							
1	13/02/2020	PATHE	ESPOSITO	VIGLIANO	UPDATED WEIGHT		
Rev.	Data/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description		
MATERIAL		TREATMENT			TOLERANCES		
				FORMAT A2	INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5		
ALL RIGHTS OF THIS DRAWING ARE RESERVED		ACTUATOR MODEL SGR 250-50		WEIGHT	PART NUMBER		
				617 Lbs	X ESCS02A005AE3A0		
		DESCRIPTION XTE3000 SIZE 50			SCALE	DATE	
					1:5.5		06/06/2019
					DRAWN BY	CHECKED BY	APPROVED BY
					N. PATHE	F. ESPOSITO	L. VIGLIANO
					RAW PIECE		

THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HERewith IS NOT TO BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON



NOTES:

- 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
- OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
- LUBRICATION FOR BEARINGS: M6 GREASE PLUG
- SEE DRAWING XTN1336 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
- ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
- THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY

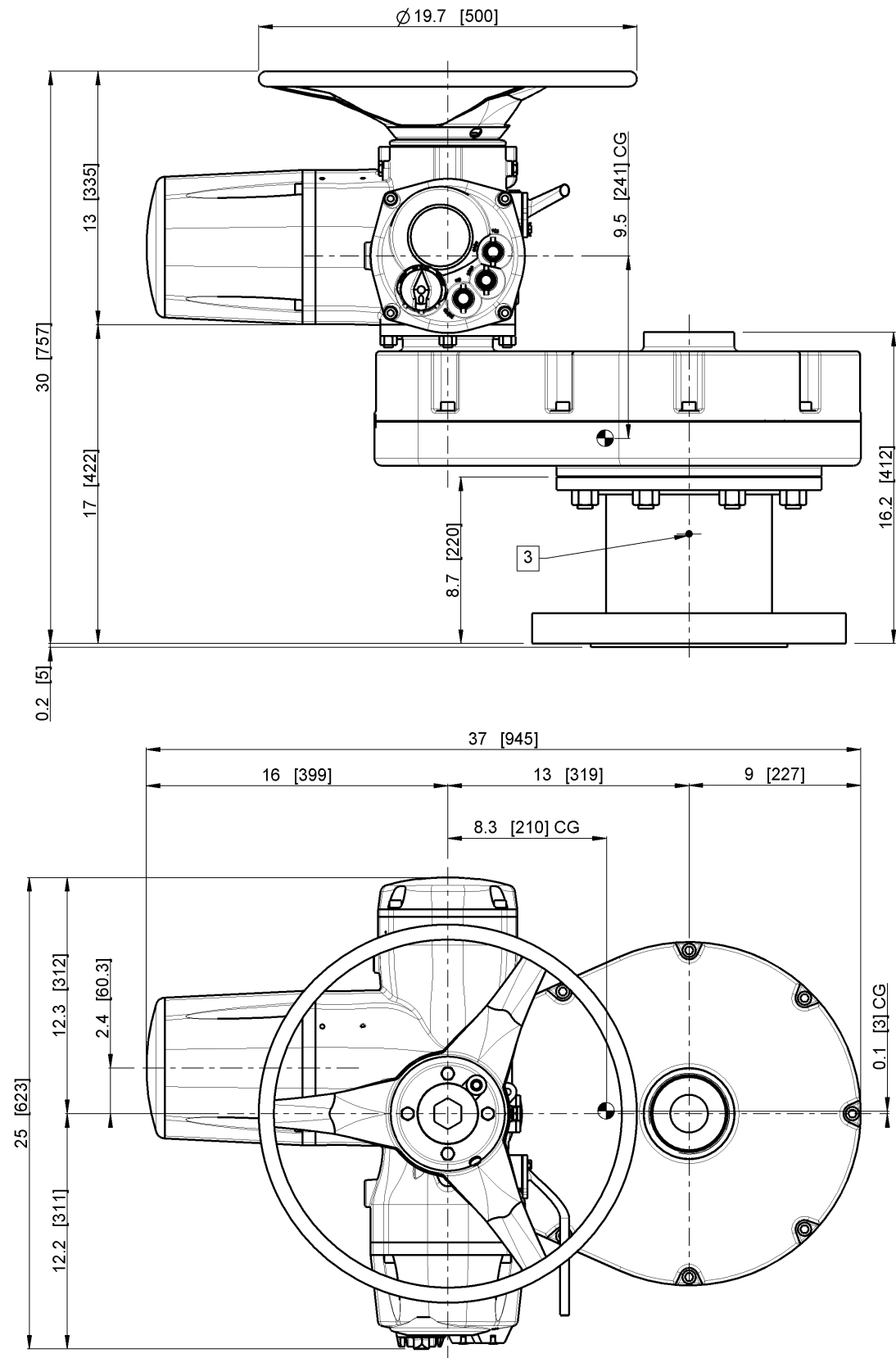


WARNING- THE INSTALLATION & SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY.
TO AVOID INJURY & ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICE ON EMERSON EQUIPMENT UNLESS QUALIFIED.

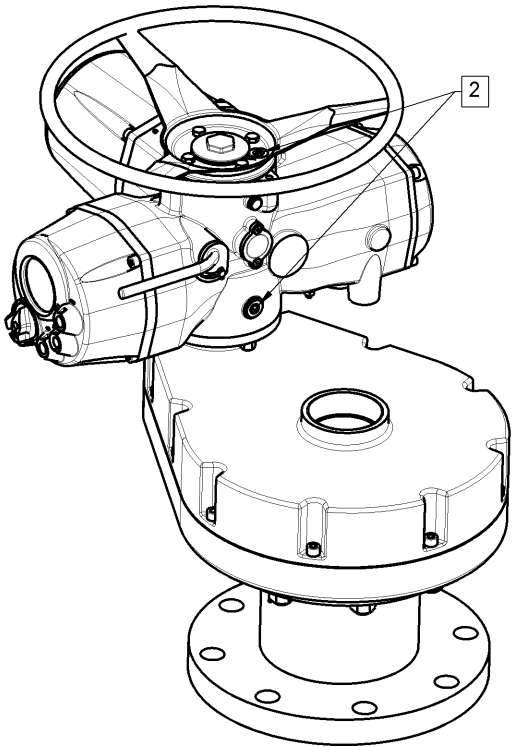
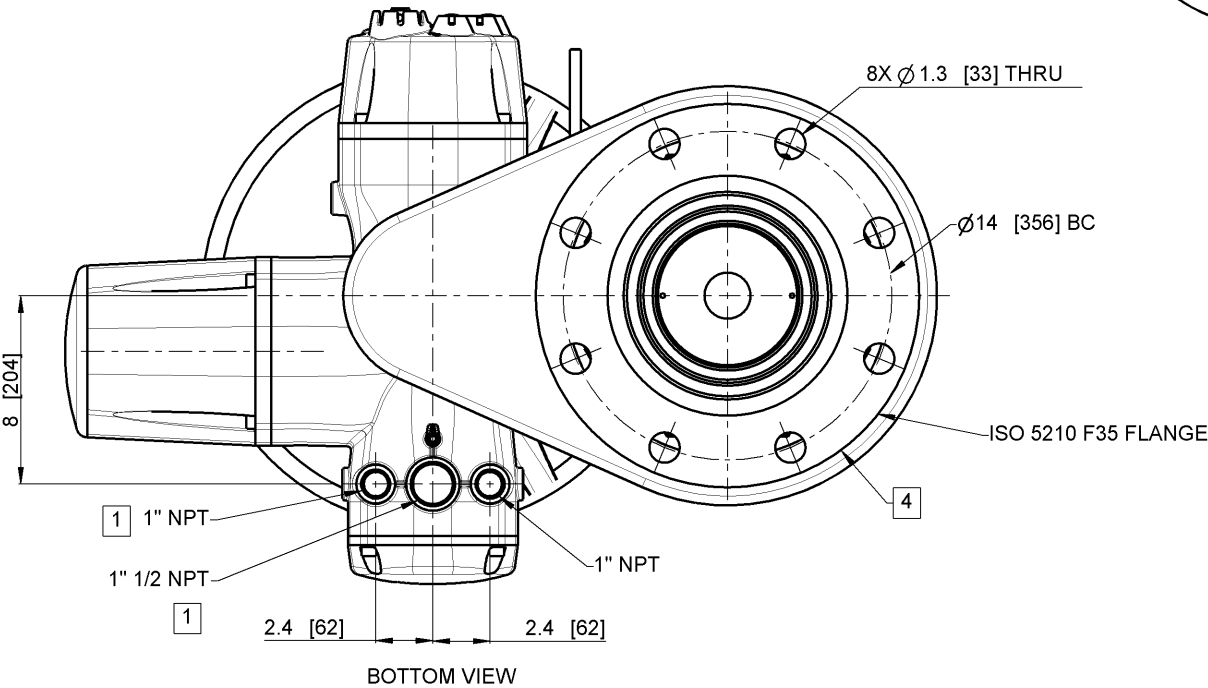
INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD

3									
2									
1	10-02-2020	SURAJ P	ESPOSITO F	VIGLIANO L				UPDATED WEIGHT	
Rev.	Data/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description				
MATERIAL			TREATMENT			TOLERANCES		INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5	
						FORMAT A2			
ALL RIGHTS OF THIS DRAWING ARE RESERVED			ACTUATOR MODEL			WEIGHT		PART NUMBER	
			SGR250-30			602 Lbs		X ESCS02B003AB3A0	
			DESCRIPTION			SCALE		DATE	
			XTE3000 SIZE 30			1:5.5		06/25/2019	
						DRAWN BY		CHECKED BY	
						N. PATHE		F. ESPOSITO	
								L. VIGLIANO	
								RAW PIECE	

THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HEREWITH IS NOT TO BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON



- NOTES:
- 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
 - OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
 - LUBRICATION FOR BEARINGS: M6 GREASE PLUG
 - SEE DRAWING XTN1336 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
 - ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
 - THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY

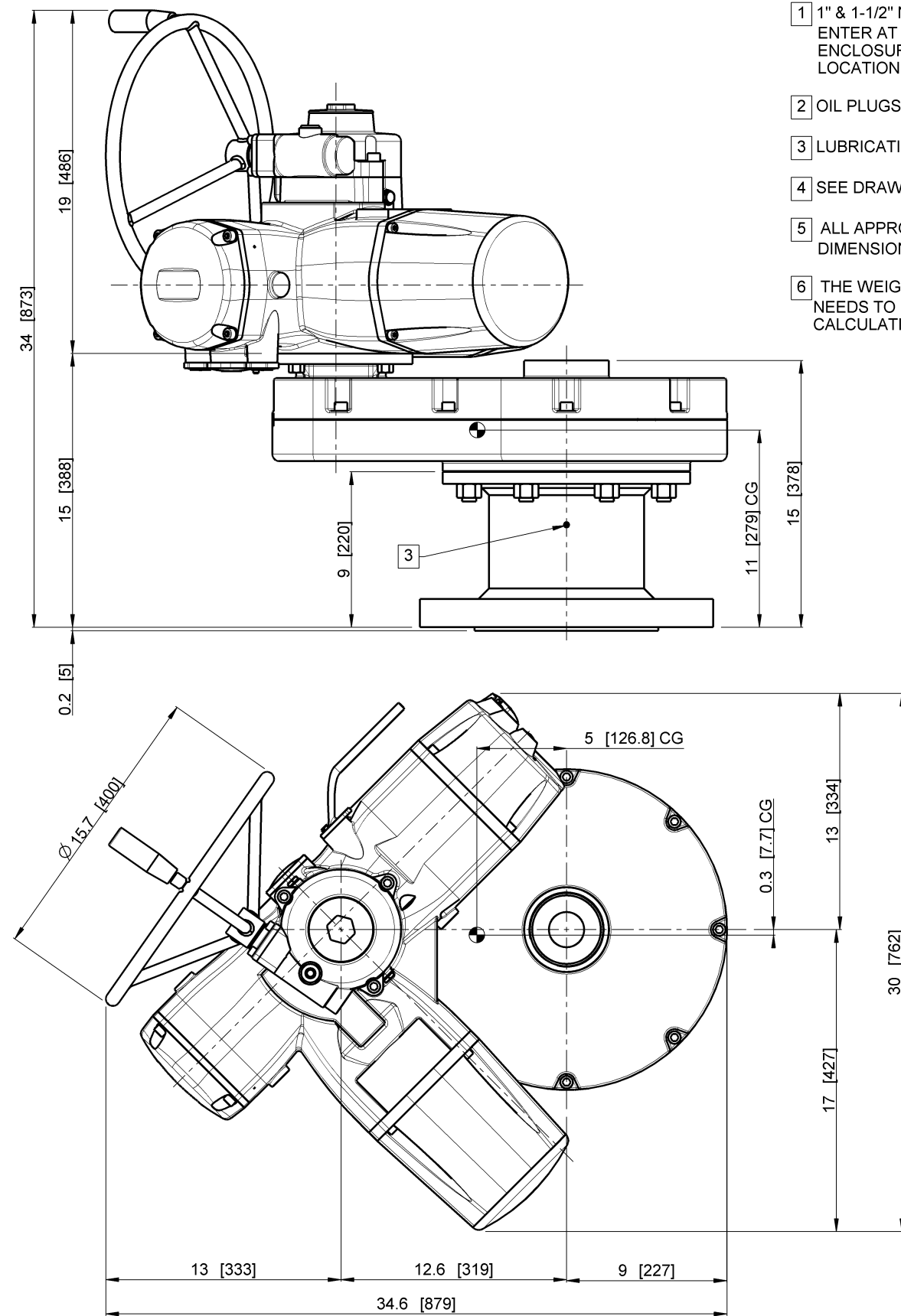


WARNING- THE INSTALLATION & SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY. TO AVOID INJURY & ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICE ON EMERSON EQUIPMENT UNLESS QUALIFIED.

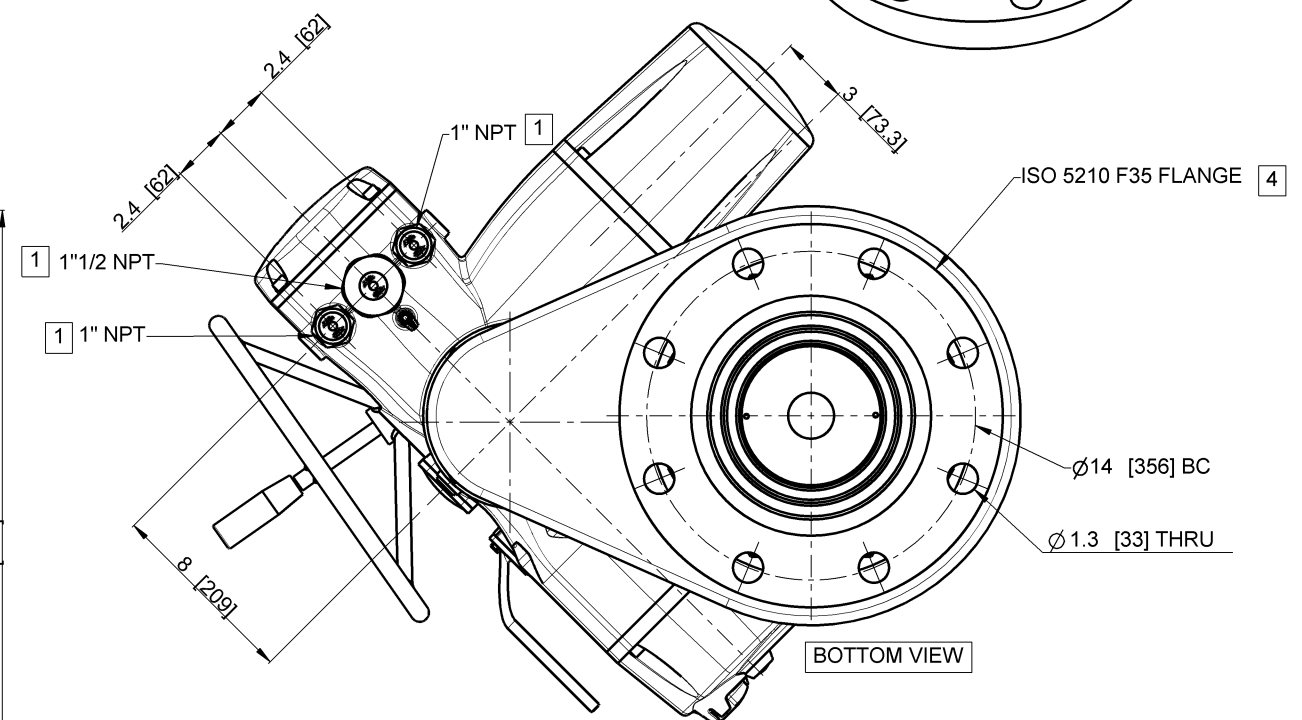
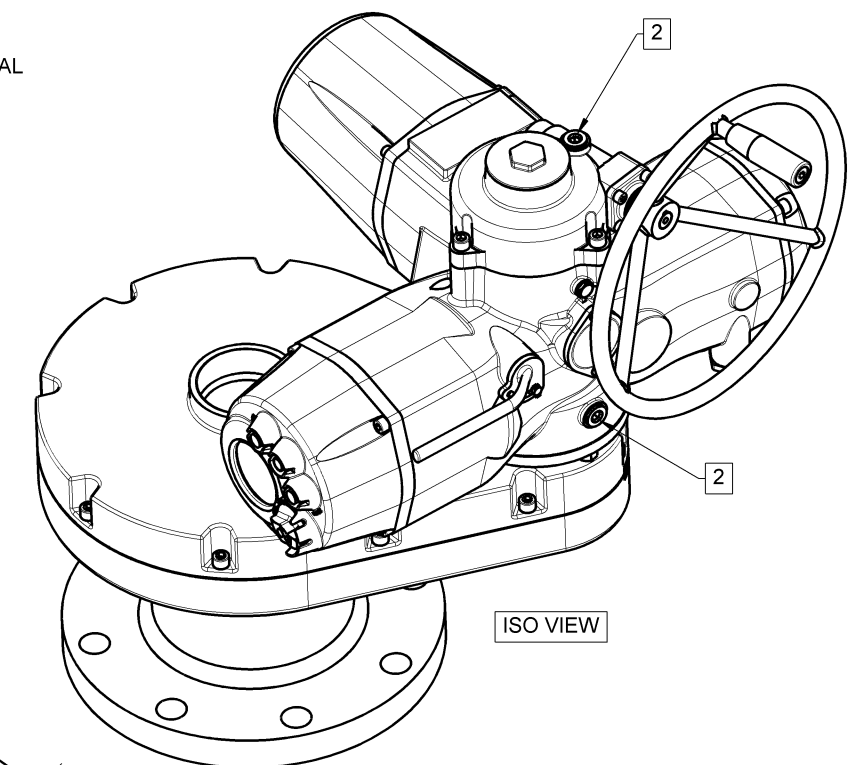
INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD

3					
2					
1	10/02/2020	PATHE	ESPOSITO	VIGLIANO	UPDATED WEIGHT
Rev.	Data/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description
MATERIAL		TREATMENT		TOLERANCES	
				INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5	
ALL RIGHTS OF THIS DRAWING ARE RESERVED		ACTUATOR MODEL		WEIGHT	PART NUMBER
		SGR 250-30		577 Lbs	X ESCS02B003AE3A0
		DESCRIPTION		SCALE	DATE
		XTE3000 SIZE 30		1:5.5	06/06/2019
				DRAWN BY	CHECKED BY
				N. PATHE	F. ESPOSITO
					L. VIGLIANO
				RAW PIECE	

THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HEREWITH IS NOT TO BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON



- NOTES:
- 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
 - OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
 - LUBRICATION FOR BEARINGS: M6 GREASE PLUG
 - SEE DRAWING XTN1336 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
 - ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
 - THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY

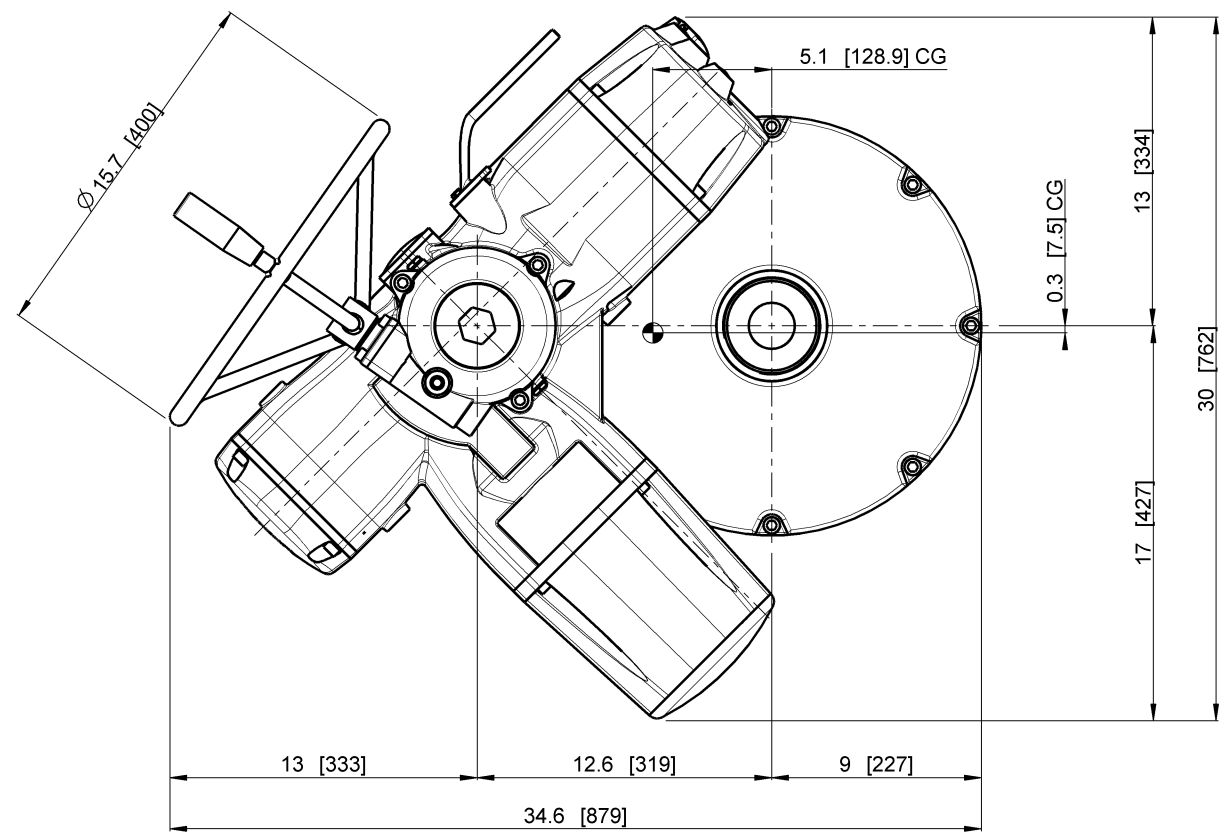
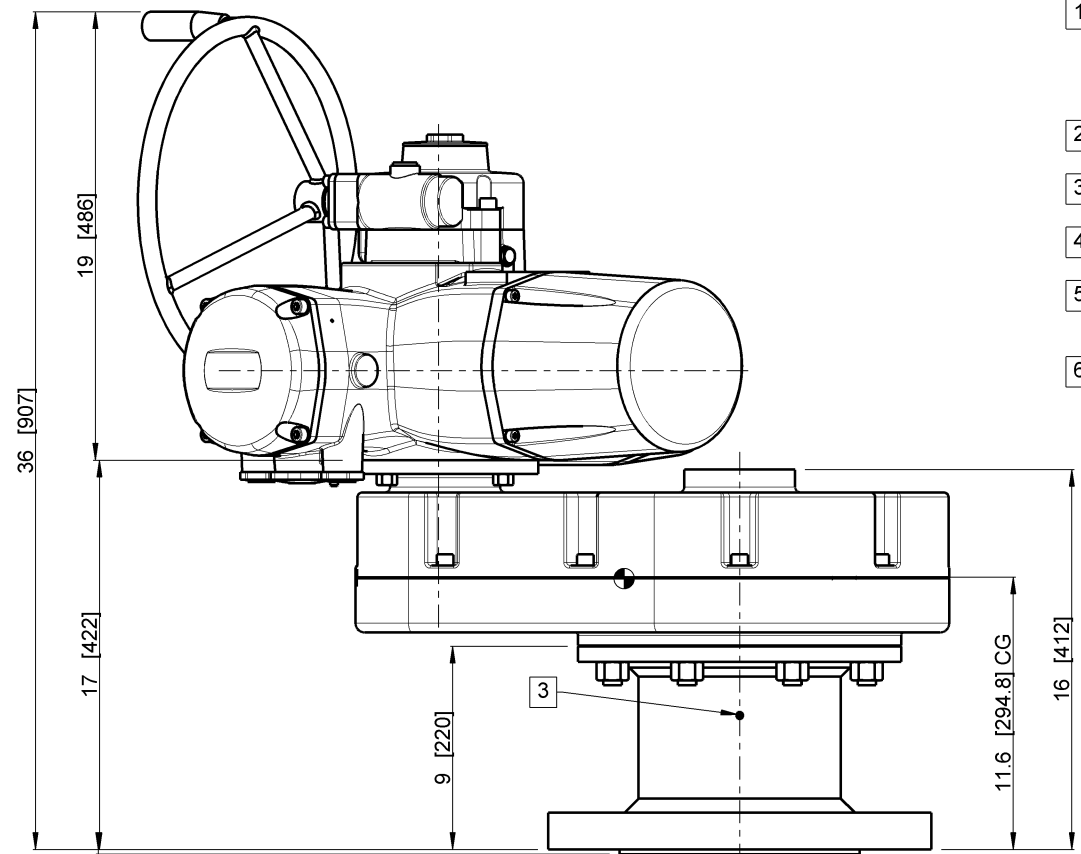


WARNING- THE INSTALLATION & SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY. TO AVOID INJURY & ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICE ON EMERSON EQUIPMENT UNLESS QUALIFIED.

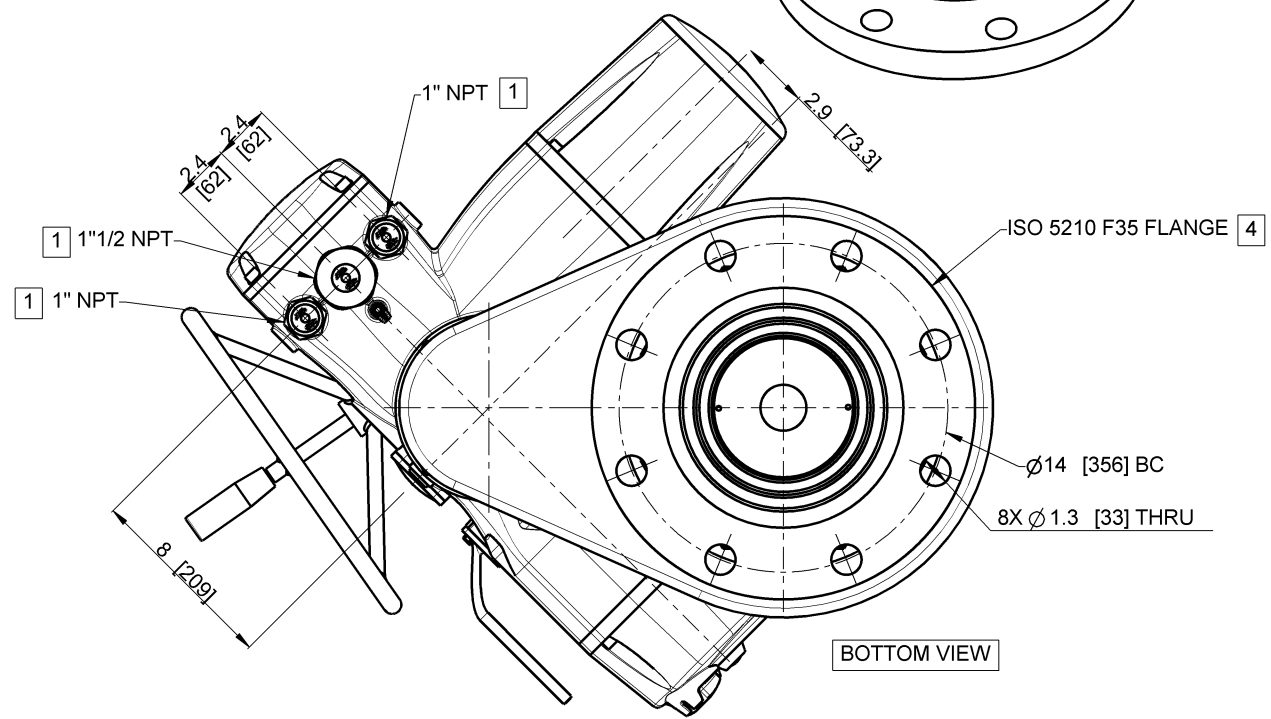
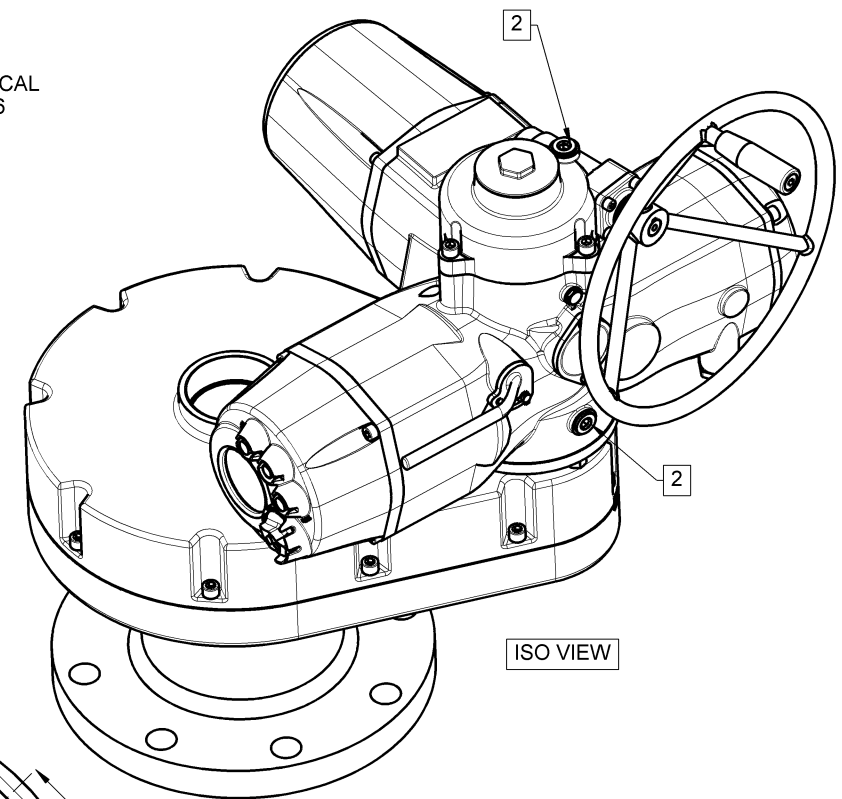
INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD

3					
2					
1	12-02-2020	SURAJ P	ESPOSITO F	VIGLIANO L	UPDATED WEIGHT
Rev.	Date/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description
MATERIAL		TREATMENT		TOLERANCES	
				INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5	
ALL RIGHTS OF THIS DRAWING ARE RESERVED		ACTUATOR MODEL		WEIGHT	PART NUMBER
		SGR 250-40		1038 Lbs	X ESCS02B004AB3A0
		DESCRIPTION		SCALE	DATE
				1:5.5	06/26/2019
				DRAWN BY	CHECKED BY
				N. PATHE	F. ESPOSITO
				APPROVED BY	
				L. VIGLIANO	
				RAW PIECE	

THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HEREWITH IS NOT TO BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON

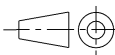


- NOTES:
- 1 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
 - 2 OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
 - 3 LUBRICATION FOR BEARINGS: M6 GREASE PLUG
 - 4 SEE DRAWING XTN1336 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
 - 5 ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
 - 6 THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY

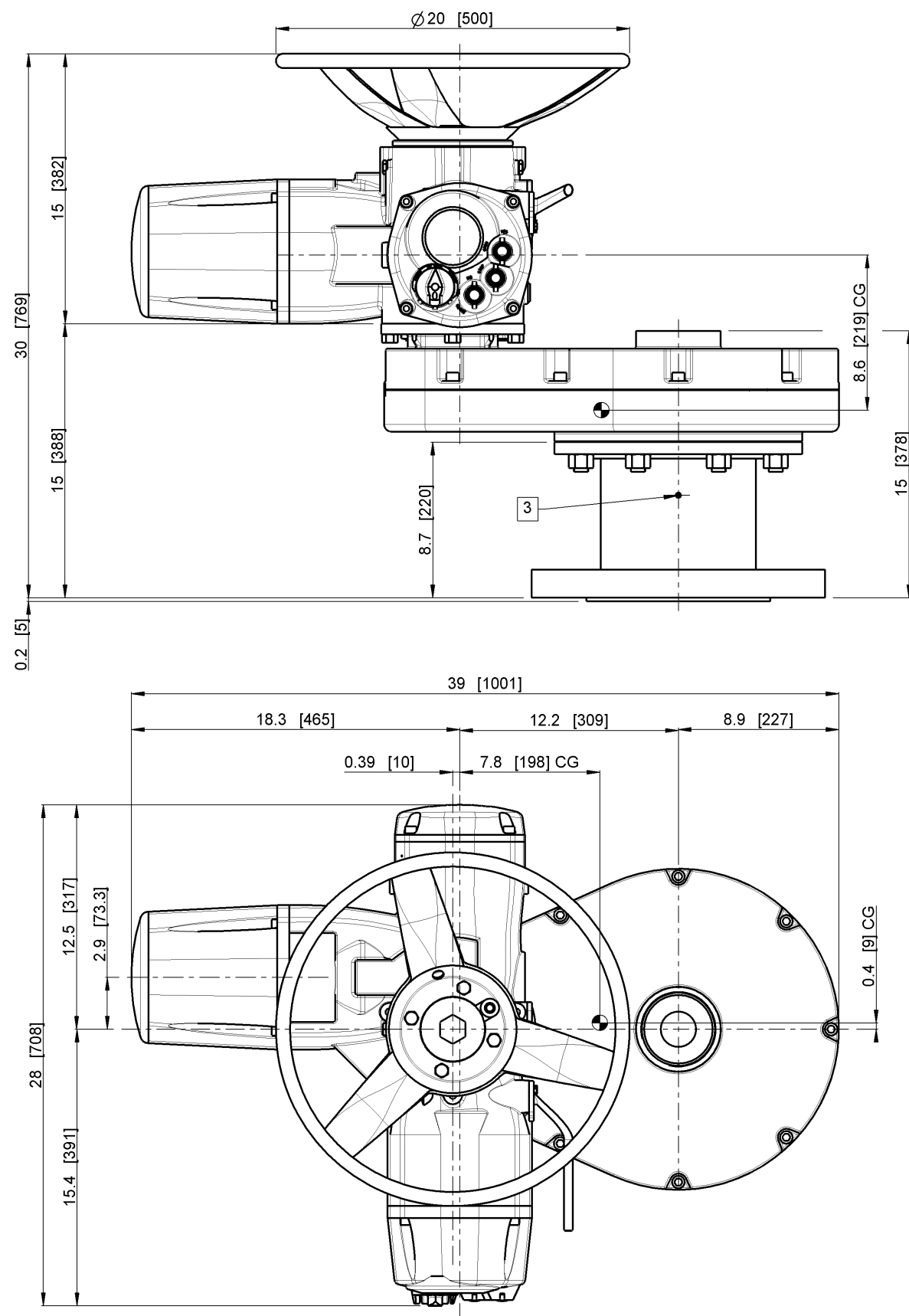


WARNING- THE INSTALLATION & SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY.
TO AVOID INJURY & ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICE ON EMERSON EQUIPMENT UNLESS QUALIFIED.

INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD

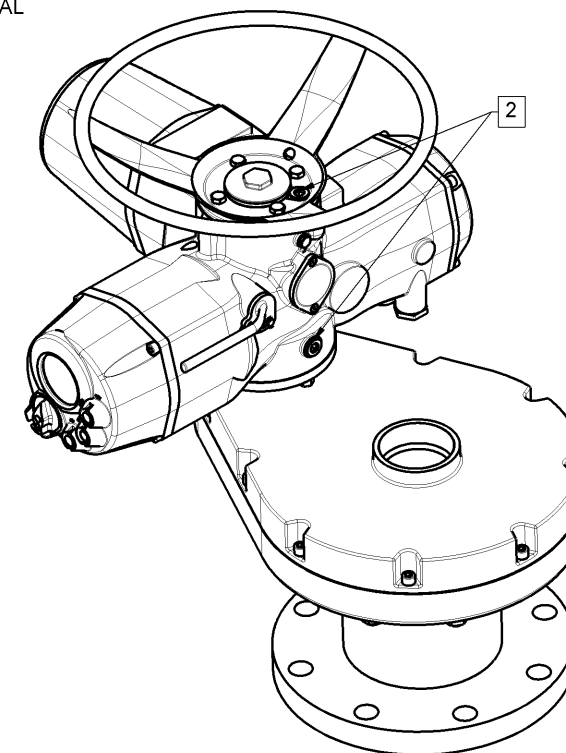
3								
2								
1	12-02-2020	SURAJ P	ESPOSITO F	VIGLIANO L	UPDATED WEIGHT			
Rev.	Data/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description			
MATERIAL			TREATMENT			TOLERANCES		
						INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5		
			FORMAT A2					
ALL RIGHTS OF THIS DRAWING ARE RESERVED			ACTUATOR MODEL SGR 250-40		WEIGHT 637 Lbs	PART NUMBER X ESCS02B004AB3A1		
			DESCRIPTION XTE3000 SIZE 40			SCALE	DATE	
						1:5.5		06/28/2019
						DRAWN BY	CHECKED BY	APPROVED BY
						N. PATHE	F. ESPOSITO	L. VIGLIANO
						RAW PIECE		

THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HEREWITH IS NOT TO BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON

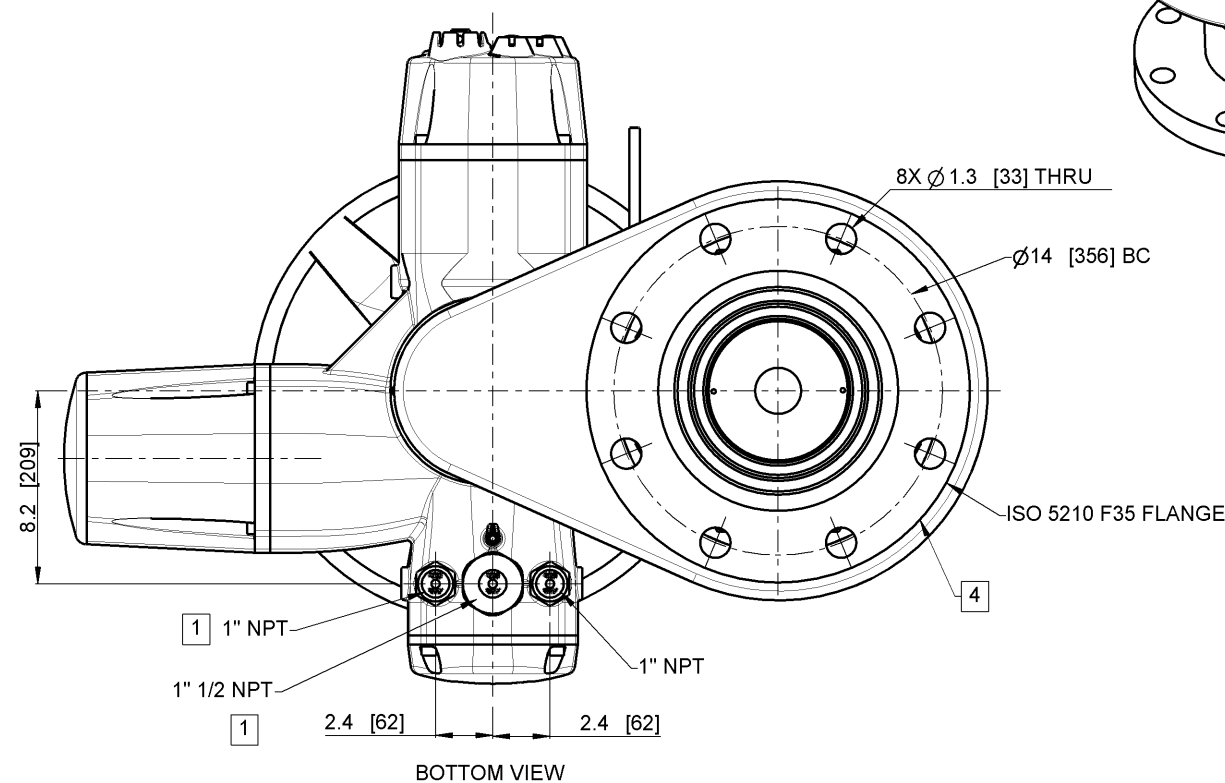


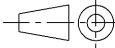
NOTES:

- 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
- OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
- LUBRICATION FOR BEARINGS: M6 GREASE PLUG
- SEE DRAWING XTN1336 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
- ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
- THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY



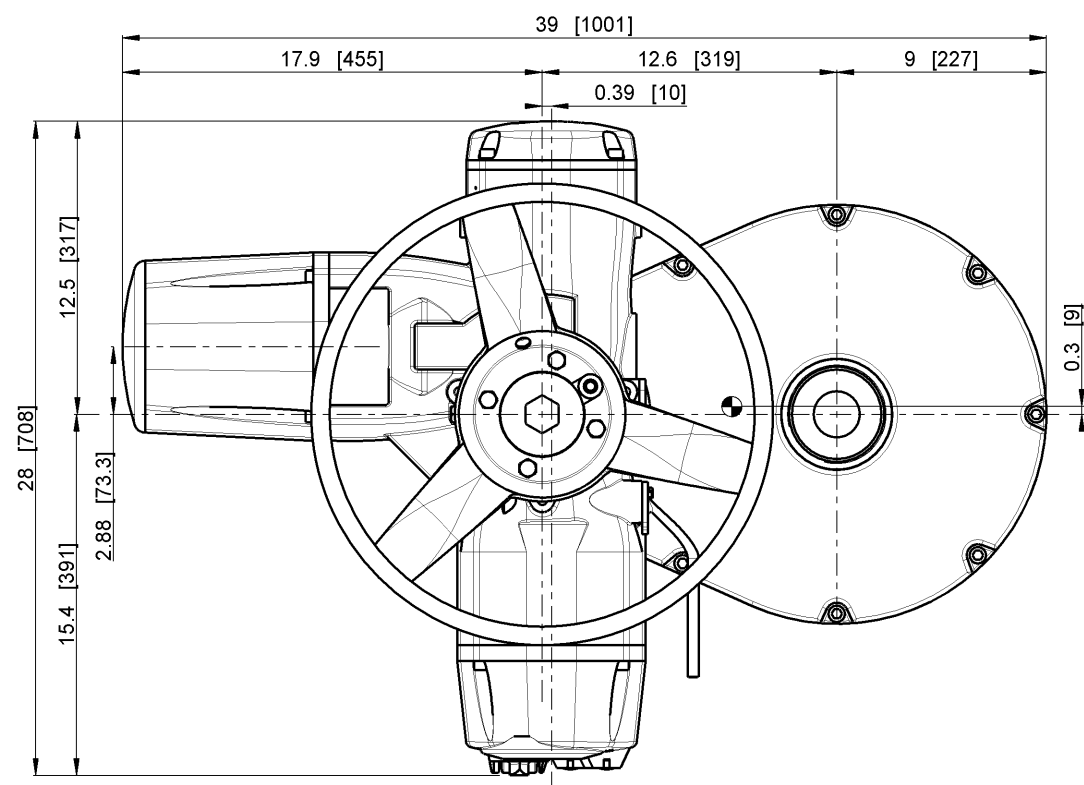
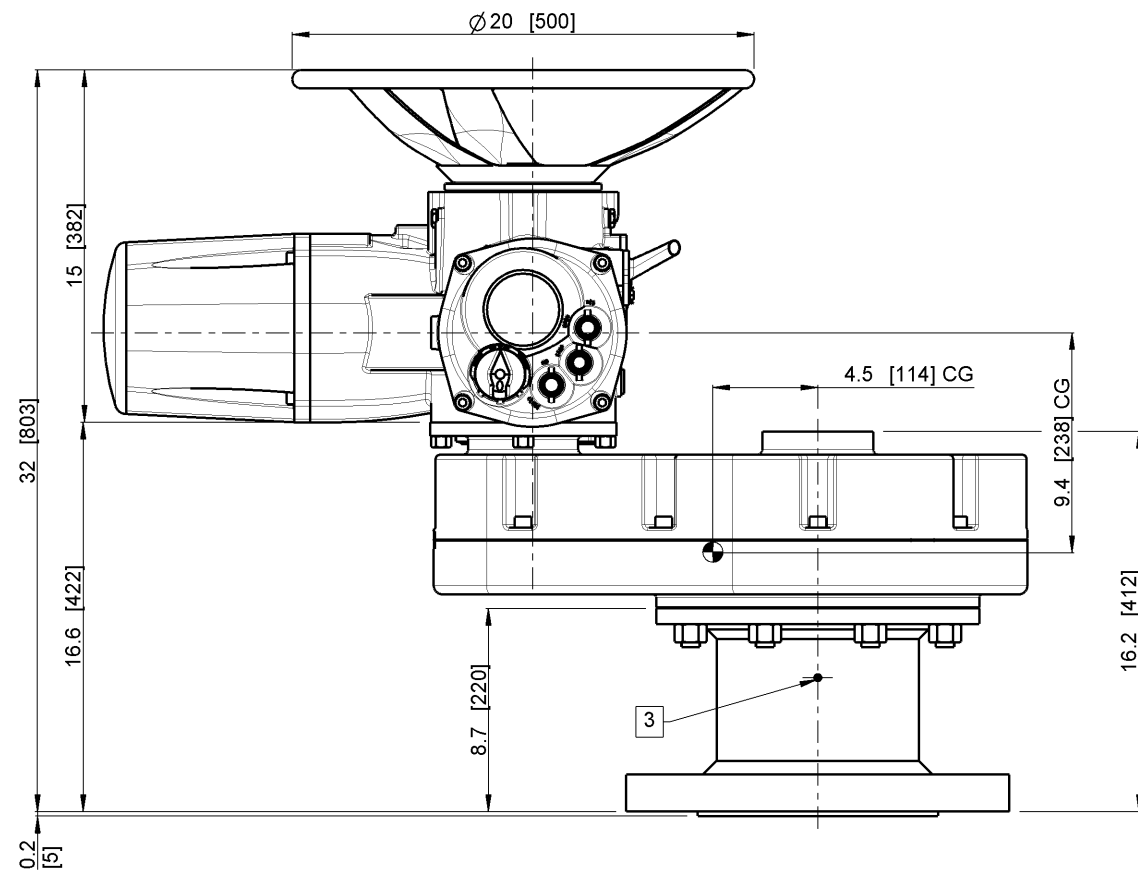
ISO VIEW
SCALE 1:7



3							
2							
1	11/02/2020	PATHE	ESPOSITO	VIGLIANO	UPDATED WEIGHT		
Rev.	Date/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description		
MATERIAL		TREATMENT			 FORMAT A2 TOLERANCES INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5		
ALL RIGHTS OF THIS DRAWING ARE RESERVED		ACTUATOR MODEL SGR 250-40			WEIGHT 587 Lbs		
		DESCRIPTION XTE3000 SIZE 40			SCALE	DATE	
					1:5.5		06/06/2019
					DRAWN BY	CHECKED BY	APPROVED BY
					N. PATHE	F. ESPOSITO	L. VIGLIANO
					RAW PIECE		

WARNING- THE INSTALLATION & SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY. TO AVOID INJURY & ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICE ON EMERSON EQUIPMENT UNLESS QUALIFIED.

INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD

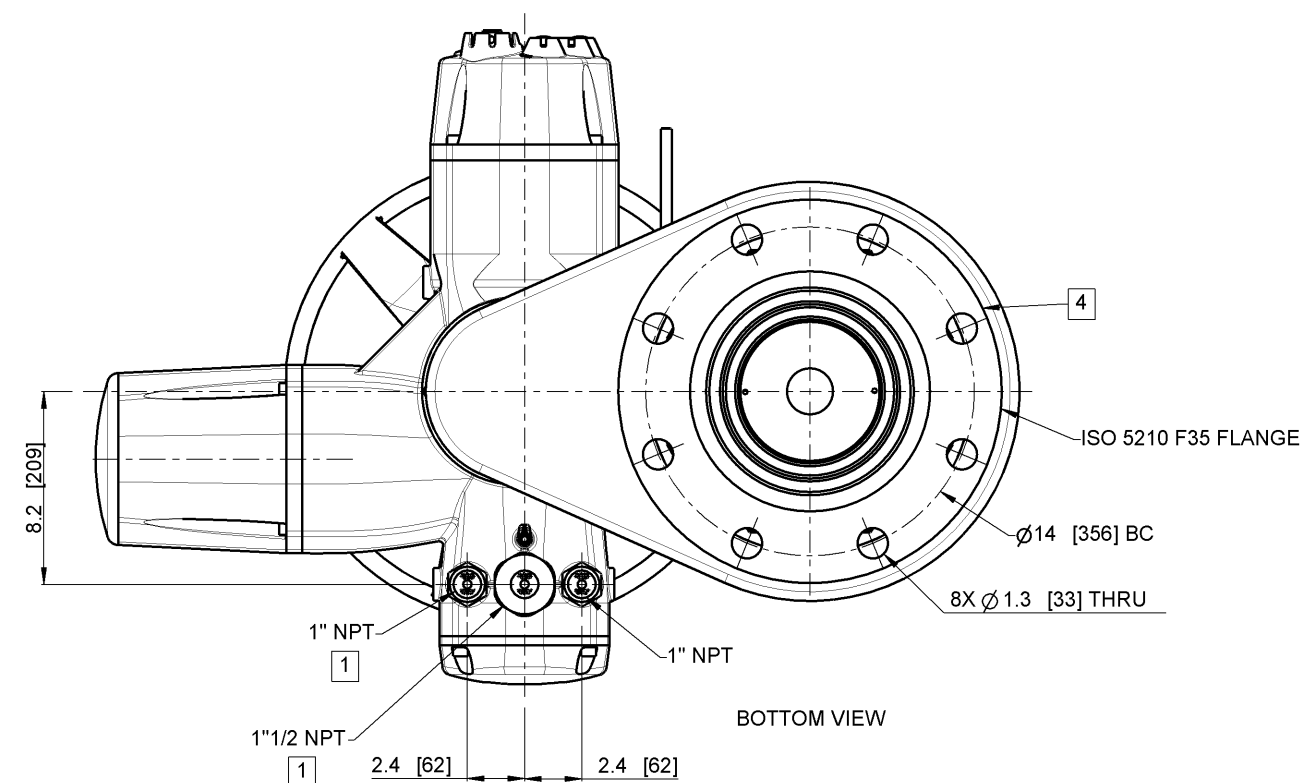
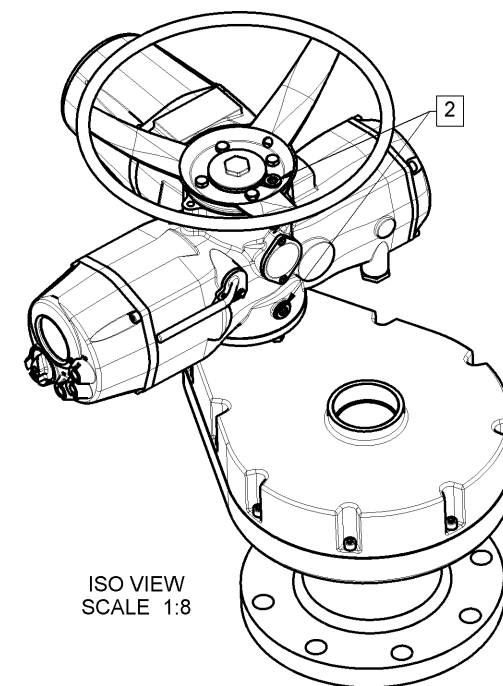


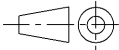
WARNING- THE INSTALLATION & SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY.
TO AVOID INJURY & ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICE ON EMERSON EQUIPMENT UNLESS QUALIFIED.

INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD

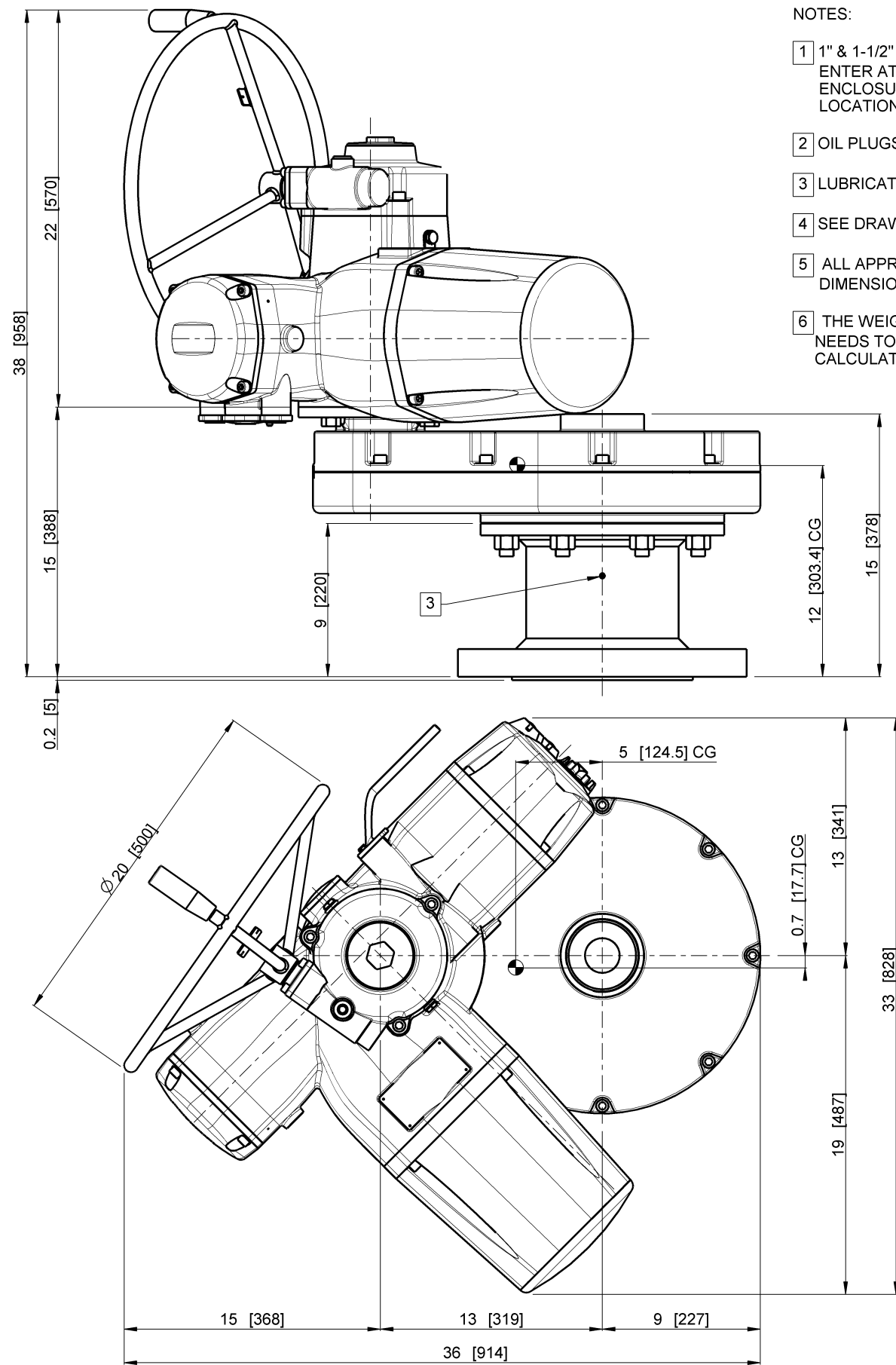
NOTES:

- 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
- OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
- LUBRICATION FOR BEARINGS: M6 GREASE PLUG
- SEE DRAWING XTN1336 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
- ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
- THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY

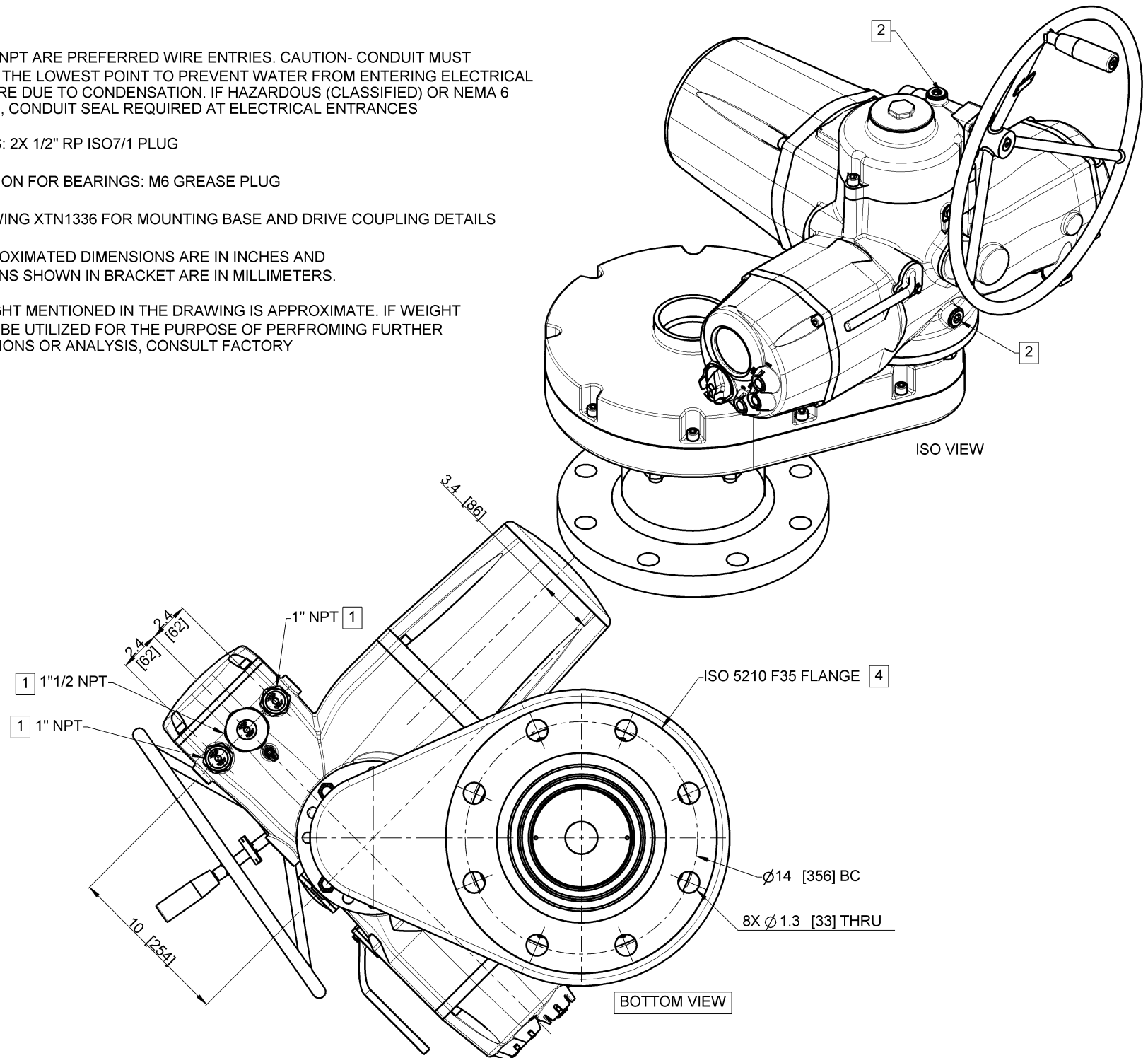


3								
2								
1	13/02/2020	PATHE	ESPOSITO	VIGLIANO	UPDATED WEIGHT			
Rev.	Data/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description			
MATERIAL		TREATMENT			 FORMAT A2	TOLERANCES INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5		
ALL RIGHTS OF THIS DRAWING ARE RESERVED		ACTUATOR MODEL SGR 250-40			WEIGHT 599 Lbs	PART NUMBER X ESCS02B004AE3A1		
		DESCRIPTION XTE3000 SIZE 40				SCALE	DATE	
						1:5.5		06/20/2019
						DRAWN BY	CHECKED BY	APPROVED BY
						N. PATHE	F. ESPOSITO	L. VIGLIANO
						RAW PIECE		

THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HEREWITH IS NOT TO BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON



- NOTES:
- 1 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
 - 2 OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
 - 3 LUBRICATION FOR BEARINGS: M6 GREASE PLUG
 - 4 SEE DRAWING XTN1336 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
 - 5 ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
 - 6 THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY

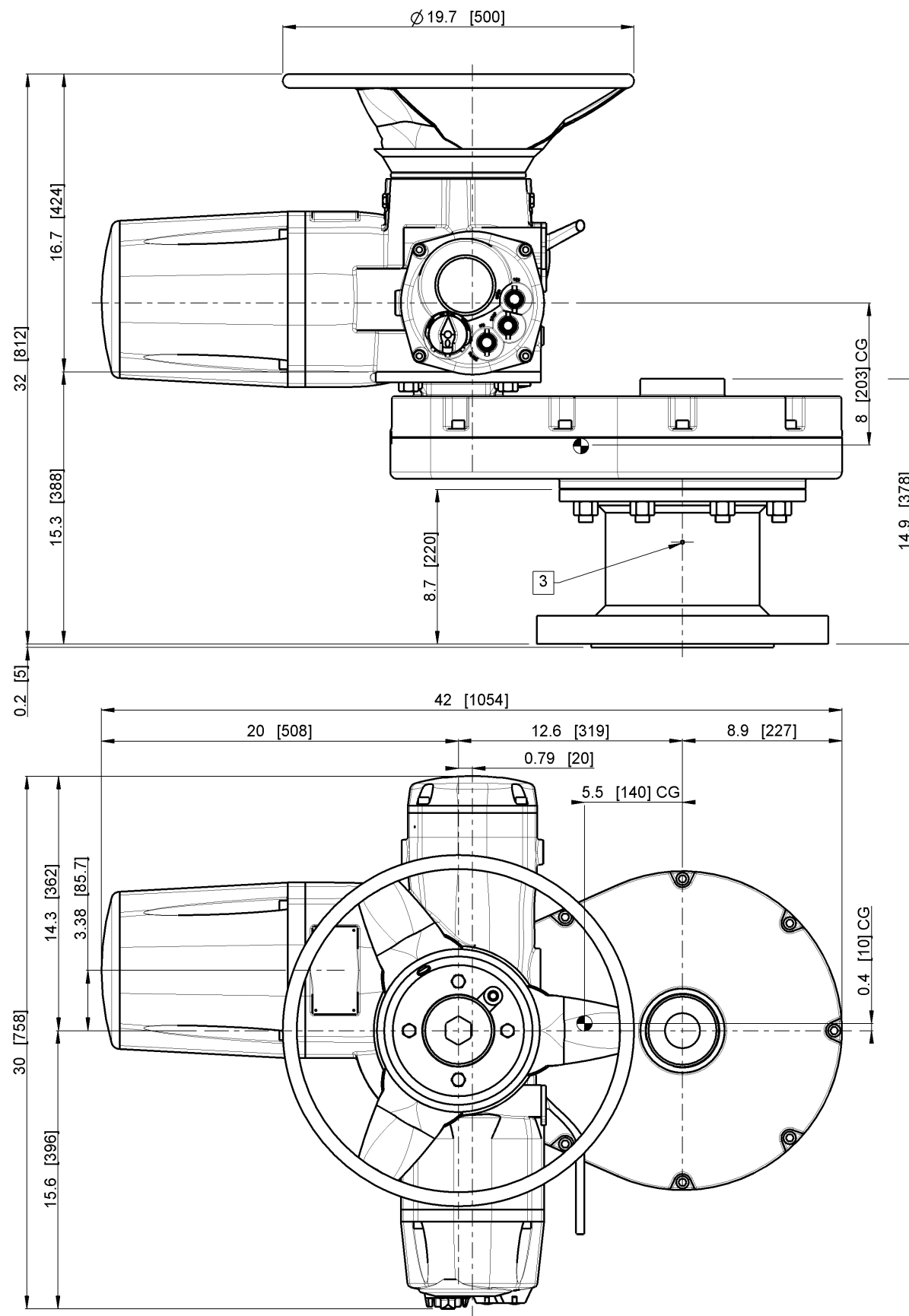


WARNING- THE INSTALLATION & SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY.
TO AVOID INJURY & ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICE ON EMERSON EQUIPMENT UNLESS QUALIFIED.

INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD

3					
2					
1	13-02-2020	SURAJ P	ESPOSITO F	VIGLIANO L	UPDATED WEIGHT
Rev.	Date/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description
MATERIAL		TREATMENT			TOLERANCES
				FORMAT A2	INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5
ALL RIGHTS OF THIS DRAWING ARE RESERVED		ACTUATOR MODEL SGR 250-50		WEIGHT 723 Lbs	PART NUMBER X ESCS02B005AB3A0
		DESCRIPTION XTE3000 SIZE 50			SCALE 1:5.5
					DATE 06/28/2019
					DRAWN BY N. PATHE
					CHECKED BY F. ESPOSITO
					APPROVED BY L. VIGLIANO
					RAW PIECE

THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HEREWITH IS NOT TO BE REP RODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON

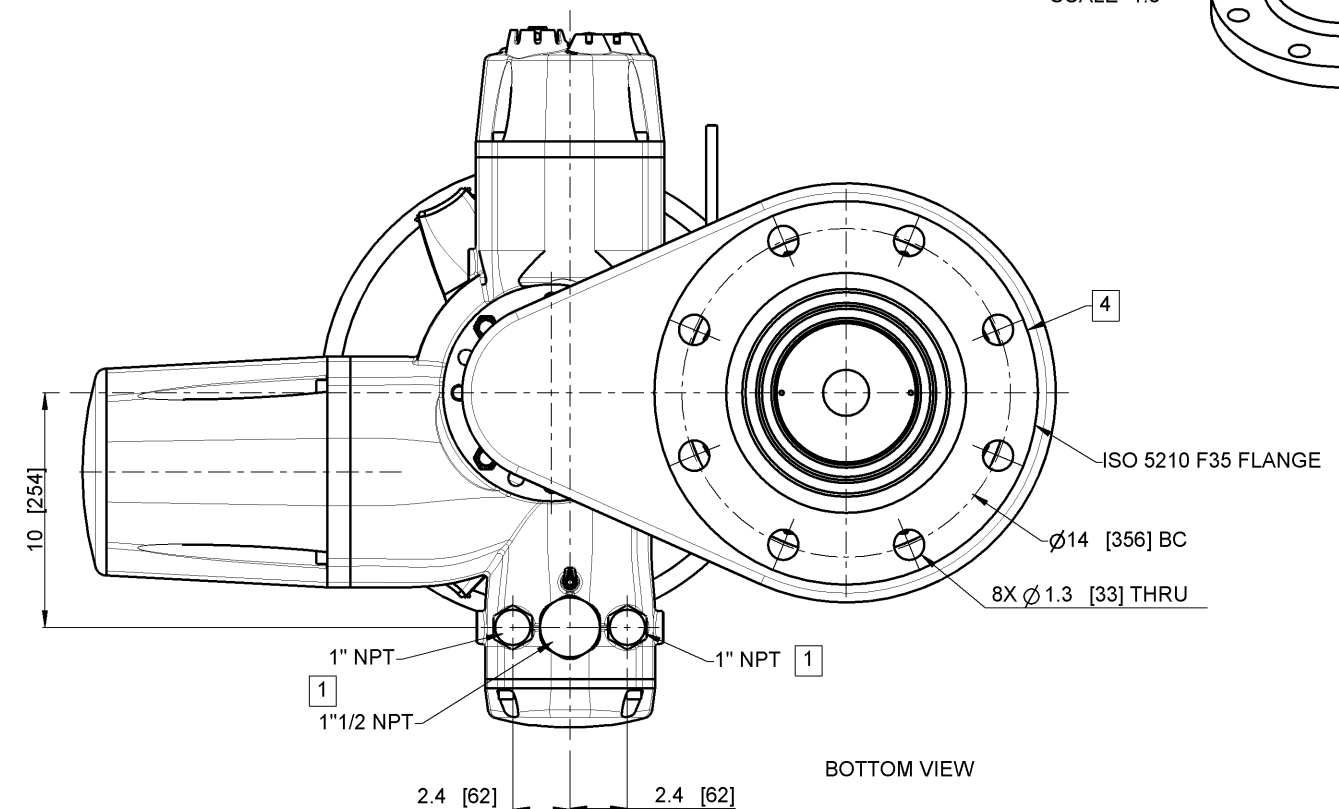
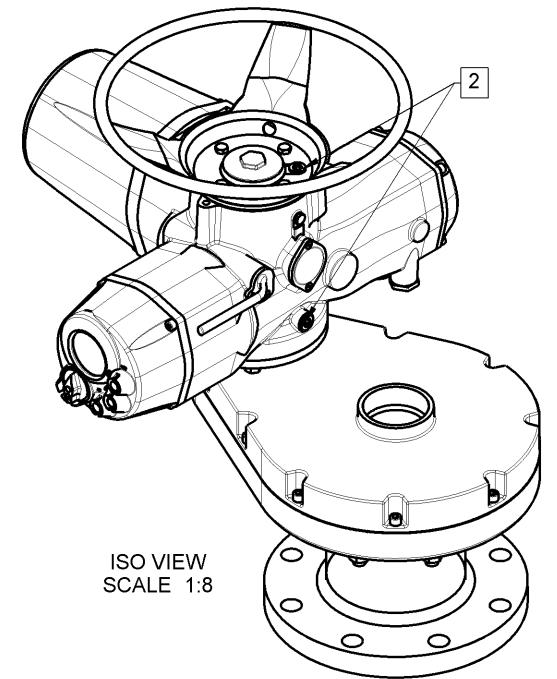


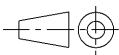
WARNING- THE INSTALLATION & SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY. TO AVOID INJURY & ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICE ON EMERSON EQUIPMENT UNLESS QUALIFIED.

INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD

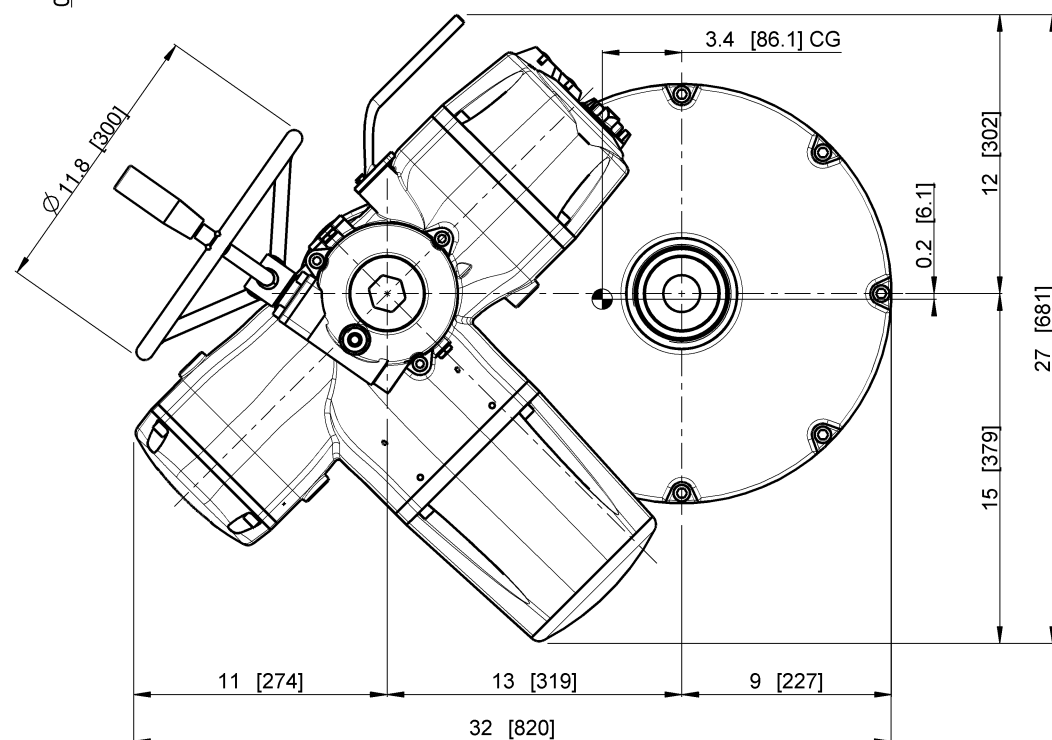
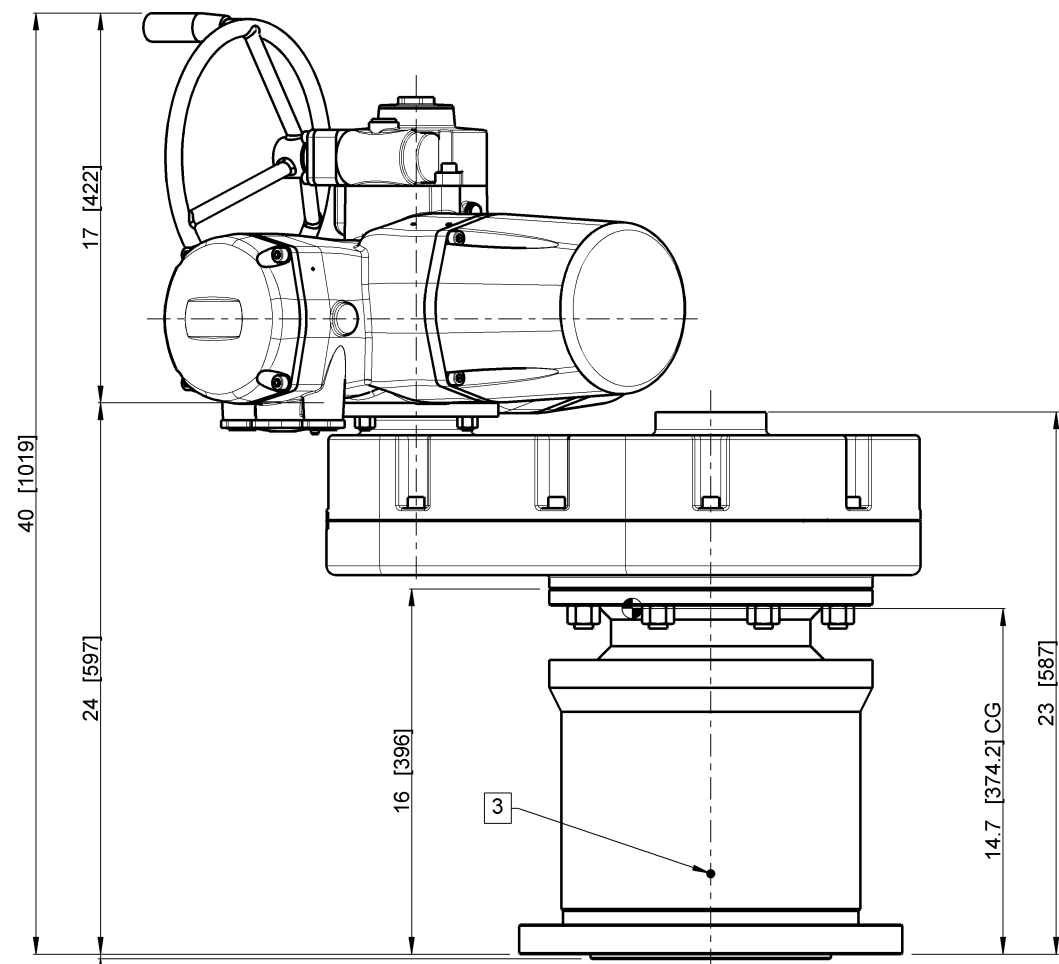
NOTES:

- 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
- OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
- LUBRICATION FOR BEARINGS: M6 GREASE PLUG
- SEE DRAWING XTN1336 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
- ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
- THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY



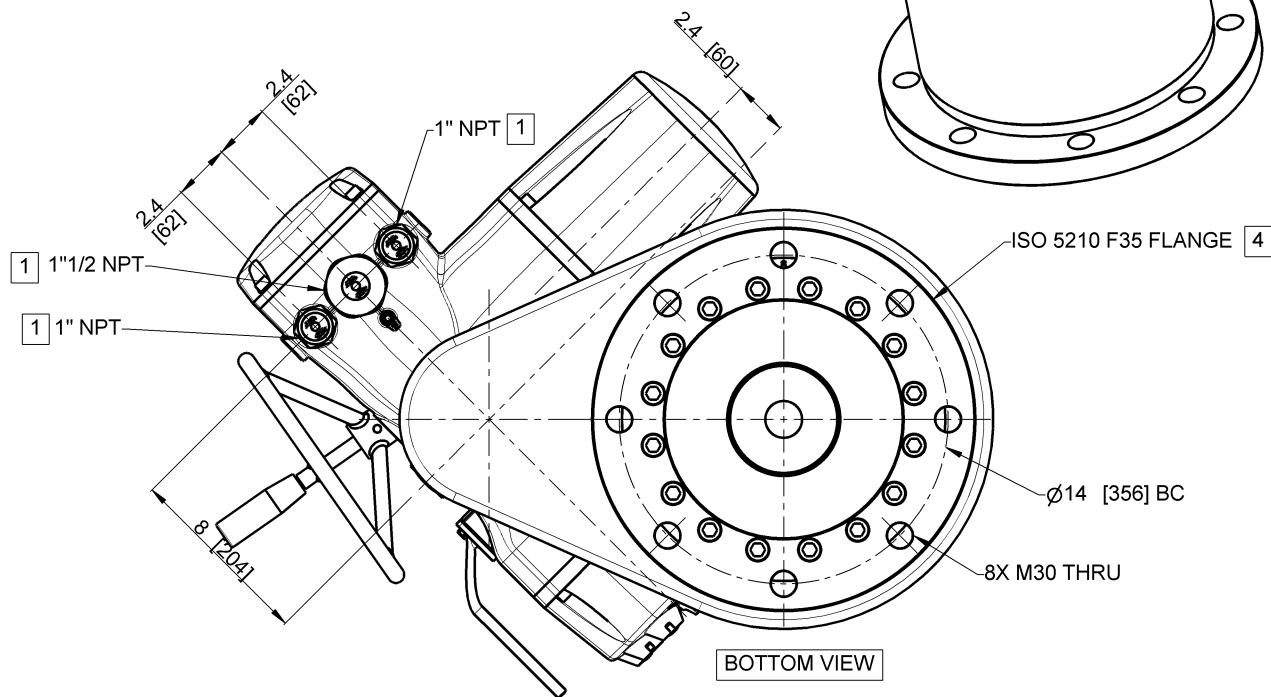
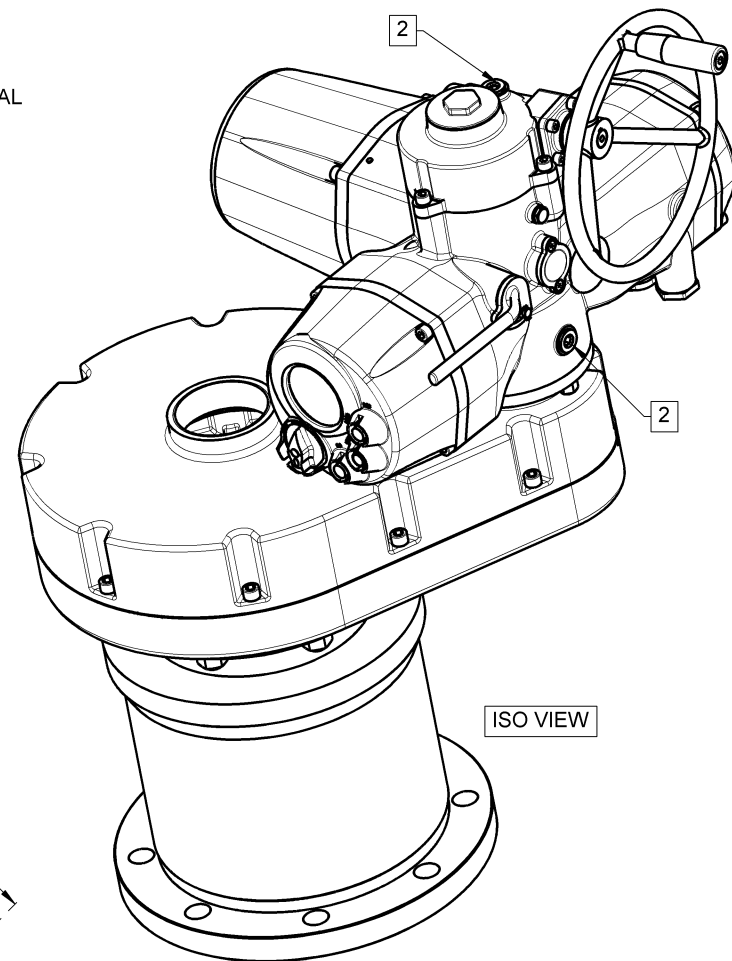
3								
2								
1	13/02/2020	PATHE	ESPOSITO	VIGLIANO	UPDATED WEIGHT			
Rev.	Data/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description			
MATERIAL			TREATMENT		 FORMAT A2	TOLERANCES		
						INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5		
ALL RIGHTS OF THIS DRAWING ARE RESERVED		ACTUATOR MODEL SGR 250-50			WEIGHT 653 Lbs	PART NUMBER X ESCS02B005AE3A0		
		DESCRIPTION XTE3000 SIZE 50				SCALE		DATE
						1:5.5		06/20/2019
						DRAWN BY	CHECKED BY	APPROVED BY
						N. PATHE	F. ESPOSITO	L. VIGLIANO
						RAW PIECE		

THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HEREWITH IS NOT TO BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON



NOTES:

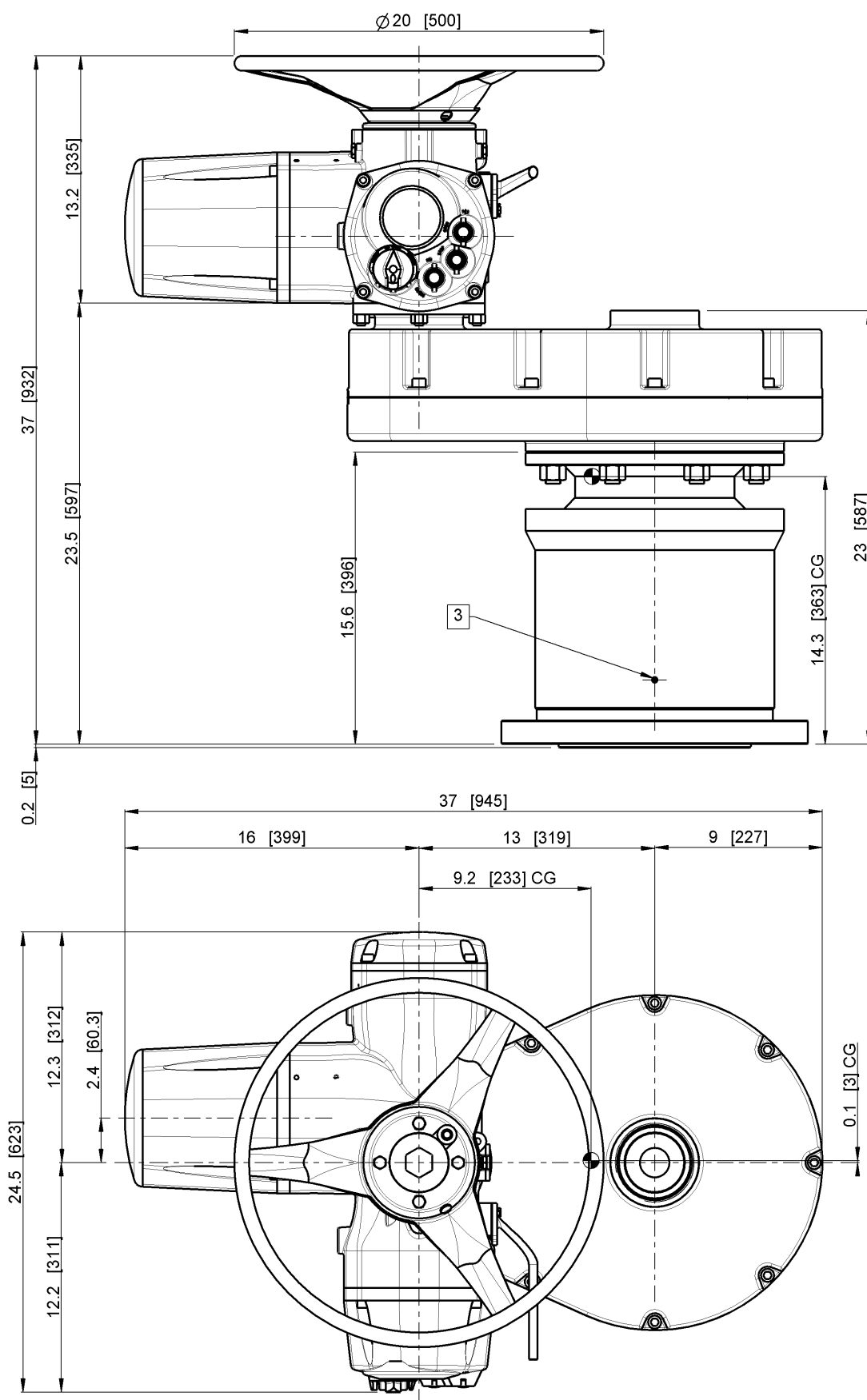
- 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
- OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
- LUBRICATION FOR BEARINGS: M6 GREASE PLUG
- SEE DRAWING XTN1336_1 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
- ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
- THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY



3					
2					
1	12-02-2020	SURAJ P	ESPOSITO F	VIGLIANO L	UPDATED WEIGHT
Rev.	Date/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description
MATERIAL		TREATMENT		TOLERANCES	
				INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5	
ALL RIGHTS OF THIS DRAWING ARE RESERVED		ACTUATOR MODEL		WEIGHT	PART NUMBER
		SGR 250-30		1324 Lbs	X ESCS02D003AB3A0
		DESCRIPTION		SCALE	DATE
		XTE3000 SIZE 30		1:5.5	06/26/2019
				DRAWN BY	CHECKED BY
				N. PATHE	F. ESPOSITO
					L. VIGLIANO
				RAW PIECE	

WARNING- THE INSTALLATION & SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY. TO AVOID INJURY & ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICE ON EMERSON EQUIPMENT UNLESS QUALIFIED.

INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD

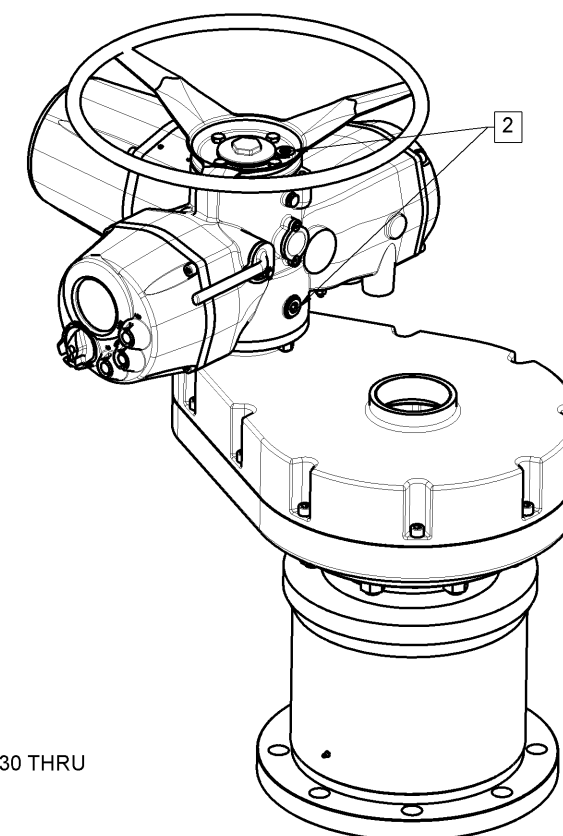
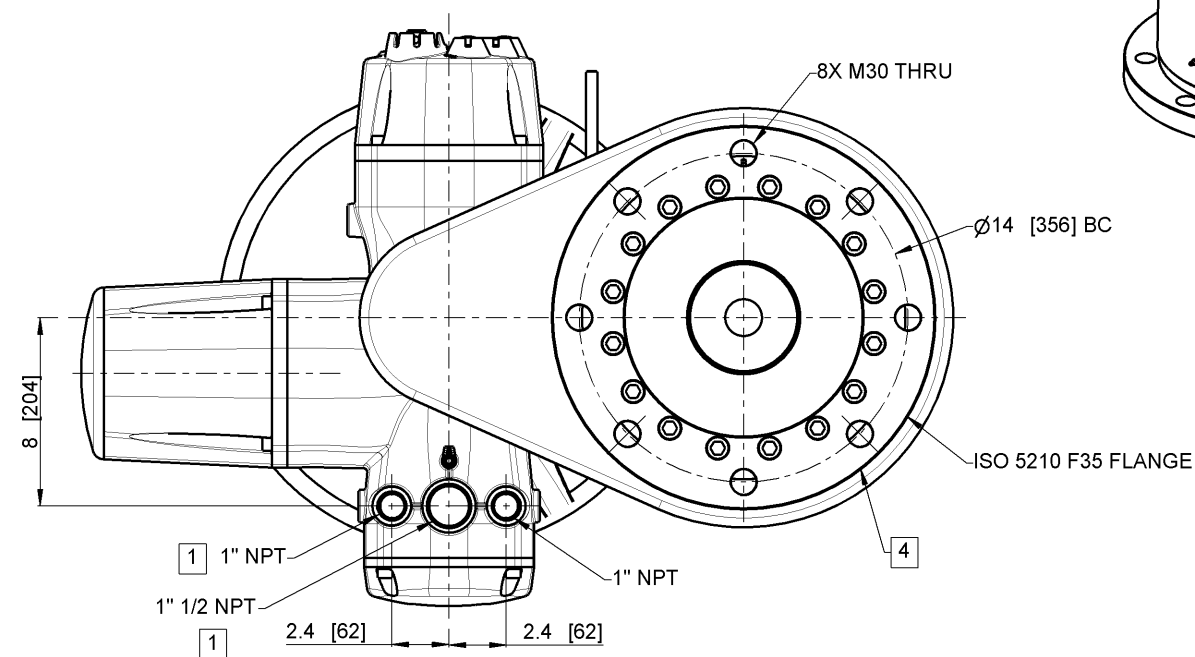


WARNING- THE INSTALLATION & SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY. TO AVOID INJURY & ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICE ON EMERSON EQUIPMENT UNLESS QUALIFIED.

INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD

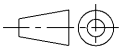
NOTES:

- 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
- OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
- LUBRICATION FOR BEARINGS: M6 GREASE PLUG
- SEE DRAWING XTN1336_1 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
- ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
- THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY

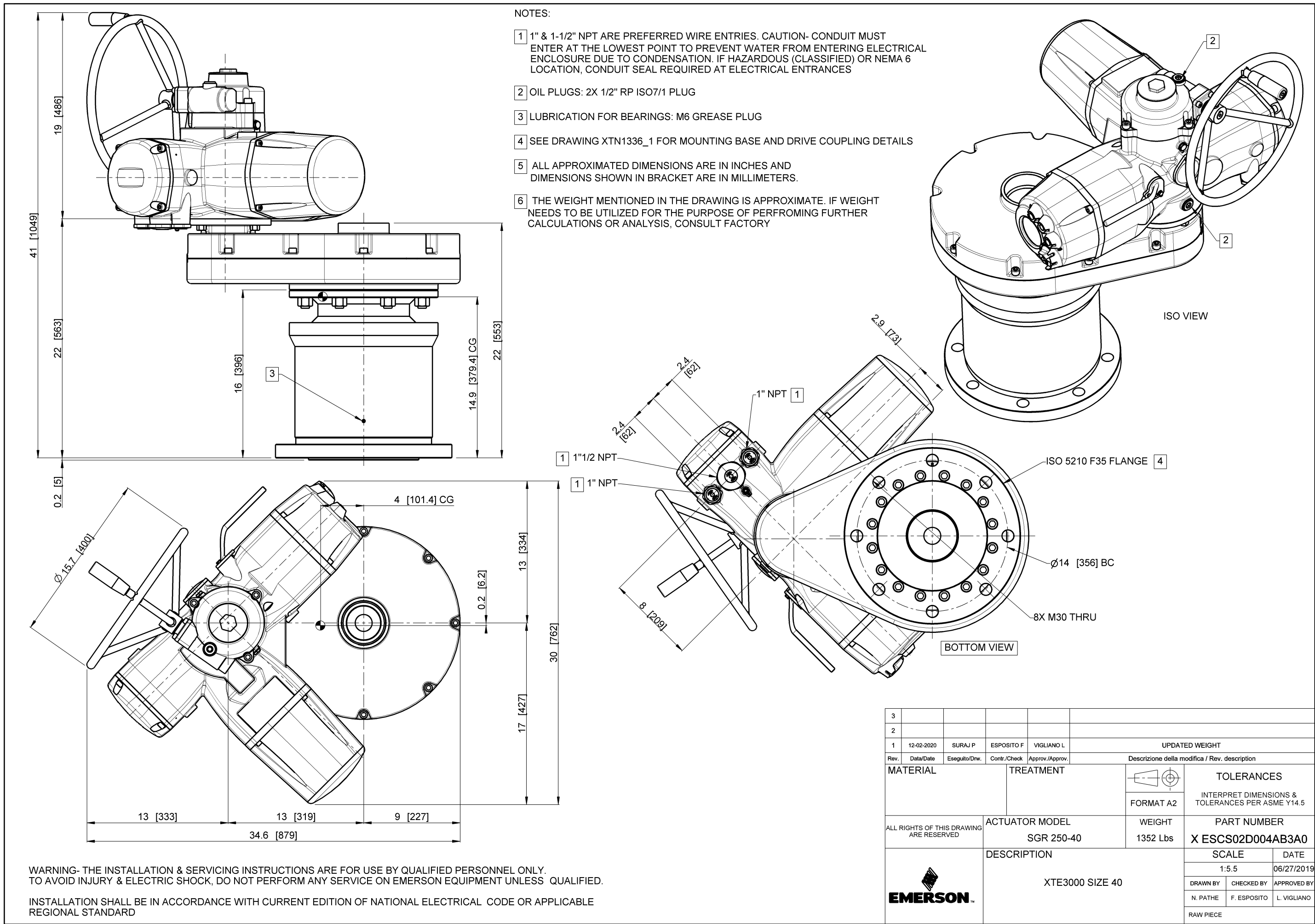


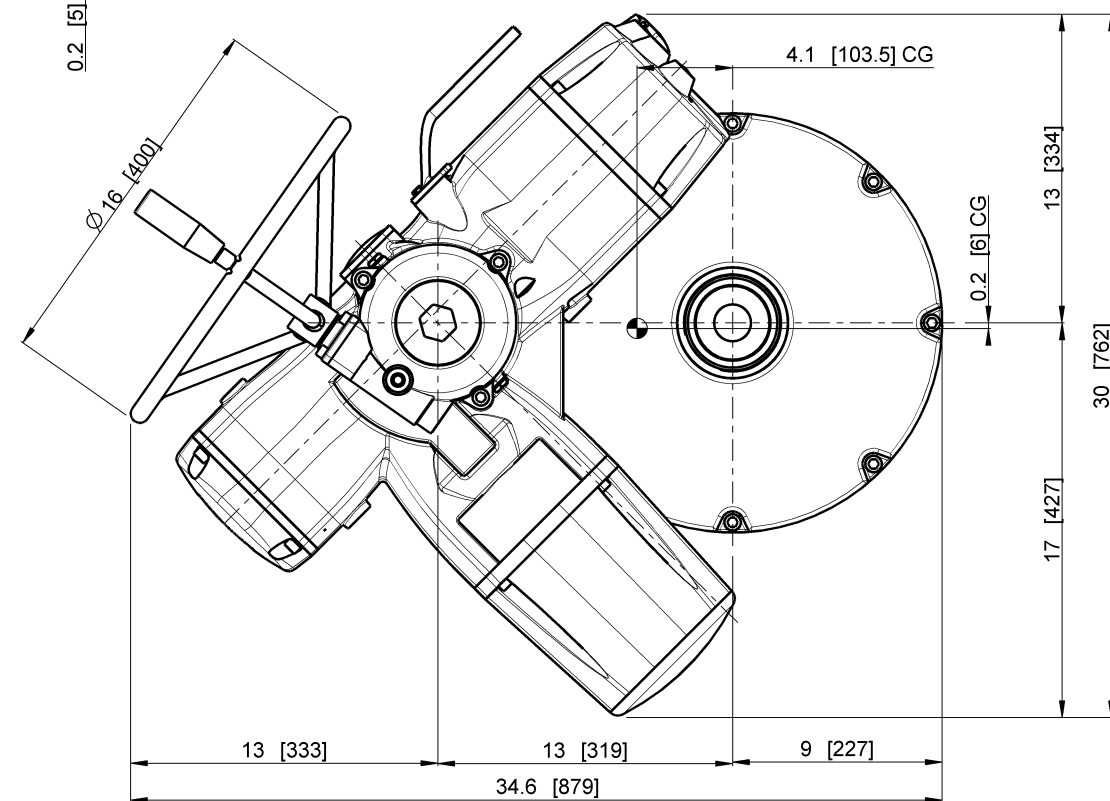
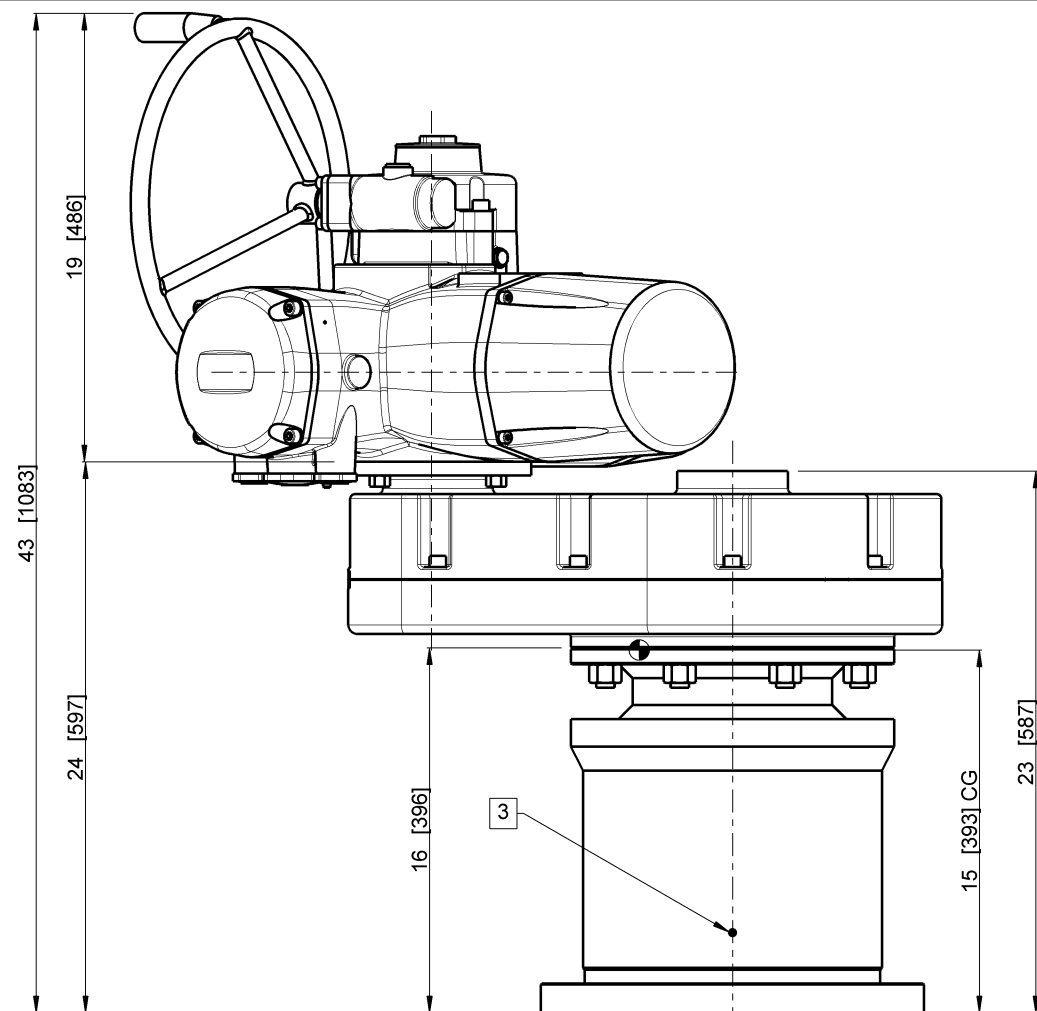
ISO VIEW
SCALE 1:7

BOTTOM VIEW

3									
2									
1	11/02/2020	PATHE	ESPOSITO	VIGLIANO	UPDATED WEIGHT				
Rev.	Date/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description				
MATERIAL			TREATMENT				TOLERANCES		
					FORMAT A2		INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5		
ALL RIGHTS OF THIS DRAWING ARE RESERVED		ACTUATOR MODEL SGR 250-30			WEIGHT 733 Lbs		PART NUMBER X ESCS02D003AE3A0		
		DESCRIPTION XTE3000 SIZE 30				SCALE		DATE	
						1:5		06/06/201	
						DRAWN BY	CHECKED BY	APPROVED BY	
						N. PATHE	F. ESPOSITO	L. VIGLIANO	
						RAW PIECE			

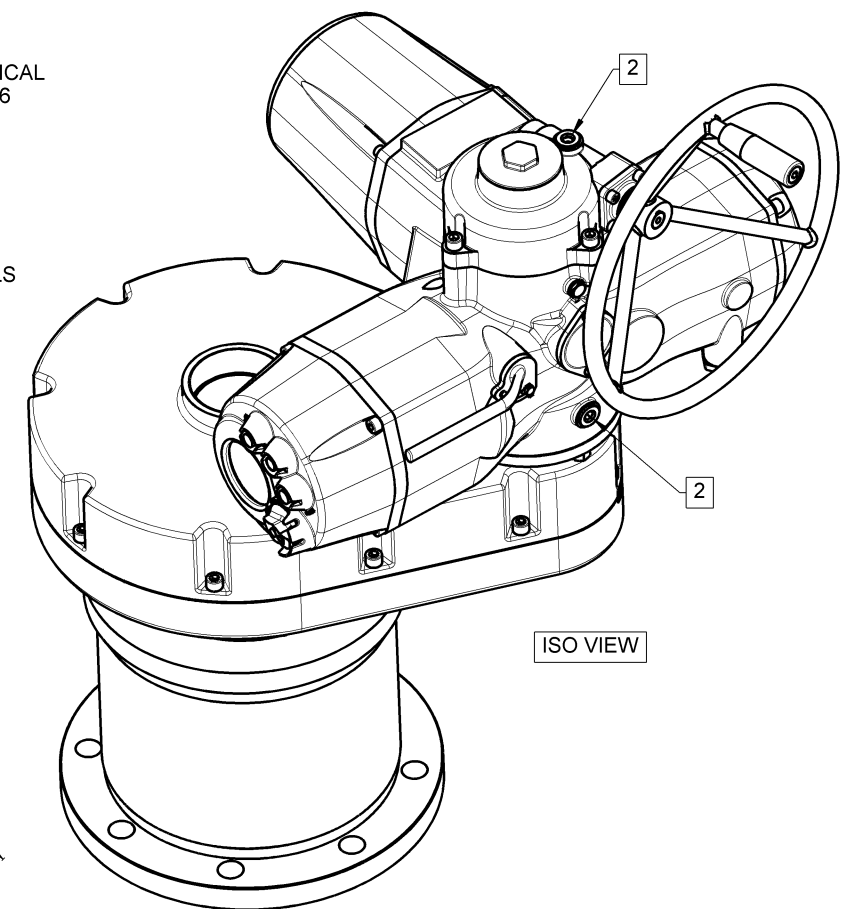
THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HEREWITH IS NOT TO BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON



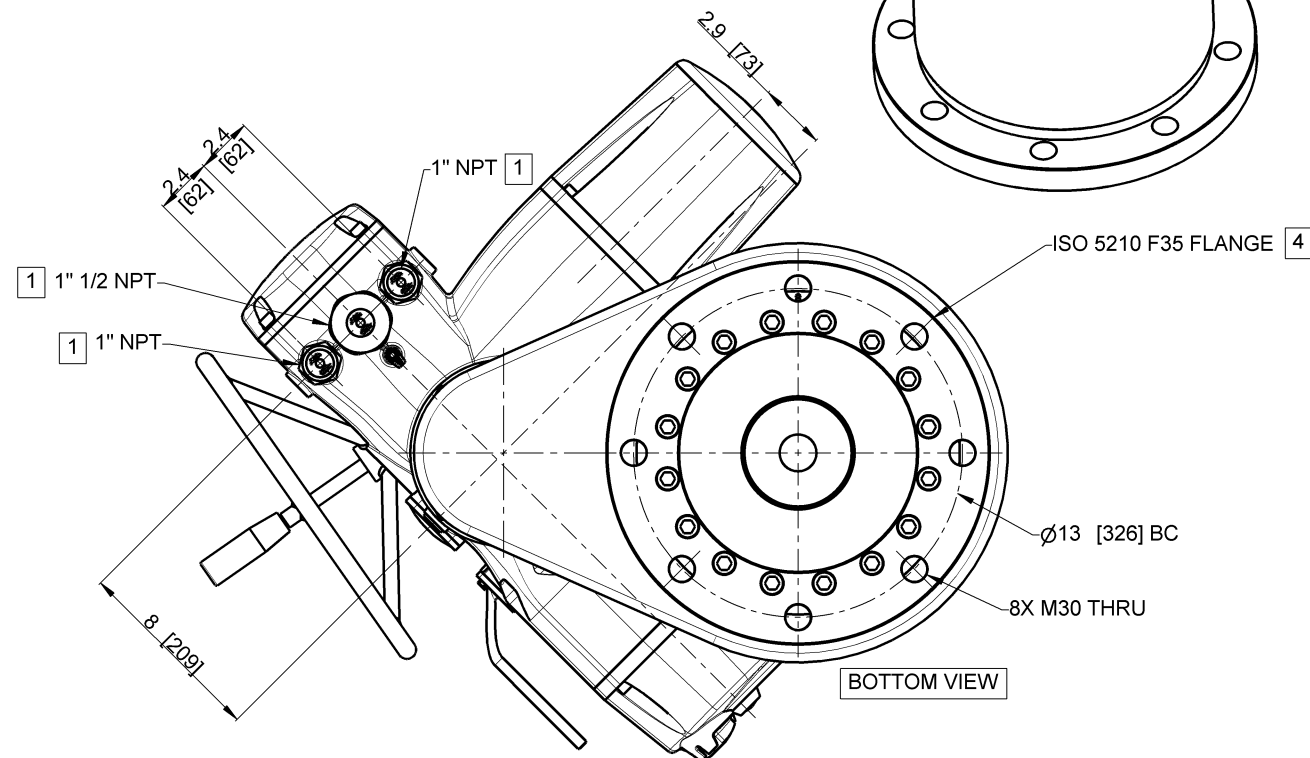


NOTES:

- 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
- OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
- LUBRICATION FOR BEARINGS: M6 GREASE PLUG
- SEE DRAWING XTN1336_1 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
- ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
- THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY



ISO VIEW



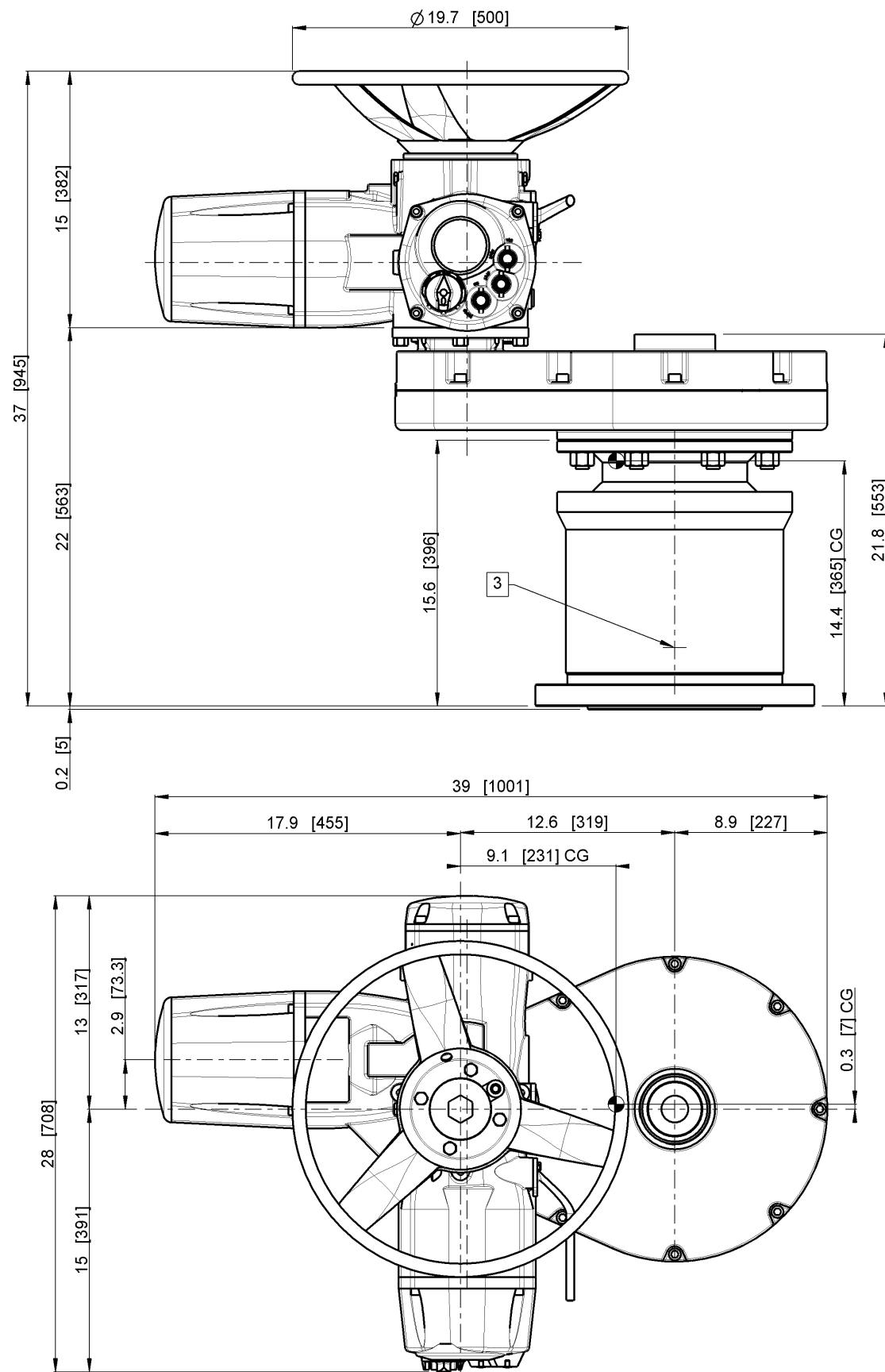
BOTTOM VIEW

WARNING- THE INSTALLATION & SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY.
TO AVOID INJURY & ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICE ON EMERSON EQUIPMENT UNLESS QUALIFIED.

INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD

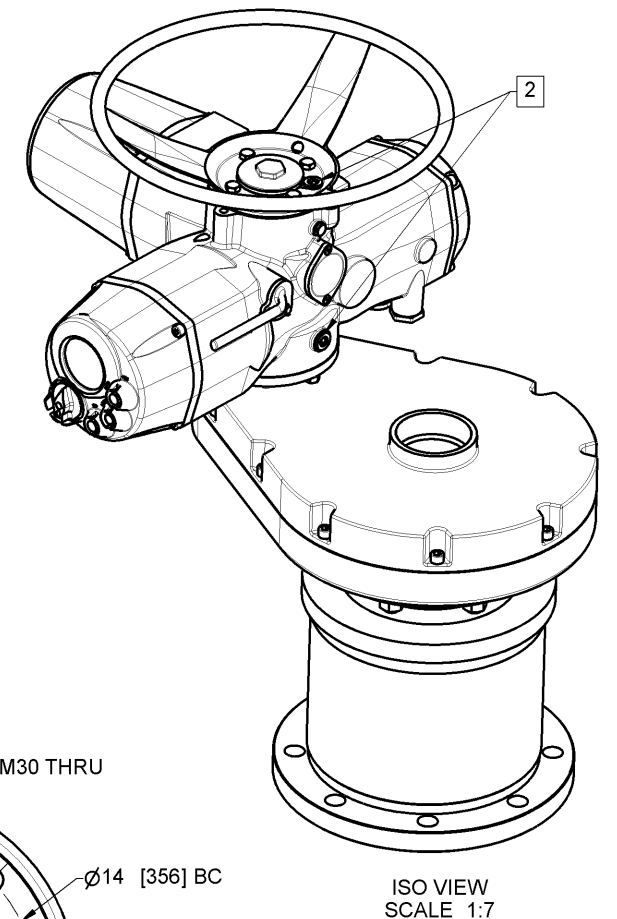
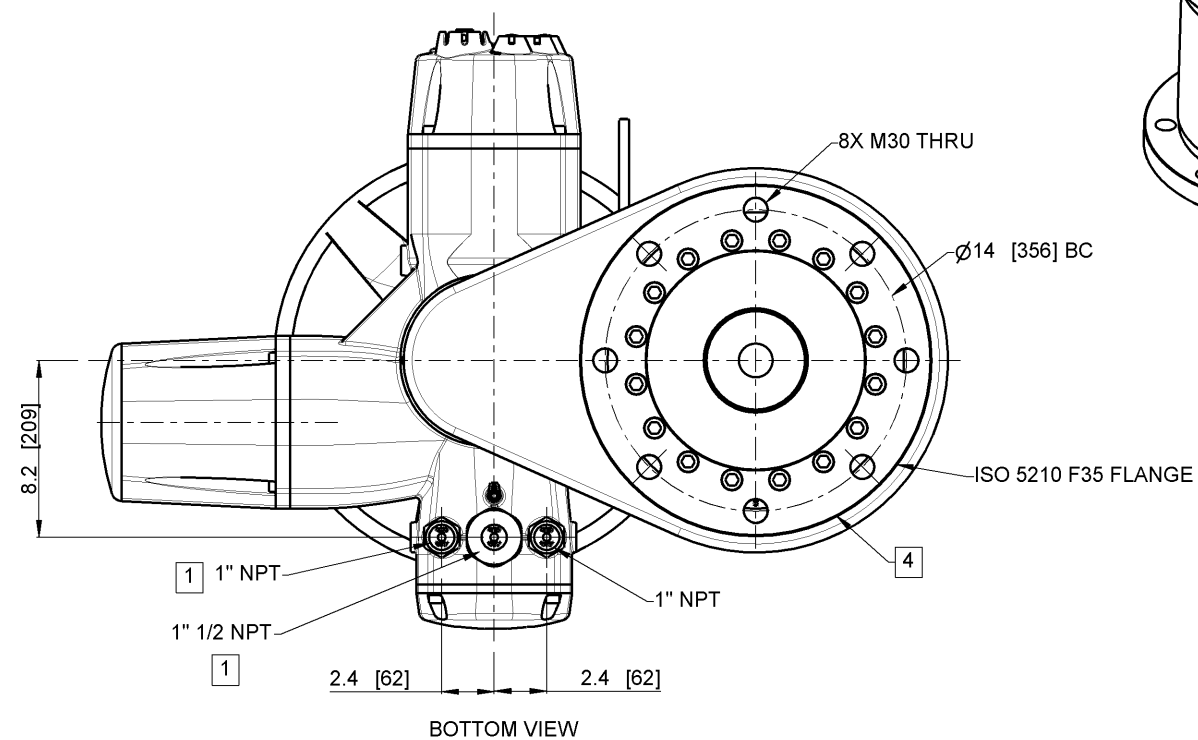
3					
2					
1	13-02-2020	SURAJ P	ESPOSITO F	VIGLIANO L	UPDATED WEIGHT
Rev.	Data/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description
MATERIAL		TREATMENT			TOLERANCES
				FORMAT A2	INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5
ALL RIGHTS OF THIS DRAWING ARE RESERVED		ACTUATOR MODEL SGR 250-40		WEIGHT 794 Lbs	PART NUMBER X ESCS02D004AB3A1
		DESCRIPTION XTE3000 SIZE 40			SCALE 1:5.5
					DATE 06/28/2019
					DRAWN BY N. PATHE
					CHECKED BY F. ESPOSITO
					APPROVED BY L. VIGLIANO
					RAW PIECE

THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HEREWITH IS NOT TO BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON



NOTES:

- 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
- OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
- LUBRICATION FOR BEARINGS: M6 GREASE PLUG
- SEE DRAWING XTN1336_1 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
- ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
- THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY

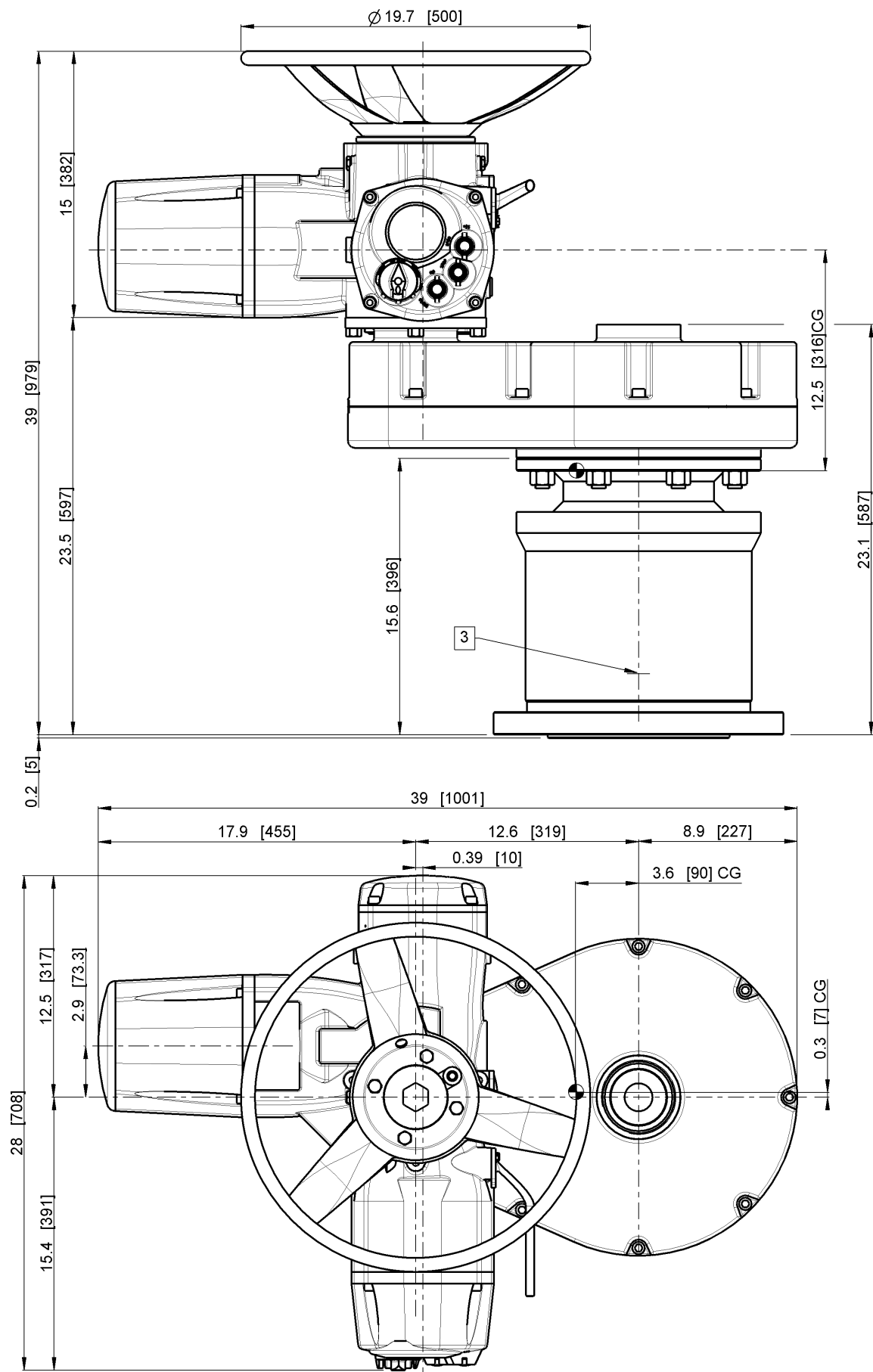


WARNING- THE INSTALLATION & SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY. TO AVOID INJURY & ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICE ON EMERSON EQUIPMENT UNLESS QUALIFIED.

INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD

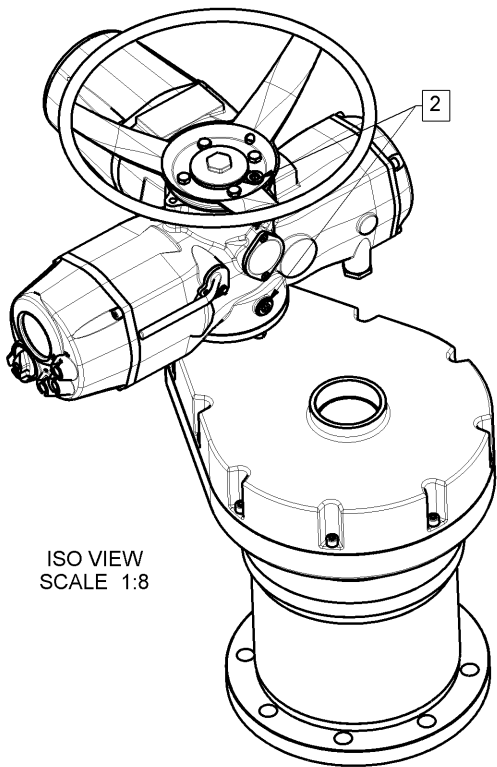
3					
2					
1	11/02/2020	PATHE	ESPOSITO	VIGLIANO	UPDATED WEIGHT
Rev.	Date/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description
MATERIAL		TREATMENT			TOLERANCES
				FORMAT A2	INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5
ALL RIGHTS OF THIS DRAWING ARE RESERVED		ACTUATOR MODEL SGR 250-40		WEIGHT 744 Lbs	PART NUMBER X ESCS02D004AE3A0
		DESCRIPTION XTE3000 SIZE 40			SCALE 1:6
					DATE 06/06/2019
					DRAWN BY N. PATHE
					CHECKED BY F. ESPOSITO
					APPROVED BY L. VIGLIANO
					RAW PIECE

THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HEREWITH IS NOT TO BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON

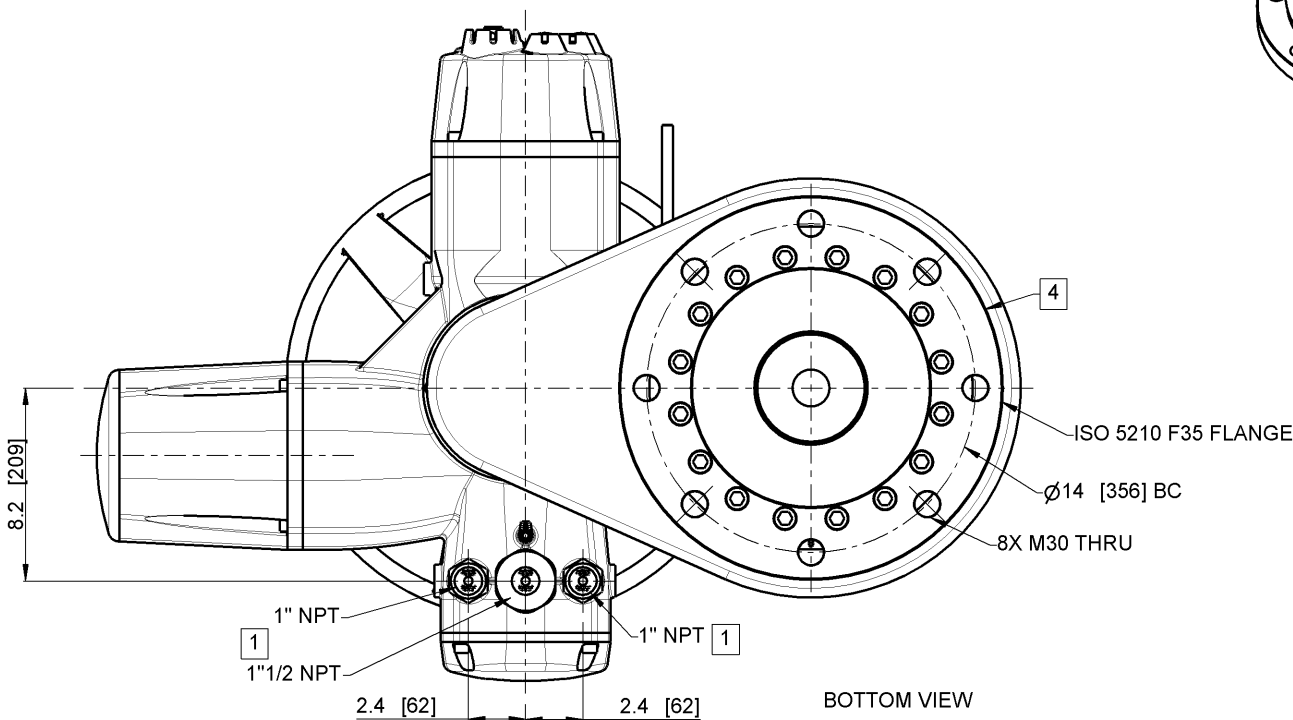


NOTES:

- 1
- 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
- 2
- OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
- 3
- LUBRICATION FOR BEARINGS: M6 GREASE PLUG
- 4
- SEE DRAWING XTN1336_1 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
- 5
- ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
- 6
- THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY



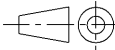
ISO VIEW
SCALE 1:8

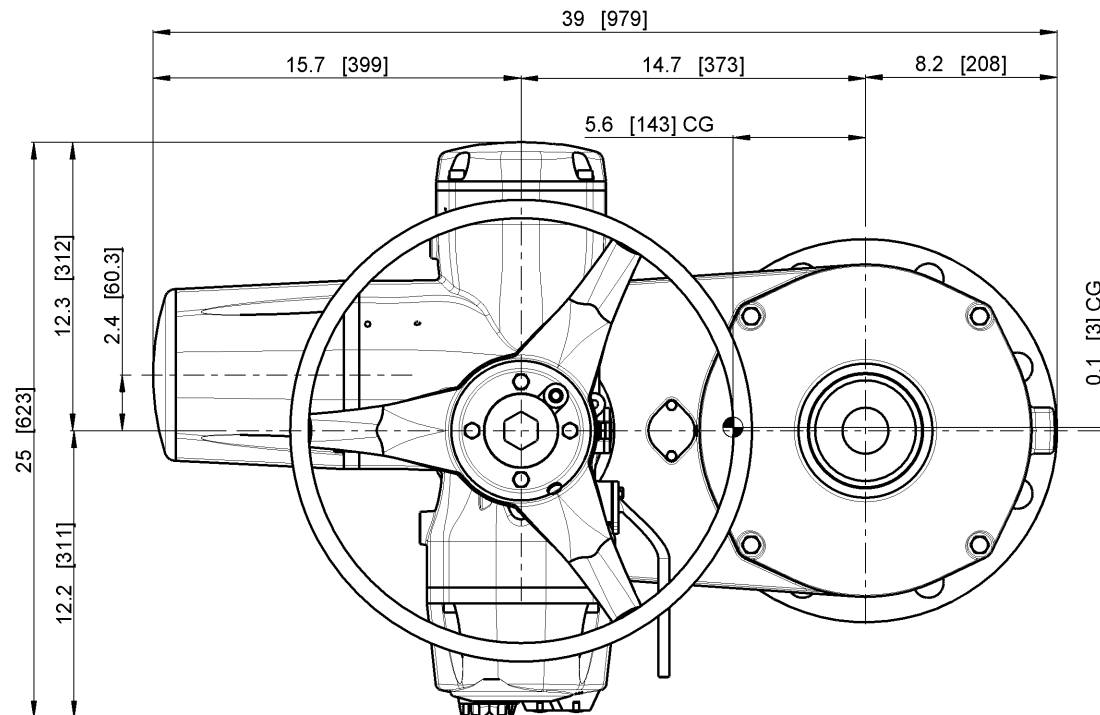
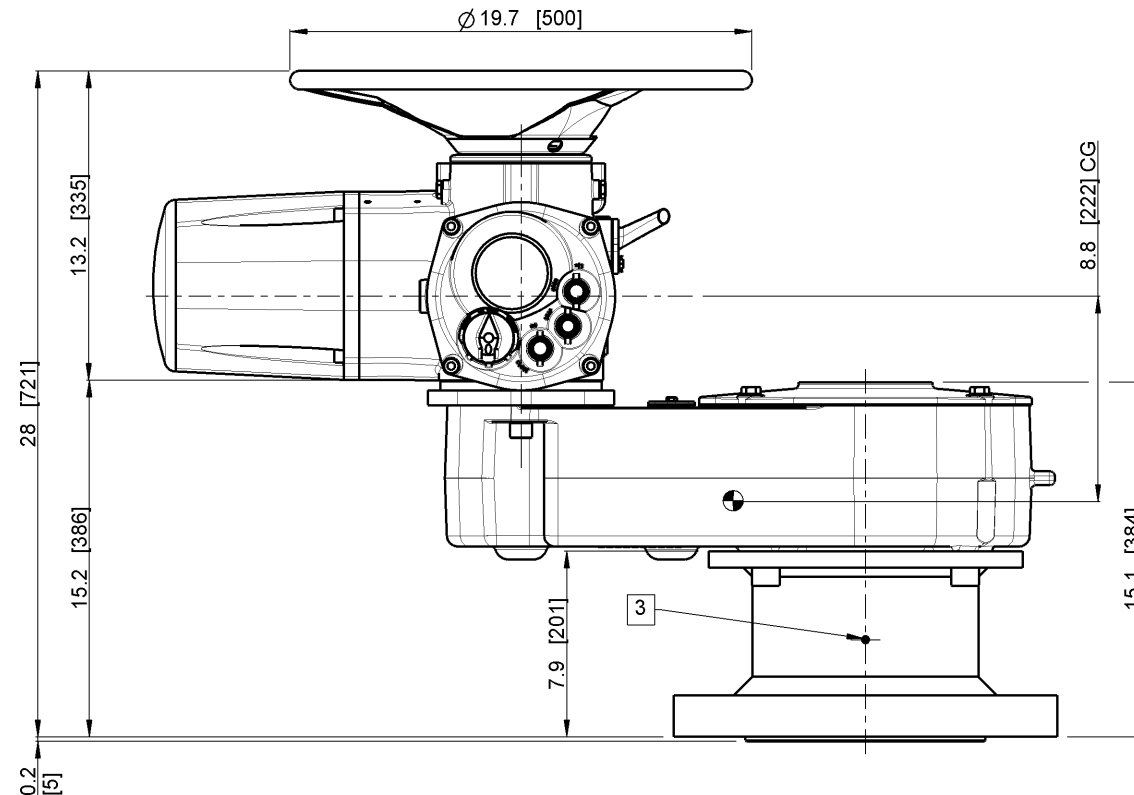


BOTTOM VIEW

WARNING- THE INSTALLATION & SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY. TO AVOID INJURY & ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICE ON EMERSON EQUIPMENT UNLESS QUALIFIED.

INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD

3							
2							
1	14/02/2020	PATHE	ESPOSITO	VIGLIANO	UPDATED WEIGHT		
Rev.	Data/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description		
MATERIAL		TREATMENT			TOLERANCES		
				FORMAT A2	INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5		
ALL RIGHTS OF THIS DRAWING ARE RESERVED		ACTUATOR MODEL SGR 250-40		WEIGHT 756 Lbs	PART NUMBER X ESCS02D004AE3A1		
		DESCRIPTION XTE3000 SIZE 40			SCALE	DATE	
					1:5.5	06/20/2019	
					DRAWN BY	CHECKED BY	APPROVED BY
					N. PATHE	F. ESPOSITO	L. VIGLIANO
					RAW PIECE		

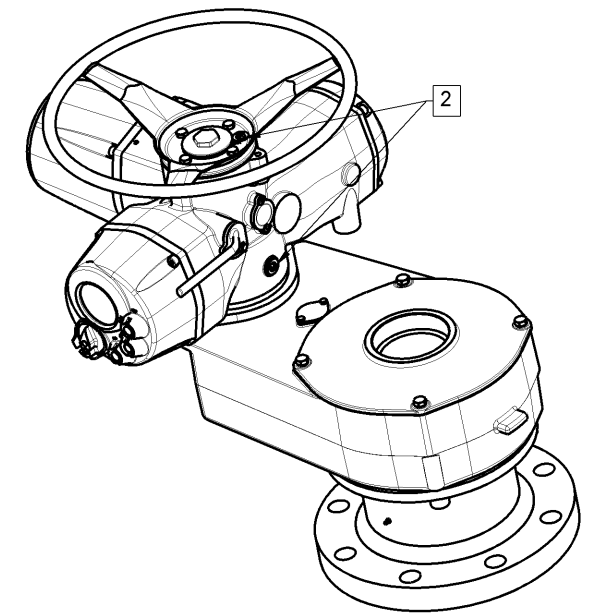


WARNING- THE INSTALLATION & SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY.
TO AVOID INJURY & ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICE ON EMERSON EQUIPMENT UNLESS QUALIFIED.

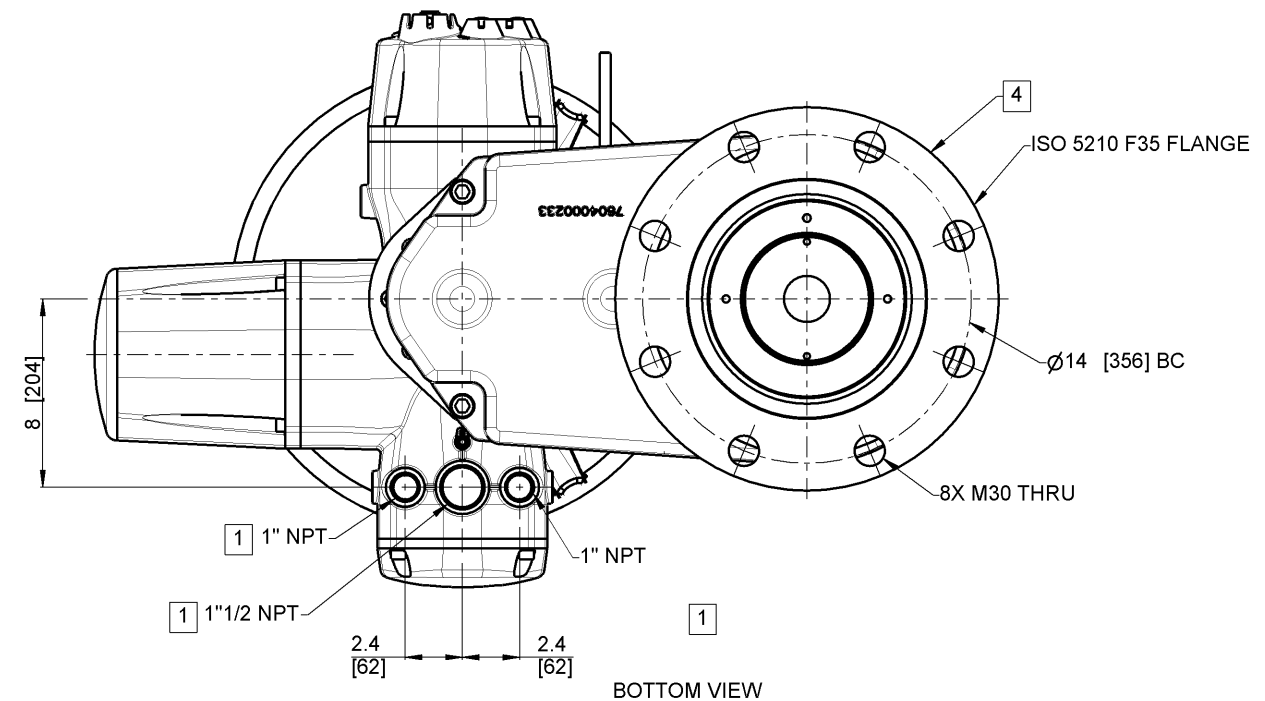
INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD

NOTES:

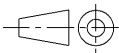
- 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
- OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
- LUBRICATION FOR BEARINGS: M6 GREASE NIPPLE
- SEE DRAWING XTN1336 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
- ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
- THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY



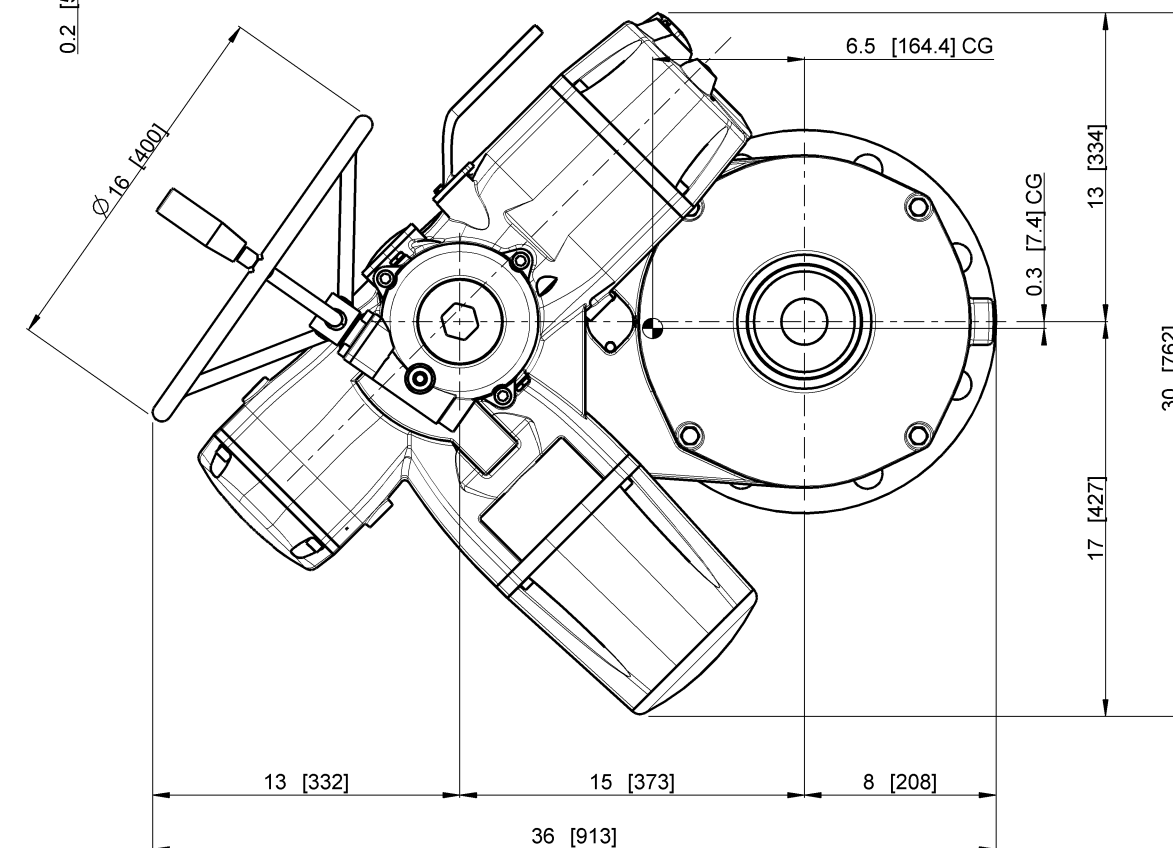
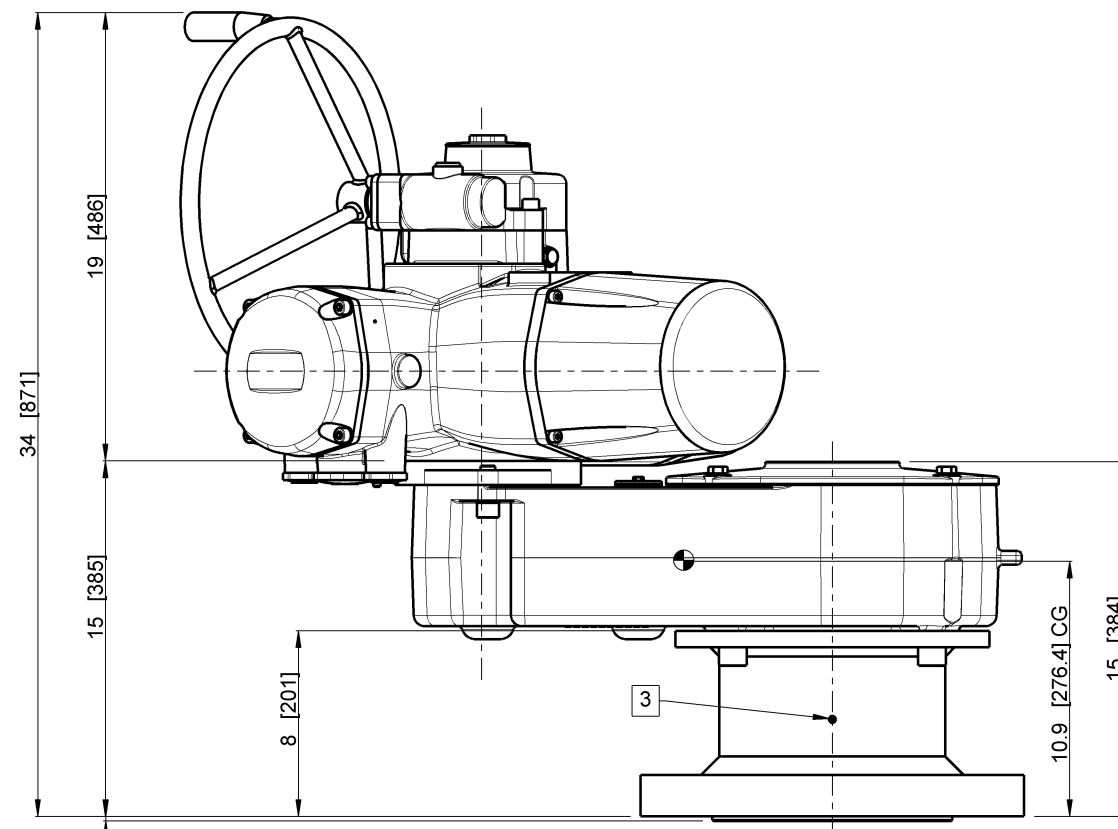
ISO VIEW
SCALE 1:8



BOTTOM VIEW

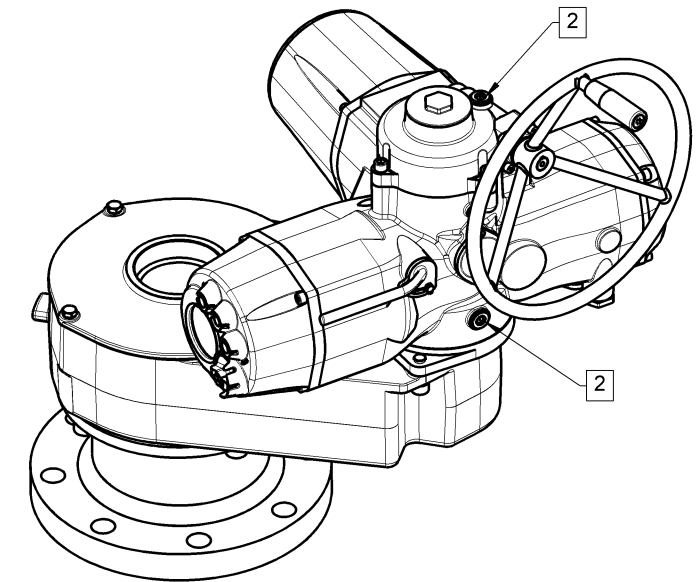
3							
2							
1	14/02/2020	PATHE	ESPOSITO	VIGLIANO	UPDATED WEIGHT		
Rev.	Data/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description		
MATERIAL		TREATMENT		 FORMAT A2	TOLERANCES INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5		
ALL RIGHTS OF THIS DRAWING ARE RESERVED		ACTUATOR MODEL SGR 400-30			WEIGHT 575 Lbs	PART NUMBER X ESCS04A003AE3A0	
 EMERSON™		DESCRIPTION XTE3000 SIZE 30			SCALE	DATE	
					1:5.5		06/17/2019
					DRAWN BY	CHECKED BY	APPROVED BY
					N. PATHE	F. ESPOSITO	L. VIGLIANO
					RAW PIECE		

THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HEREWITH IS NOT TO BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON

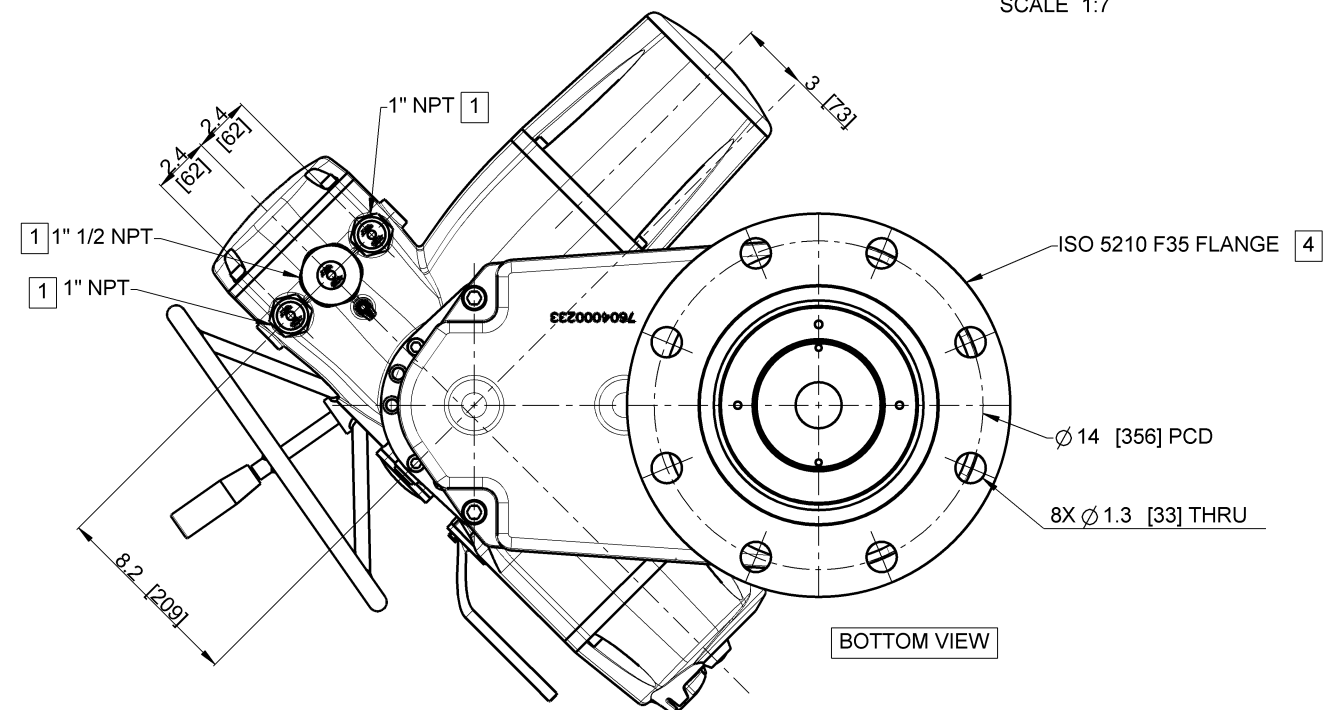


NOTES:

- 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
- OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
- LUBRICATION FOR BEARINGS: M6 GREASE PLUG
- SEE DRAWING XTN1336 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
- ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
- THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY



ISO VIEW
SCALE 1:7



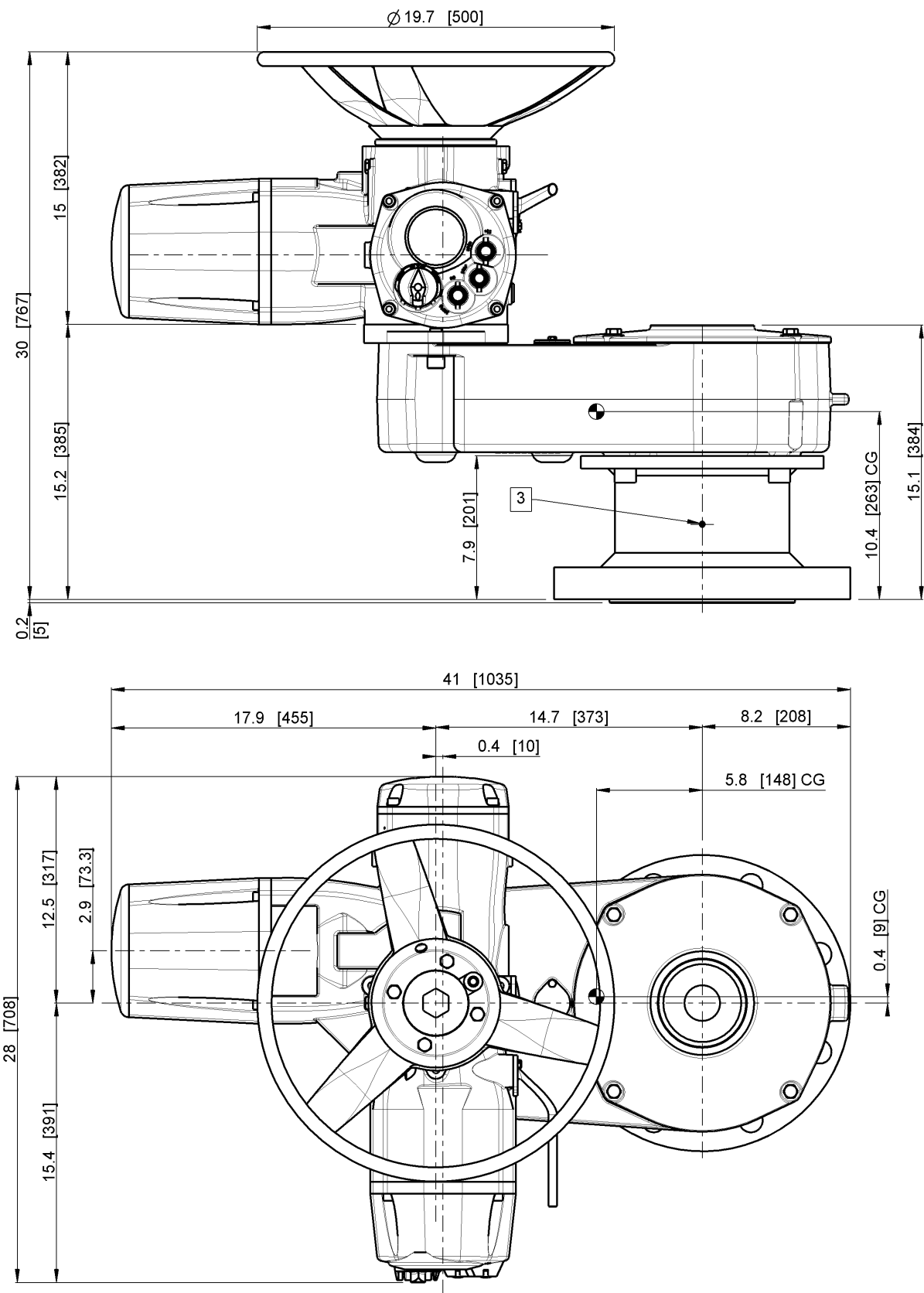
3					
2					
1	13-02-2020	SURAJ P	ESPOSITO F	VIGLIANO L	UPDATED WEIGHT
Rev.	Data/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description
MATERIAL		TREATMENT		TOLERANCES	
				INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5	
ALL RIGHTS OF THIS DRAWING ARE RESERVED		ACTUATOR MODEL		WEIGHT	PART NUMBER
		SGR 400-40		638 Lbs	X ESCS04A004AB3A0
		DESCRIPTION		SCALE	DATE
		XTE3000 SIZE 40		1:5.5	06/03/2019
				DRAWN BY	CHECKED BY
				N. PATHE	F. ESPOSITO
					L. VIGLIANO
				RAW PIECE	



WARNING- THE INSTALLATION & SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY. TO AVOID INJURY & ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICE ON EMERSON EQUIPMENT UNLESS QUALIFIED.

INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD

THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HERewith IS NOT TO BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON

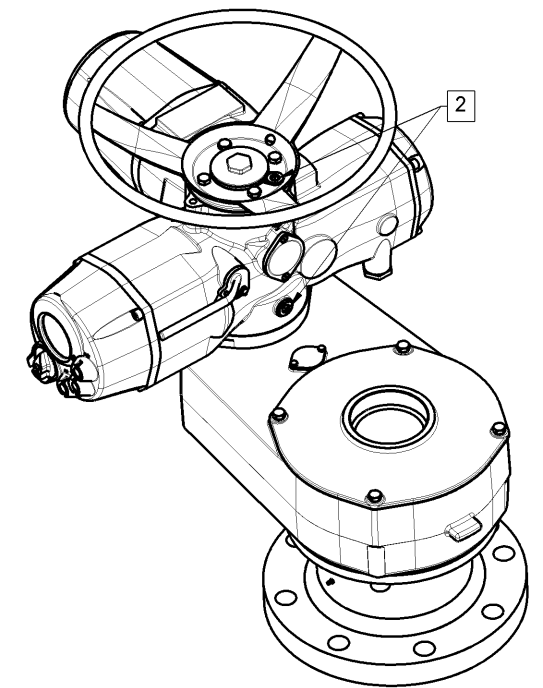


WARNING- THE INSTALLATION & SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY.
TO AVOID INJURY & ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICE ON EMERSON EQUIPMENT UNLESS QUALIFIED.

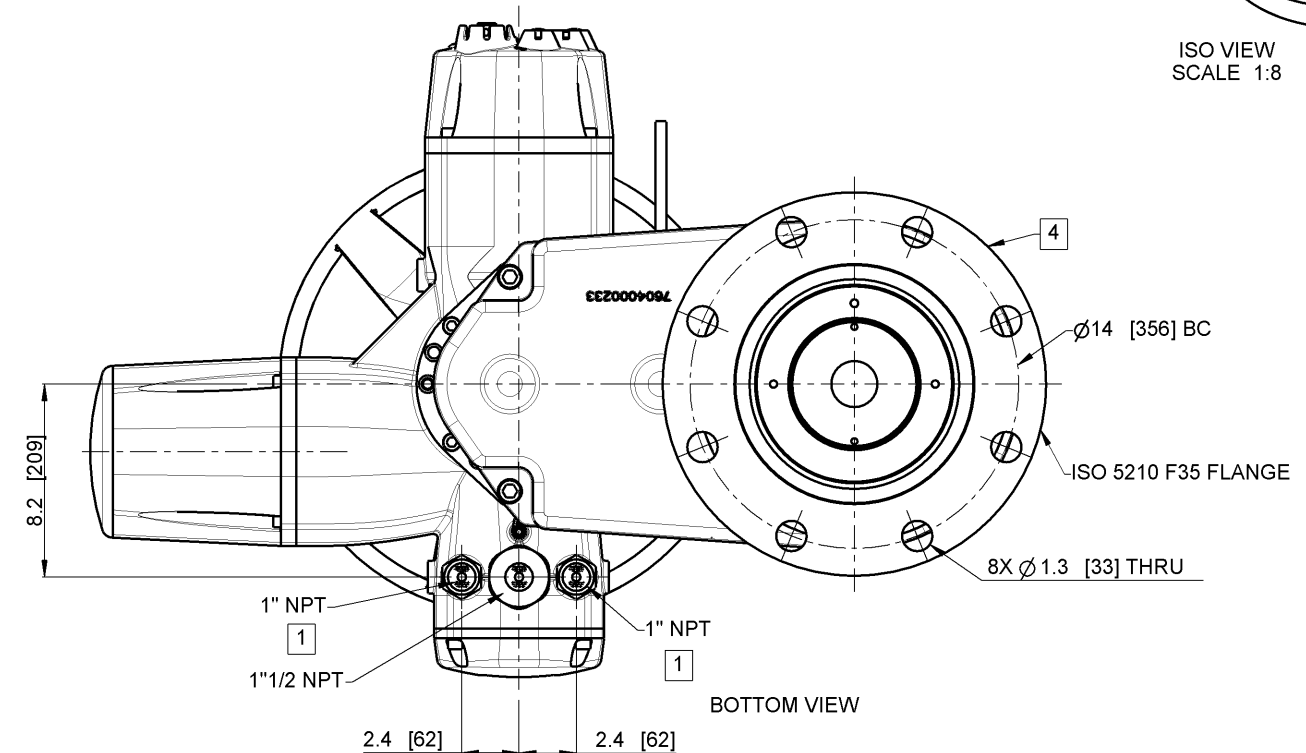
INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD

NOTES:

- 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
- 2 OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
- 3 LUBRICATION FOR BEARINGS: M6 GREASE NIPPLE
- 4 SEE DRAWING XTN1336 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
- 5 ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
- 6 THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY

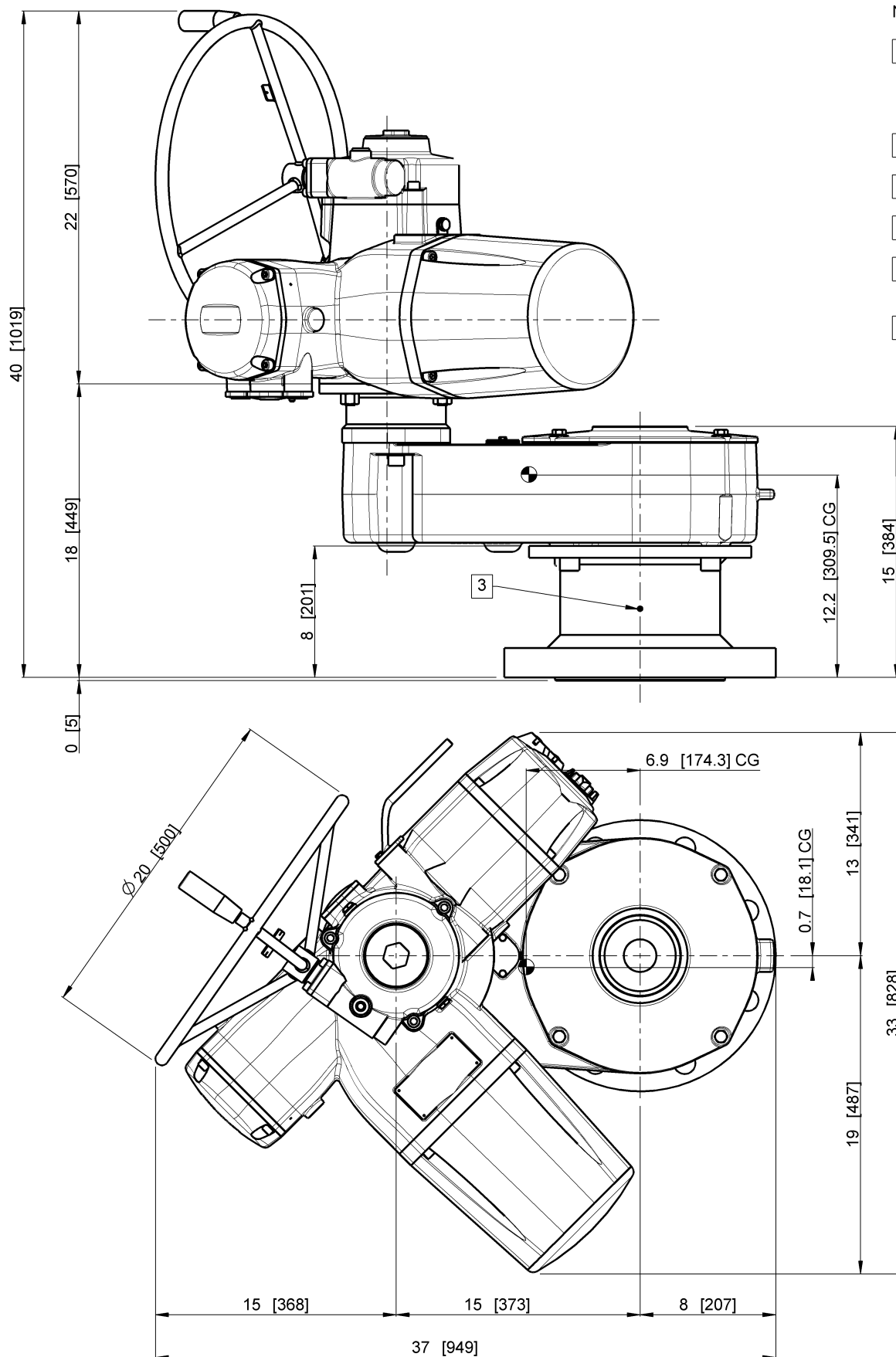


ISO VIEW
SCALE 1:8



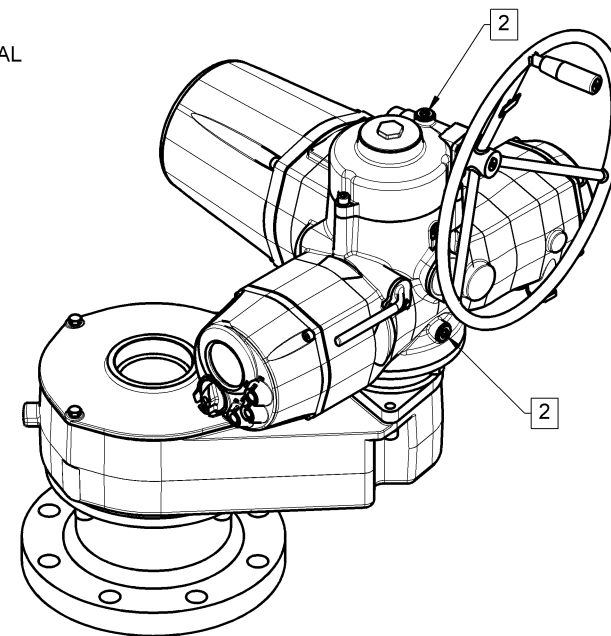
3					
2					
1	14/02/2020	PATHE	ESPOSITO	VIGLIANO	UPDATED WEIGHT
Rev.	Data/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description
MATERIAL		TREATMENT			TOLERANCES
				FORMAT A2	INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5
ALL RIGHTS OF THIS DRAWING ARE RESERVED		ACTUATOR MODEL SGR 400-40		WEIGHT 600 Lbs	PART NUMBER X ESCS04A004AE3A0
		DESCRIPTION XTE3000 SIZE 40			SCALE 1:5.5
					DATE 06/17/2019
					DRAWN BY N. PATHE
					CHECKED BY F. ESPOSITO
					APPROVED BY L. VIGLIANO
					RAW PIECE

THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HERewith IS NOT TO BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON

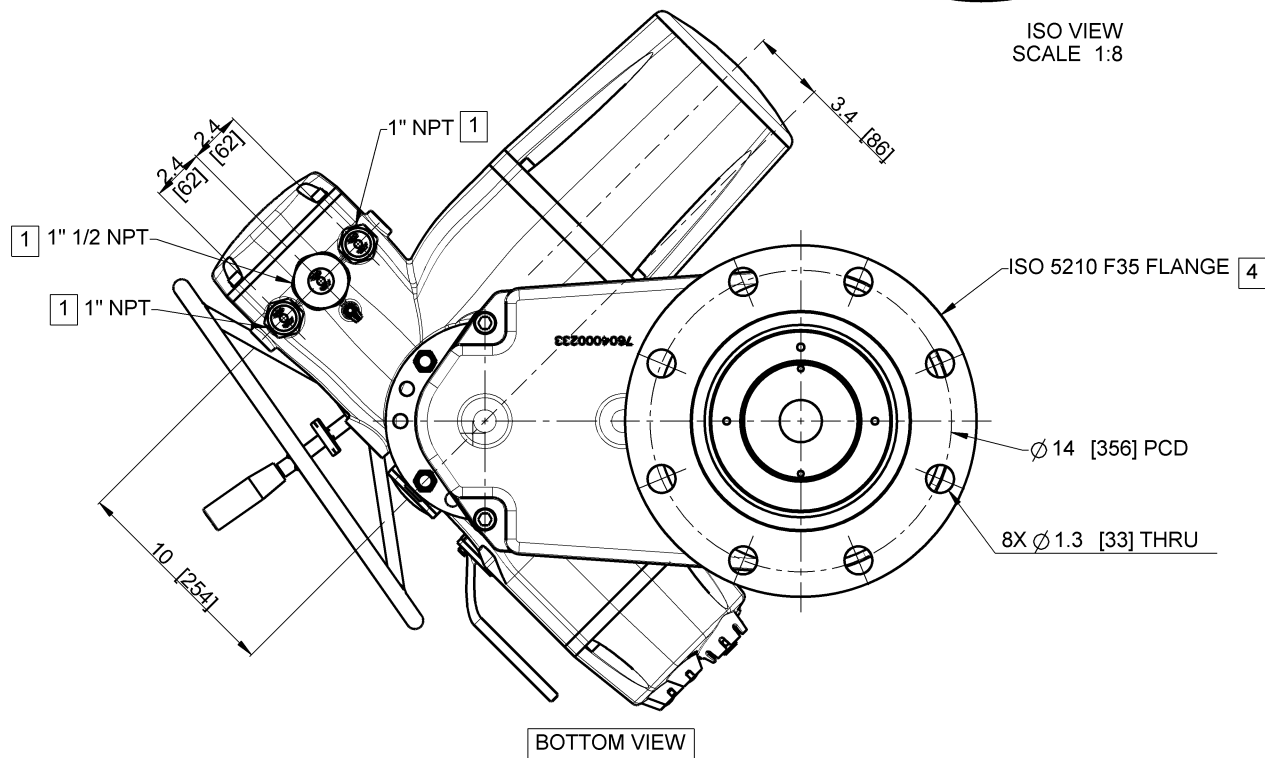


NOTES:

- 1 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
- 2 OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
- 3 LUBRICATION FOR BEARINGS: M6 GREASE PLUG
- 4 SEE DRAWING XTN1336 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
- 5 ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
- 6 THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY



ISO VIEW
SCALE 1:8



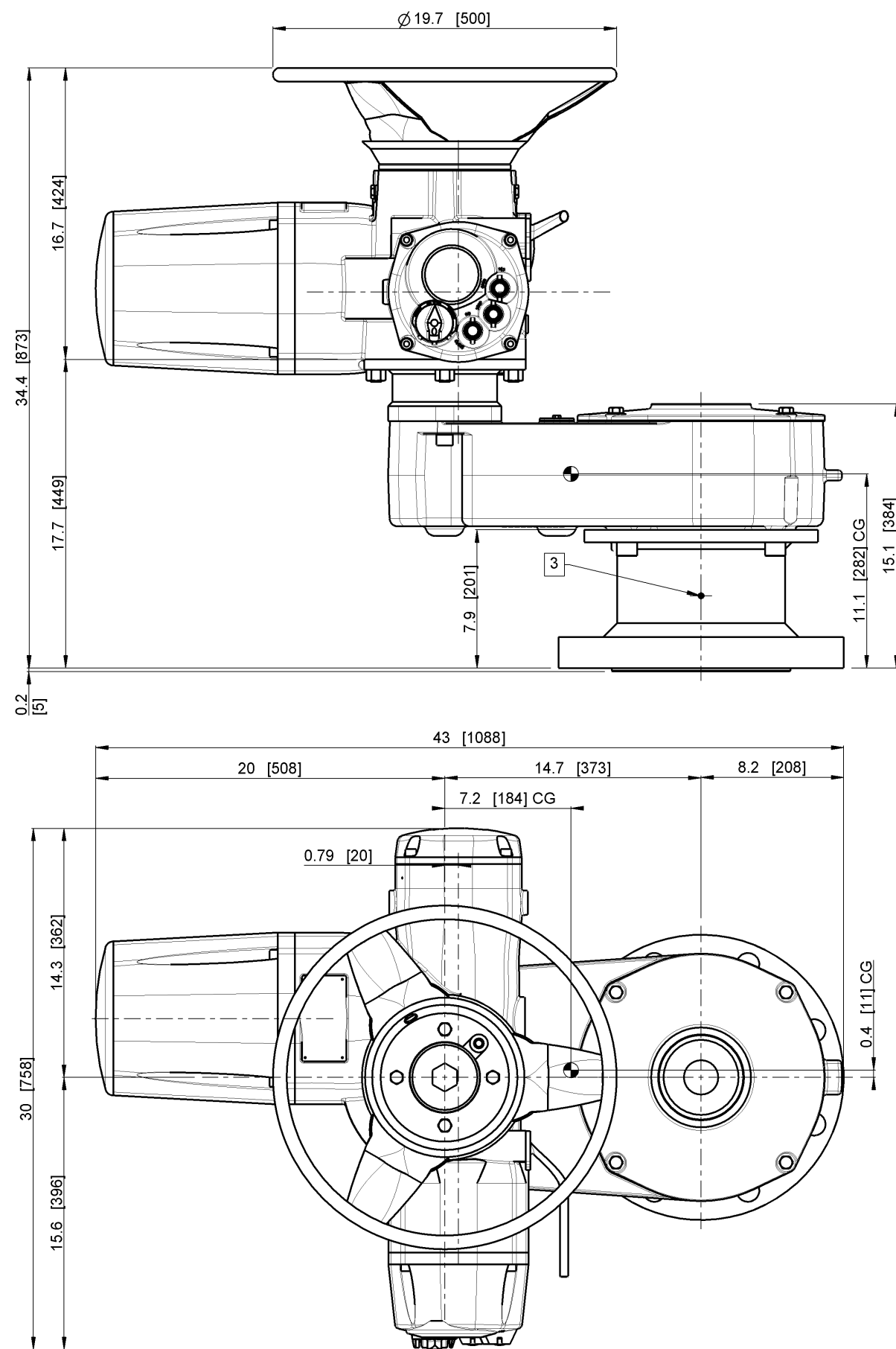
BOTTOM VIEW

WARNING- THE INSTALLATION & SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY. TO AVOID INJURY & ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICE ON EMERSON EQUIPMENT UNLESS QUALIFIED.

INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD

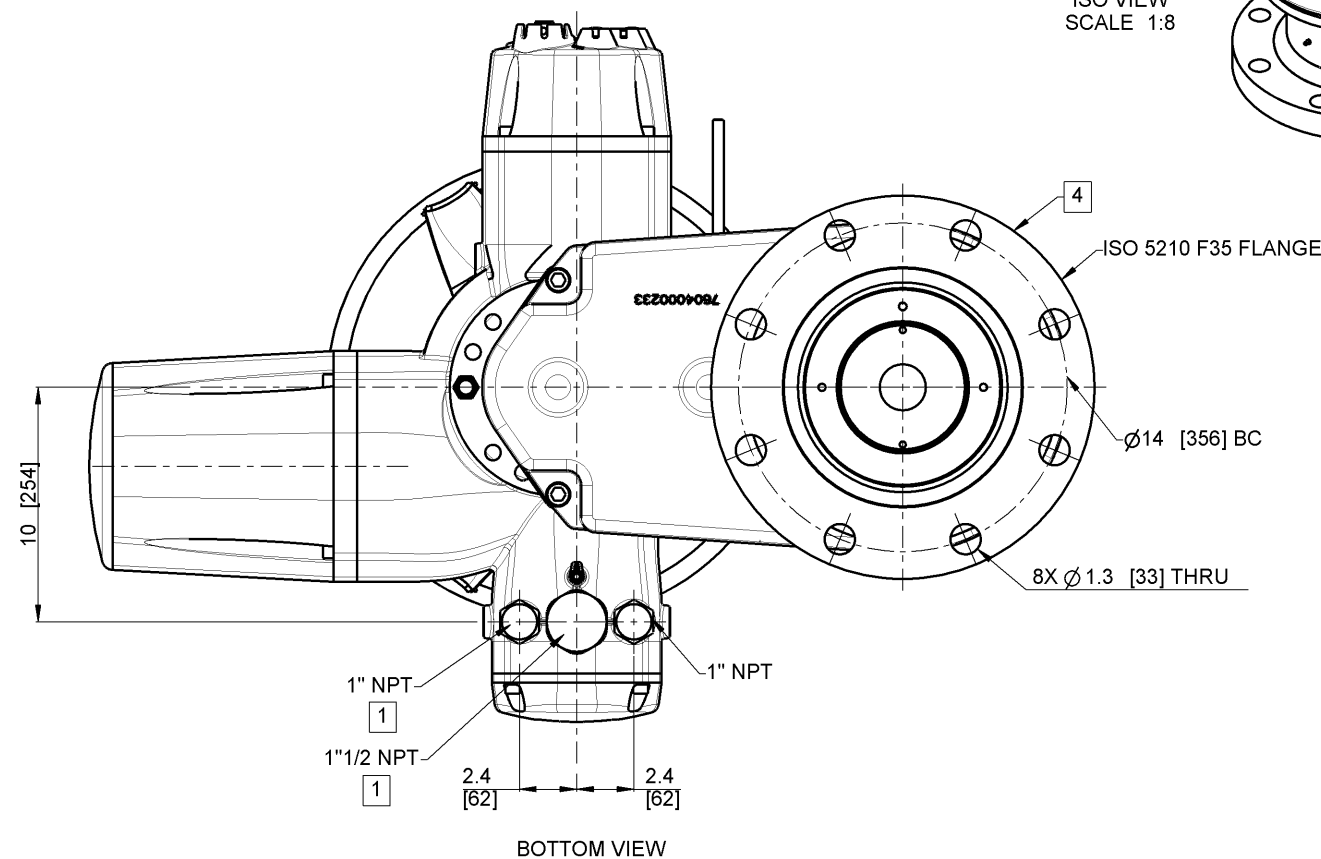
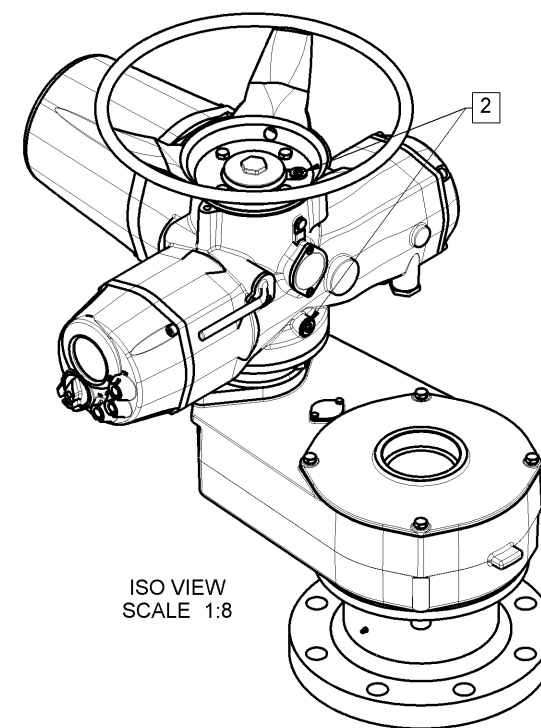
3					
2					
1	13-02-2020	SURAJ P	ESPOSITO F	VIGLIANO L	UPDATED WEIGHT
Rev.	Date/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description
MATERIAL		TREATMENT			TOLERANCES
				FORMAT A2	INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5
ALL RIGHTS OF THIS DRAWING ARE RESERVED		ACTUATOR MODEL SGR 400-50		WEIGHT 701.8 Lbs	PART NUMBER X ESCS04A005AB3A0
		DESCRIPTION XTE3000 SIZE 50			SCALE 1:6
					DATE 06/03/2019
					DRAWN BY N. PATHE
					CHECKED BY F. ESPOSITO
					APPROVED BY L. VIGLIANO
					RAW PIECE

THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HEREWITH IS NOT TO BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON



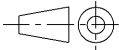
NOTES:

- 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
- OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
- LUBRICATION FOR BEARINGS: M6 GREASE NIPPLE
- SEE DRAWING XTN1336 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
- ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
- THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY

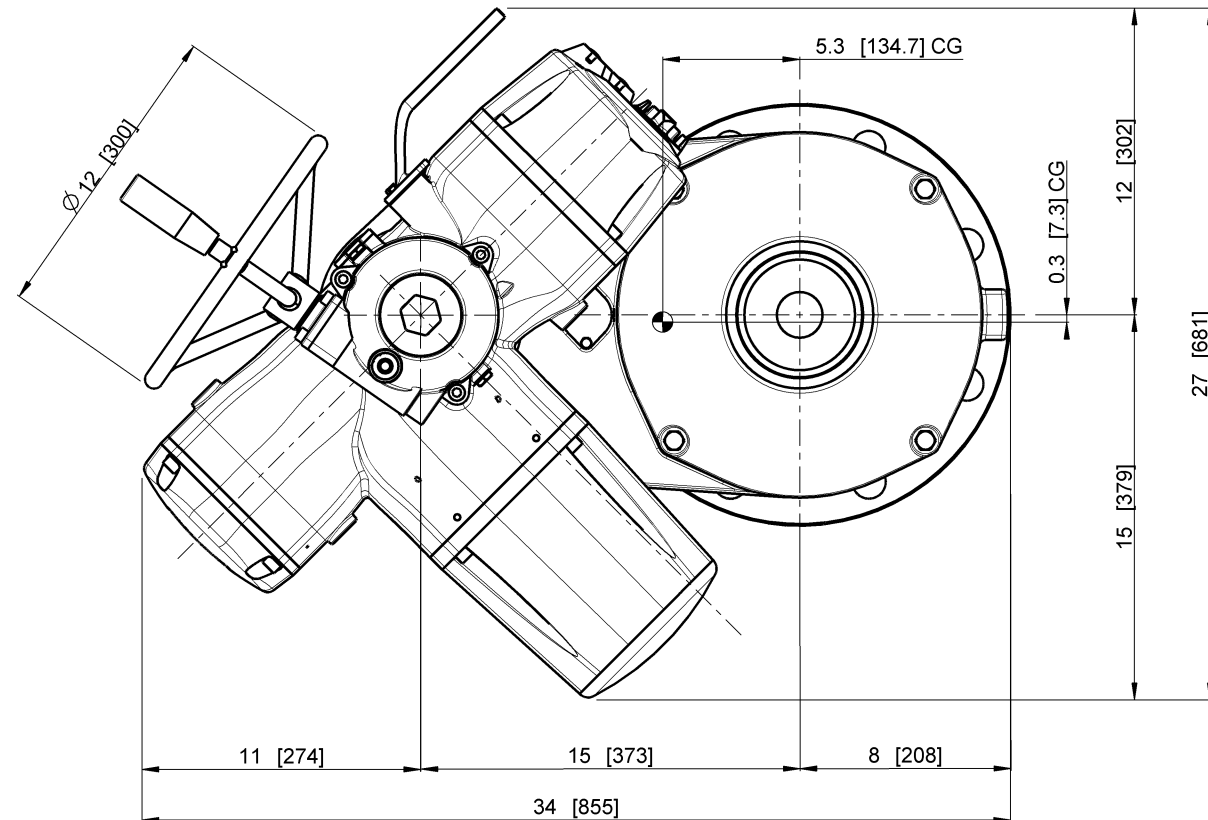
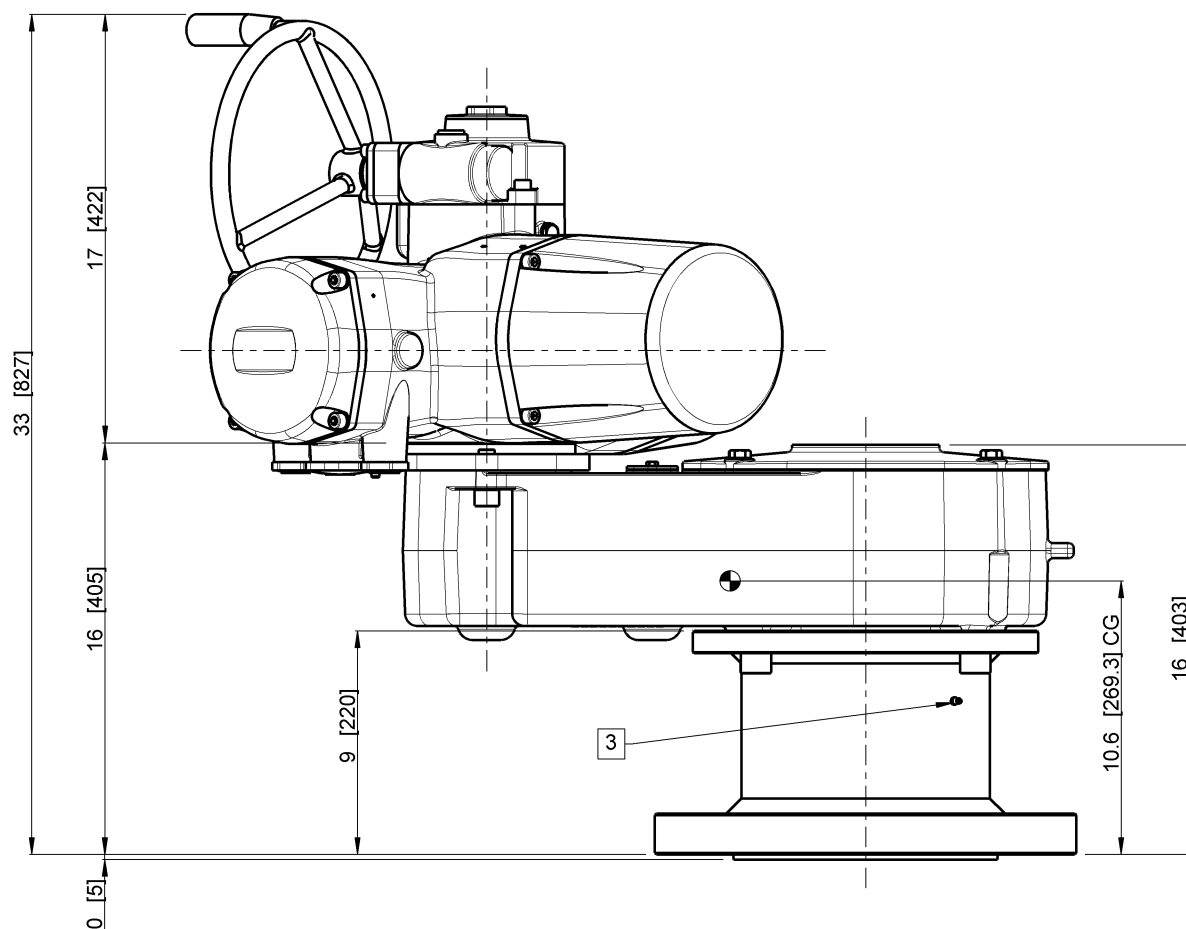


WARNING- THE INSTALLATION & SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY.
TO AVOID INJURY & ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICE ON EMERSON EQUIPMENT UNLESS QUALIFIED.

INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD

3							
2							
1	14/02/2020	PATHE	ESPOSITO	VIGLIANO	UPDATED WEIGHT		
Rev.	Date/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description		
MATERIAL		TREATMENT			TOLERANCES		
				FORMAT A2	INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5		
ALL RIGHTS OF THIS DRAWING ARE RESERVED		ACTUATOR MODEL SGR 400-50		WEIGHT	PART NUMBER		
				633 Lbs	X ESCS04A005AE3A0		
		DESCRIPTION XTE3000 SIZE 50			SCALE	DATE	
					1:5.5		06/17/2019
					DRAWN BY	CHECKED BY	APPROVED BY
					N. PATHE	F. ESPOSITO	L. VIGLIANO
					RAW PIECE		

THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HEREWITH IS NOT TO BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON

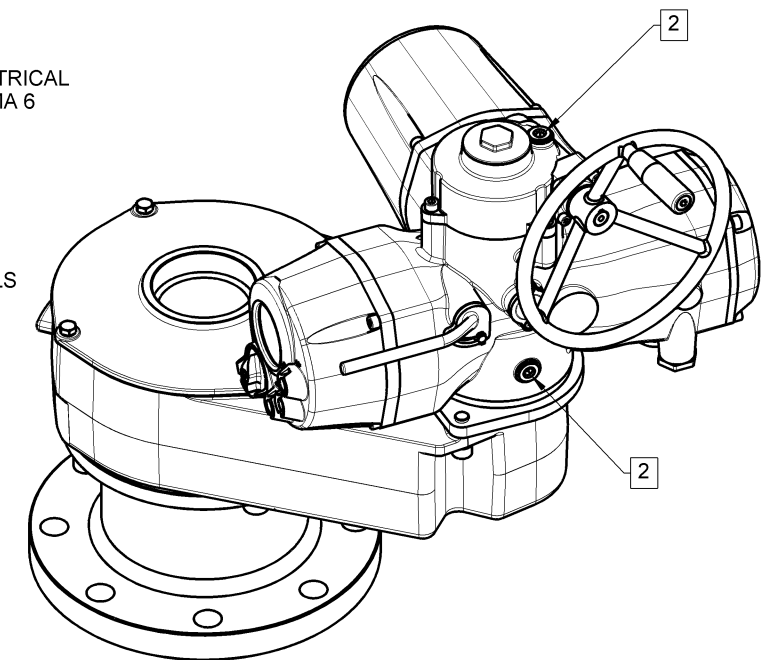


WARNING- THE INSTALLATION & SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY.
TO AVOID INJURY & ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICE ON EMERSON EQUIPMENT UNLESS QUALIFIED.

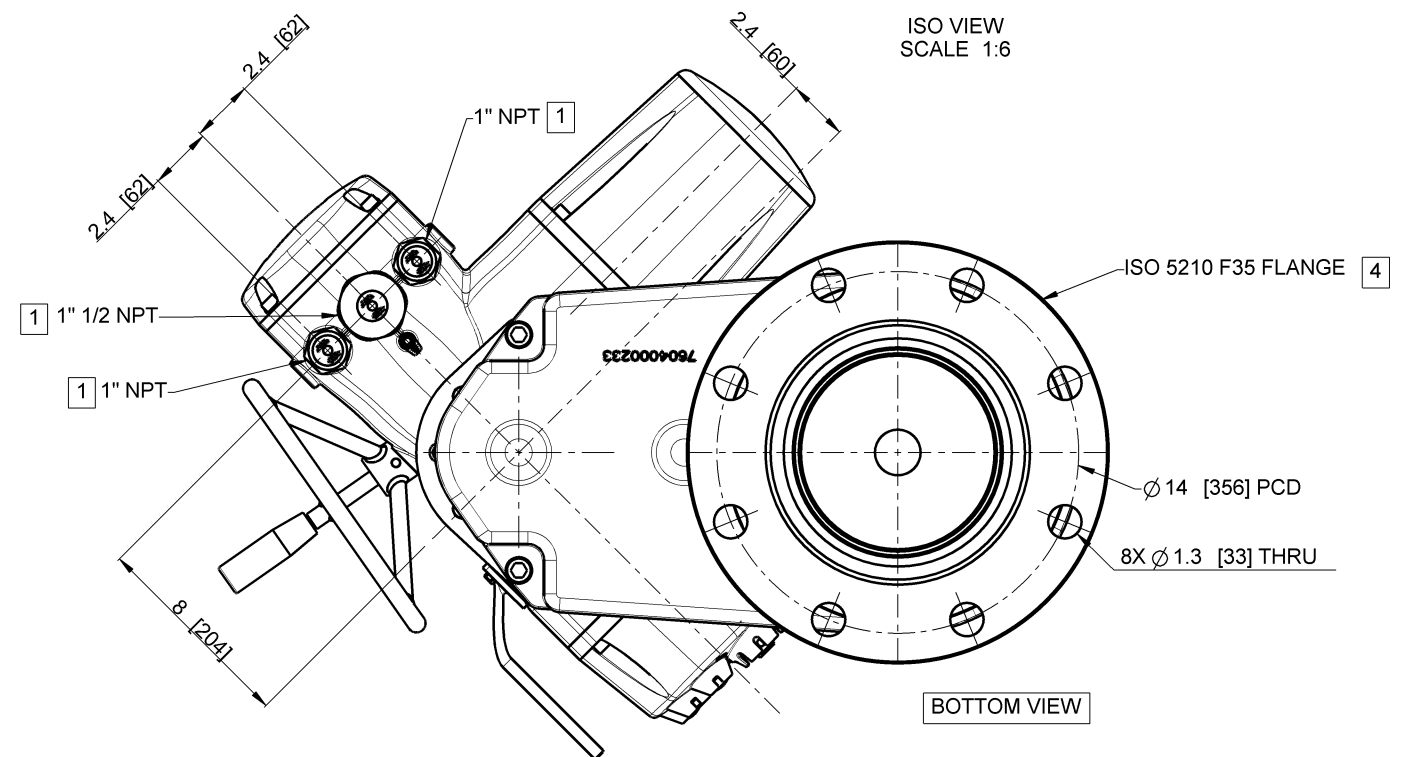
INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE
REGIONAL STANDARD

NOTES:

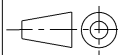
- 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
- OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
- LUBRICATION FOR BEARINGS: M6 GREASE PLUG
- SEE DRAWING XTN1336 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
- ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
- THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY



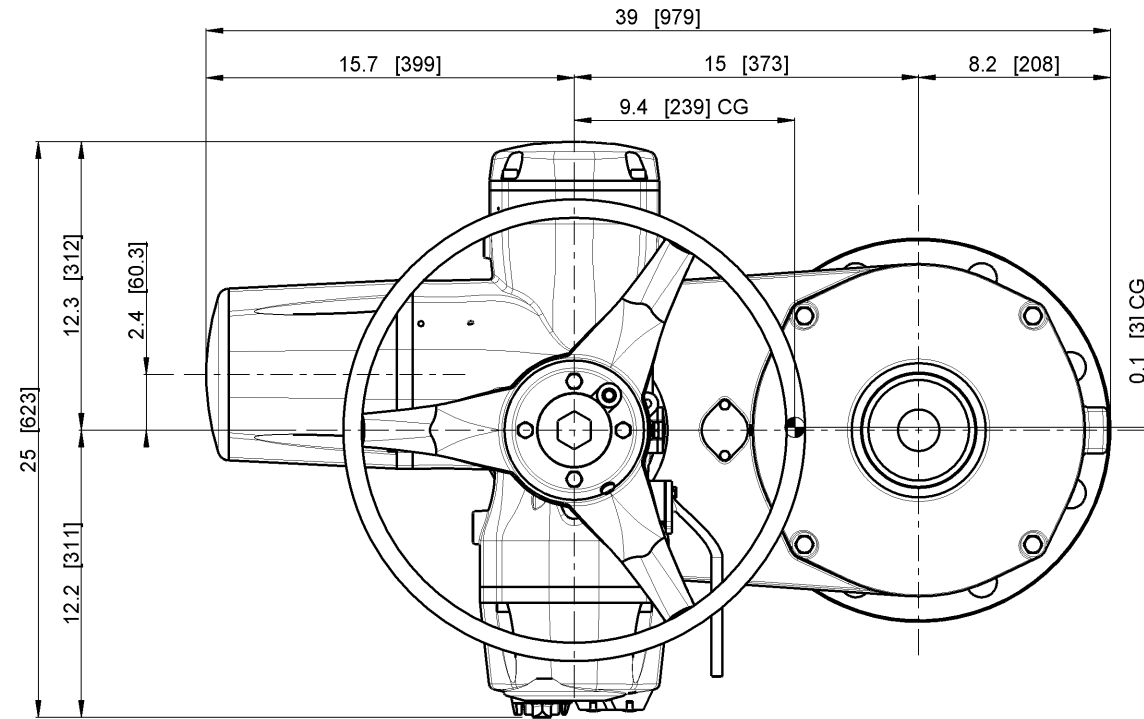
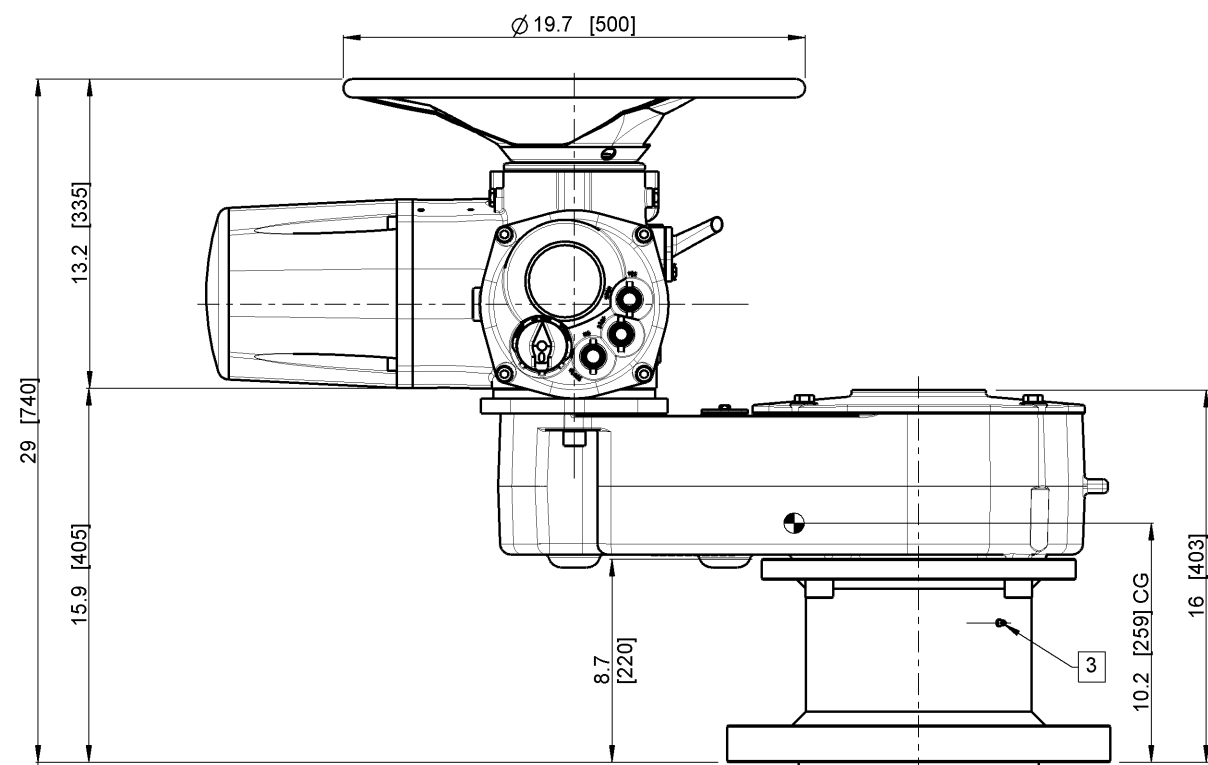
ISO VIEW
SCALE 1:6



BOTTOM VIEW

3								
2								
1	14-02-2020	SURAJ P	ESPOSITO F	VIGLIANO L	UPDATED WEIGHT			
Rev.	Date/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description			
MATERIAL			TREATMENT			TOLERANCES		
						INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5		
ALL RIGHTS OF THIS DRAWING ARE RESERVED			ACTUATOR MODEL SGR 400-30		WEIGHT 640 Lbs	PART NUMBER X ESCS04B003AB3A0		
			DESCRIPTION XTE3000 SIZE 30			SCALE	DATE	
						1:5		06/03/2019
						DRAWN BY	CHECKED BY	APPROVED BY
						N. PATHE	F. ESPOSITO	L. VIGLIANO
						RAW PIECE		

THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HEREWITH IS NOT TO BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON

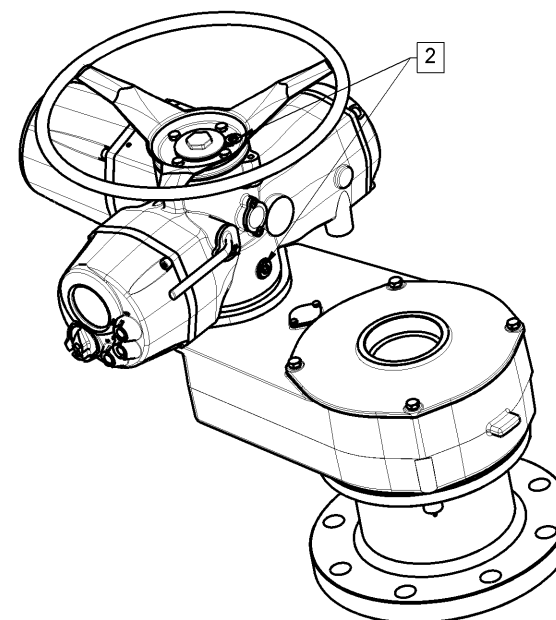


WARNING- THE INSTALLATION & SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY. TO AVOID INJURY & ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICE ON EMERSON EQUIPMENT UNLESS QUALIFIED.

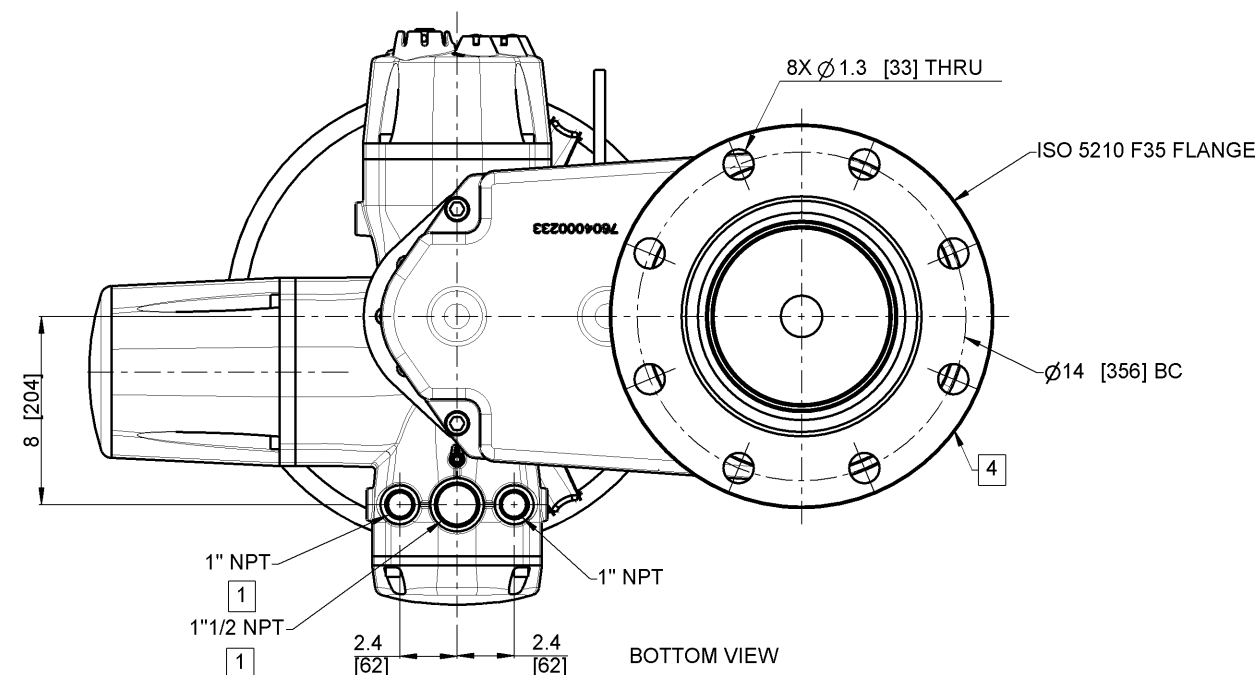
INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD

NOTES:

- 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
- OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
- LUBRICATION FOR BEARINGS: M6 GREASE PLUG
- SEE DRAWING XTN1336 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
- ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
- THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY

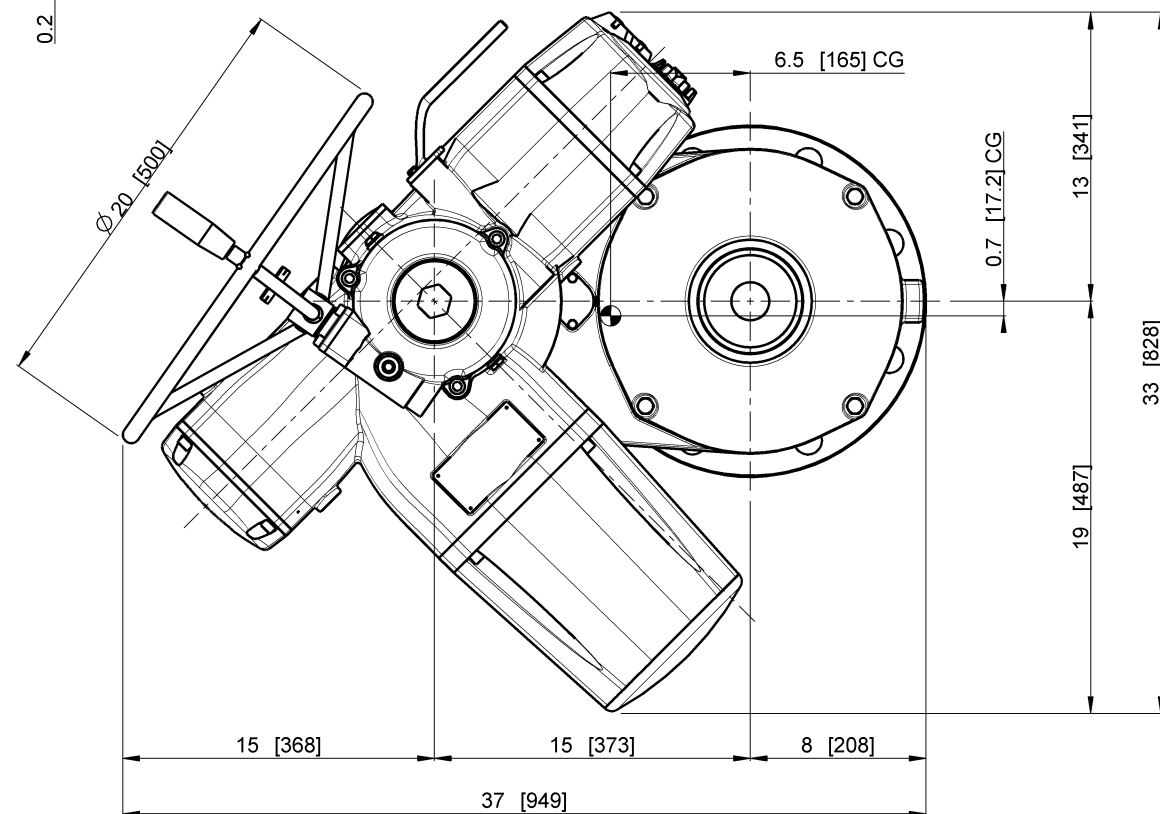


ISO VIEW
SCALE 1:8



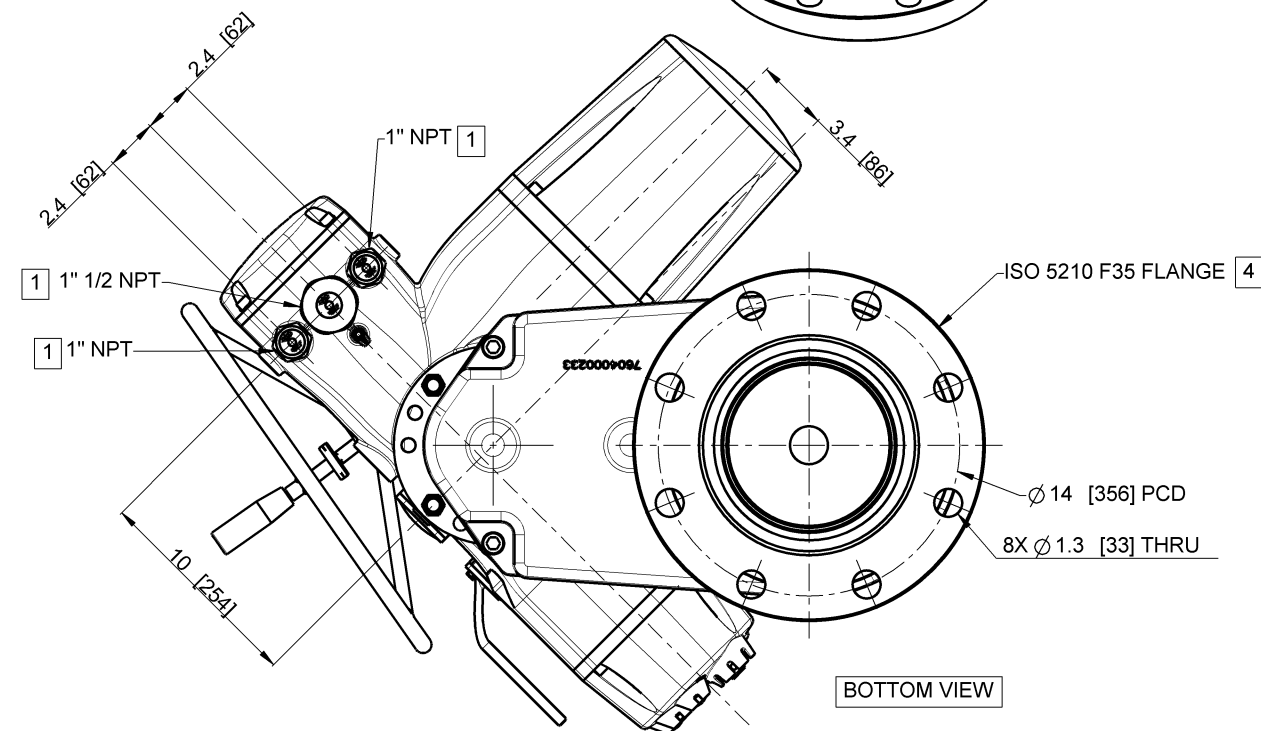
3					
2					
1	17/02/2020	PATHE	ESPOSITO	VIGLIANO	UPDATED WEIGHT
Rev.	Data/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description
MATERIAL		TREATMENT			TOLERANCES
				FORMAT A2	INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5
ALL RIGHTS OF THIS DRAWING ARE RESERVED		ACTUATOR MODEL SGR 400-30		WEIGHT 615 Lbs	PART NUMBER X ESCS04B003AE3A0
		DESCRIPTION XTE3000 SIZE 30			SCALE 1:5.5
					DATE 06/17/2019
					DRAWN BY N. PATHE
					CHECKED BY F. ESPOSITO
					APPROVED BY L. VIGLIANO
					RAW PIECE

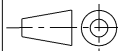
THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HEREWITH IS NOT TO BE REP RODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON



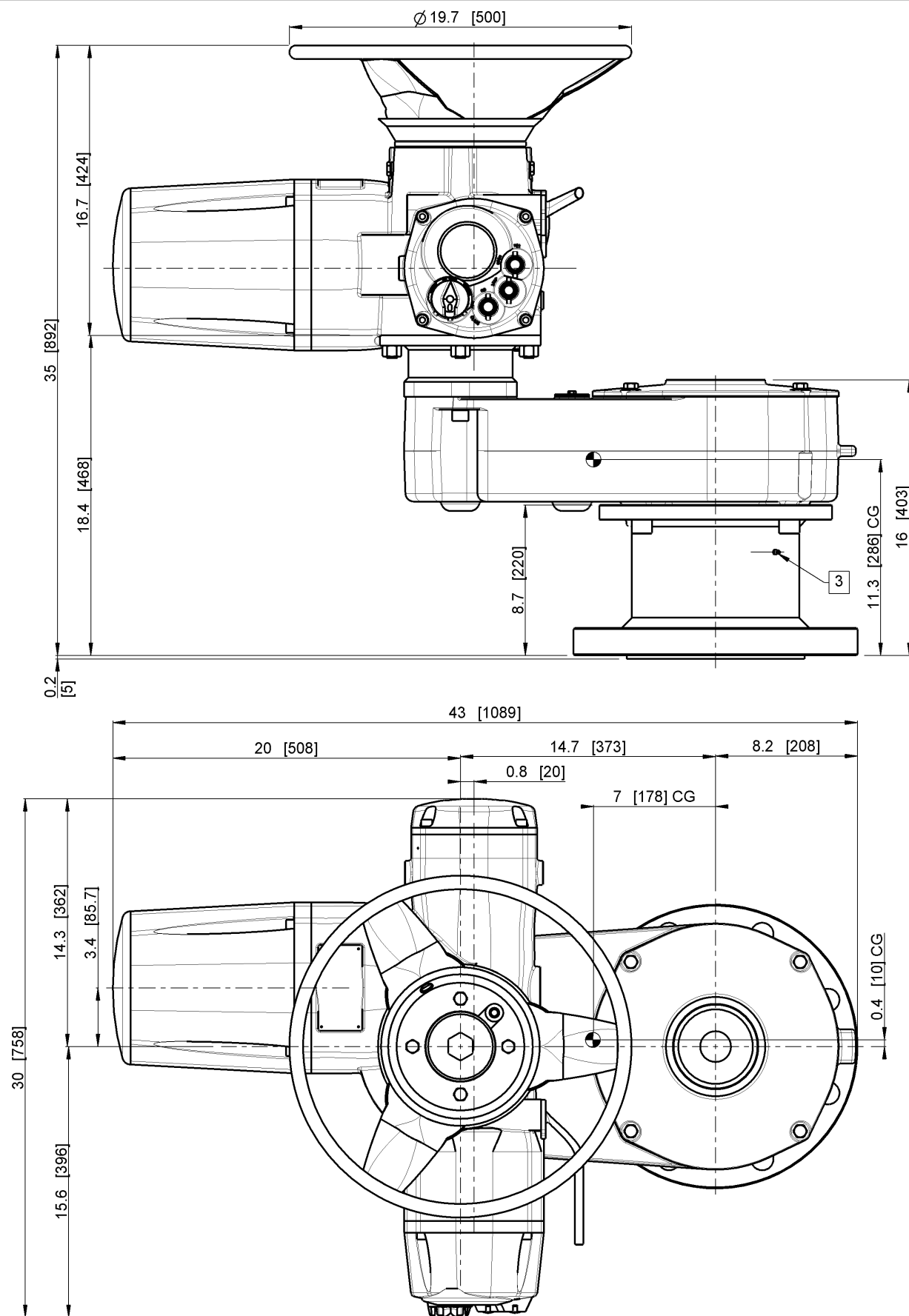
INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD

- 6 THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY



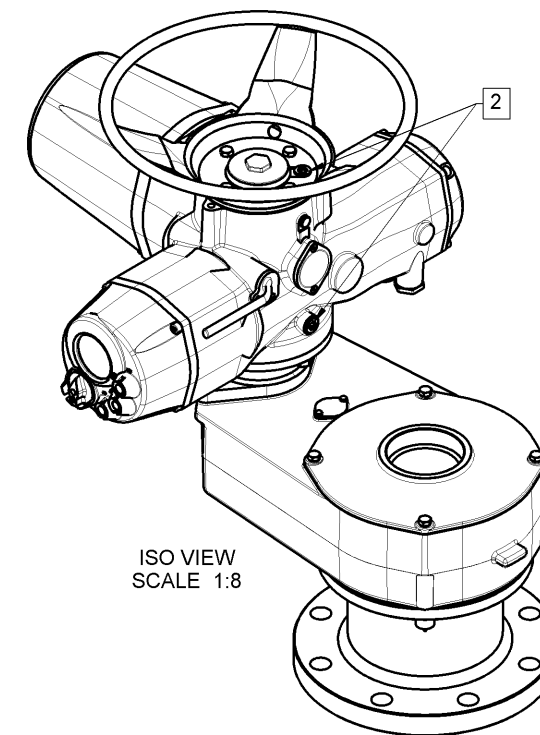
3							
2							
1	14-02-2020	SURAJ P	ESPOSITO F	VIGLIANO L	UPDATED WEIGHT		
Rev.	Date/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description		
MATERIAL			TREATMENT		TOLERANCES INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5		
				FORMAT A2			
ALL RIGHTS OF THIS DRAWING ARE RESERVED		ACTUATOR MODEL SGR 400-50		WEIGHT	PART NUMBER X ESCS04B005AB3A0		
				741 Lbs			
		DESCRIPTION XTE3000 SIZE 50			SCALE	DATE	
					1:6		06/03/2019
					DRAWN BY	CHECKED BY	APPROVED BY
					N. PATHE	F. ESPOSITO	L. VIGLIANO
					RAW PIECE		

THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HERewith IS NOT TO BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON

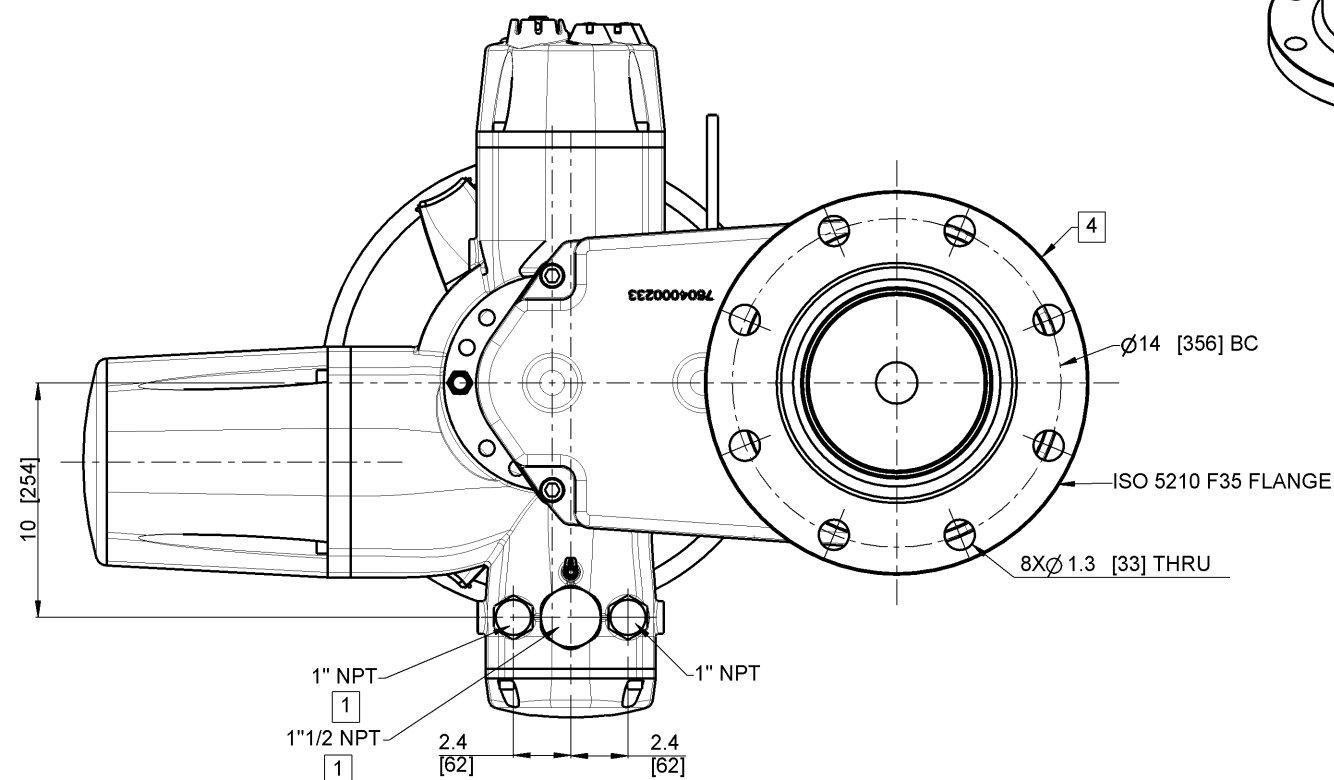


NOTES:

- 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
- OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
- LUBRICATION FOR BEARINGS: M6 GREASE NIPPLE
- SEE DRAWING XTN1336 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
- ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
- THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY



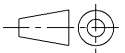
ISO VIEW
SCALE 1:8



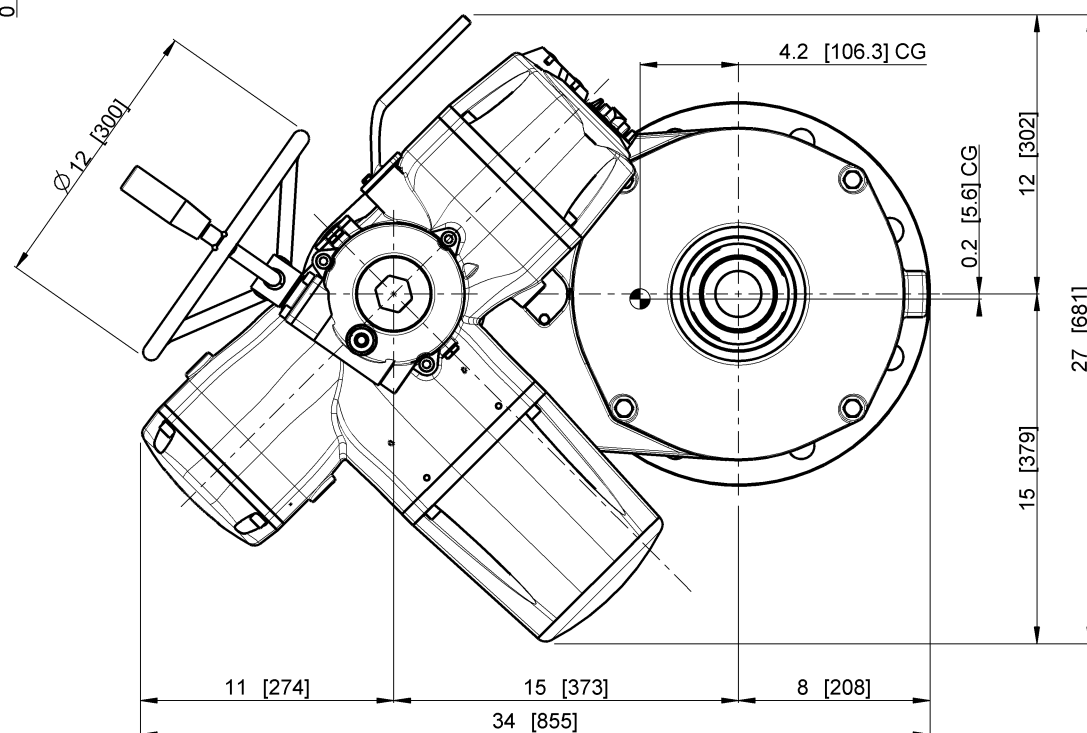
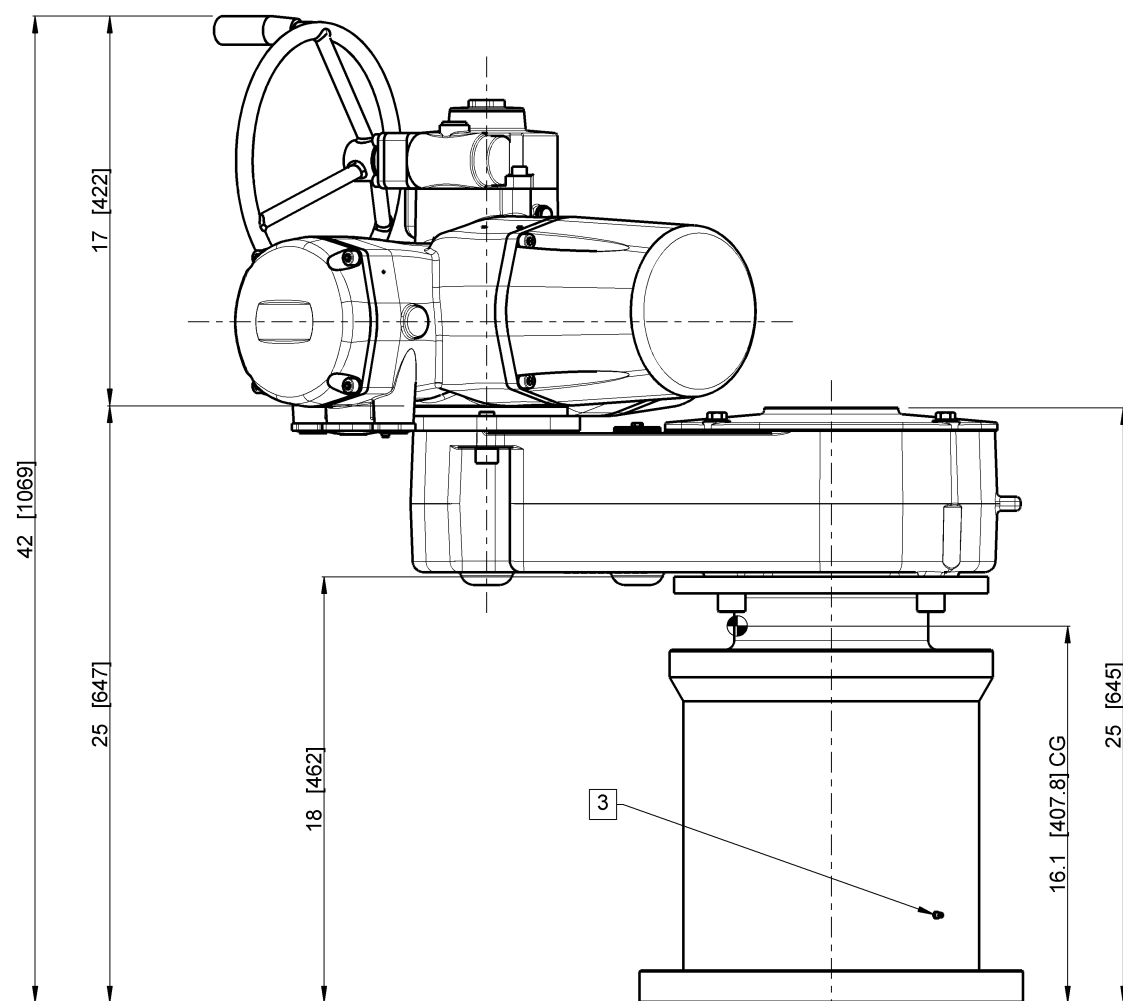
BOTTOM VIEW

WARNING- THE INSTALLATION & SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY. TO AVOID INJURY & ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICE ON EMERSON EQUIPMENT UNLESS QUALIFIED.

INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD

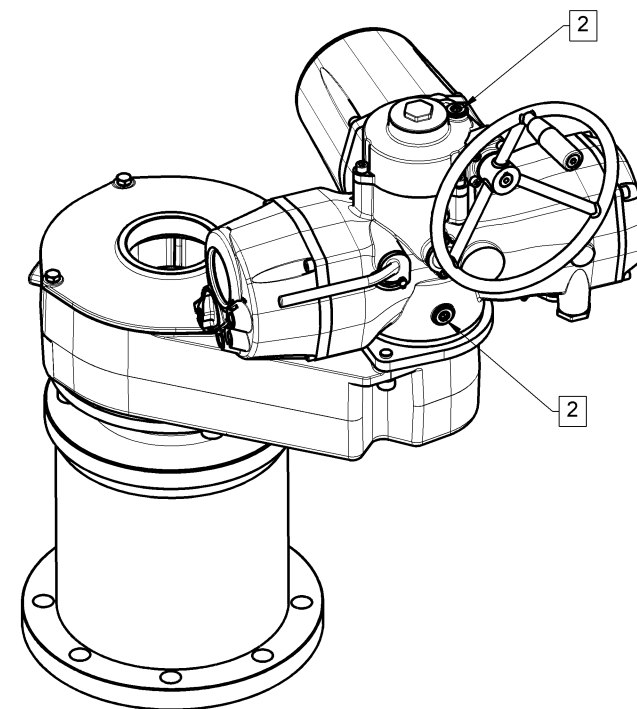
3									
2									
1	14/02/2020	PATHE	ESPOSITO	VIGLIANO	UPDATED WEIGHT				
Rev.	Data/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description				
MATERIAL			TREATMENT		 FORMAT A2	TOLERANCES INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5			
ALL RIGHTS OF THIS DRAWING ARE RESERVED		ACTUATOR MODEL SGR 400-50		WEIGHT 672 Lbs	PART NUMBER X ESCS04B005AE3A0				
		DESCRIPTION XTE3000 SIZE 50				SCALE	DATE		
						1:5.5		06/17/2019	
						DRAWN BY	CHECKED BY	APPROVED BY	
						N. PATHE	F. ESPOSITO	L. VIGLIANO	
						RAW PIECE			

THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HEREWITH IS NOT TO BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON

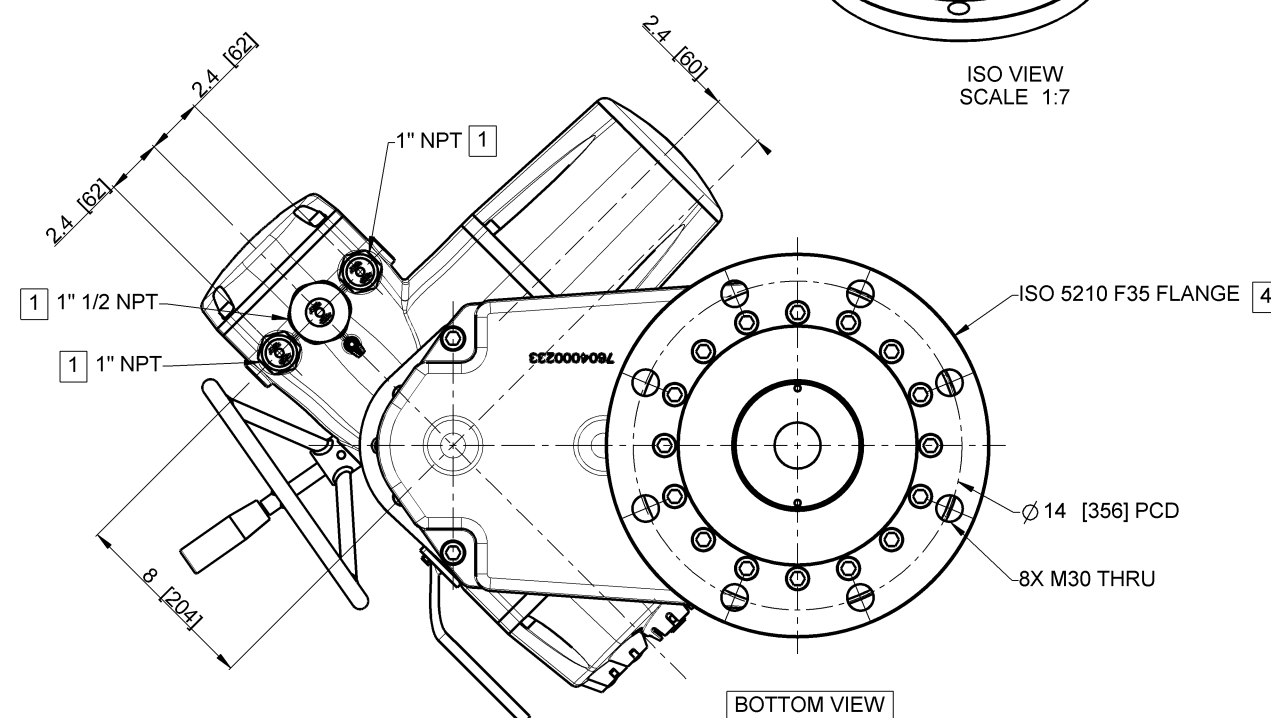


NOTES:

- 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
- OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
- LUBRICATION FOR BEARINGS: M6 GREASE PLUG
- SEE DRAWING XTN1336_1 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
- ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
- THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY



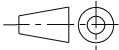
ISO VIEW
SCALE 1:7



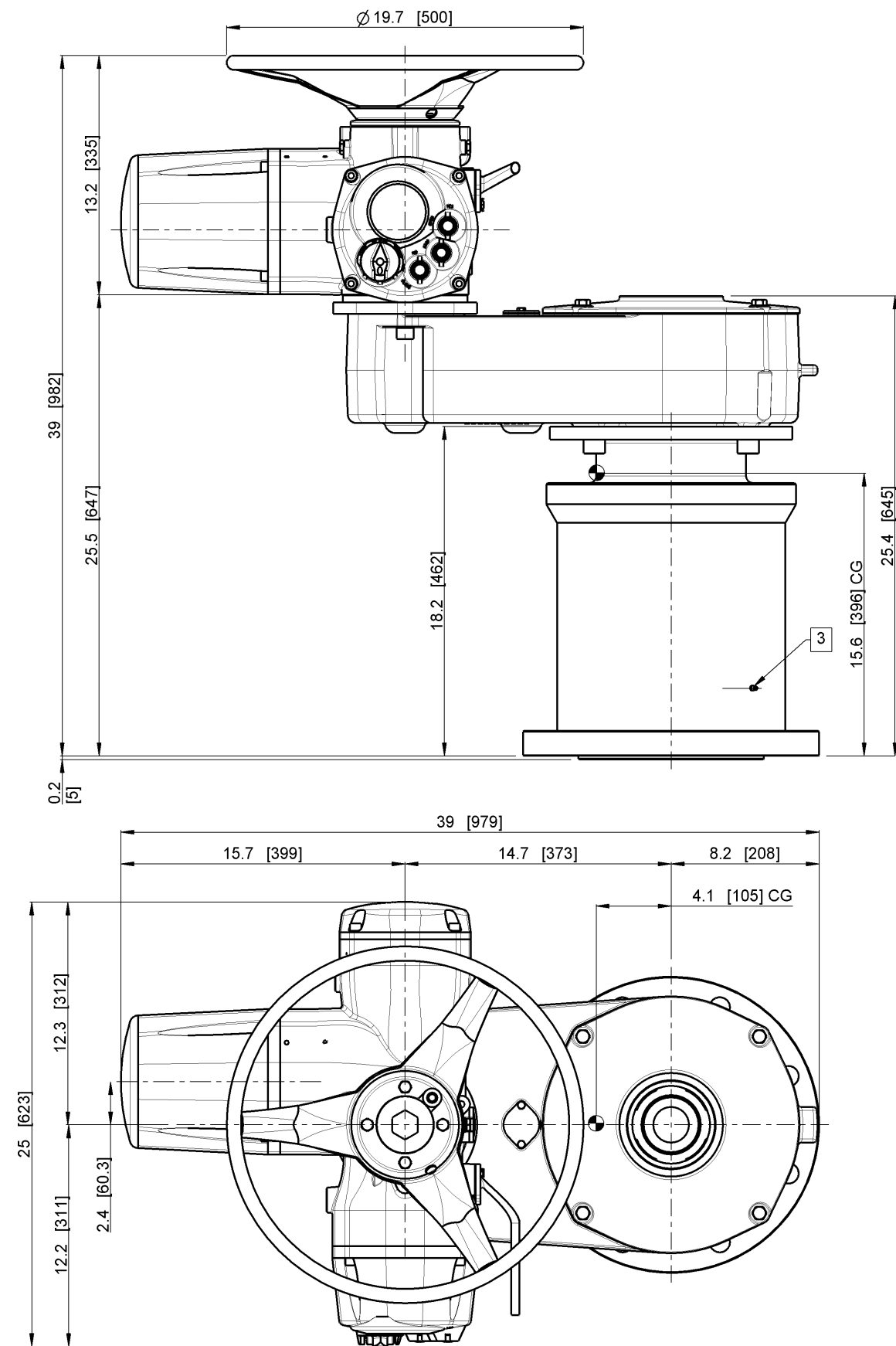
BOTTOM VIEW

WARNING- THE INSTALLATION & SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY.
TO AVOID INJURY & ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICE ON EMERSON EQUIPMENT UNLESS QUALIFIED.

INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE
REGIONAL STANDARD

3								
2								
1	14-02-2020	SURAJ P	ESPOSITO F	VIGLIANO L	UPDATED WEIGHT			
Rev.	Data/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description			
MATERIAL			TREATMENT		 FORMAT A2	TOLERANCES INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5		
ALL RIGHTS OF THIS DRAWING ARE RESERVED			ACTUATOR MODEL SGR 400-30			WEIGHT 811 Lbs	PART NUMBER X ESCS04D003AB3A0	
			DESCRIPTION XTE3000 SIZE 30			SCALE	DATE	
						1:5.5		06/03/20
						DRAWN BY	CHECKED BY	APPROVED
						N. PATHE	F. ESPOSITO	L. VIGLIANO
						RAW PIECE		

THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HEREWITH IS NOT TO BE REPRODUCED,
USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON

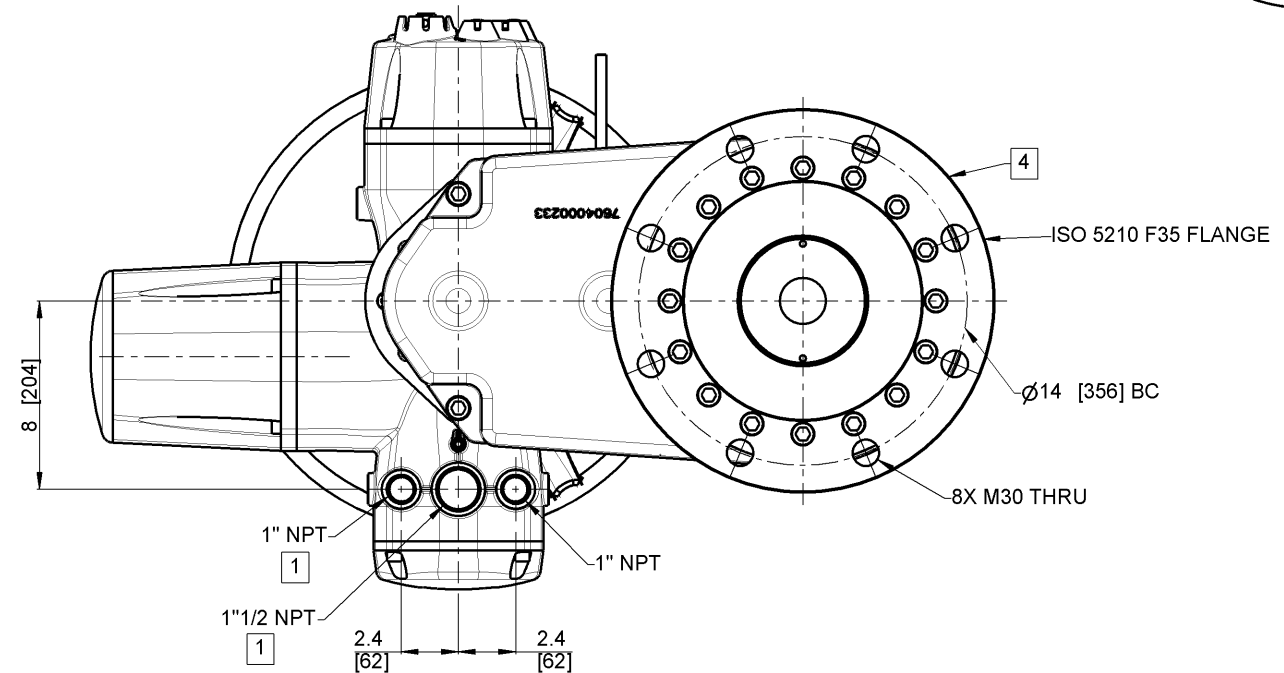
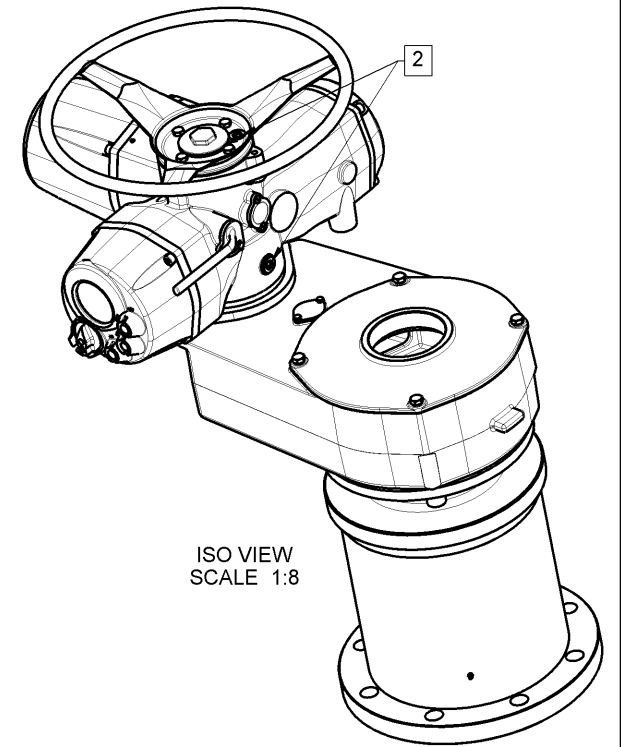


WARNING- THE INSTALLATION & SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY. TO AVOID INJURY & ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICE ON EMERSON EQUIPMENT UNLESS QUALIFIED.

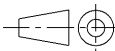
INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD

NOTES:

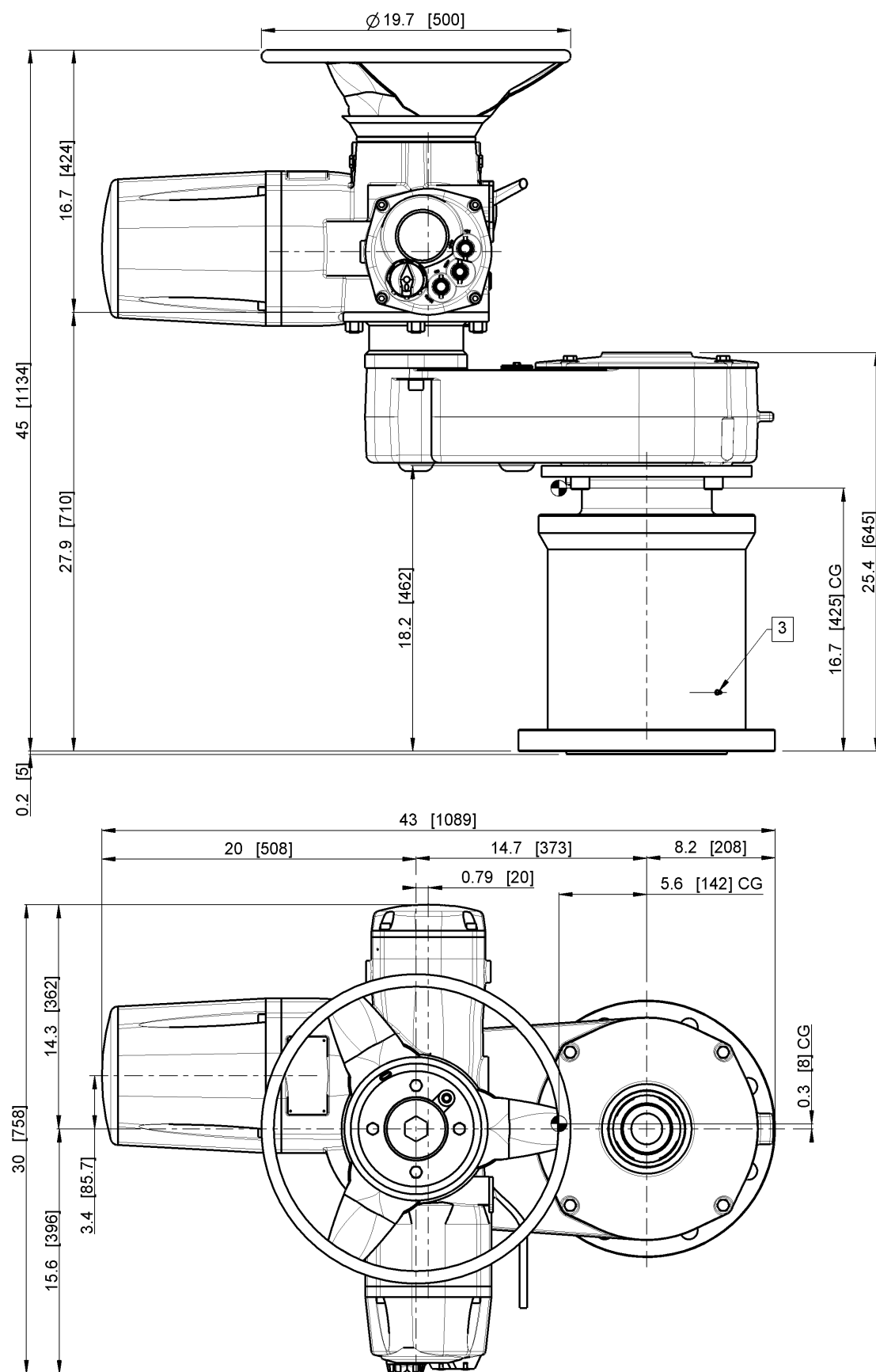
- 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
- OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
- LUBRICATION FOR BEARINGS: M6 GREASE PLUG
- SEE DRAWING XTN1336_1 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
- ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
- THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY



BOTTOM VIEW

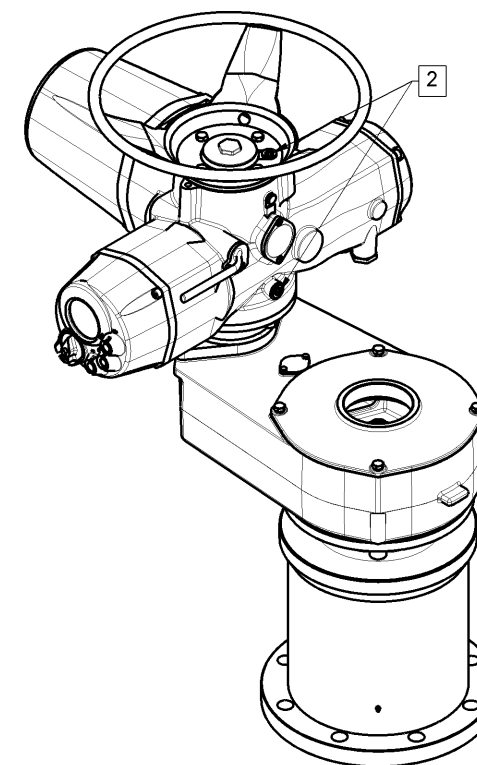
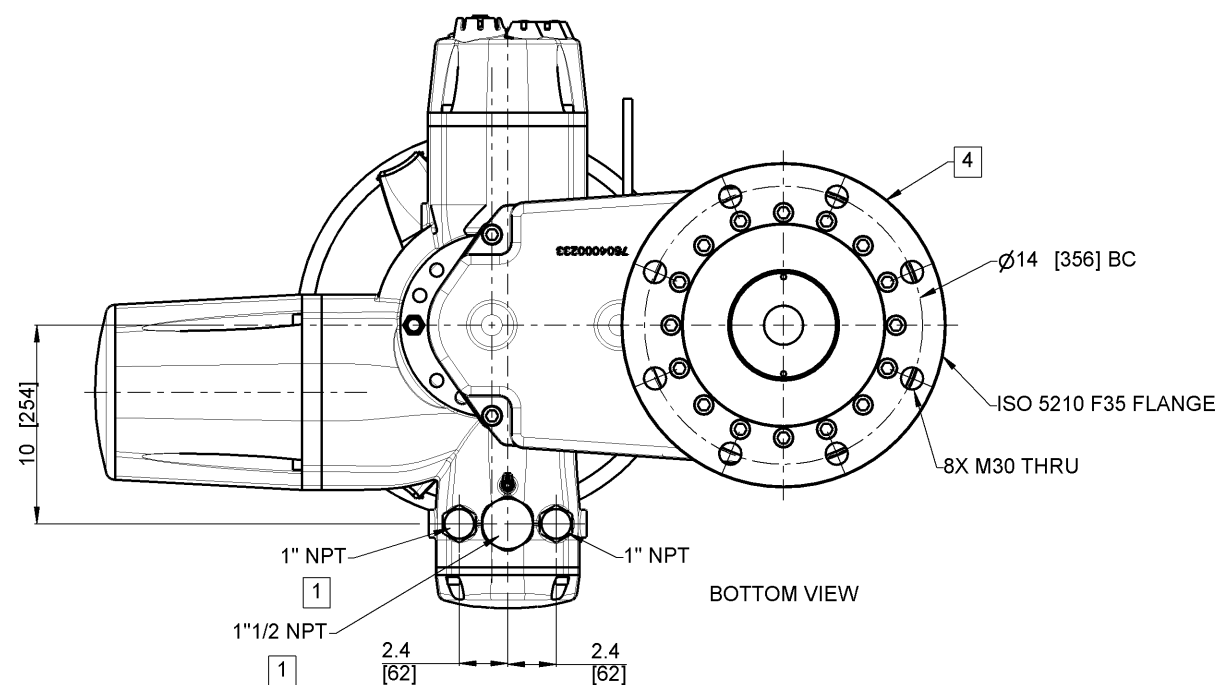
3							
2							
1	14/02/2020	PATHE	ESPOSITO	VIGLIANO	UPDATED WEIGHT		
Rev.	Data/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description		
MATERIAL		TREATMENT			 FORMAT A2	TOLERANCES INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5	
ALL RIGHTS OF THIS DRAWING ARE RESERVED		ACTUATOR MODEL SGR 400-30			WEIGHT 786 Lbs	PART NUMBER X ESCS04D003AE3A0	
		DESCRIPTION XTE3000 SIZE 30			SCALE		DATE
					1:5.5		06/14/2019
					DRAWN BY	CHECKED BY	APPROVED BY
					N. PATHE	F. ESPOSITO	L. VIGLIANO
					RAW PIECE		

THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HERewith IS NOT TO BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON



NOTES:

- 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
- OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
- LUBRICATION FOR BEARINGS: M6 GREASE NIPPLE
- SEE DRAWING XTN1336_1 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
- ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
- THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY



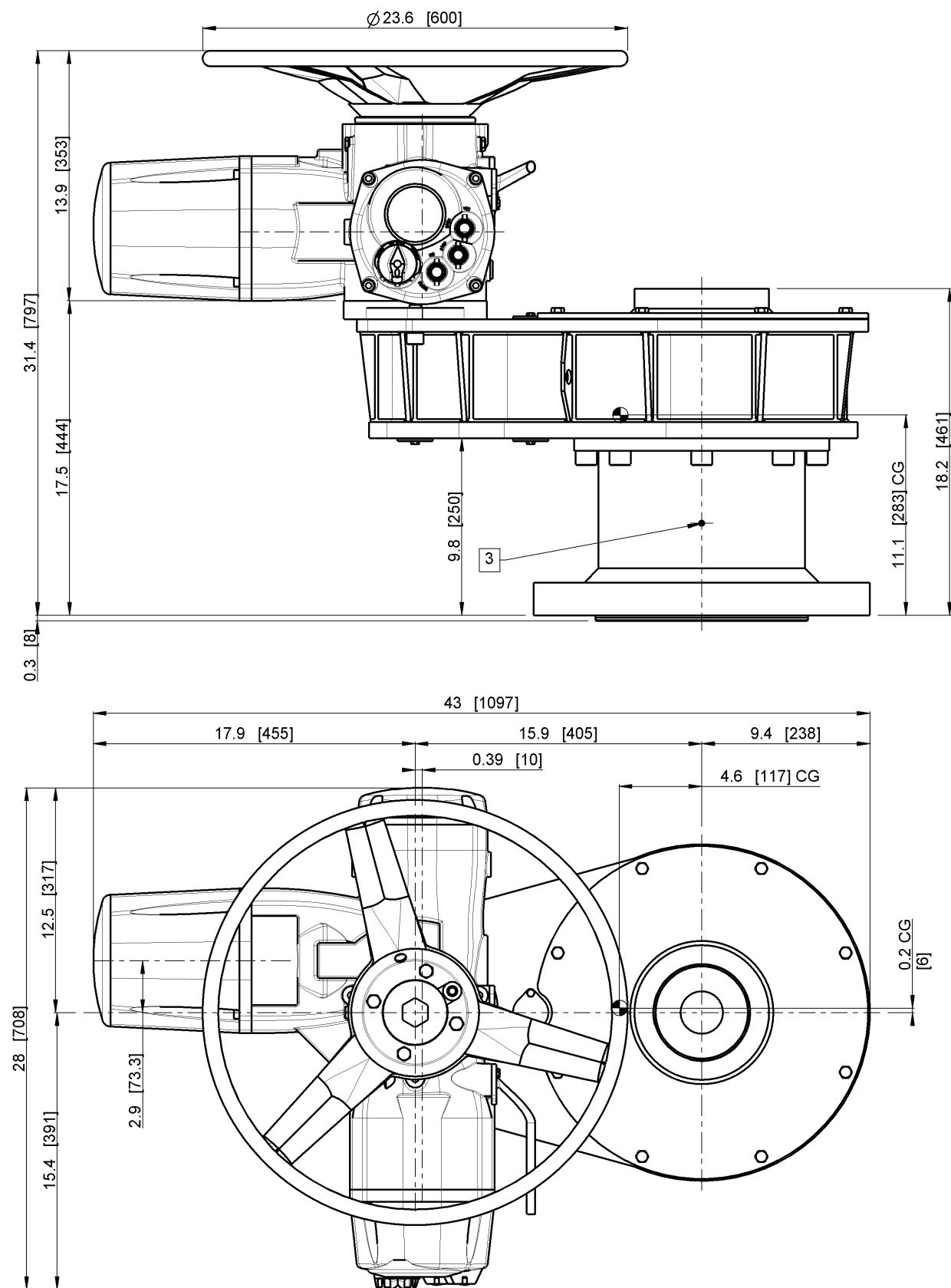
ISO VIEW
SCALE 1:9

WARNING- THE INSTALLATION & SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY. TO AVOID INJURY & ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICE ON EMERSON EQUIPMENT UNLESS QUALIFIED.

INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD

3					
2					
1	14/02/2020	PATHE	ESPOSITO	VIGLIANO	UPDATED WEIGHT
Rev.	Date/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description
MATERIAL		TREATMENT			TOLERANCES
				FORMAT A2	INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5
ALL RIGHTS OF THIS DRAWING ARE RESERVED		ACTUATOR MODEL SGR 400-50		WEIGHT 843 Lbs	PART NUMBER X ESCS04D005AE3A0
		DESCRIPTION XTE3000 SIZE 50			SCALE 1:6.5
					DATE 06/14/2019
					DRAWN BY N. PATHE
					CHECKED BY F. ESPOSITO
					APPROVED BY L. VIGLIANO
					RAW PIECE

THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HEREWITH IS NOT TO BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON

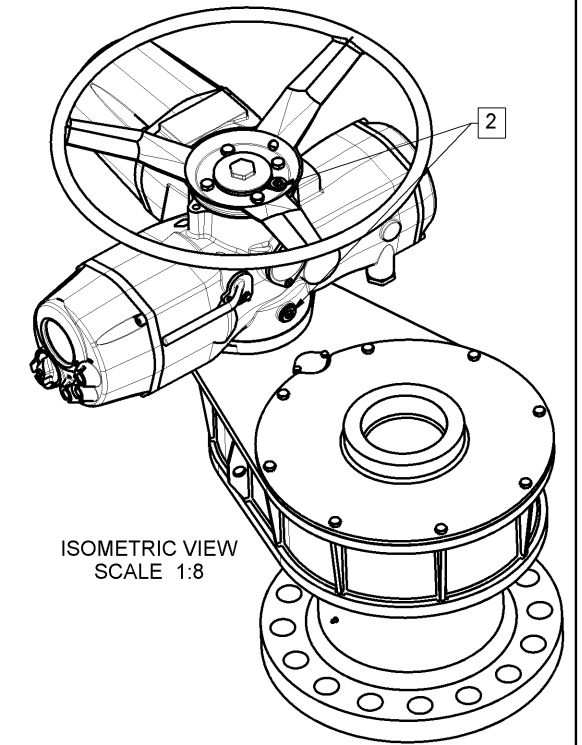


WARNING- THE INSTALLATION & SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY. TO AVOID INJURY & ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICE ON EMERSON EQUIPMENT UNLESS QUALIFIED.

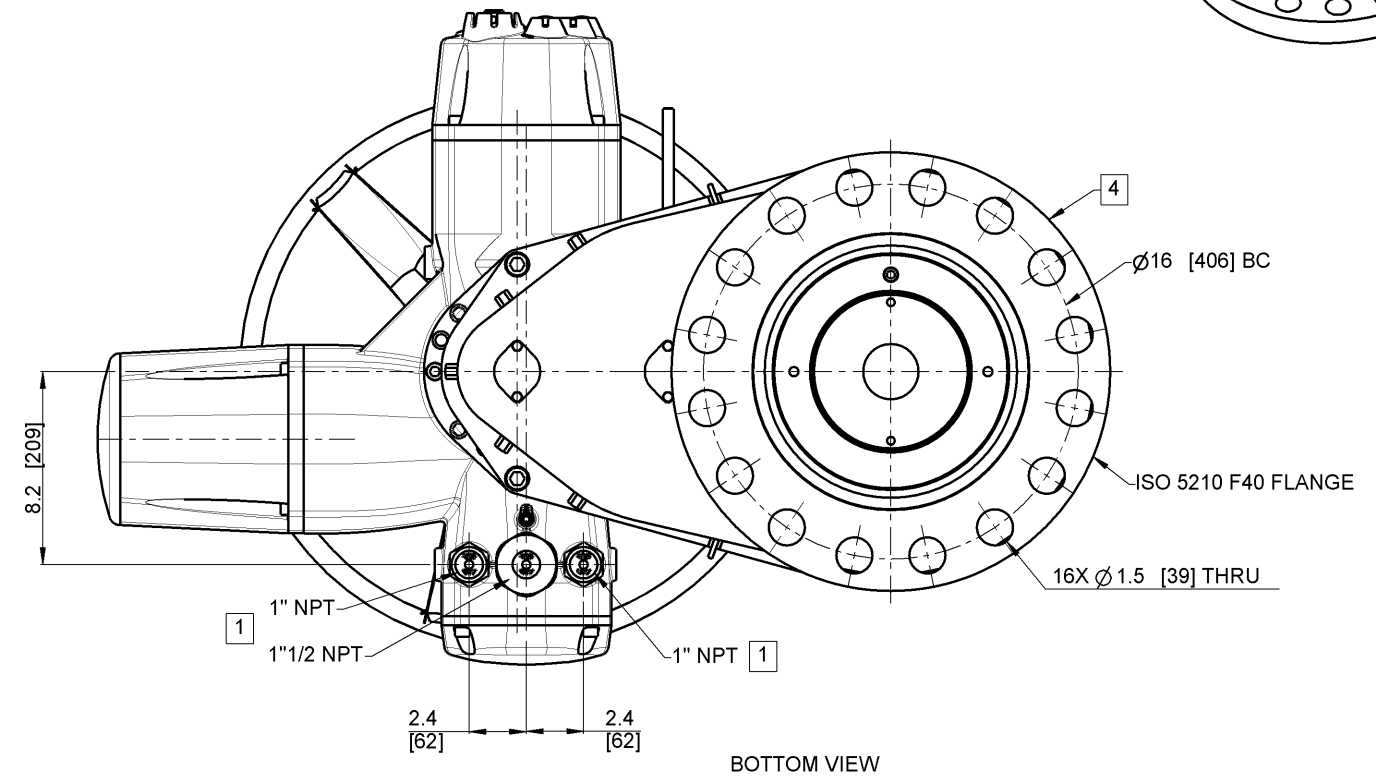
INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD

NOTES:

- 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
- OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
- LUBRICATION FOR BEARINGS: M6 GREASE PLUG
- SEE DRAWING XTN1336 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
- ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
- THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY

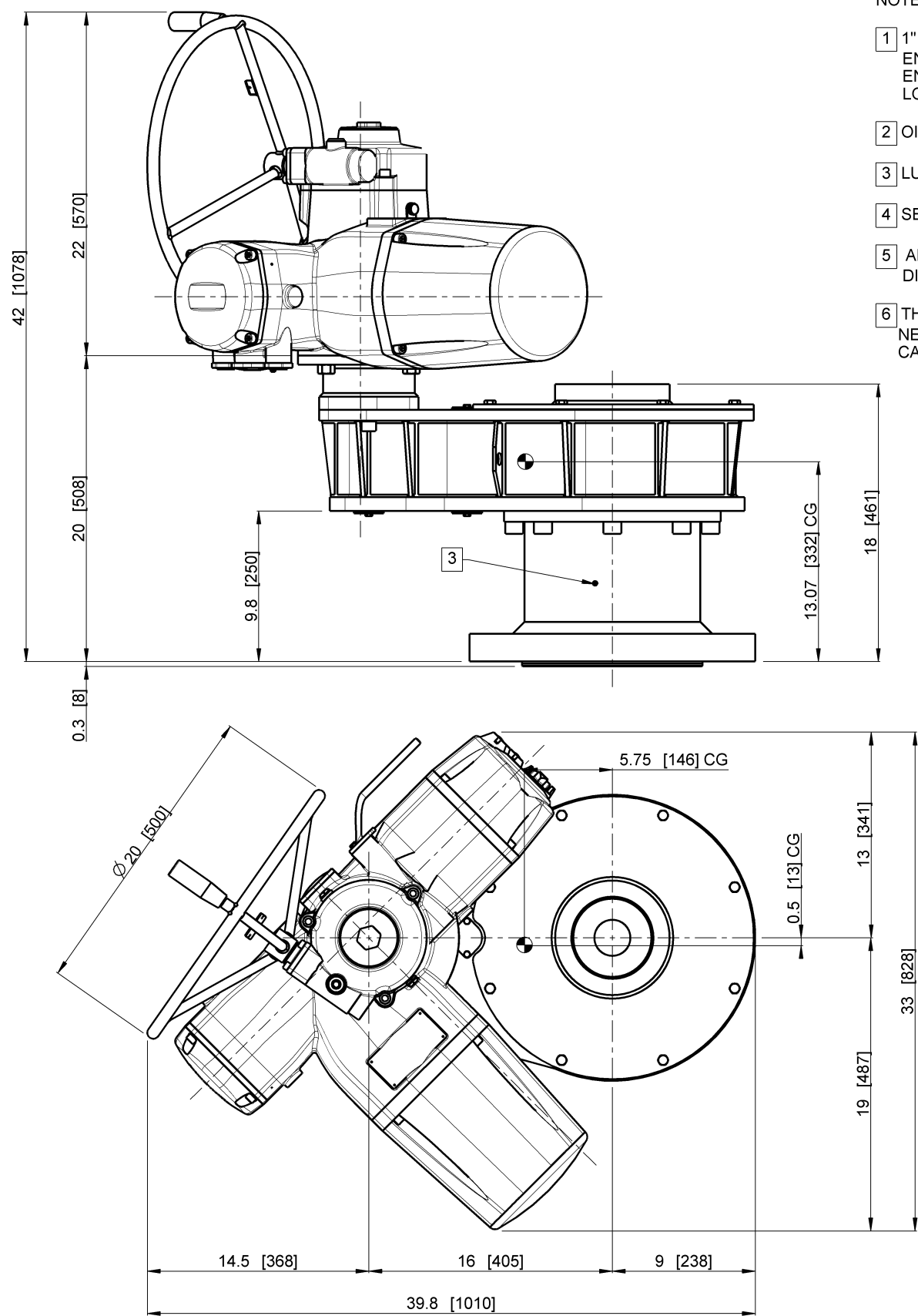


ISOMETRIC VIEW
SCALE 1:8



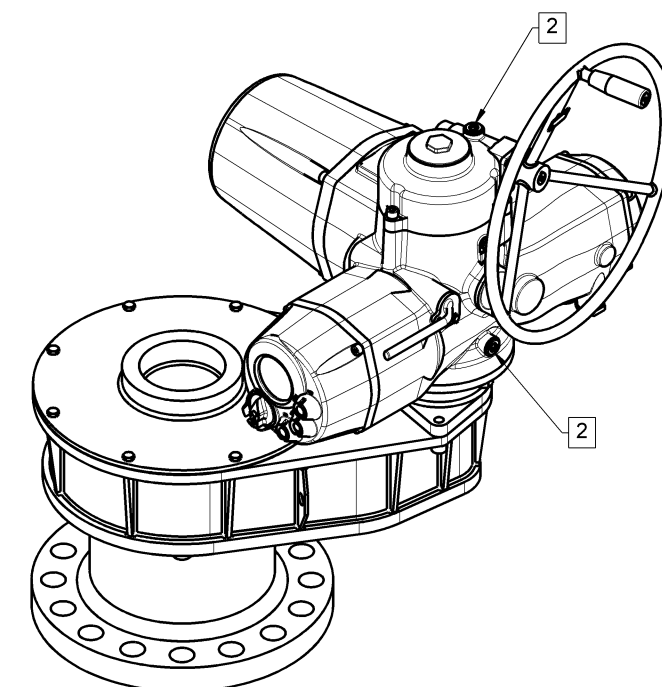
3					
2					
1	14/02/2020	PATHE	ESPOSITO	VIGLIANO	UPDATED WEIGHT
Rev.	Data/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description
MATERIAL		TREATMENT			TOLERANCES
				FORMAT A2	INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5
ALL RIGHTS OF THIS DRAWING ARE RESERVED		ACTUATOR MODEL SGR 640-40		WEIGHT 885 Lbs	PART NUMBER X ESCS06A004AE3A0
		DESCRIPTION XTE3000 SIZE 40			SCALE 1:5.5
					DATE 06/14/2019
					DRAWN BY N. PATHE
					CHECKED BY F. ESPOSITO
					APPROVED BY L. VIGLIANO
					RAW PIECE

THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HERewith IS NOT TO BE REP RODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON

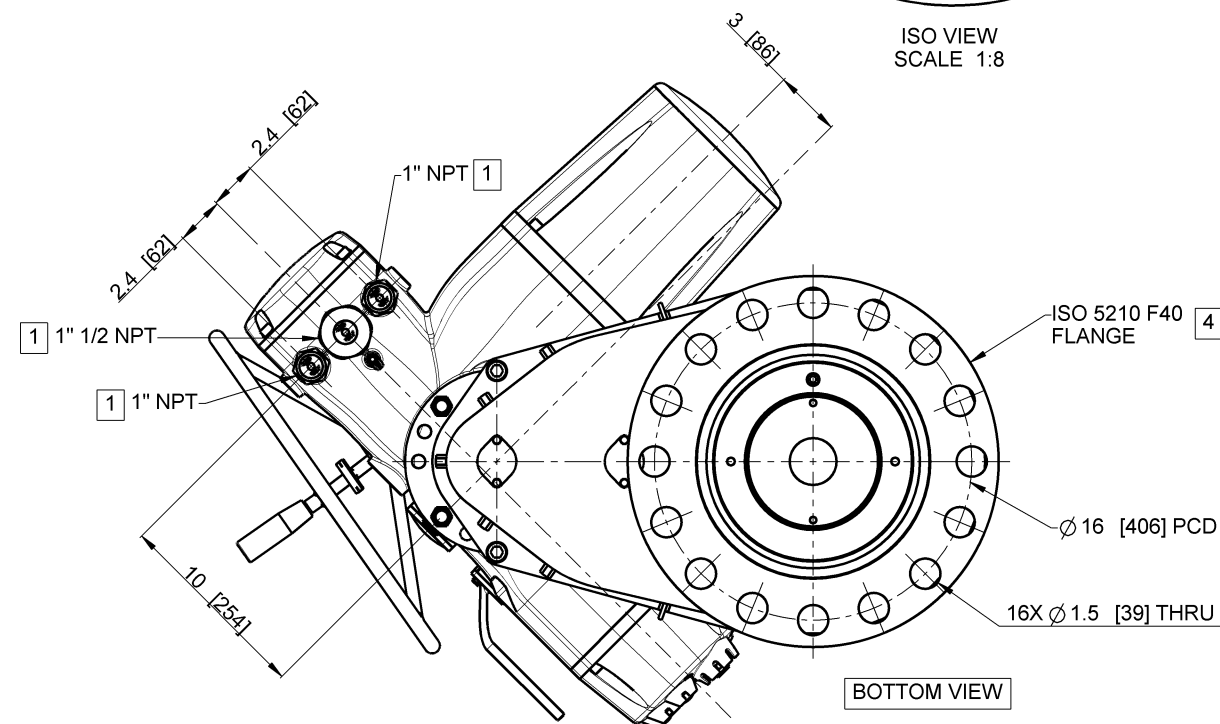


NOTES:

- 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
- OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
- LUBRICATION FOR BEARINGS: M6 GREASE PLUG
- SEE DRAWING XTN1336 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
- ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
- THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY



ISO VIEW
SCALE 1:8



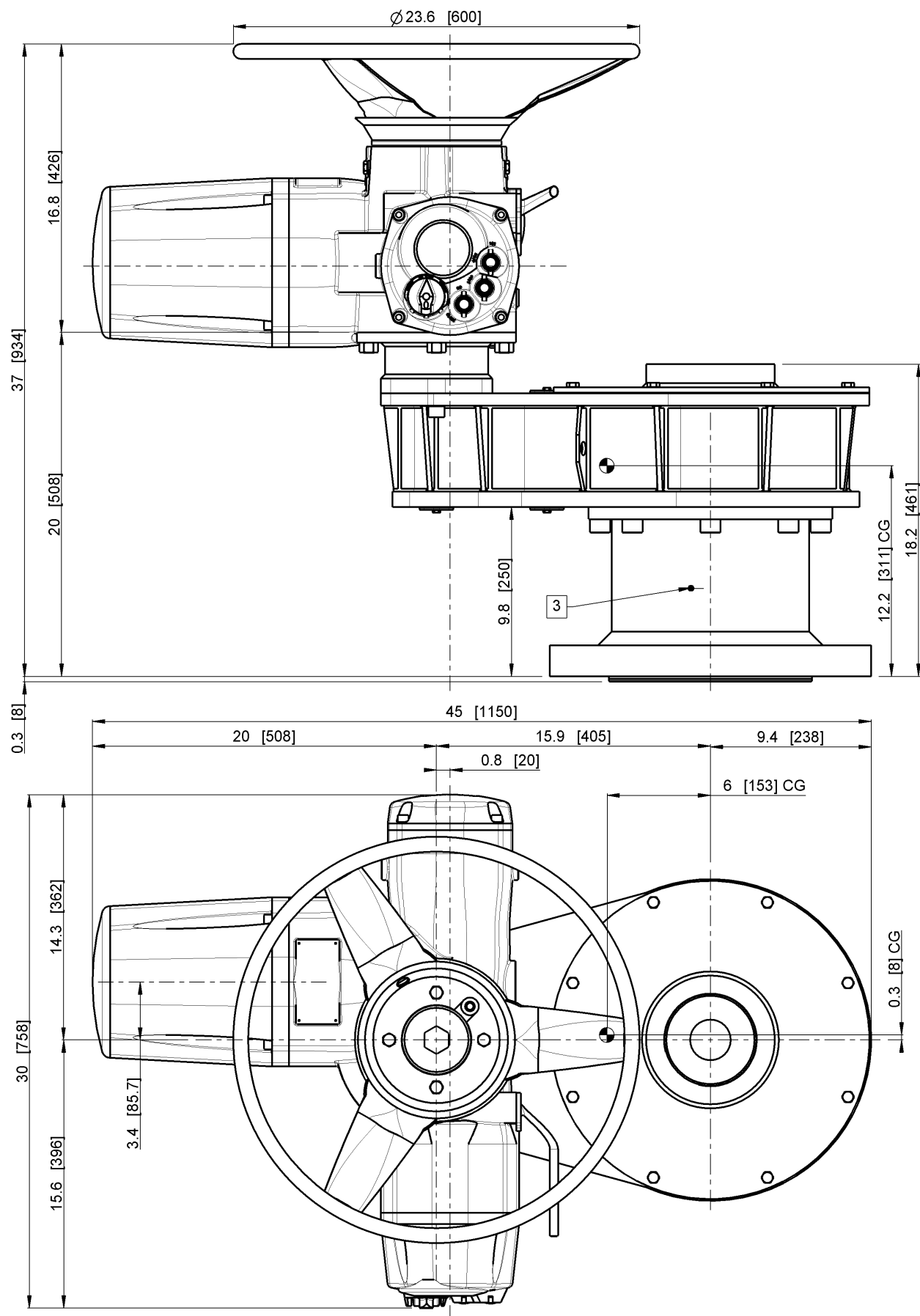
BOTTOM VIEW

WARNING- THE INSTALLATION & SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY. TO AVOID INJURY & ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICE ON EMERSON EQUIPMENT UNLESS QUALIFIED.

INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD

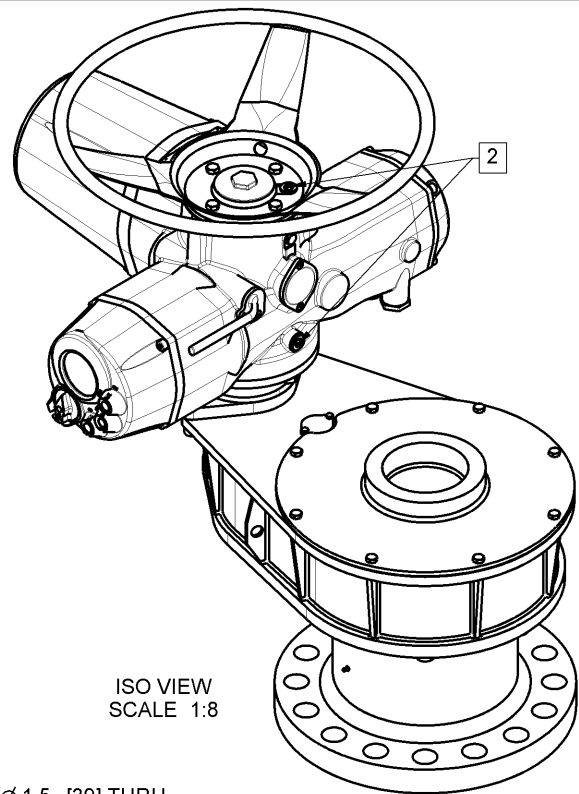
3					
2					
1	14-02-2020	SURAJ P	ESPOSITO F	VIGLIANO L	UPDATED WEIGHT
Rev.	Date/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description
MATERIAL		TREATMENT		TOLERANCES	
				INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5	
ALL RIGHTS OF THIS DRAWING ARE RESERVED		ACTUATOR MODEL		WEIGHT	PART NUMBER
		SGR 640-50		968 Lbs	X ESCS06A005AB3A0
		DESCRIPTION		SCALE	DATE
				1:6.5	06/03/2019
				DRAWN BY	CHECKED BY
				N. PATHE	F. ESPOSITO
		XTE3000 SIZE 50		APPROVED BY	
				L. VIGLIANO	
				RAW PIECE	

THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HEREWITH IS NOT TO BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON

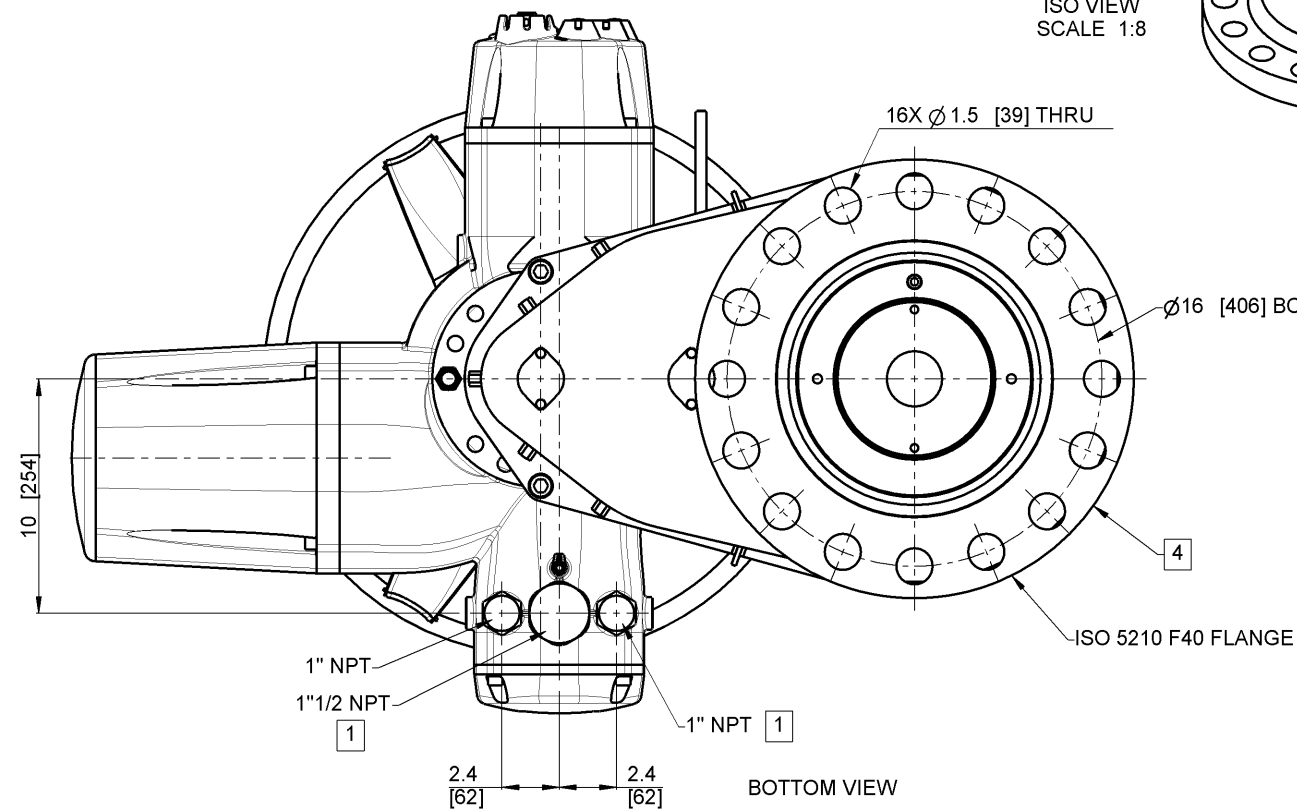


NOTES:

- 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
- OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
- LUBRICATION FOR BEARINGS: M6 GREASE PLUG
- SEE DRAWING XTN1336 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
- ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
- THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY



ISO VIEW
SCALE 1:8



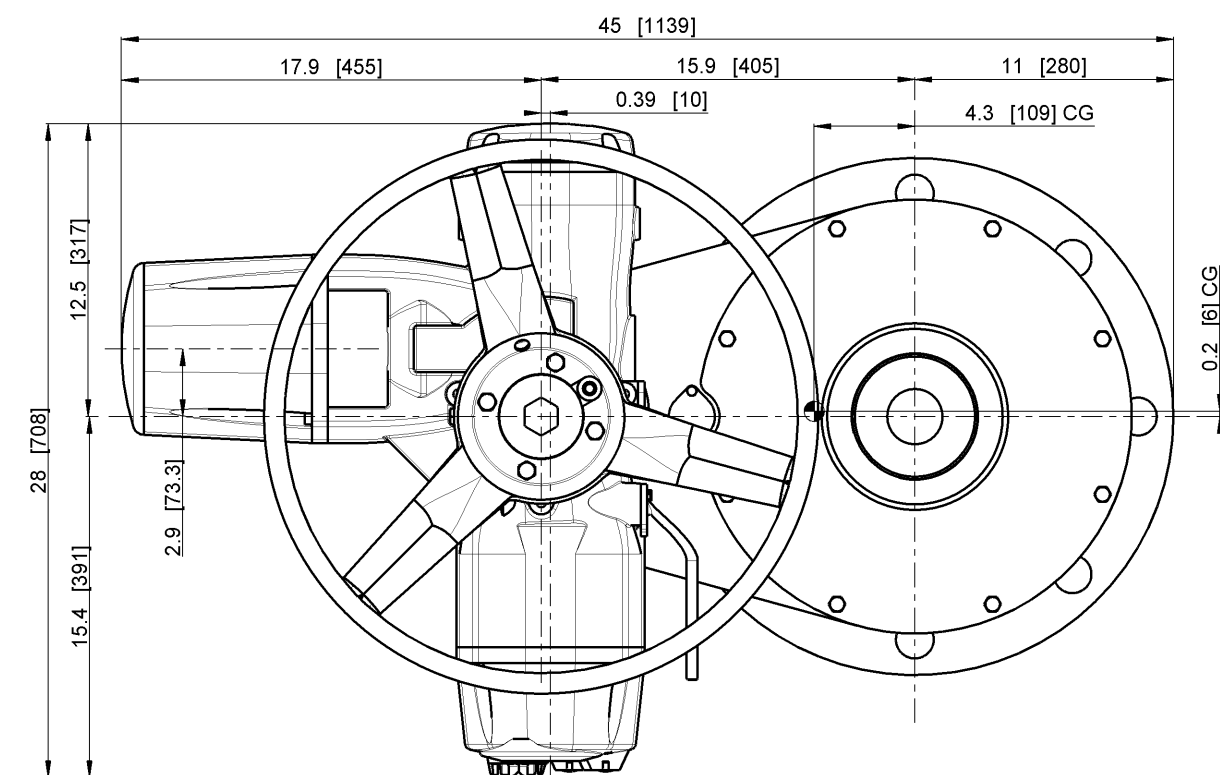
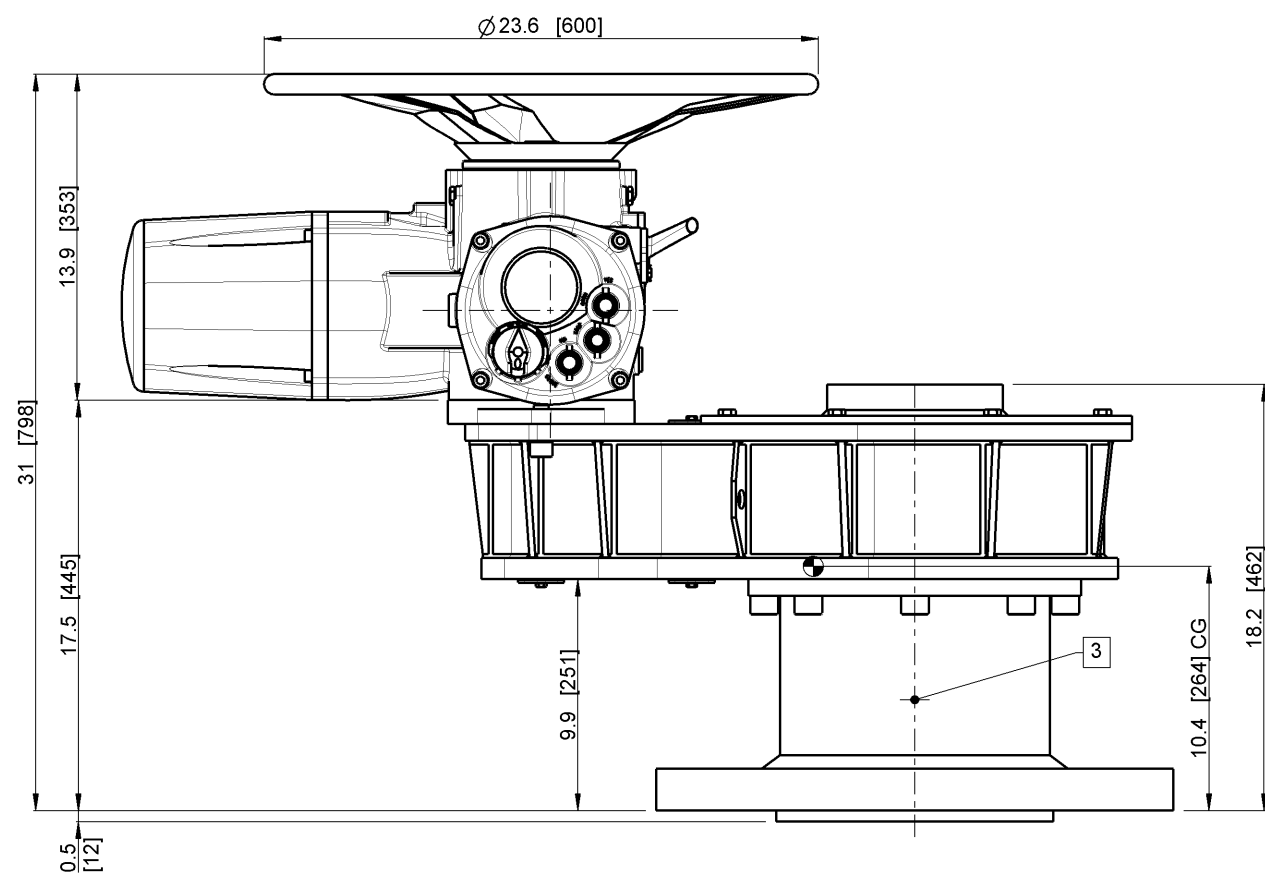
BOTTOM VIEW

WARNING- THE INSTALLATION & SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY.
TO AVOID INJURY & ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICE ON EMERSON EQUIPMENT UNLESS QUALIFIED.

INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD

3											
2											
1	14/02/2020	PATHE	ESPOSITO	VIGLIANO	UPDATED WEIGHT						
Rev.	Data/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description						
MATERIAL			TREATMENT				TOLERANCES				
					FORMAT A2		INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5				
ALL RIGHTS OF THIS DRAWING ARE RESERVED		ACTUATOR MODEL SGR 640-50			WEIGHT 900 Lbs		PART NUMBER				
							X ESCS06A005AE3A0				
		DESCRIPTION XTE3000 SIZE 50				SCALE		DATE			
						1:5.5		06/14/2019			
						DRAWN BY		CHECKED BY		APPROVED BY	
						N. PATHE		F. ESPOSITO		L. VIGLIANO	
						RAW PIECE					

THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HEREWITH IS NOT TO BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON

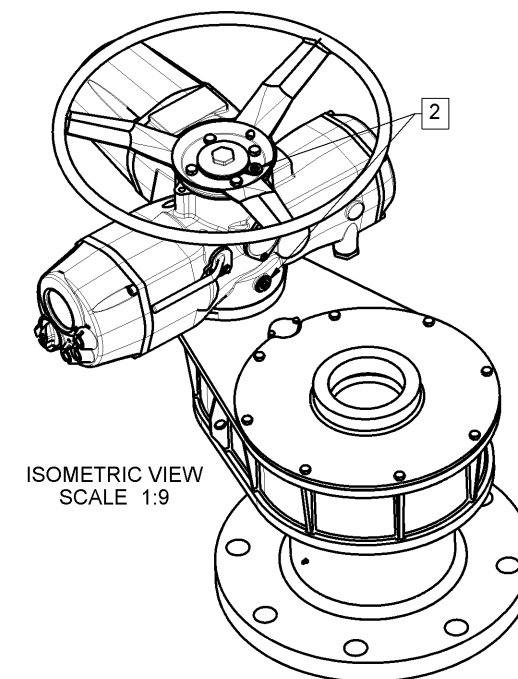


WARNING- THE INSTALLATION & SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY. TO AVOID INJURY & ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICE ON EMERSON EQUIPMENT UNLESS QUALIFIED.

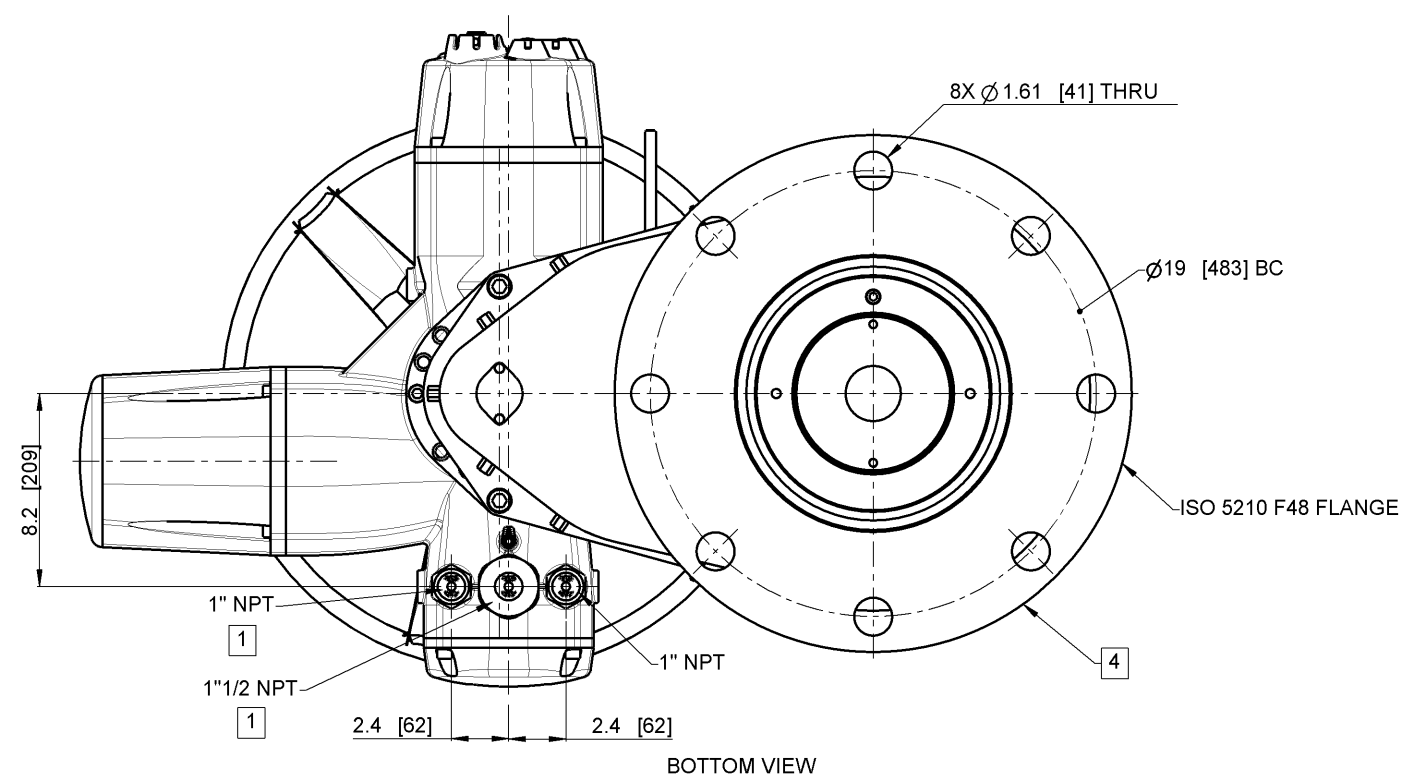
INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD

NOTES:

- 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
- OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
- LUBRICATION FOR BEARINGS: M6 GREASE PLUG
- SEE DRAWING XTN1336_1 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
- ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
- THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY

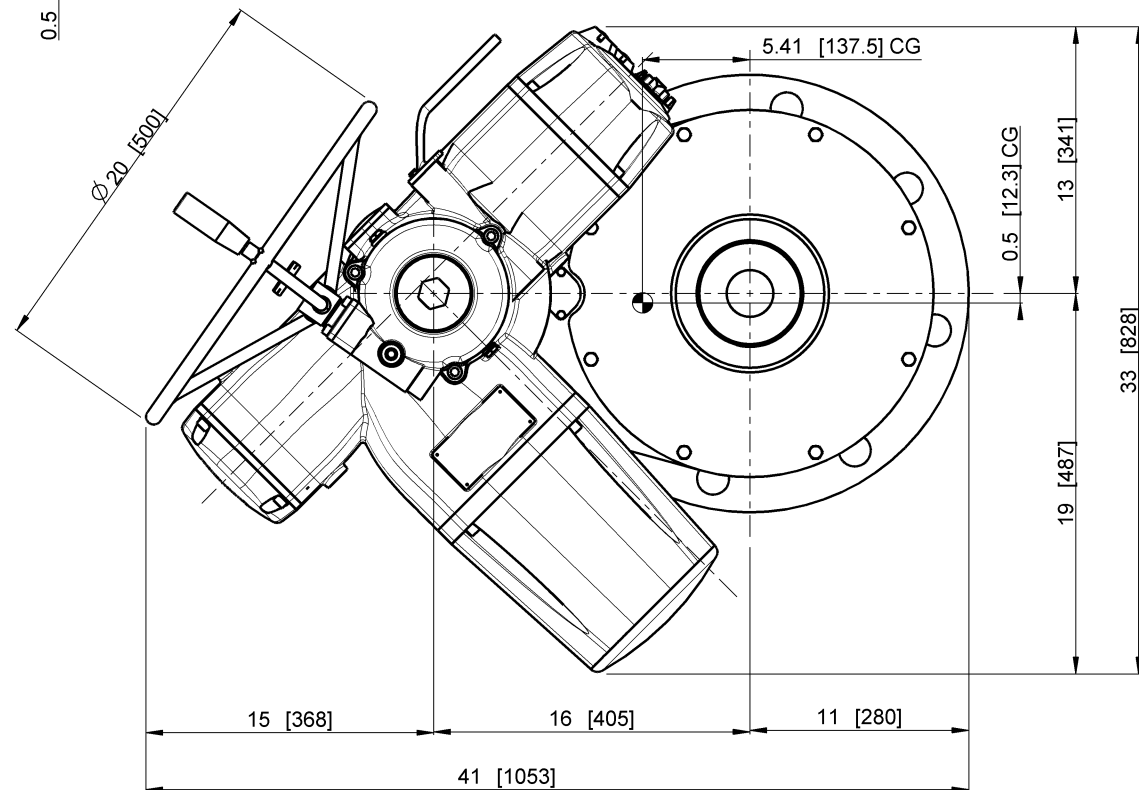
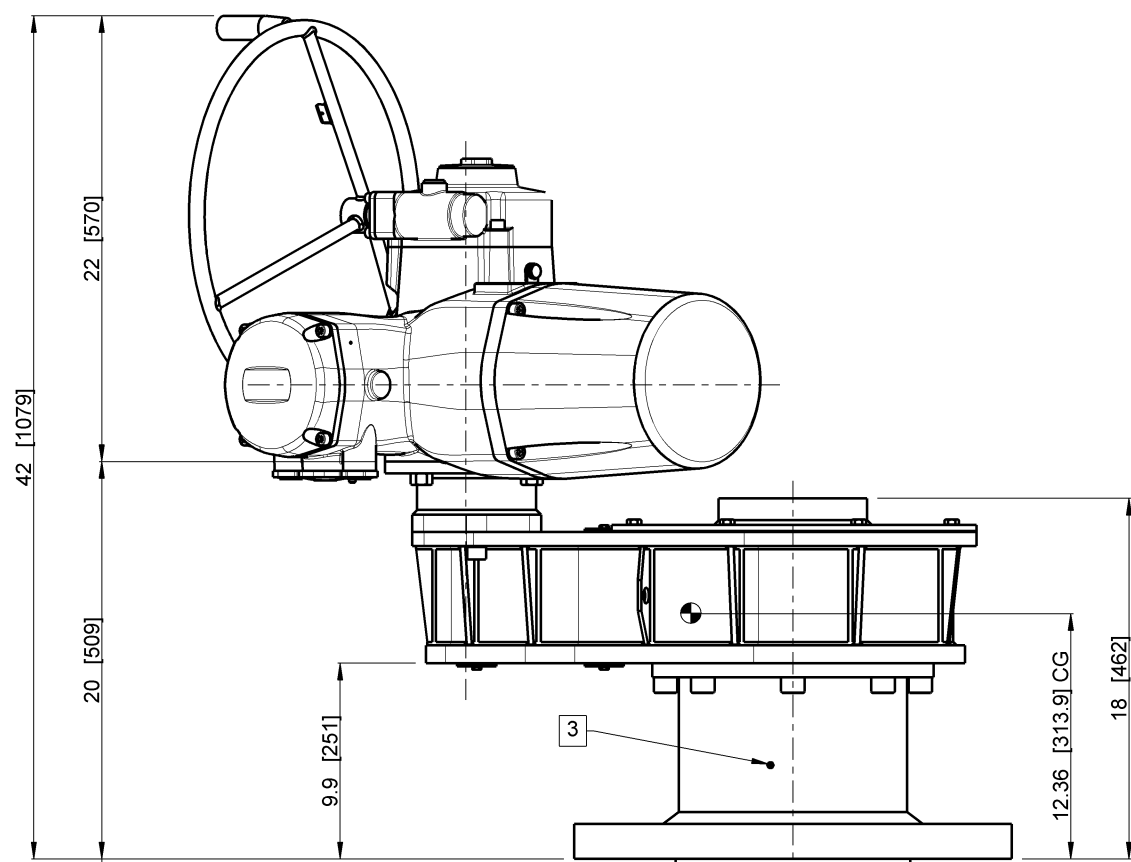


ISOMETRIC VIEW
SCALE 1:9



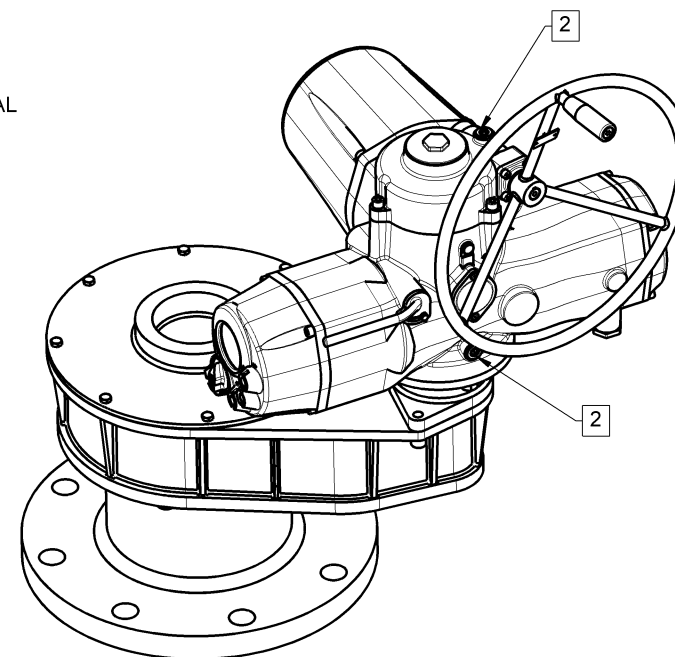
3					
2					
1	14/02/2020	PATHE	ESPOSITO	VIGLIANO	UPDATED WEIGHT
Rev.	Data/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description
MATERIAL		TREATMENT			TOLERANCES
				FORMAT A2	INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5
ALL RIGHTS OF THIS DRAWING ARE RESERVED		ACTUATOR MODEL SGR 640-40		WEIGHT 946 Lbs	PART NUMBER X ESCS06D004AE3A0
		DESCRIPTION XTE3000 SIZE 40		SCALE 1:5.5	DATE 06/14/2019
				DRAWN BY N. PATHE	CHECKED BY F. ESPOSITO
				APPROVED BY L. VIGLIANO	
				RAW PIECE	

THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HEREWITH IS NOT TO BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON

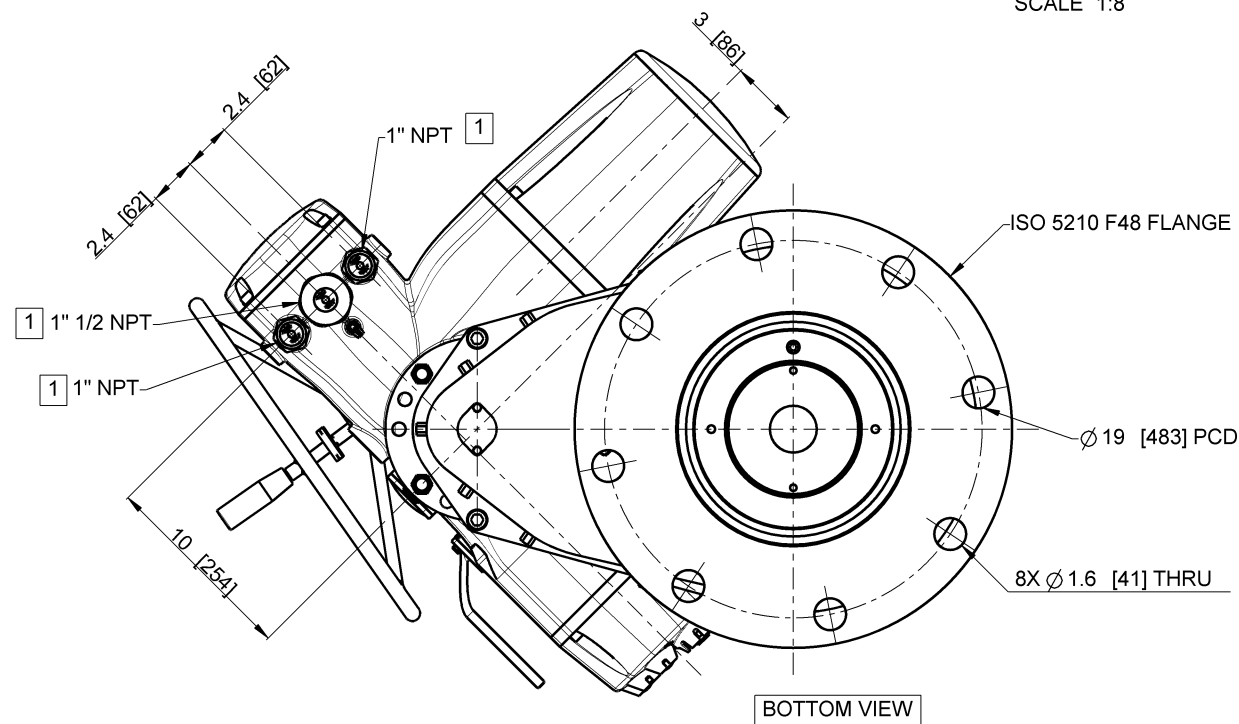


NOTES:

- 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
- OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
- LUBRICATION FOR BEARINGS: M6 GREASE PLUG
- SEE DRAWING XTN1336_1 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
- ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
- THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY



ISO VIEW
SCALE 1:8



BOTTOM VIEW

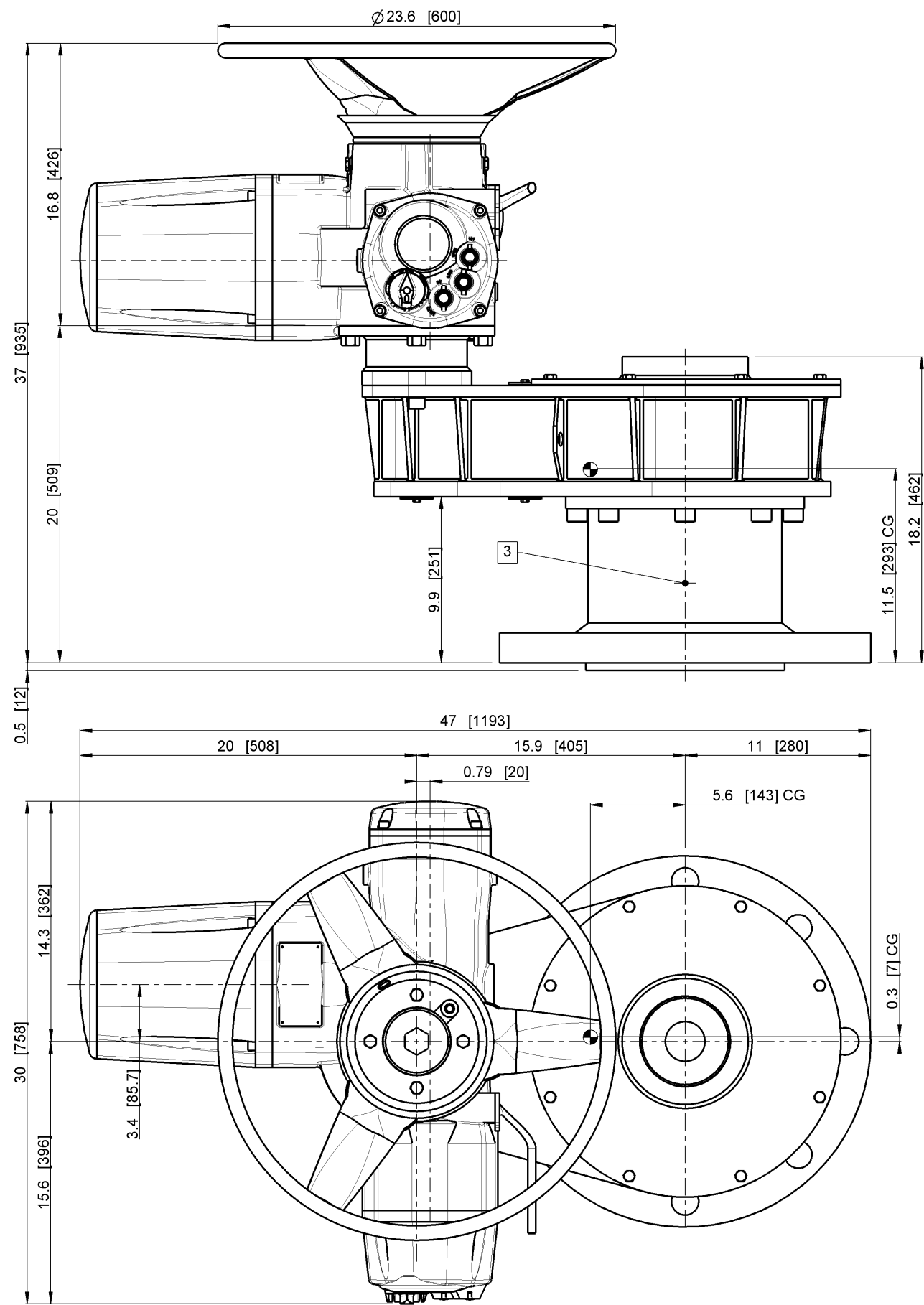
3									
2									
1	17-02-2020	SURAJ P	ESPOSITO F	VIGLIANO L	UPDATED WEIGHT				
Rev.	Date/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description				
MATERIAL			TREATMENT		FORMAT A2		TOLERANCES		
							INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5		
ALL RIGHTS OF THIS DRAWING ARE RESERVED			ACTUATOR MODEL		WEIGHT		PART NUMBER		
			SGR 640-50		1029 Lbs		X ESCS06D005AB3A0		
			DESCRIPTION		SCALE		DATE		
			XTE3000 SIZE 50		1:6.5		06/04/2019		
					DRAWN BY		CHECKED BY		
					N. PATHE		F. ESPOSITO		
							L. VIGLIANO		
							RAW PIECE		



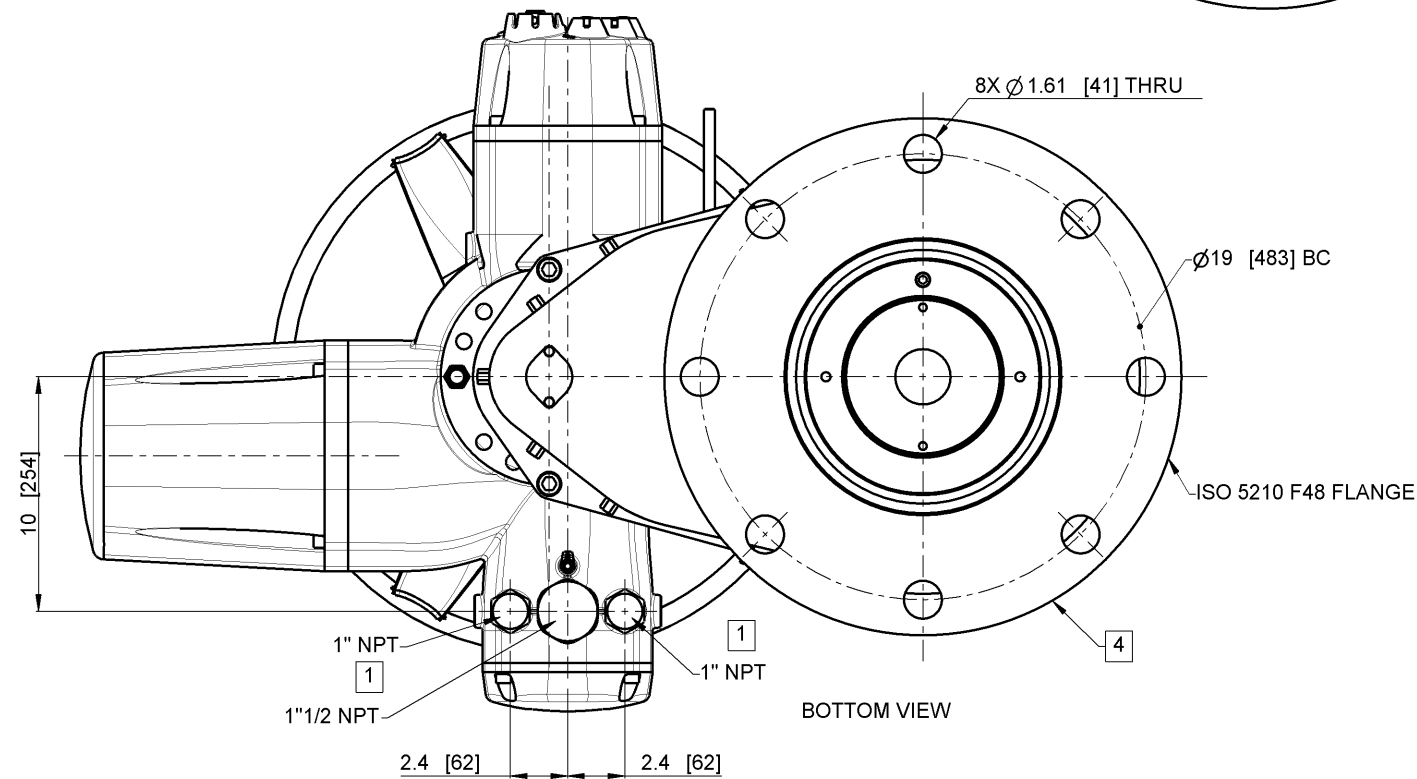
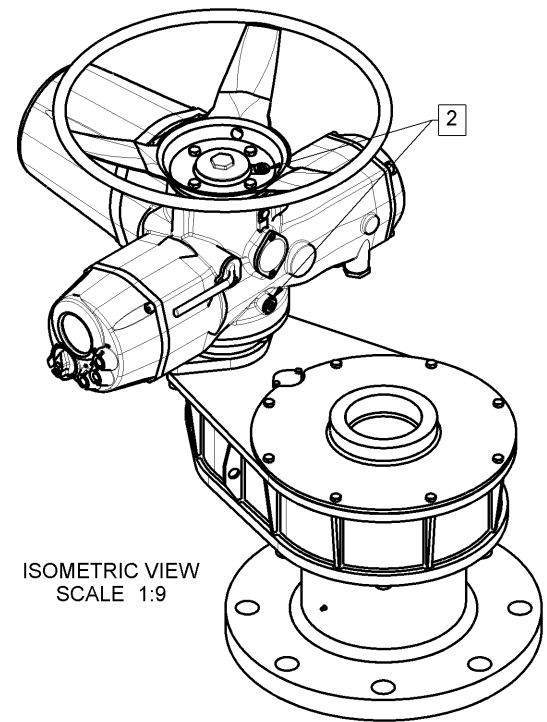
THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HEREWITH IS NOT TO BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON

WARNING- THE INSTALLATION & SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY. TO AVOID INJURY & ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICE ON EMERSON EQUIPMENT UNLESS QUALIFIED.

INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD



- NOTES:
- 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
 - OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
 - LUBRICATION FOR BEARINGS: M6 GREASE NIPPLE
 - SEE DRAWING XTN1336_1 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
 - ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
 - THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY

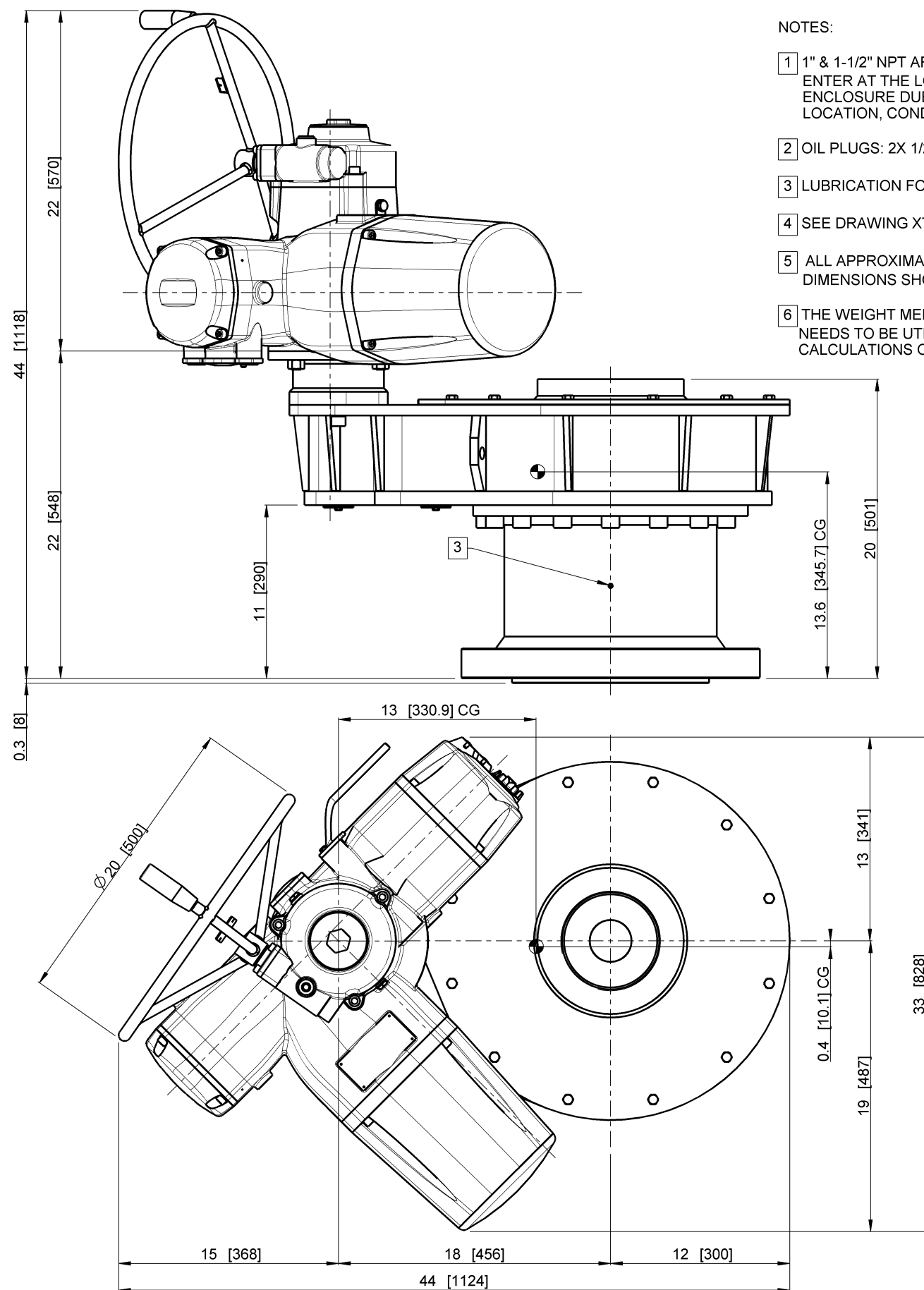


WARNING- THE INSTALLATION & SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY. TO AVOID INJURY & ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICE ON EMERSON EQUIPMENT UNLESS QUALIFIED.

INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD

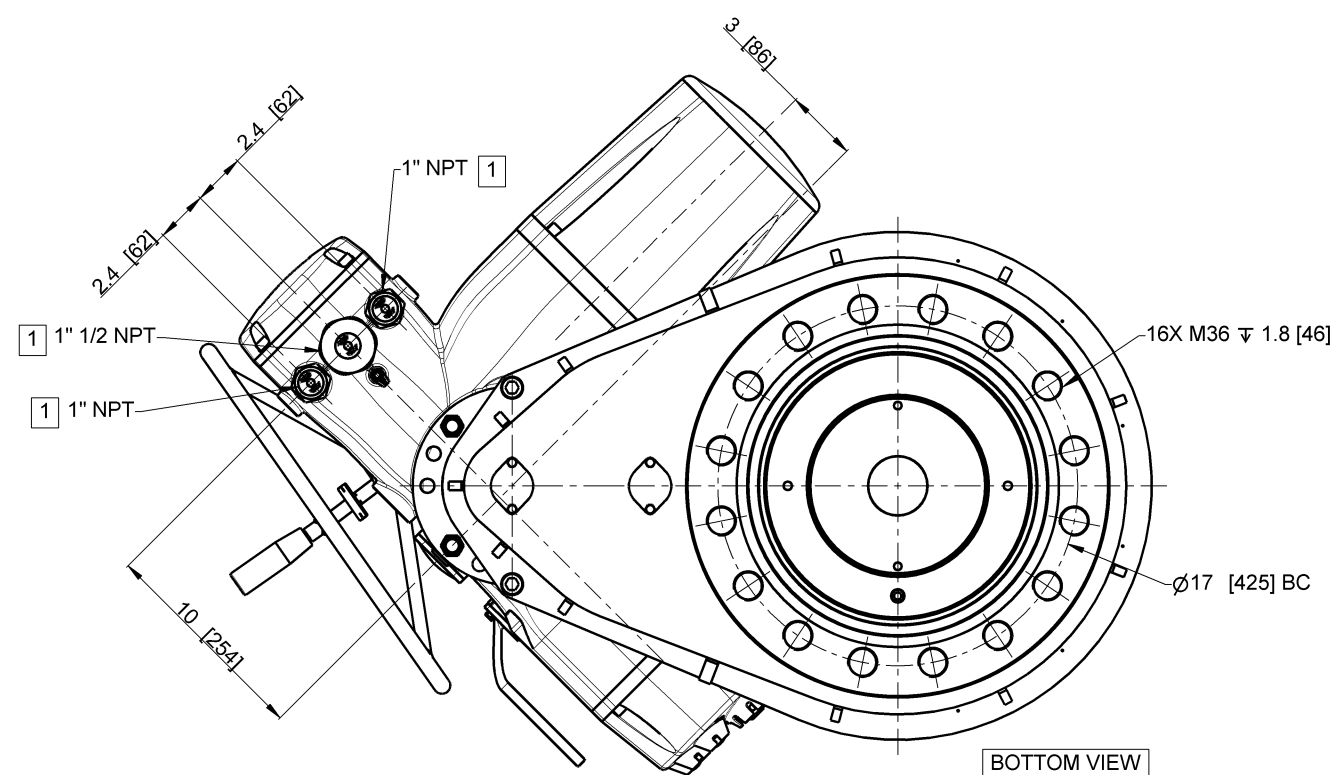
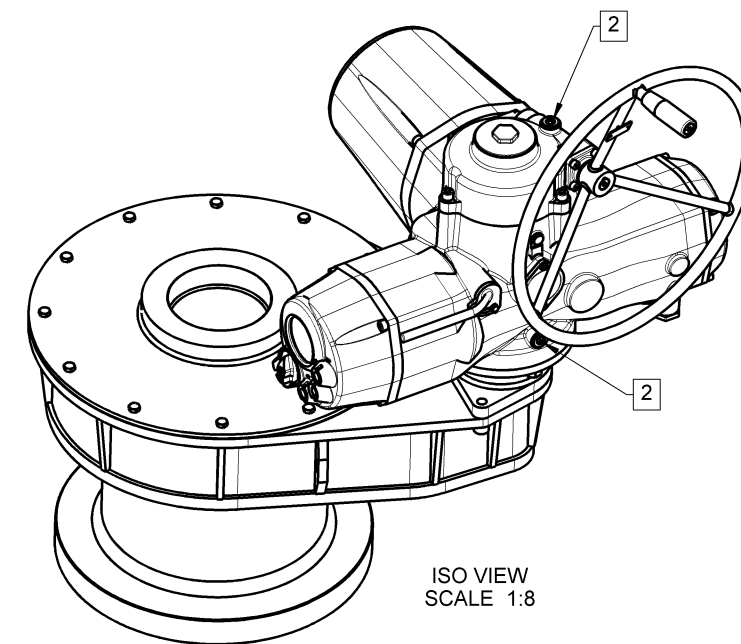
3							
2							
1	14/02/2020	PATHE	ESPOSITO	VIGLIANO	UPDATED WEIGHT		
Rev.	Data/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description		
MATERIAL		TREATMENT				TOLERANCES	
				FORMAT A2		INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5	
ALL RIGHTS OF THIS DRAWING ARE RESERVED		ACTUATOR MODEL		WEIGHT		PART NUMBER	
		SGR 640-50		961 Lbs		X ESCS06D005AE3A0	
		DESCRIPTION		SCALE		DATE	
				1:5.5		06/14/2019	
				DRAWN BY		CHECKED BY	
				N. PATHE		F. ESPOSITO	
						APPROVED BY	
						L. VIGLIANO	
						RAW PIECE	

THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HERewith IS NOT TO BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON



NOTES:

- 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
- OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
- LUBRICATION FOR BEARINGS: M6 GREASE PLUG
- SEE DRAWING XTN1336 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
- ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
- THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY

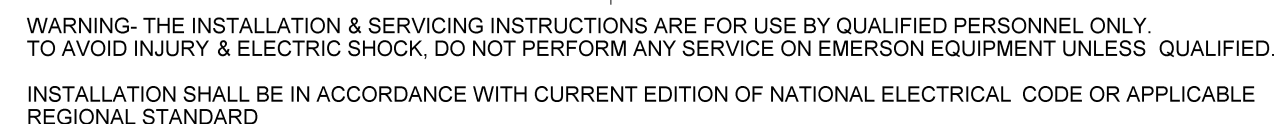


WARNING- THE INSTALLATION & SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY.
TO AVOID INJURY & ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICE ON EMERSON EQUIPMENT UNLESS QUALIFIED.

INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD

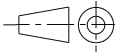
3							
2							
1	26-02-2020	SURAJ P	ESPOSITO F	VIGLIANO L	UPDATED WEIGHT		
Rev.	Data/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description		
MATERIAL		TREATMENT			TOLERANCES INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5		
				FORMAT A2			
ALL RIGHTS OF THIS DRAWING ARE RESERVED		ACTUATOR MODEL SGR 1000-50		WEIGHT 1280 Lbs	PART NUMBER X ESCS10A005AB3A		
		DESCRIPTION XTE3000 SIZE 50			SCALE	DATE	
					1:6		06/04/20
					DRAWN BY	CHECKED BY	APPROVED BY
					N. PATHE	F. ESPOSITO	L. VIGLIANO
					RAW PIECE		

THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HEREWITH IS NOT TO BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON

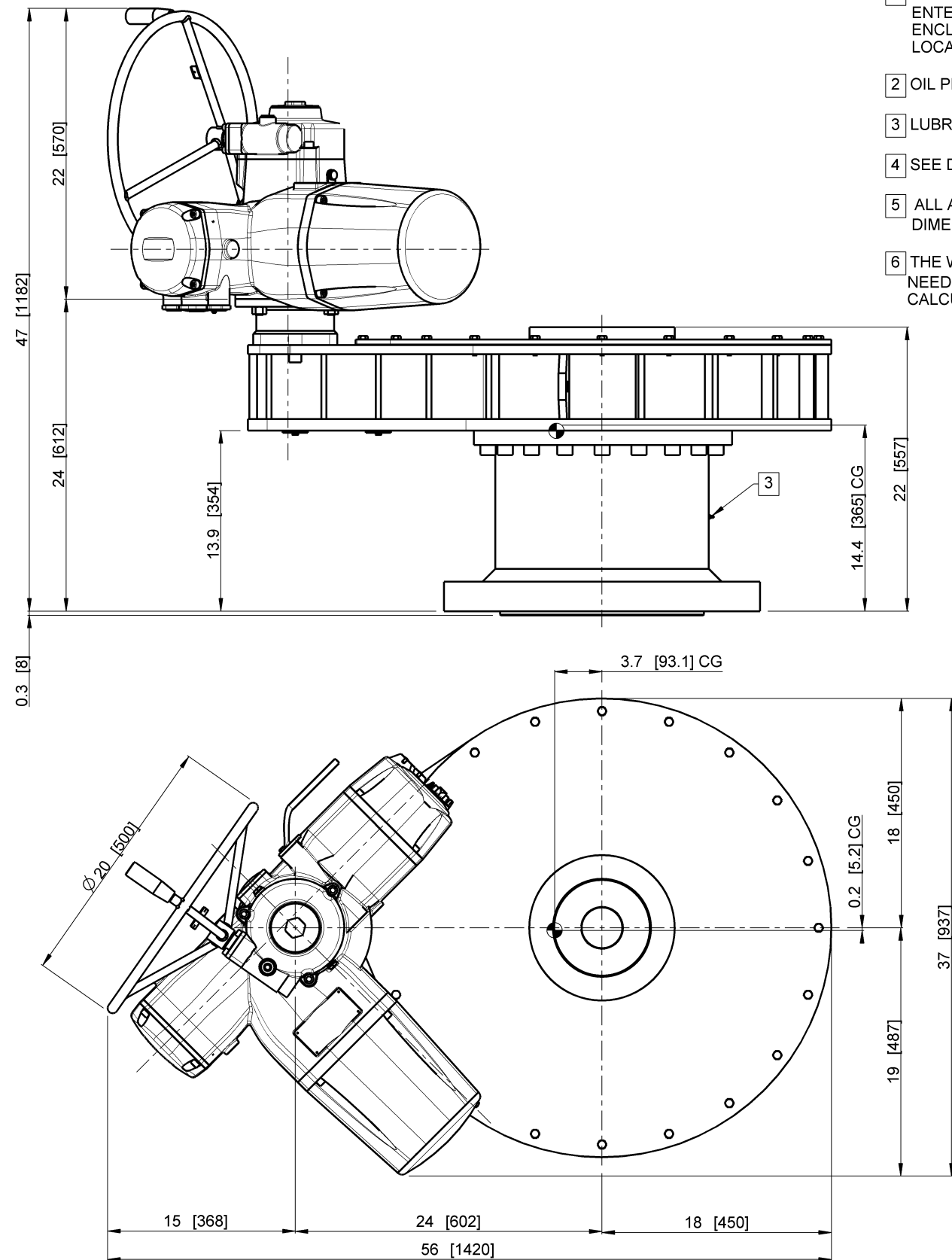


-
- ISO VIEW
SCALE 1:8



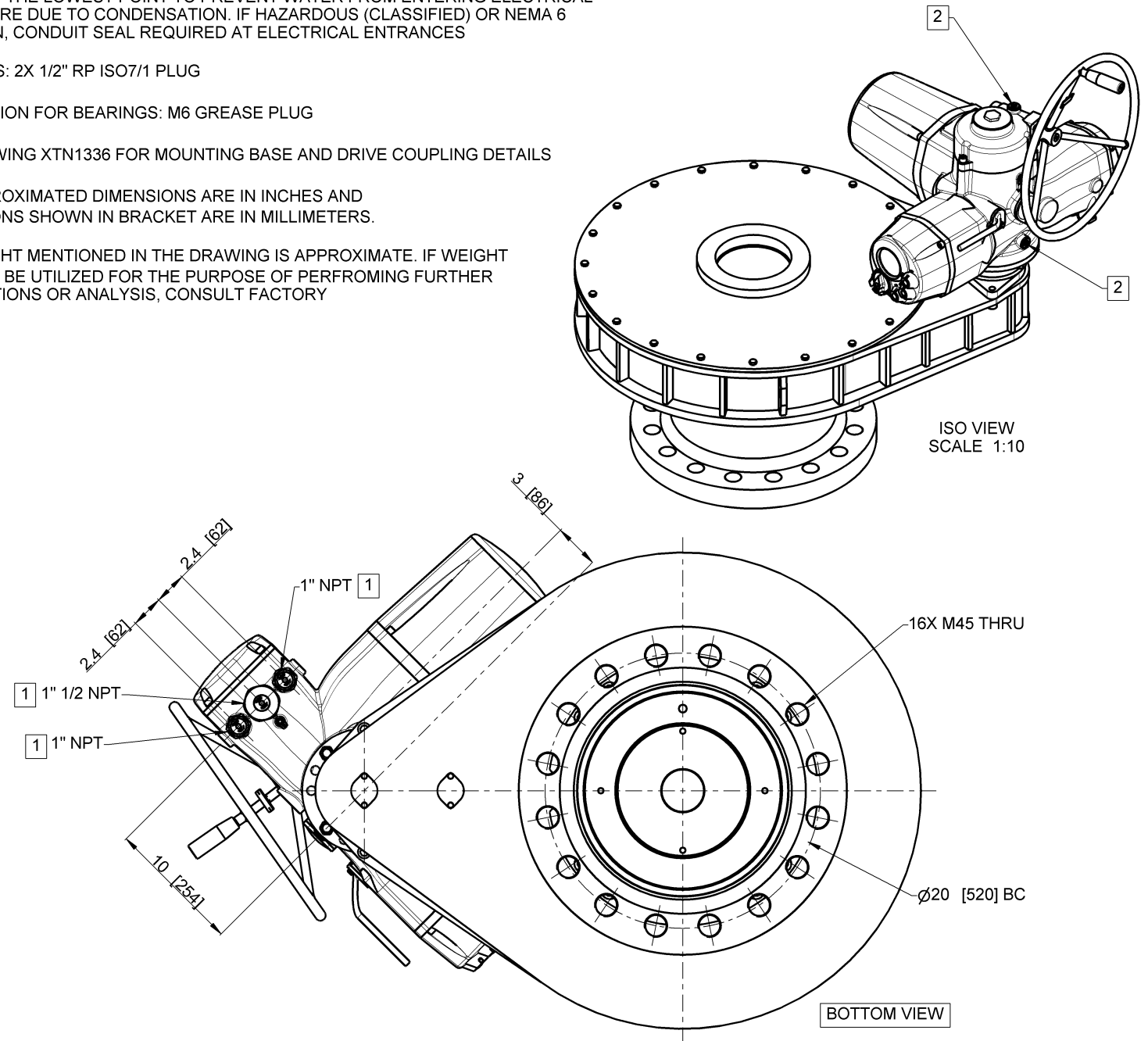
3							
2							
1	26-02-2020	SURAJ P	ESPOSITO F	VIGLIANO L	UPDATED WEIGHT		
Rev.	Date/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description		
MATERIAL		TREATMENT			TOLERANCES		
				FORMAT A2	INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5		
ALL RIGHTS OF THIS DRAWING ARE RESERVED		ACTUATOR MODEL SGR 1000-50		WEIGHT	PART NUMBER		
				1212 Lbs	X ESCS10A005AE3A0		
		DESCRIPTION XTE3000 SIZE 50			SCALE	DATE	
					1:5.5		06/13/2019
					DRAWN BY	CHECKED BY	APPROVED BY
					N. PATHE	F. ESPOSITO	L. VIGLIANO
					RAW PIECE		

THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HEREWITH IS NOT TO BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON



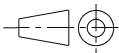
NOTES:

- 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
- OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
- LUBRICATION FOR BEARINGS: M6 GREASE PLUG
- SEE DRAWING XTN1336 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
- ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
- THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY

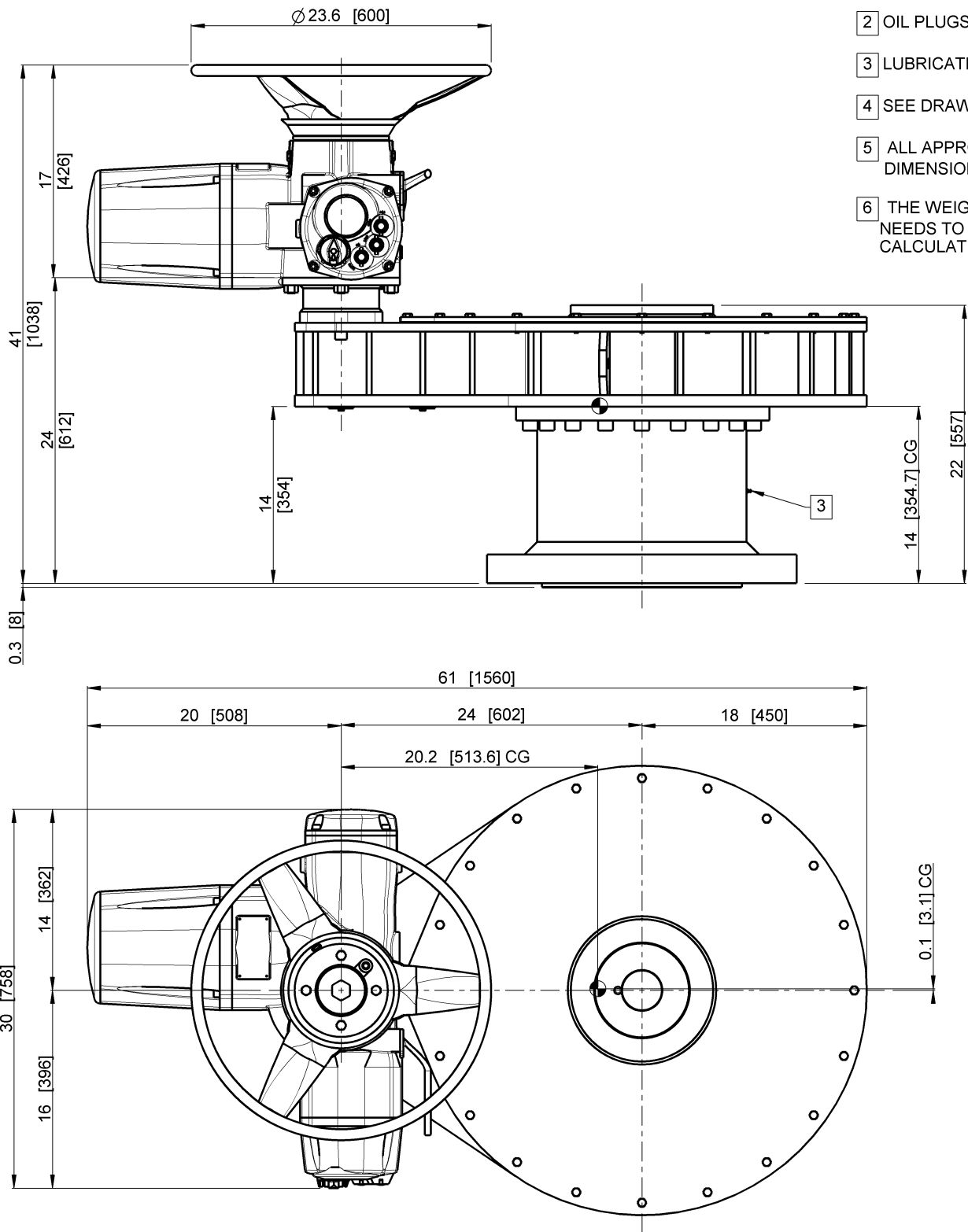


WARNING- THE INSTALLATION & SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY.
TO AVOID INJURY & ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICE ON EMERSON EQUIPMENT UNLESS QUALIFIED.

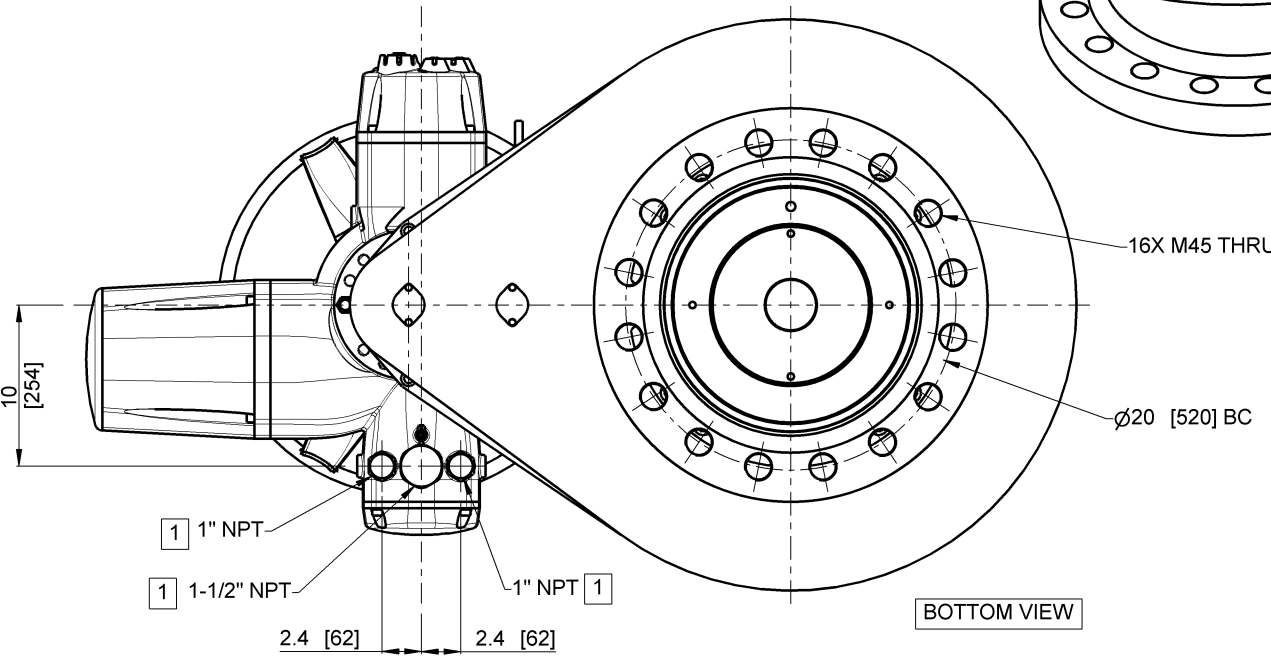
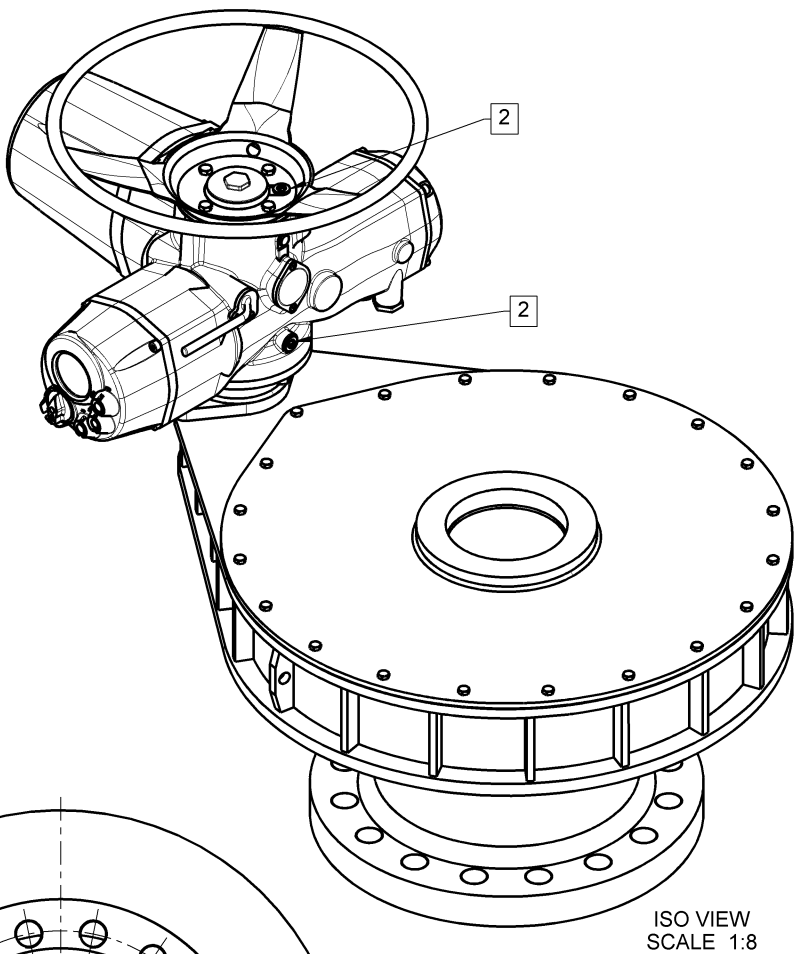
INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD

3								
2								
1	25-02-2020	SURAJ P	ESPOSITO F	VIGLIANO L	UPDATED WEIGHT			
Rev.	Date/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description			
MATERIAL			TREATMENT			TOLERANCES		
					FORMAT A2	INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5		
ALL RIGHTS OF THIS DRAWING ARE RESERVED		ACTUATOR MODEL SGR 1600-50			WEIGHT 2385 Lbs	PART NUMBER X ESCS16A005AB3A0		
		DESCRIPTION XTE3000 SIZE 50				SCALE	DATE	
						1:7.5		06/04/2019
						DRAWN BY	CHECKED BY	APPROVED BY
						N. PATHE	F. ESPOSITO	L. VIGLIANO
						RAW PIECE		

THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HERewith IS NOT TO BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON



- NOTES:
- 1 1" & 1-1/2" NPT ARE PREFERRED WIRE ENTRIES. CAUTION- CONDUIT MUST ENTER AT THE LOWEST POINT TO PREVENT WATER FROM ENTERING ELECTRICAL ENCLOSURE DUE TO CONDENSATION. IF HAZARDOUS (CLASSIFIED) OR NEMA 6 LOCATION, CONDUIT SEAL REQUIRED AT ELECTRICAL ENTRANCES
 - 2 OIL PLUGS: 2X 1/2" RP ISO7/1 PLUG
 - 3 LUBRICATION FOR BEARINGS: M6 GREASE PLUG
 - 4 SEE DRAWING XTN1336 FOR MOUNTING BASE AND DRIVE COUPLING DETAILS
 - 5 ALL APPROXIMATED DIMENSIONS ARE IN INCHES AND DIMENSIONS SHOWN IN BRACKET ARE IN MILLIMETERS.
 - 6 THE WEIGHT MENTIONED IN THE DRAWING IS APPROXIMATE. IF WEIGHT NEEDS TO BE UTILIZED FOR THE PURPOSE OF PERFORMING FURTHER CALCULATIONS OR ANALYSIS, CONSULT FACTORY



WARNING- THE INSTALLATION & SERVICING INSTRUCTIONS ARE FOR USE BY QUALIFIED PERSONNEL ONLY. TO AVOID INJURY & ELECTRIC SHOCK, DO NOT PERFORM ANY SERVICE ON EMERSON EQUIPMENT UNLESS QUALIFIED.

INSTALLATION SHALL BE IN ACCORDANCE WITH CURRENT EDITION OF NATIONAL ELECTRICAL CODE OR APPLICABLE REGIONAL STANDARD

3									
2									
1	25-02-2020	SURAJ P	ESPOSITO F	VIGLIANO L	UPDATED WEIGHT				
Rev.	Date/Date	Eseguito/Drw.	Contr./Check	Approv./Approv.	Descrizione della modifica / Rev. description				
MATERIAL			TREATMENT			TOLERANCES			
						INTERPRET DIMENSIONS & TOLERANCES PER ASME Y14.5			
ALL RIGHTS OF THIS DRAWING ARE RESERVED		ACTUATOR MODEL SGR 1600-50		WEIGHT 2317 Lbs	PART NUMBER				
					X ESCS16A005AE3A0				
		DESCRIPTION XTE3000 SIZE 50			SCALE		DATE		
					1:8		06/13/2019		
					DRAWN BY	CHECKED BY	APPROVED BY		
					N. PATHE	F. ESPOSITO	L. VIGLIANO		
					RAW PIECE				

THIS DOCUMENT AND THE DATA DISCLOSED HEREIN OR HERewith IS NOT TO BE REP RODUCED, USED OR DISCLOSED IN WHOLE OR IN PART TO ANYONE WITHOUT THE PERMISSION OF EMERSON